

105 Series STS Softener

Installation, Operation & Service Instructions

- ◆ Please read carefully all instructions before proceeding with the installation. Systems must be properly installed, operated and maintained. Failure to do so voids the warranty.
- ◆ On fiberglass tanks, due to slight expansion and contraction of the tanks, flexible connectors must have been properly installed between the tank openings and rigid piping. Also a vacuum breaker(s) must have been properly installed to protect the tank from vacuum under all conditions. Failure to install flex connectors and/or vacuum breaker(s), or improper installation will void tank warranty.
- ◆ The systems must be protected from freezing temperatures and avoid installing in direct sunlight.
- ◆ Do not use the system with water that is microbiologically unsafe or of unknown quality without adequate disinfection before or after the system.
- ◆ Test the water periodically to verify that the system is operating satisfactorily. A regular preventative maintenance inspection by a water professional is recommended.
- ◆ Handle all components with care. Do not drop, drag or turn components upside down.
- ◆ Check all local plumbing and electrical codes. The installation must conform to them.
- ◆ It is recommended to wait until the entire system is fully pressurized, confirmed to be operating properly, and recheck for leaks before leaving the site.

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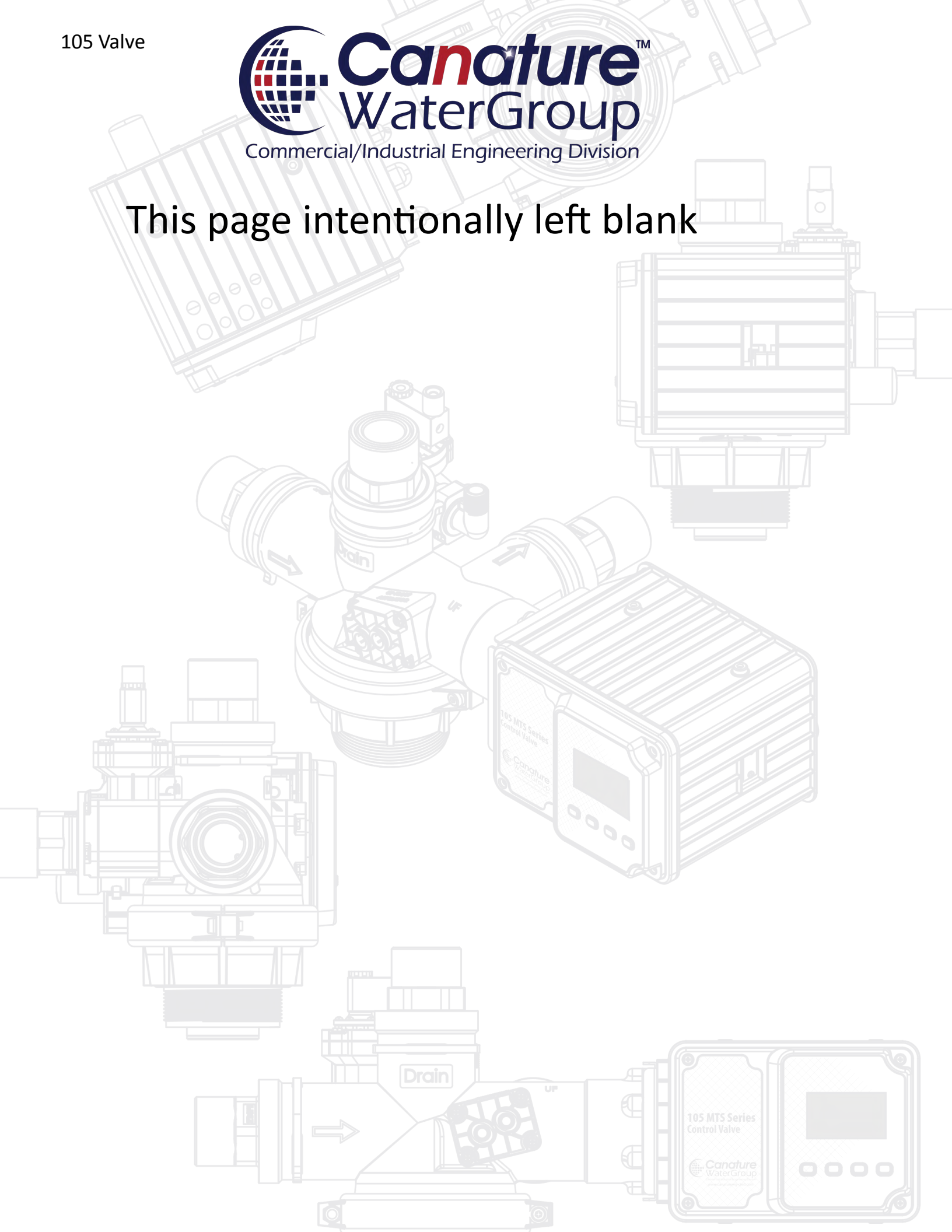


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RECEIVING AND INSPECTION

Section 1.1

Be sure to check the entire shipment for any shipping damage or lost parts. Note any damage to shipping cartons. All skids are fully shrink wrapped at the factory. Note if any skids are missing shrink wrap. If damage is present, notify the transport company immediately. The manufacturer is not responsible for damage or loss in transit.

Note: Do not discard any small parts. To avoid loss of small parts, keep them in the parts bag until you are ready to use them. Thoroughly check all boxes & cartons to ensure there are no small parts tucked inside.

Major Components

Section 1.2

Note: all external piping, drain lines, isolation valves, sample points, etc., are supplied by others.

-All softener systems will include the following:

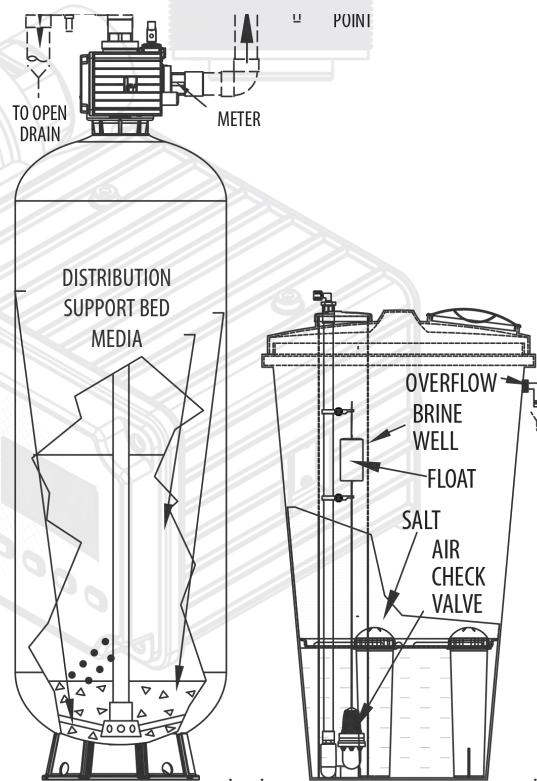
-One electronic 105 control valve with color display.
(Note any loose parts in the valve shipping box such as adapters, couplers clips, external flow controls, etc.).

-One fiberglass media tank c/w internal hub & lateral distribution. Please note the distribution may already be installed inside the tank. If the distribution has already been installed, it must be closely inspected to ensure it was not damaged in shipping. If the distribution is cracked or broken, it must be repaired before proceeding. (For more details see section 10.1 & 10.2).

-One media bed (For more details and quantities see section 5)

-One brine tank assembly. (For more details see section 10.7)

-There may also be other **optional** items included such as flexible pipe connectors, vacuum release valves, etc., which are required for proper installation.



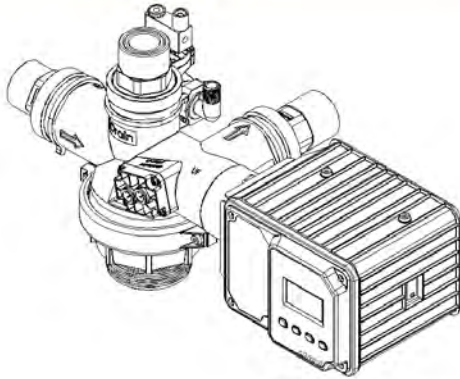
105 MTS Series
Control Valve

Canature
WaterGroup

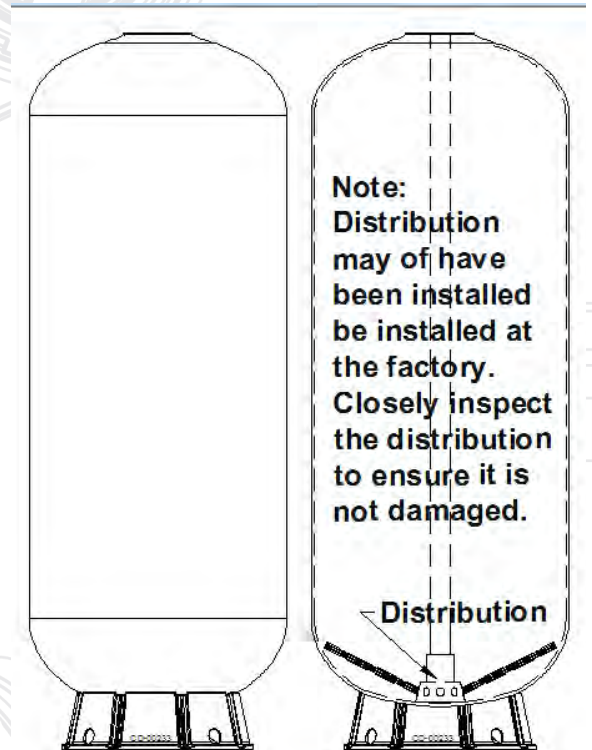
Standard Components

Section 1.3

Below are some of the main standard components that are included with the standard unit (media bed not shown).



105 Control valve with internal injectors, drain line, brine line flow controls and meter.

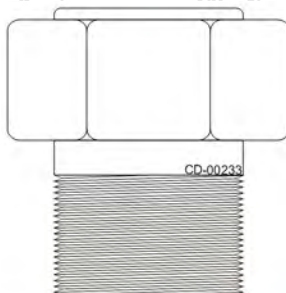


Media tank showing internal hub and lateral distribution. Note: due to the slight expansion and contraction of the media tank, the piping must be designed to allow some movement. The optional flex connectors may be required.

Brine tank c/w internal safety float and brine grid. For units up to and including 450,000 (15 ft³) brine line is also included. For all larger units, brine line is not supplied and is normally piped in 3/4" or 1" pvc.

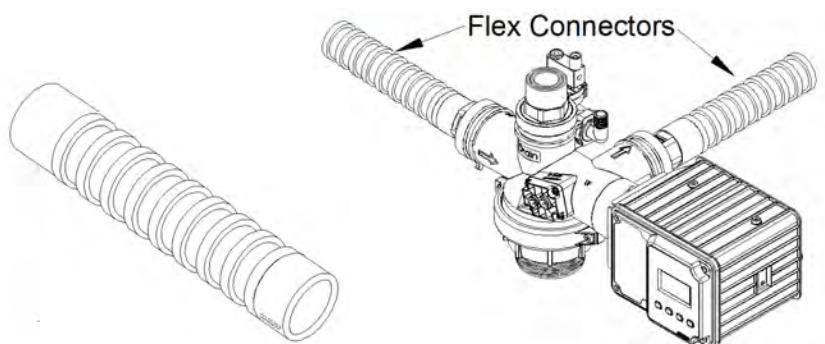
Optional Components

Below are some of the optional components that are available.



Vacuum breaker (installed on inlet line). Media tanks must be protected by from vacuum.

Section 1.4



Flex connectors attach to the inlet and outlet of the control valve to allow some tank movement.

Specifications**Section 2.0**

- Recommended system operating pressure 30 to 100 psi (2 to 6.9 bar).
- Operating temperature 39⁰ to 100⁰ F (4⁰ to 38⁰ C).
- Electronic 105 control valve material. Plastic PPO (Noryl).
 - Maximum operating pressure of 125 psi (8.6 bar).
 - 1.5" or 2" mnpt valve pipe connections.
 - Down flow.
 - Electrical rating 120 V / 60Hz input- 24V / 60Hz output.
 - Class 2 transformer.
- Mineral tanks. Corrosion resistant fiberglass reinforced polyethylene.
 - 24" diameter and below are NSF /ANSI 44.
 - 30" diameter and above are NSF/ ANSI 61.
 - Maximum vacuum : 127 Hg.
 - Maximum operating pressure 150 psi (10.3 bar).
- Ion exchange resin. High capacity IAPMO certified 8% Canature resin.
- Internal hub and lateral distribution.
- Brine tank. High density polyethylene c/w salt grid, brine well, safety float & overflow.

