**DIVISION 22 31 00 - DOMESTIC WATER SOFTENER**

**PART 1 - GENERAL**

1. **SUMMARY**
	1. Section Includes:
		1. Water Softener
2. **SUBMITTALS**
	1. Product Data:
		1. Include construction details, material descriptions, dimensions of individual components and profiles.
	2. Shop Drawings:
		1. Include plans, details, and connections to piping systems.
		2. Wiring Diagrams: Power, signal, and control wiring.
3. **CLOSEOUT SUBMITTALS**
	1. Operation and Maintenance Data:
		1. Provide operation, and maintenance manuals.

**PART 2 – PRODUCTS**

1. **COMMERCIAL WATER SOFTENERS**
	1. Basis of Design Product: Canature WaterGroup.
		1. Model: **95 STS 90-1.5S4000**
		2. Configuration: Single Mineral tank and one brine tank
		3. Mineral Tank
			1. Provide mineral tanks for water softening systems as indicated on the Drawings or a comparable product by Canature WaterGroup.
			2. The mineral tanks shall have a diameter of 356 mm (14 “) and a height of 1651 mm (65 “).
			3. Certification must meet NSF/ANSI 44 standards for Materials and Structural Integrity.
			4. The tank construction shall feature a polyethylene liner and outer winding composed of high-performance fiberglass and epoxy resin. It should withstand a maximum operating pressure of 1034 kPa gauge (150 psig), operate within a temperature range of 1 °C – 49 °C (34 °F – 120 °F), and endure a maximum vacuum of 127 mm Hg (2.46 psi).
			5. Each water softening system shall include one (1) mineral tank.
			6. The mineral tanks shall be accompanied by a five (5) years warranty.
		4. Media
			1. The ion exchange resin must possess a total capacity of 1.9 eq/L in the sodium form. Each mineral tank should contain 85 L (3 ft³) of Aquafine AQ100-Na resin, WQA certified to NSF/ANSI 44 standards, and compliant with the US FDA Code of Federal Regulations, Section 173.25.
		5. Brine Tank
			1. Each softener unit shall be equipped with one (1) brine tank. The total system shall include one (1) brine tanks.
			2. The brine tank shall have a diameter of 610 mm (24”) and a height of 940 mm (37”).
			3. The brine tank shall include essential components such as a salt plate, removable salt lid, brine well, safety float, and brine well cap.
			4. The brine tank shall be covered by a one (1) year warranty.
		6. Control Valve
			1. Each mineral tank must be equipped with a 38mm (1.5”) Canature WaterGroup 95 series top-mounted control valve, featuring a plastic PPO (Noryl) body and a motor-driven, piston/seal/spacer type mechanism. The valves will have an electronic controller.
			2. Control valves must efficiently perform essential functions such as backwash, brine draw, slow rinse, rapid rinse, and brine tank refill. Additional features include an integrated turbine meter.
			3. Certified to NSF/ANSI 44 standards for materials and structural integrity, these valves shall be designed to operate under pressures ranging from 137 – 862 kPa gauge (20 – 125 psig) and within a temperature range of 1 °C (34 °F) to 43 °C (110 °F).
			4. The control valves shall be covered by a five (5) years warranty.
		7. Controller Programming
			1. The homepage shall display the time, date, meter mode, flow rate, and remaining system volume.
			2. The valve shall have four buttons for programming: a "Menu" button for accessing the main menu, a "Set/Regen" button for configuring parameters and initiating regeneration, and "Up/+" and "Down/-" buttons for navigating and adjusting values.
		8. System Set up and Operations:
			1. The system shall be set up as a meter delayed regeneration, initiating regeneration through a totalized hardness calculation.
			2. For operational safety, the maximum recommended operating pressure for the system must be set between 139-689 kPa gauge (20-100 psig).
			3. The timer shall include a transformer with an electrical connection, featuring a 110V AC input at 50/60Hz (+/- 20%) and providing a 12V AC output.
			4. Each softener within the system shall be designed to maintain a continuous flow rate pressure drop of 103 kPa (15 psi) at a flow rate of 1.58 lps (25 USGPM). During peak flow rates of 2.21 lps (35 USGPM), the pressure drop shall be 172 kPa (25 psi).
	2. Capacities and Characteristics:
		1. Water Analysis:
			1. Hardness: **……………** grains/gal.
		2. Peak Service Flow Rate: **……………** gpm at 25-psig pressure drop
		3. Manifold Pipe Size: **……………”**
		4. Number of Mineral Tanks: One
		5. Mineral Quantity, Each Tank: **……………** cu. ft.
		6. Mineral Exchange Capacity: **……………**  grains per cubic foot
		7. Electrical Characteristics: **……………** Volt
		8. Salt Capacity: **……………**  lbs

**PART 3 – EXECUTION**

1. **INSTALLATION**
	1. Maintain manufacturer's recommended clearances.
	2. Arrange units so controls and devices that require servicing are accessible.
2. **DEMONSTRATION**
	1. Engage a manufacturer’s approved to train Owner's maintenance personnel to adjust, operate, and maintain domestic water softeners.

**END OF SECTION 22 31 00**