Model Legend**Section 2.1**

105 STS 150-2" Single Softener

Model: 105STS 150-2"S4000

| Valve Series | Softener Size | Valve Size | Number Of Tanks | System Type | Options Last 3 Digits |
|---|---------------|-----------------------|-----------------|--|-----------------------|
| 105STS -Single c/w 105 series control valve 1.5" or 2" | 90 | 1.5" | S - Single | C-Calender Clock 4-Single Meter Initiated | 0-Standard |
| | 120 | Standard On 90 & | | | L-Lockout contact |
| | 150 | | | | R-Non-standard resin |
| | 180 | 2" | | | S-Side mount |
| | 210 | T-Treated water | | | |
| | 240 | regeneration | | | |
| | 270 | X-Non standard option | | | |
| | 300 | | | | |
| | 360 | | | | |
| | 390 | | | | |
| 450 | | | | | |

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Regeneration Cycles, DLFC and BLFC Settings

Section 2.2

| 105 Down Flow Softeners | | | | | | | | | |
|---|---------|------|--------------------------------------|------------------|----------------------------|----------|------------|------------|--------|
| Softener Model | DLFC | BLFC | Salting Level (lbs/ft ³) | Salt Usage (lbs) | Injector Downflow | BW (min) | Brine Draw | Fast Rinse | Refill |
| 90 | 5+ | 0.95 | 6 | 18 | Black N & T 4S | 9 | 40 | 9 | 7 |
| | 5+ | 0.95 | 10 | 30 | Black N & T 4S | 9 | 56 | 9 | 11 |
| | 5+ | 0.95 | 15 | 45 | Black Nozzle Orange Throat | 9 | 70 | 9 | 16 |
| 120 | 7+ | 0.95 | 6 | 24 | Black Nozzle Orange Throat | 9 | 40 | 9 | 9 |
| | 7+ | 0.95 | 10 | 40 | Black Nozzle Orange Throat | 9 | 62 | 9 | 14 |
| | 7+ | 0.95 | 15 | 60 | Gray #1 | 9 | 68 | 9 | 21 |
| 150 | 9.5+ | 0.95 | 6 | 30 | Black Nozzle Orange Throat | 9 | 47 | 9 | 11 |
| | 9.5+ | 0.95 | 10 | 50 | Black Nozzle Orange Throat | 9 | 78 | 9 | 17 |
| | 9.5+ | 0.95 | 15 | 75 | Gray | 9 | 84 | 9 | 27 |
| 180 | 12 (#5) | 0.95 | 6 | 36 | Black Nozzle Orange Throat | 9 | 56 | 9 | 13 |
| | 12 (#5) | 0.95 | 10 | 60 | Gray | 9 | 68 | 9 | 22 |
| | 12 (#5) | 0.95 | 15 | 90 | Gray | 9 | 101 | 9 | 32 |
| 210 | 12 (#5) | 0.95 | 6 | 42 | Black Nozzle Orange Throat | 9 | 65 | 9 | 15 |
| | 12 (#5) | 2 | 10 | 70 | Purple | 9 | 70 | 9 | 12 |
| | 12 (#5) | 2 | 15 | 105 | Red | 9 | 84 | 9 | 18 |
| 240 | 15 (#6) | 0.95 | 6 | 48 | Gray | 9 | 55 | 9 | 17 |
| | 15 (#6) | 2 | 10 | 80 | Purple | 9 | 65 | 9 | 14 |
| | 15 (#6) | 2 | 15 | 120 | White | 9 | 92 | 9 | 20 |
| 270 | 15 (#6) | 0.95 | 6 | 54 | Gray | 9 | 61 | 9 | 19 |
| | 15 (#6) | 2 | 10 | 90 | White | 9 | 69 | 9 | 15 |
| | 15 (#6) | 2 | 15 | 135 | White | 9 | 103 | 9 | 23 |
| 300 | 15 (#6) | 2 | 6 | 60 | Purple | 9 | 60 | 9 | 10 |
| | 15 (#6) | 2 | 10 | 100 | White | 9 | 77 | 9 | 17 |
| | 15 (#6) | 2 | 15 | 150 | White | 9 | 115 | 9 | 25 |
| Cone Buttons #4=8gpm #5=12 gpm #6=15 gpm #7=20 gpm + Flat Buttons | | | | | | | | | |

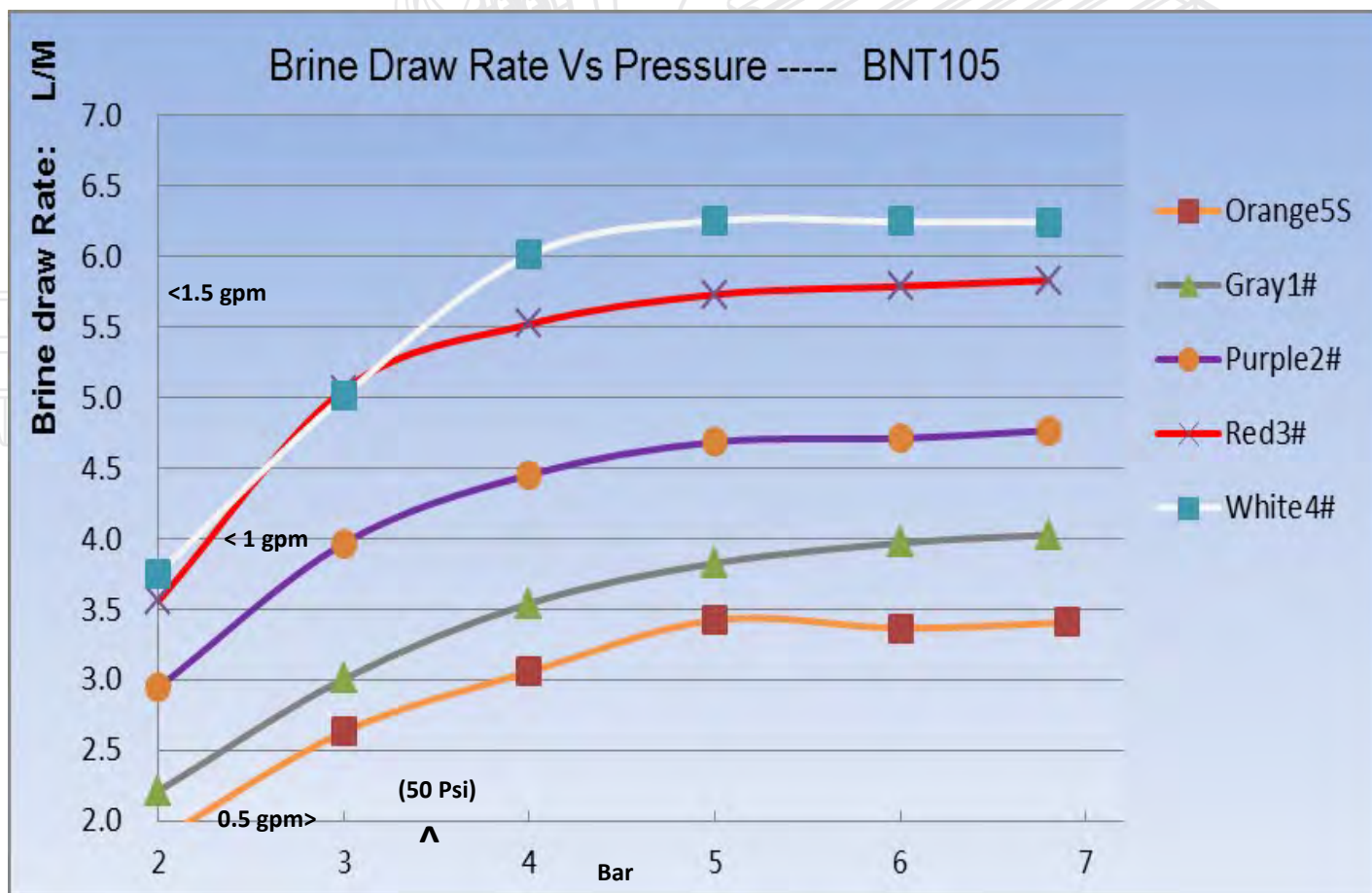
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Note: Fill performance is sensitive to the combination BLFC and injector size. See Section 10.3.4

105 MTS Series
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| 105 Down Flow Softeners | | | | | | | | | |
|---|-----------|------|--------------------------------------|------------------|-------------------|----------|------------|---------------------|--------|
| Softener Model | DLFC | BLFC | Salting Level (lbs/ft ³) | Salt Usage (lbs) | Injector Downflow | BW (min) | Brine Draw | Fast Rinse | Refill |
| 360 | 24 (#5x2) | 2 | 6 | 72 | White | 9 | 55 | 9 | 12 |
| | 24 (#5x2) | 2 | 10 | 120 | White | 9 | 92 | 9 | 20 |
| | 24 (#5x2) | 2 | 15 | 180 | White | 9 | 138 | 9 | 30 |
| 390 | 24 (#5x2) | 2 | 6 | 78 | White | 9 | 60 | 9 | 13 |
| | 24 (#5x2) | 2 | 10 | 130 | White | 9 | 100 | 9 | 22 |
| | 24 (#5x2) | 2 | 15 | 195 | White | 9 | 149 | 9 | 33 |
| 450 | 24 (#5x2) | 2 | 6 | 90 | White | 9 | 69 | 9 | 15 |
| | 24 (#5x2) | 2 | 10 | 150 | White | 9 | 115 | 9 | 25 |
| | 24 (#5x2) | 2 | 15 | 225 | White | 9 | 172 | 9 | 38 |
| Cone Buttons #4=8gpm #5=12 gpm #6=15 gpm #7=20 gpm + Flat Buttons | | | | | | | | 105 modified .xlsx. | |

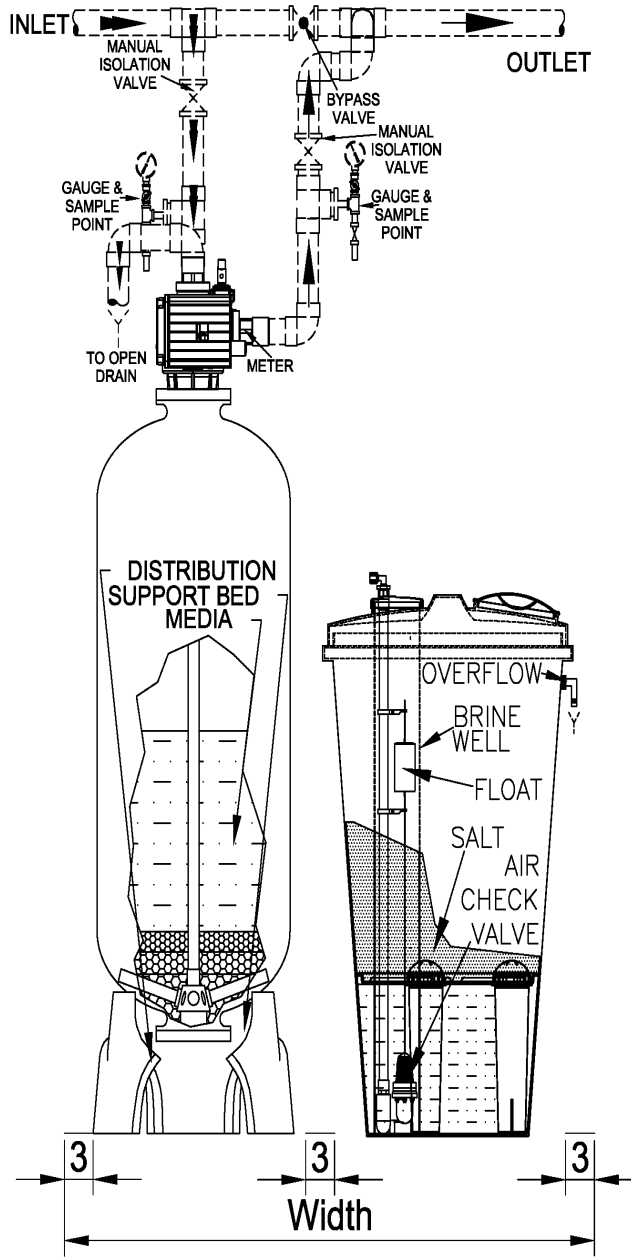
Note: Fill performance is sensitive to the combination BLFC and injector



General Specifications

Section 2.3

Installation Space Required



| Model (Single) | Dimensions | | Installation | | |
|------------------|-----------------------|------------------------|--------------|-------------|-------------|
| | Mineral Tank | Brine Tank | Height | Depth | Width |
| | in mm | in mm | in mm | in mm | in mm |
| 105STS 90 -1.5" | 14 x 65 356 x 1651 | 24 x 37 610 x 940 | 86 2,184 | 37 940 | 47 1,194 |
| 105STS 120 -1.5" | 16 x 65 403 x 1651 | 24 x 37 610 x 940 | 88 2,235 | 37 940 | 49 1,245 |
| 105STS 150 -2" | 18 x 65 475 x 1651 | 24 x 37 610 x 940 | 88 2,235 | 37 940 | 51 1,295 |
| 105STS 180 -2" | 21 x 62 533 x 1575 | 29 x 50 740 x 1275 | 88 2,235 | 40 1,016 | 59 1,499 |
| 105STS 210 -2" | 21 x 62 533 x 1575 | 29 x 50 740 x 1275 | 88 2,235 | 40 1,016 | 59 1,499 |
| 105STS 240 -2" | 24 x 72 610 x 1829 | 33 x 53 840 x 1335 | 96 2,438 | 42 1,067 | 66 1,676 |
| 105STS 270 -2" | 24 x 72 610 x 1829 | 33 x 53 840 x 1335 | 96 2,438 | 42 1,067 | 66 1,676 |
| 105STS 300 -2" | 24 x 72 610 x 1829 | 33 x 53 840 x 1335 | 96 2,438 | 42 1,067 | 66 1,676 |
| 105STS 360 -2" | 30 x 72 762 x 1829 | 33 x 53 840 x 1335 | 107 2,718 | 42 1,067 | 72 1,829 |
| 105STS 390 -2" | 30 x 72 762 x 1829 | 38 x 55 965 x 1397 | 107 2,718 | 46 1,168 | 77 1,956 |
| 105STS 450 -2" | 30 x 72 762 x 1829 | 38 x 55 965 x 1397 | 107 2,718 | 46 1,168 | 77 1,956 |
| 105STS 570 -2" | 36 x 72 915 x 1829 | 36 x 48 914 x 1220 | 107 2,718 | 44 1,118 | 81 2,057 |
| 105STS 600 -2" | 36 x 72 915 x 1829 | 42 x 48 1067 x 1219 | 107 2,718 | 50 1,270 | 87 2,210 |

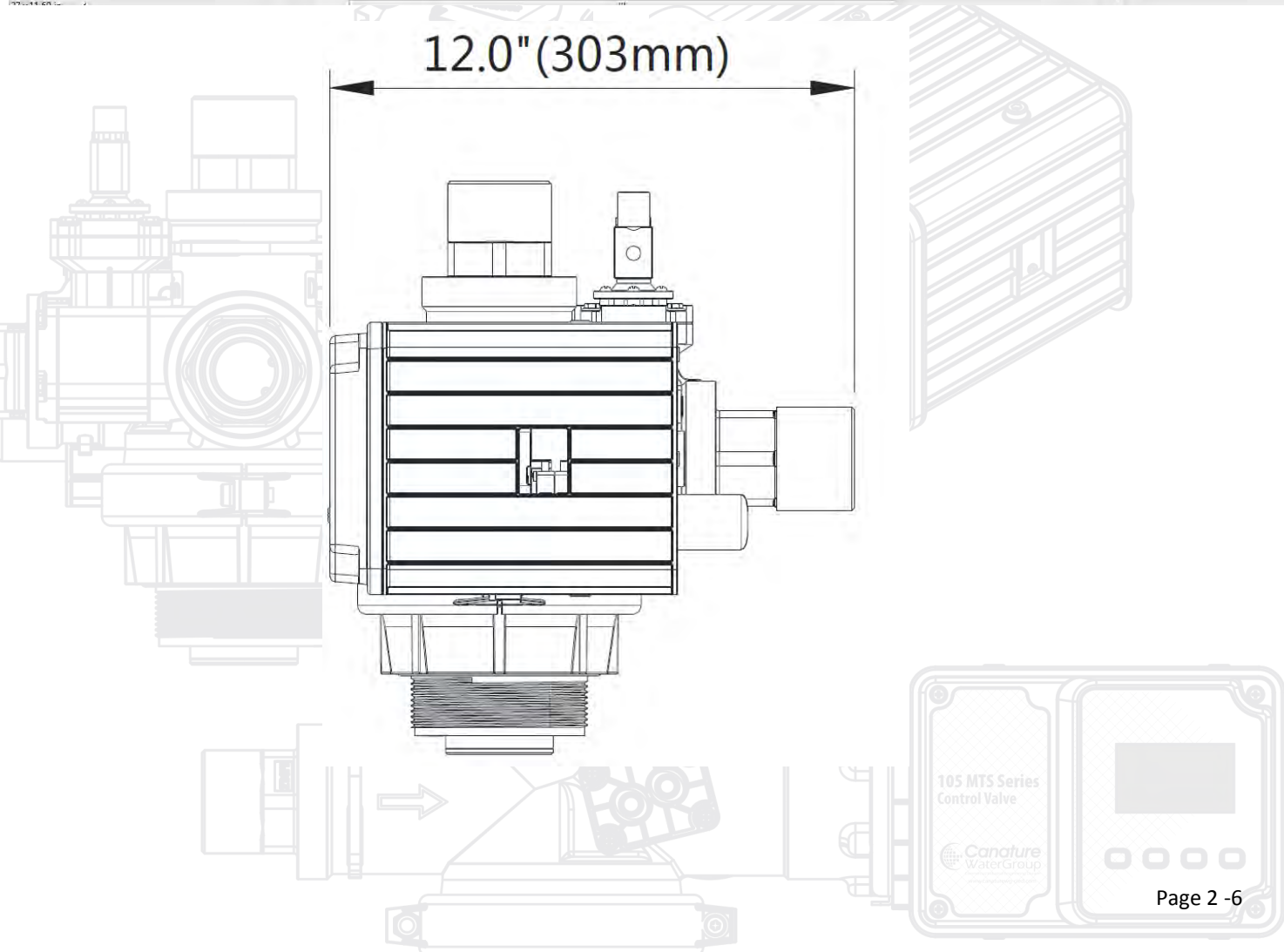
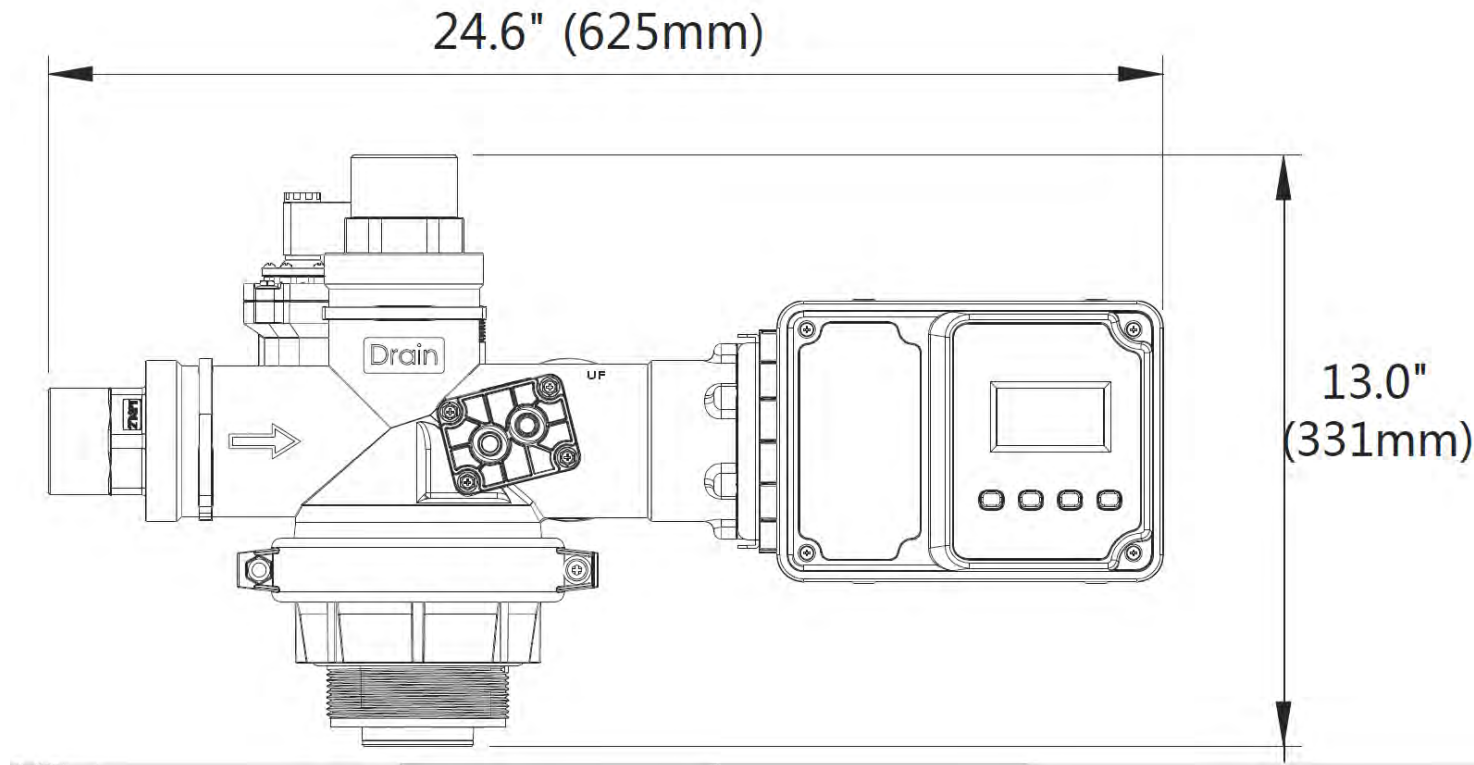
General Specifications Dimensions

Section 2.4

| Model | Capacity | Resin | Critical | 105 - 1.5"/2" | | Max Flow | Dimensions | |
|---------|-------------|-----------------|----------|---------------|----------|----------|--------------|-------------|
| | @15 lbs/Ft3 | Ft ³ | Flow | @ 15 PSI | @ 25 PSI | To Drain | Mineral Tank | Brine Tank |
| | @10 lbs/Ft3 | M ³ | USGPM | USGPM | USGP M | USGPM | in | in |
| | | | l/s | l/s | l/s | l/s | mm | mm |
| STS 90 | 90,000 | 3 | 15 | 32 | 45 | 5 | 14 x 65 | 24 x 37 |
| | 81,000 | 0.08 | 0.95 | 2.02 | 2.84 | 0.32 | 356 x 1651 | 610 x 940 |
| STS 120 | 120,000 | 4 | 20 | 36 | 51 | 7 | 16 x 65 | 24 x 37 |
| | 108,000 | 0.11 | 1.26 | 2.27 | 3.21 | 0.44 | 403 x 1651 | 610 x 940 |
| STS 150 | 150,000 | 5 | 25 | 46 | 62 | 9 | 18 x 65 | 24 x 37 |
| | 135,000 | 0.14 | 1.58 | 2.90 | 3.91 | 0.57 | 475 x 1651 | 610 x 940 |
| STS 180 | 180,000 | 6 | 30 | 45 | 60 | 12 | 21 x 62 | 29 x 50 |
| | 162,000 | 0.17 | 1.89 | 2.84 | 3.78 | 0.76 | 533 x 1575 | 740 x 1275 |
| STS 210 | 210,000 | 7 | 35 | 43 | 59 | 12 | 21 x 62 | 29 x 50 |
| | 189,000 | 0.20 | 2.21 | 2.00 | 3.72 | 0.76 | 533 x 1575 | 740 x 1275 |
| STS 240 | 240,000 | 8 | 40 | 43 | 59 | 15 | 24 x 72 | 33 x 53 |
| | 189,000 | 0.27 | 2.52 | 2.71 | 3.72 | 0.95 | 610 x 1829 | 840 x 1335 |
| STS 270 | 270,000 | 9 | 45 | 46 | 62 | 15 | 24 x 72 | 33 x 53 |
| | 243,000 | 0.25 | 2.84 | 2.90 | 3.91 | 0.95 | 610 x 1829 | 840 x 1335 |
| STS 300 | 300,000 | 10 | 50 | 45 | 61 | 15 | 24 x 72 | 33 x 53 |
| | 270,000 | 0.28 | 3.15 | 2.84 | 3.84 | 0.95 | 610 x 1829 | 840 x 1335 |
| STS 360 | 360,000 | 12 | 60 | 50 | 66 | 25 | 30 x 72 | 30 x 50 |
| | 324,000 | 0.34 | 3.79 | 3.15 | 4.16 | 1.58 | 762 x 1829 | 762 x 1270 |
| STS 390 | 390,000 | 13 | 65 | 50 | 66 | 25 | 30 x 72 | 30 x 50 |
| | 351,000 | 0.37 | 4.10 | 3.15 | 4.16 | 1.58 | 762 x 1829 | 762 x 1270 |
| STS 450 | 450,000 | 15 | 75 | 49 | 64 | 25 | 30 x 72 | 36 x 48 |
| | 405,000 | 0.42 | 4.73 | 3.09 | 4.03 | 1.58 | 762 x 1829 | 914 x 1220 |
| STS 570 | 570,000 | 19 | 95 | 85 | 112 | 35 | 36 x 72 | 36 x 48 |
| | 513,000 | 0.54 | 5.99 | 5.36 | 7.05 | 2.21 | 915 x 1829 | 914 x 1220 |
| STS 600 | 600,000 | 20 | 100 | 84 | 111 | 35 | 36 x 72 | 42 x 48 |
| | 540,000 | 0.57 | 6.31 | 5.30 | 6.98 | 2.21 | 915 x 1829 | 1067 x 1219 |

105 Valve Dimensions

Section 2.5



105 MTS Series
Control Valve

Canature
WaterGroup

PLANS FOR LOCATION AND INSTALLATION DIAGRAMS OF SYSTEM**Section 3.1**

- **WATER SUPPLY:** The system requires a potable water supply that will provide a continuous flow to meet regeneration flow specifications. A minimum pressure of 30 psi is required at the conditioner inlet. It is suggested that a Y type strainer be installed on the outlet of the system to prevent media getting out into the system should a distribution be compromised.
- **BOTH HOT AND COLD WATER CONDITIONING:** Connect the system to the water supply pipe, immediately *after* (downstream) the municipal supply water meter or well supply pressure tank. To provide *unconditioned* water to isolated faucets, if desired, run separate pipes from the water supply before the conditioner.
- **CONDITIONING HOT WATER ONLY:** Connect the system to the water supply pipe *before* (upstream) the water heater.

CAUTIONS:

- **Do not install** the conditioner **after**, or downstream from **the water heater**. **Hot water will damage** inner parts of the system, and may cause the loss of the water conditioner mineral bed. This will void the system warranty.
- **To reduce the risk of hot water backing-up**, into the conditioner, piping between the conditioner and water heater should be as long as possible. A backflow preventer or check valve is also recommended between the conditioner and the hot water heater.
- **DRAIN:** An open drain is needed nearby the conditioner, capable of carrying away backwash water at the rate of flow listed in the specifications. An open floor drain is preferred. Other approved open drain points are acceptable, if they do not cause a back-pressure on the conditioner drain pipe or hose. An open floor drain is also required for the overflow on the salt tank. All drain connections **MUST** have a proper air gap.
- **ELECTRICAL:** The system works on **24 AC volts only**. A direct plug-in transformer is included to reduce 120 V-60 Hz electrical power to 24 volts. An approved, grounded outlet is needed within 5' of the conditioner controller. The conditioner includes a 5' power cable to connect between the transformer and the controller. Surge protectors are recommended.
- **SPACE REQUIREMENTS:** Be sure to allow sufficient area around the media tanks, brine tanks for refilling with salt and other service that may be required. Minimum floor space and other dimensions are shown in section 2.

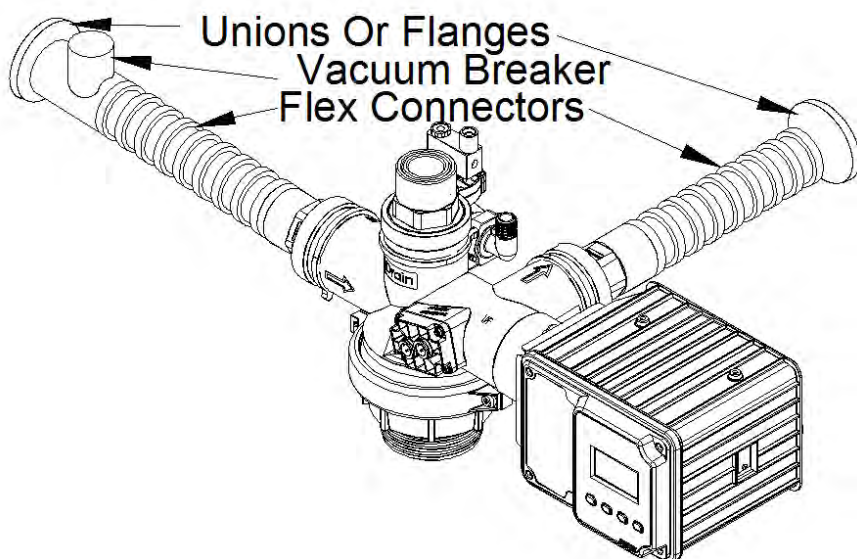
105 MTS Series
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Planning Location For Installation.

Section 3.2

MATERIALS YOU MAY NEED

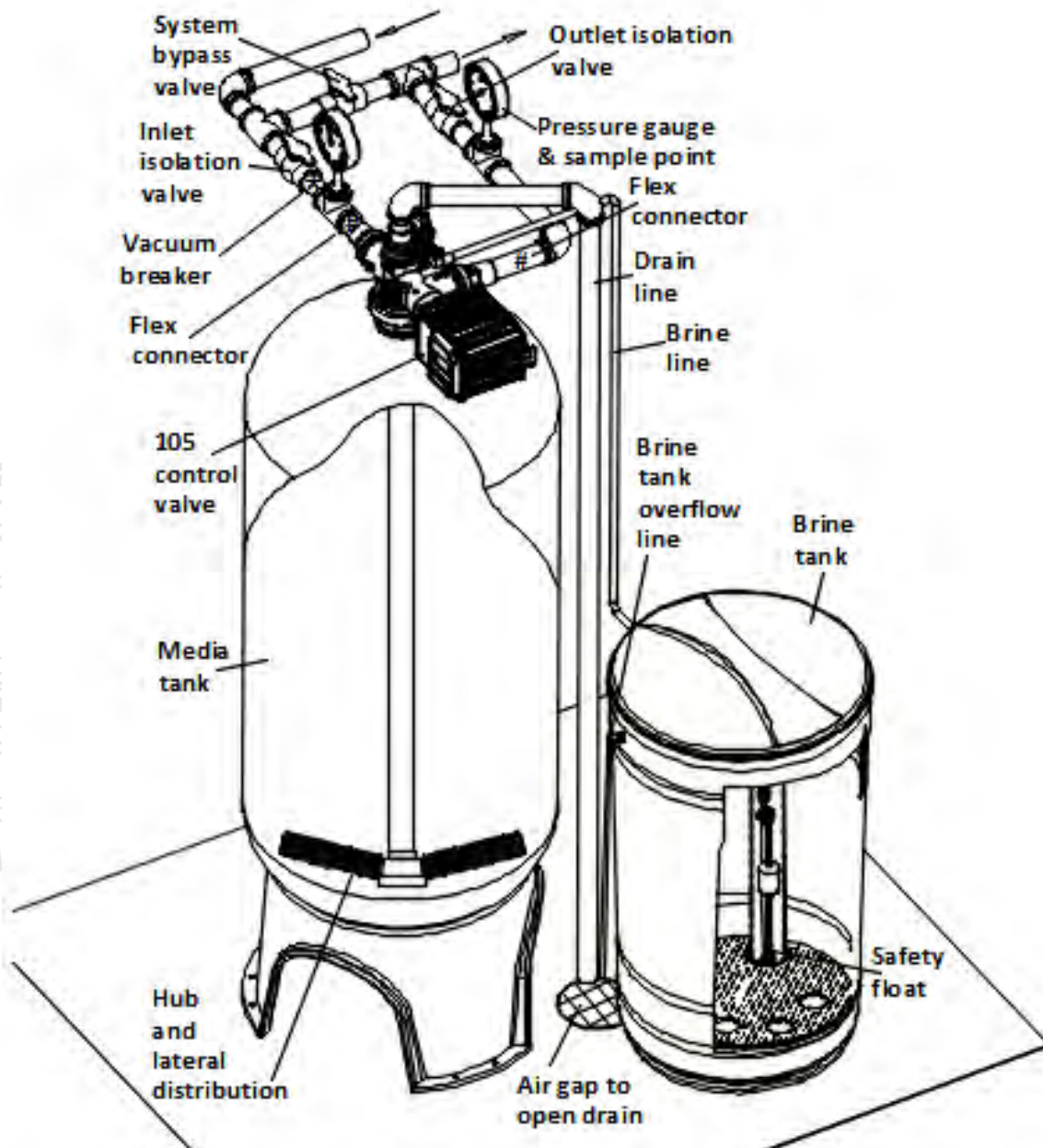
- Use the drawings in section 3.3 as a guide for the materials required for the installation. The drawings show typical piping diagrams. All interconnecting piping, isolation & bypass valves, sample points / pressure gauges, etc. are not supplied with the unit.
- If the interconnecting piping is rigid, flex connectors will be required on all connections to the media tank as some movement is required. A flex connection may also be required on the drain line as well if the piping is rigid. The standard systems do not include flex connectors but can be supplied as optional items with the system.
- A vacuum breaker is recommended on the inlet of each media tank. The standard systems do not include vacuum breakers but can be supplied as optional items with the system.
- **Note: Due to slight expansion and contraction of the media tanks, the piping must be designed to allow some movement as well as protection from vacuum, flex connectors and a vacuum breakers may be required. Failure to install or improperly install them will void the warranty. See drawing below.**
- To assist in servicing the control valve, place unions or flanges on the piping connections to the control valve.
- Install unit isolation and system bypass valves. These valves allow you to turn off water to individual units in the system, for servicing. The full-line bypass will allow water to service if the system is taken offline for service.
- Inlet and outlet sample points and pressure gauges are required to confirm proper operation of the system.
- **Minimum inside diameter** hose or pipe is required for the conditioner valve drain (see section 4). The drain connection at the valve is 1.5" or 2" male pipe thread. Also, on softeners, a length of 5/8" hose is needed for the drain overflow on brine tanks.

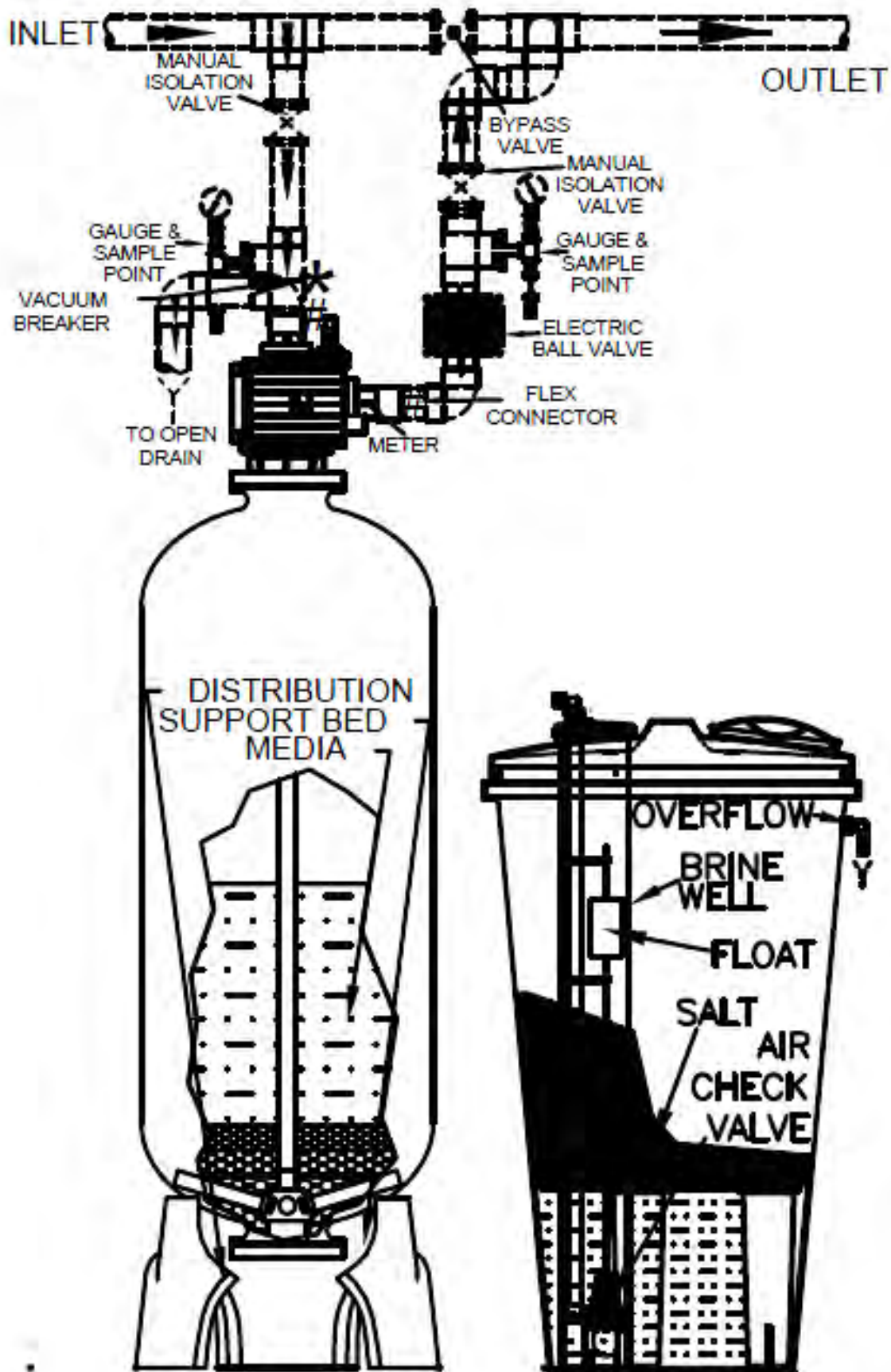


Typical Softener Piping Layout Detail.

Section 3.3

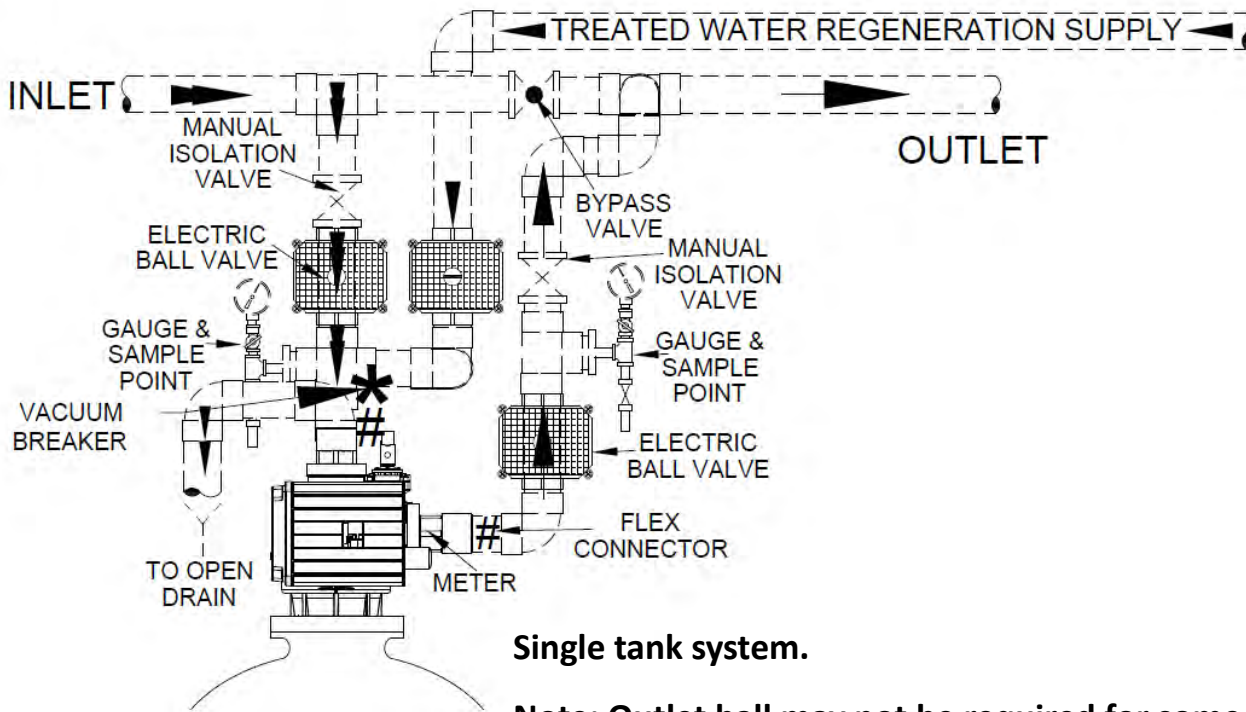
- All softener systems are no raw water bypass during regeneration with the exception of the single softener.
- The standard single softener is raw water bypass during regeneration with no raw water bypass available as an option.
- All standard softener systems use raw water for regeneration.
- The diagram shown shows the typical piping for a softener unit. Please note that the location for flex connectors (if required) is marked with a “#” and the vacuum breaker marked with a “* ”.



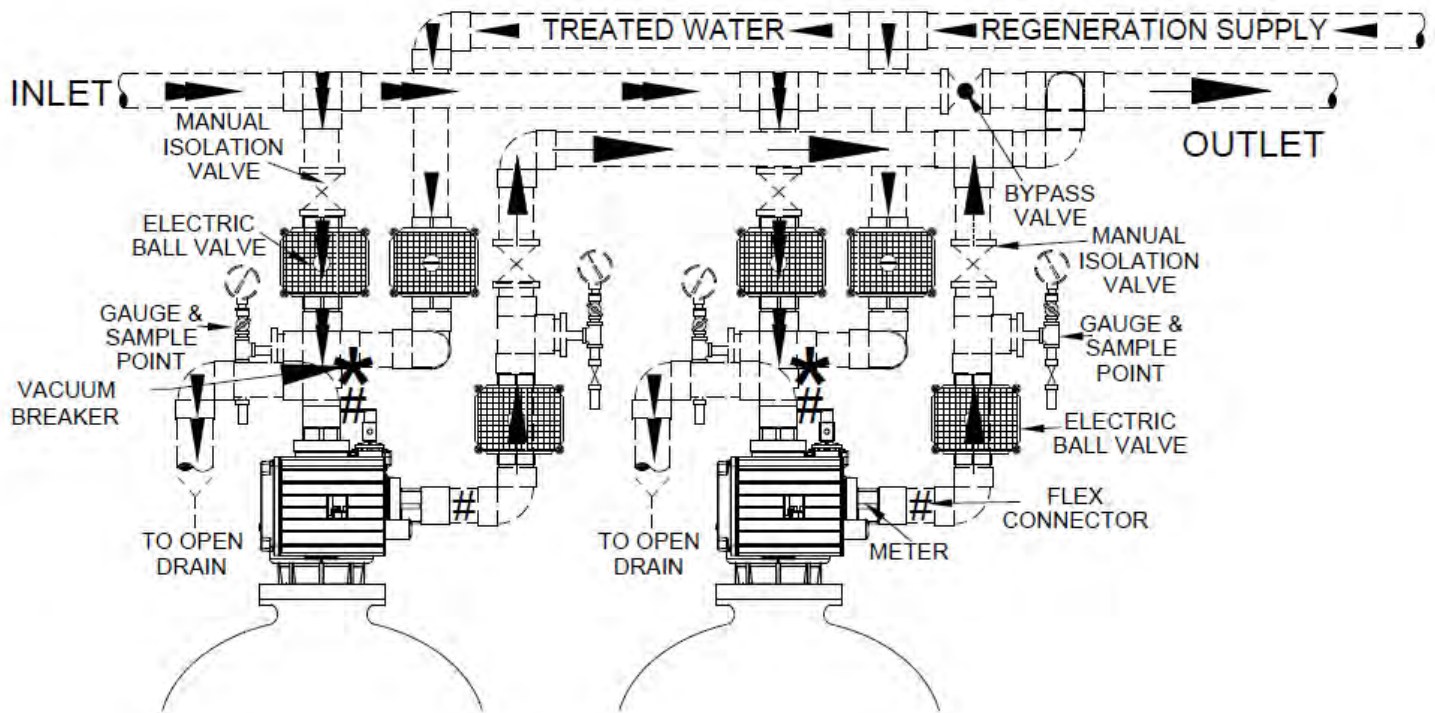
Typical Piping STS or MTS Single Softener. No Raw Water Bypass.**Section 3.3**

Note: Ball valve used on MTS version only. Standard softener valves use raw water for regeneration.

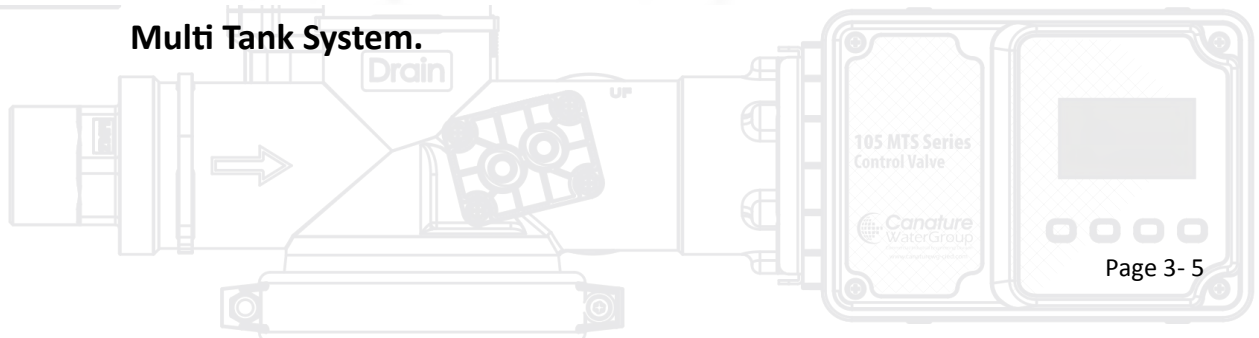
Typical Softener Piping . Optional Separate Source Treated Water Regeneration Section 3.4



Note: Outlet ball may not be required for some systems.



Multi Tank System.



General installation Guide

Section 4.0

- Section 2 outlines the space required. Section 3.1 outlines the location parameters that must be considered before starting the installation. General installation diagrams are also located in section 3.

Tank Positioning

Section 4.1

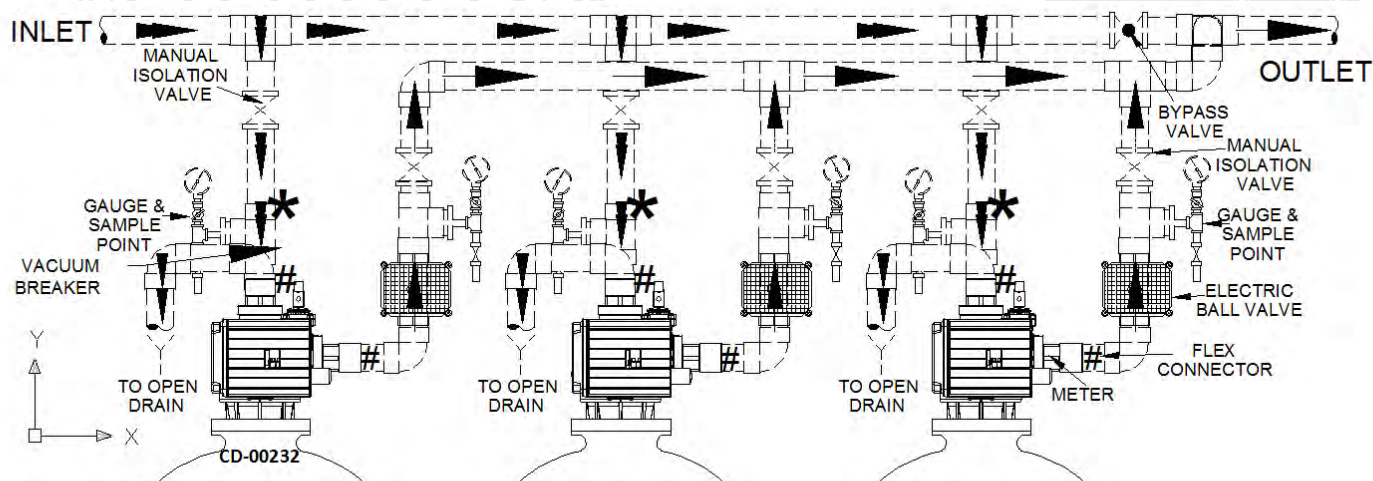
- Select the site for the installation (See section 3). The tanks should be located on a level support pad with adequate space on all sides. The system must be close to a drain that is capable of handling the maximum regeneration flow rate. Units should be within 3 feet of one another for the communication cables.
- Position the tanks as shown on the system drawings (see section 3). Check the tank orientation to ensure the piping will properly line up. If the tanks have tripod bases or separate legs, they must be securely fastened to the floor when tank locations have been finalized. Six 3/8" lag bolts with washers (2 per leg) are recommended.
- Check the internal hub and laterals distribution system for any damage that may have occurred in shipping. This inspection is critical because if the distribution is broken, the media will be flushed into the service lines. Also note that the riser tube on the 105 valve is cut 1/2" below the top of the tank (see section 5).
- Load the media into the tanks. **See section 5** for the media loading procedure.

Piping

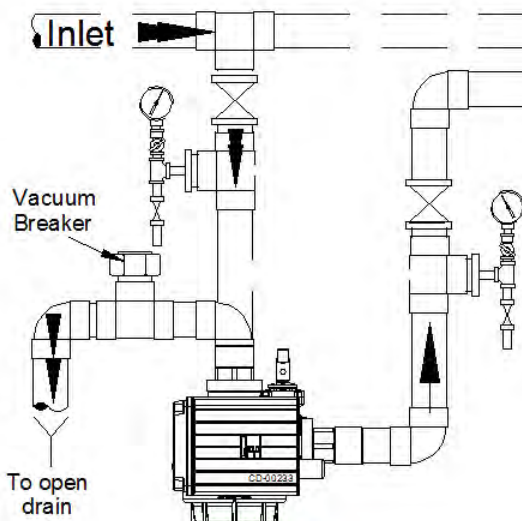
Section 4.2

- Due to slight expansion and contraction of the tank, piping must allow some movement. **If rigid piping is used, flex connectors must be used between the hard piping and to unit connections as well as any other connections to the tank. An adequate vacuum breaker must also be used to protect the tank any vacuum condition that could occur. Failure to install or improperly install flex connectors and vacuum breakers where required may void the warranty.**
- Install the piping conforming to state, federal, provincial and local codes. All government codes and regulations governing the installation of these devices must be observed.
- Flanges or unions must be installed close to the control valves. This will allow piping to be removed for any servicing of any of the system components. Each unit requires an inlet and outlet isolation valves are required as well as a full system bypass valve.
- Sample points and pressure gauges are required on the inlet & outlet of each unit. An air release (if required) should be installed at the highest point on each unit (by others).

- All piping must be properly supported and braced to keep the weight off of the valve.
- On multiple tank systems, (normally these are MTS systems with a central controller) to promote equal water flow through each unit, the overall pipe length to each unit should be as identical as possible. Use the same pipe lengths and fittings on connections to each unit. See below. All installation diagrams for single, duplex, etc. are in section 3.



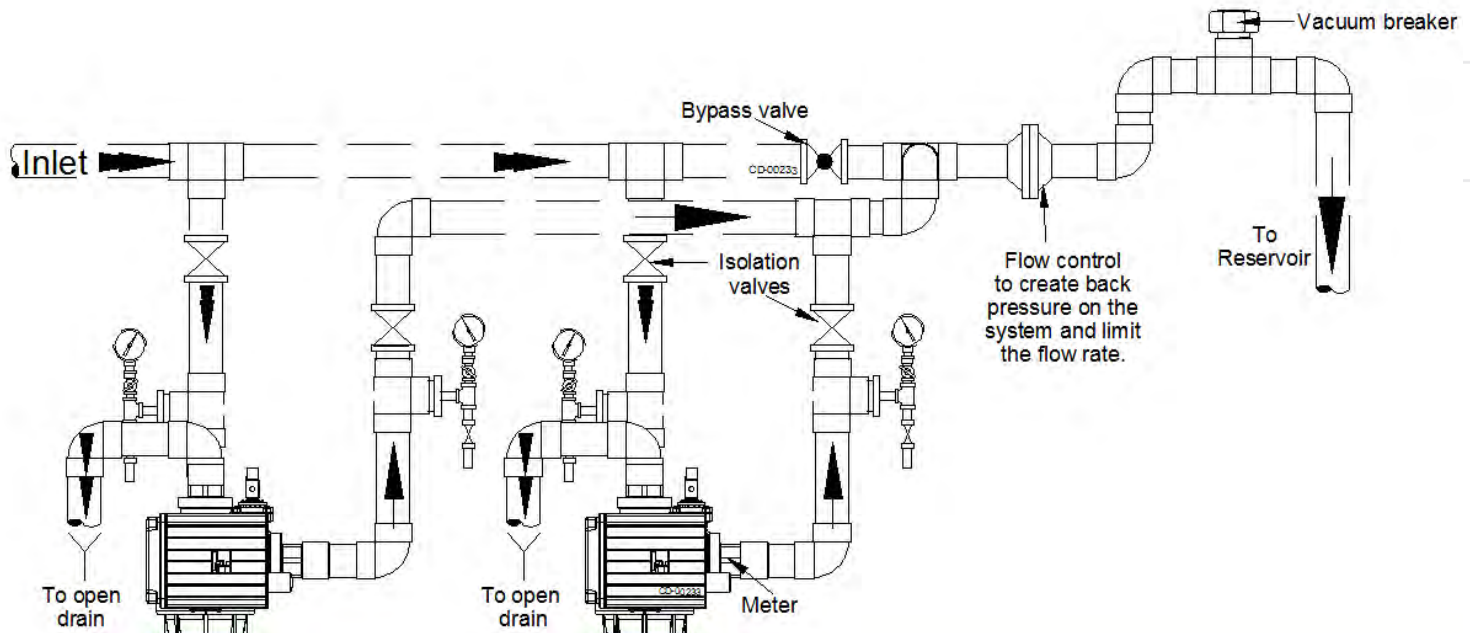
- The drain lines should be as short as possible and must piped to an open drain. Access to the drain and air gap are necessary for visual inspection and testing of the drain water. The air gap also prevents sewage backing up into the unit.
- If the drain travels a long distance or through a substantial elevation change down, an additional vacuum breaker is required on the drain line to prevent a vacuum on the mineral tank.
- The drain line size must be sized to easily handle the maximum regeneration flow rate with minimal pressure drop (2-4 psi). The floor drain must also be sized to handle the maximum regeneration flowrate. The 105 valve has a 1.5" or 2" MNPT connection. See section 2 for specifications.



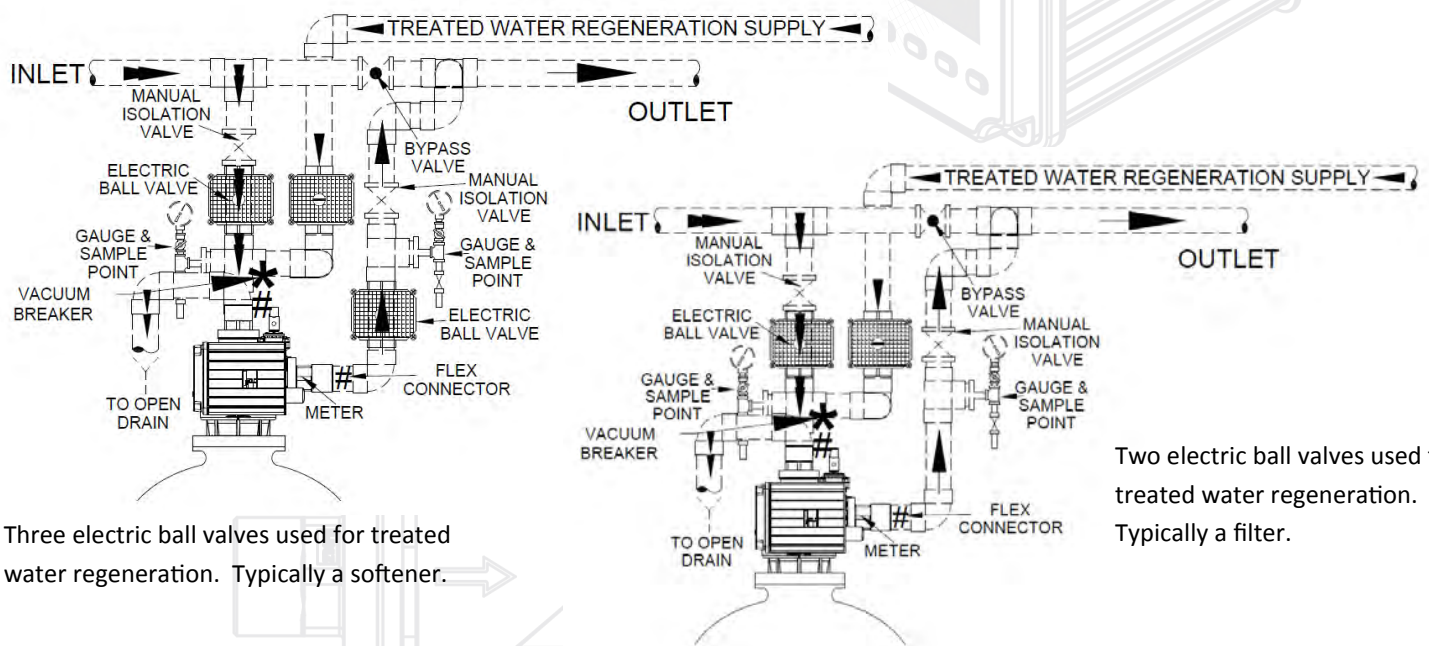
Special Piping Applications

Section 4.3

- If the treated water is flowing into a open reservoir then it is recommended that a loop with a vacuum breaker to be installed on the outlet line. This would eliminate the chance of causing a vacuum condition on the tanks when water is flowing into the reservoir as well as preventing the water in the units from siphoning down when not in operation. If the units did drain down, it could lead to operational issues for the system.



- If the system requires treated water regeneration, additional room will have to be left open for additional valves. Usually if it is a softener system, a three ball electric ball valves are required. If it is a filter system, normally only two electric ball valves are required.



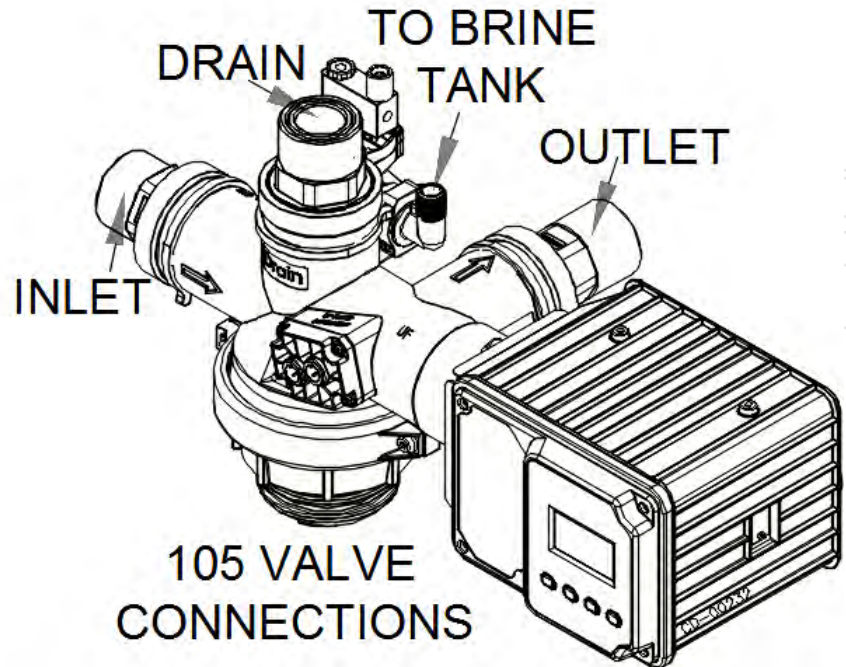
Three electric ball valves used for treated water regeneration. Typically a softener.

Two electric ball valves used for treated water regeneration. Typically a filter.

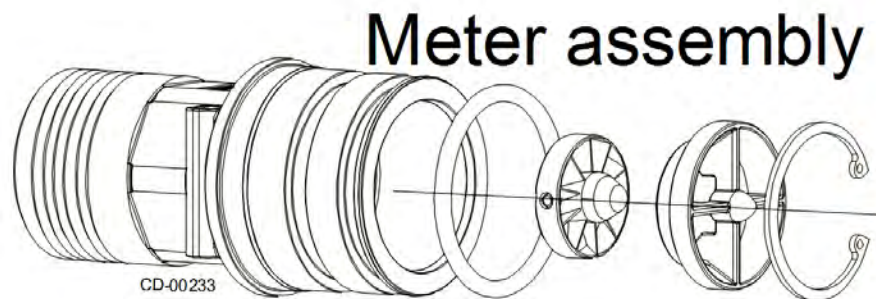
105 Control Valve

Section 4.4

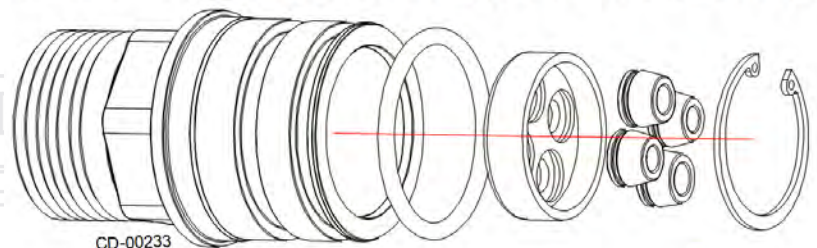
- When ordered as a system, the control valve is already set up for the system with the proper backwash flow controls, etc.
- The valve piping connections are shown below. See section 2 for standard connection sizes for individual units.



- Inlet connection 1.5" or 2" MNPT
- Outlet connection is 1.5" or 2" MNPT and has the meter mounted internally. For more information see section 10. **Confirm meter cable is properly inserted into the meter pipe adapter.**
- Drain connection is 1.5" or 2" MNPT and for most units, has the backwash flow controller mounted internally.



DLFC flow control assembly

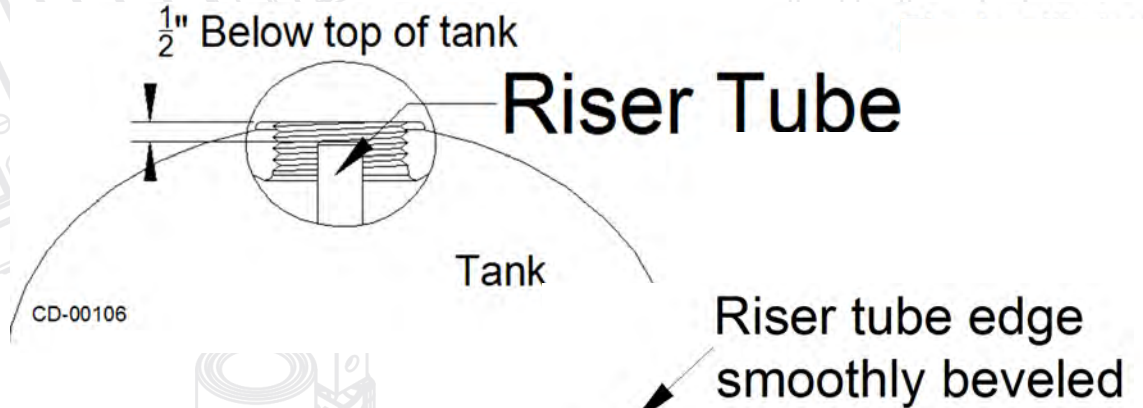


- Brine line connection (also used on a few specialized filters) is 3/4" thread. When required, the valve is supplied with an adapter to connect to 3/8" or 1/2" tubing. NOTE: for units larger than 450,000 grains, the brine line piping is 3/4" or 1" pvc and is not supplied.

Installing The Control Valve

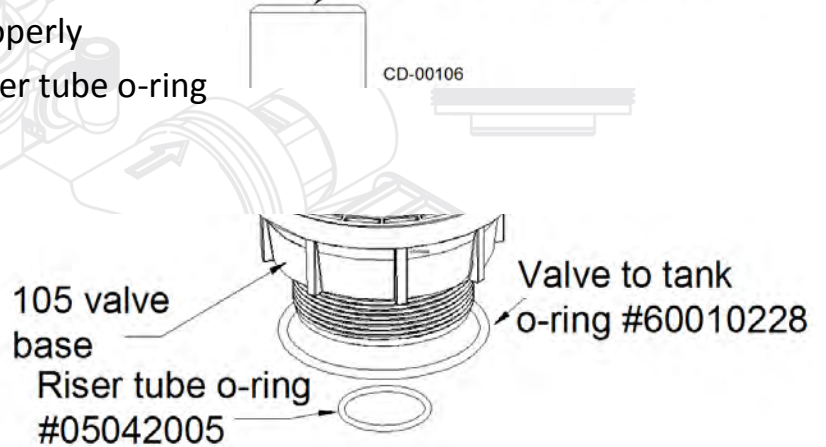
Section 4.4

- Before mounting the control valve on top of the tank, it is recommended to fill the tanks with water. This will give the media time to soak .
- Ensure the riser tube is 1/2" below the top of the tank.

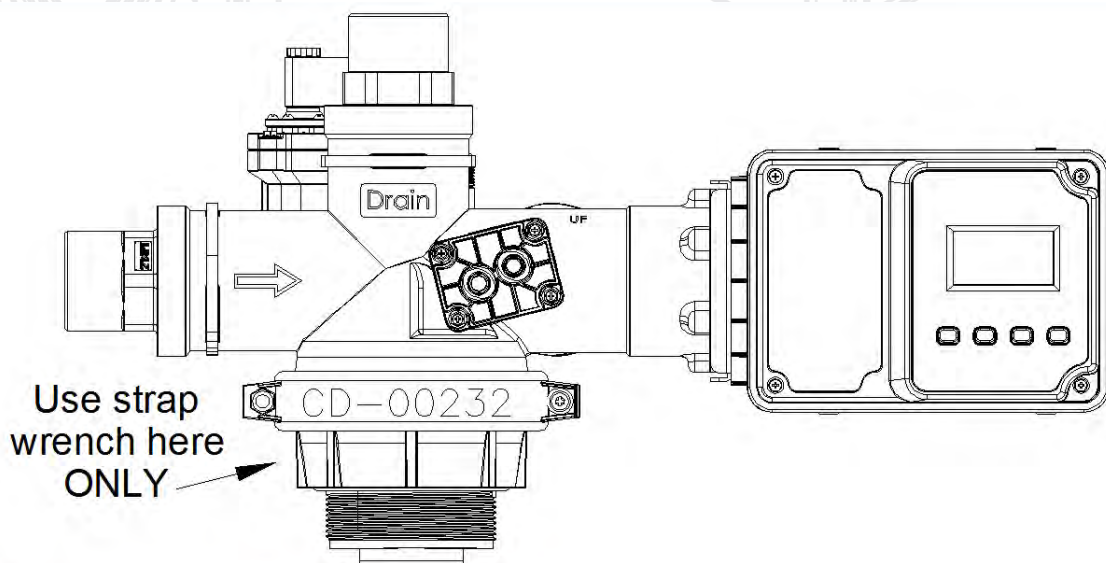


- The riser tube top end must also be properly chamfered to prevent damage to the riser tube o-ring while sliding the control valve on.

- Confirm both the riser tube o-ring and tank to valve o-ring are in place and well lubricated using silicone grease.

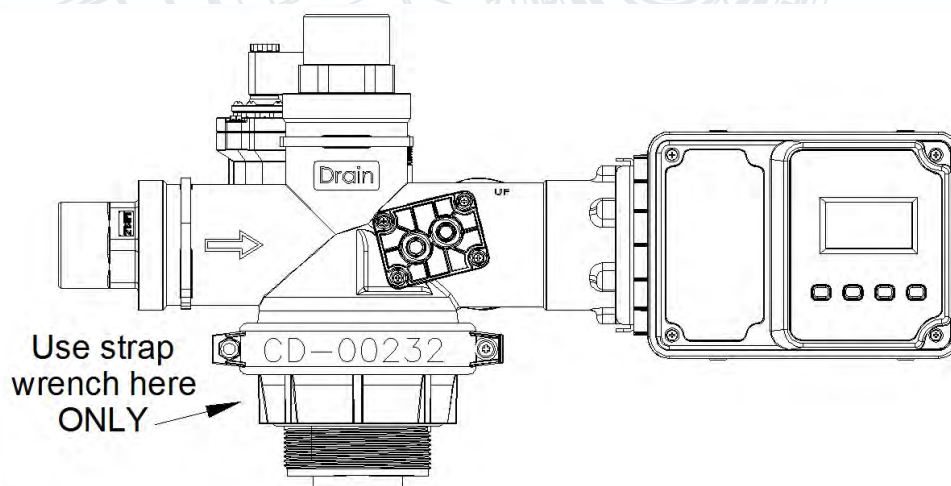


- The top portion of the 105 valve swivels on the bottom tank adapter base. Use a strap or chain wrench on the bottom tank base only when tightening the valve on to the tank.



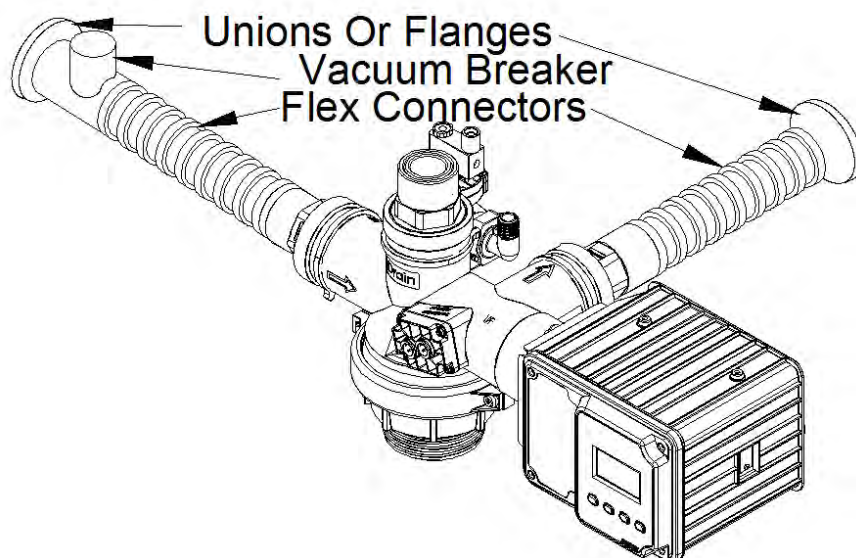
Installing The Control Valve

Section 4.4



-Note: Due to slight expansion and contraction of the media tanks, the piping must be designed to allow some movement as well as protection from vacuum, flex connectors and vacuum breakers may be required. Failure to install or improperly install them will void the warranty. See drawing.

- If the interconnecting piping is rigid, such as when the piping is in copper, flex connectors must be installed on all connections to control valve. A flex connection may also be required on the drain line as well if the piping is rigid. The standard systems do not include flex connectors but can be supplied as optional items with the system.



- A vacuum breaker is normally required on the inlet of each media tank. The standard systems do not include vacuum breakers but can be supplied as optional items with the system.

105 MTS Series
Control Valve

Canature
WaterGroup

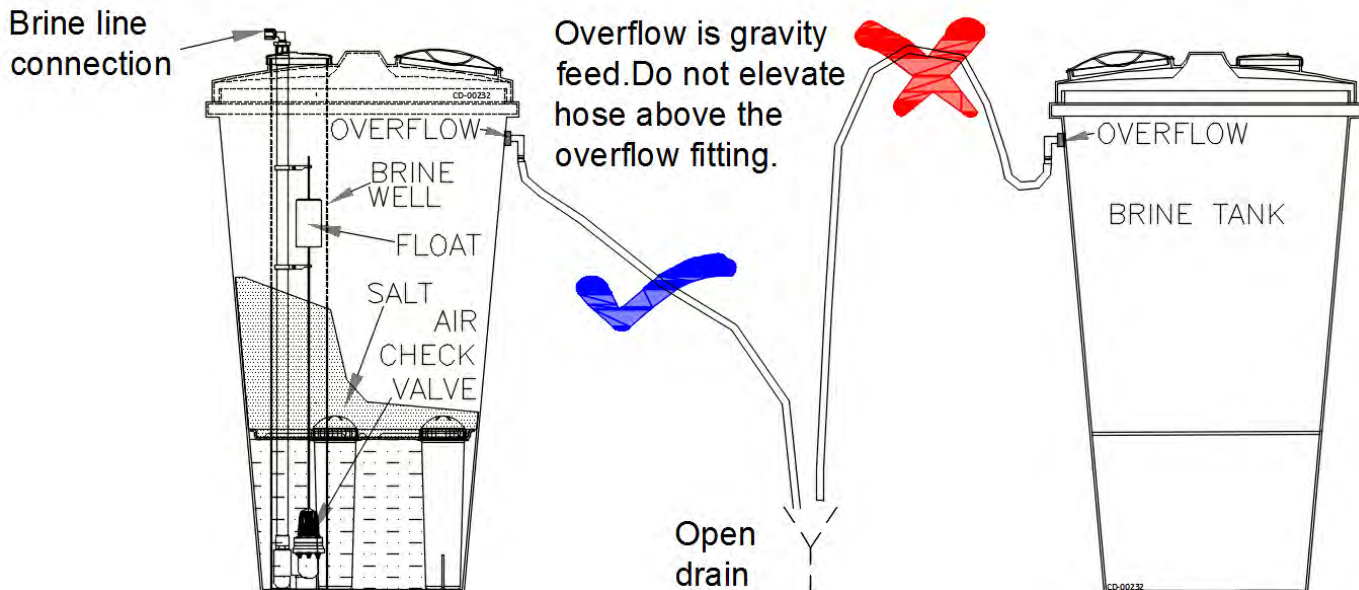
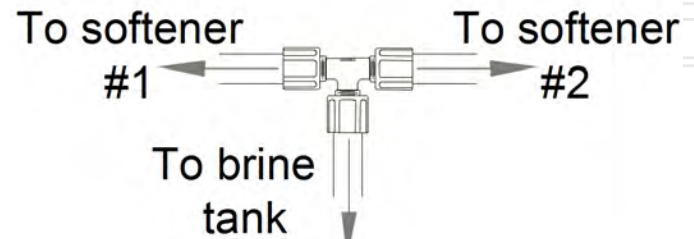
Brine Tank Connections

Section 4.5

Brine Tank Connections

- Place the brine tank within five feet of the mineral tank. The brine tank must be on a smooth surface as uneven surfaces or protrusions could cause the brine tank to puncture or break. Keep the brine line to the softener as short as possible.
- Keep the brine line as short as possible. The brine line should not be more than 6 feet long.
- If multiple softeners (not normally recommended except for alternating units) are using the same brine tank, the brine line is teed off to the two different units.
- The brine tank overflow is piped to an open drain (piping by others). The overflow is gravity feed so the overflow hose must not rise above the height of the overflow fitting.

| Brine Line Connection Size | | |
|----------------------------|--------------------------------|---|
| Up to 120,000 | Up to 4 ft ³ resin | $\frac{3}{8}$ " tubing (supplied) |
| 150,000 to 450,000 | Up to 15 ft ³ resin | $\frac{1}{2}$ " tubing (supplied) |
| Above 450,000 | Over 15 ft ³ resin | Brine line to be piped in $\frac{3}{4}$ " or 1" pvc (by others) |



- Once the brine tank has been placed in the proper location and the brine line connected, fill the brine tank until the water level is 3 or 4 inches above the grid. A few bags of salt can now be added. In operation, to ensure the system has fully saturated brine, it is important to keep the salt above the level of the brine.

105 MTS Series
Control Valve

Canature
WaterGroup

Media Loading

Section 5.0

– Before you start to load the media, check all of the following:

****NOTE: FOR ANY UNITS WITH TOP MOUNTED CONTROL VALVES, IT IS CRITICAL TO BE SURE THE DISTRIBUTION REMAINS CENTERED IN THE TANK AND STAYS ON THE BOTTOM OF THE TANK WHILE FILLING THE TANK WITH MEDIA. *If the distribution is not properly held down & centered, the media may have to be removed and redone.* ****

- Check the media list and confirm you have all the media required (see following tables). A large neck funnel will make the media loading easier. **Optional #99004**

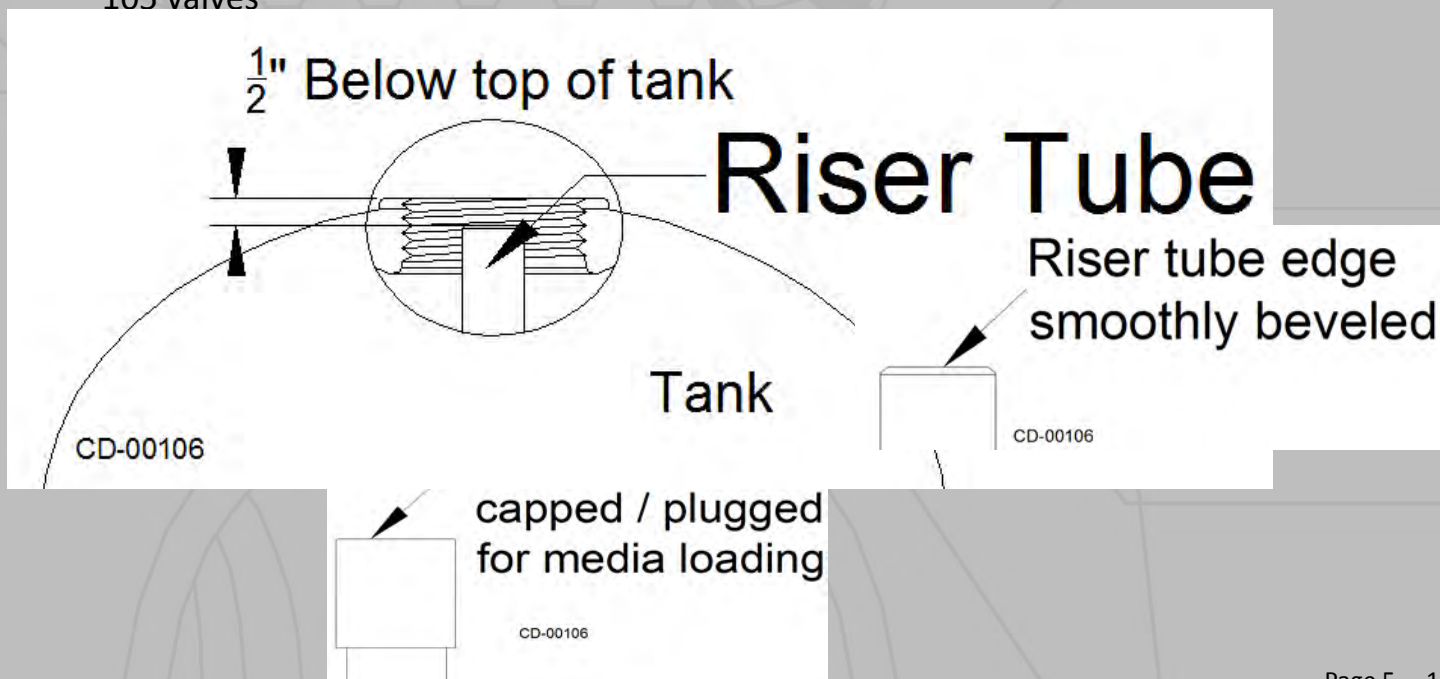


- Before the media is loaded, the bottom distribution must be closely inspected to ensure it was not damaged in shipping. If the distribution is cracked or broken, it must be repaired before proceeding.

- If there are any riser pipes or any open distribution connections inside of the tank, ensure these connections are properly plugged so no media can enter them.

- Ensure the riser tube has been cut to the proper length and the riser end has been smoothly beveled. **NOTE: Depending upon the control valve used, the riser tube will have to be cut to different lengths.** On 95 series & 105 series control valves, the riser tube is cut 1/2" below the top of the tank. With most other control valves, the riser tube is cut flush with the top of the tank.

105 valves



Media Loading

Section 5.0

- Check the location and orientation of the tank. Ensure the tank is in the proper location so the unit connections will line up correctly with the piping. If required, test fit the valves & manifolds to be sure. If the unit has a side mounted manifold, occasionally tank shims are required between the tank and the floor to ensure piping / manifold will have a minimum of 1/2" clearance. If required, install shims before starting to load the tank. Make sure the tank is properly installed (tripod base tanks should be secured to the floor). It is very difficult to move a tank once the media has been loaded and may damage the tank.
- Fill the tank approximately 1/3 full of water. This will help protect the laterals from the media being poured in. Distributions tend to float up once water has been put into the tank so confirm that the distribution is being held on the bottom of the tank and is centered. Confirm the riser tube is plugged so no media will enter the distribution.
- Check the media list and start from the bottom up. Ensure the proper amount of each type of media before moving on to the next media. It is common to have additional partial bags to add up to the required quantity of each media.
- The support bed media is first (coarse gravel first, then medium gravel followed by fine gravel etc.). Pour the gravel so it is evenly spread out in the tank (use a circular pouring pattern). Note that the gravel will not level out on its own when backwashed. It must be manually levelled. To check the level, the water can be drained down until the media just starts to poke through the water surface. This will help determine if the media is level. The most important layer to get as level as possible is the top of the support bed, the fine gravel. The gravel will not move during backwash. If, for example, all the gravel has been poured to one side, the unit will not have even flow distribution and the unit will not perform as intended.
- Once all the media has been loaded, unless there are special instructions not to, the media tanks should be filled with water to allow the media time to soak. If possible allow the media to soak for several hours, preferably over night.

Media Description

Section 5.1

Aquafine AQ100-Na Cation Resin.



This product has been tested and certified to meet the material requirements of NSF/ANSI Standard 44.

C USA

| Physical & Chemical Characteristics | |
|--|---|
| Polymer Matrix Structure | Polystyrene 8% cross-linked with Divinylbenzene |
| Physical Appearance | Amber spherical beads |
| Whole Bead Count | 90% minimum |
| US Standard Mesh Size | 16 - 50 |
| Ionic Form as shipped | Sodium (Na+) |
| Approximate Shipping Weight | 53 lb / cubic foot (850 grams / litre) |
| Total Capacity in the Sodium Form | 1.9 meq / ml |
| pH Range, Stability in the Sodium Form | 0 - 14 |

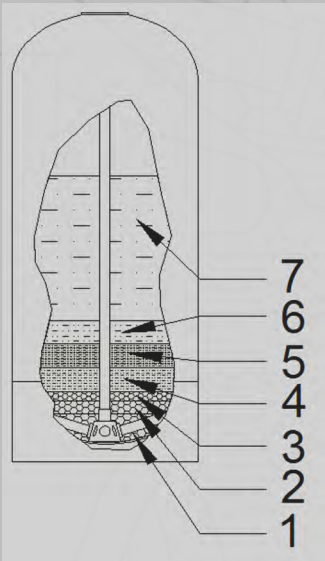
| Media | Description | Density (lb/ft ³) |
|---------------|---|-------------------------------|
| Cation Resin | AQUAFINE AQ100-Na is a premium high capacity gel polystyrene strong acid cation exchange resin supplied regenerated in the sodium form. This resin has been certified to the meet the requirements of NSF/ANSI Standard 44. | 53 |
| Fine Gravel | 1/8" x 1/16" graded and washed quartz (50 lb bags) | 100 |
| Medium Gravel | 1/4" x 1/8" graded and washed quartz (50 lb bags) | 100 |
| Coarse Gravel | 1/2" x 1/4" graded and washed quartz (50 lb bags) | 100 |

Media Beds Quantities

Section 5.2

Special Media Loading, (Optional)

Section 5.2.1

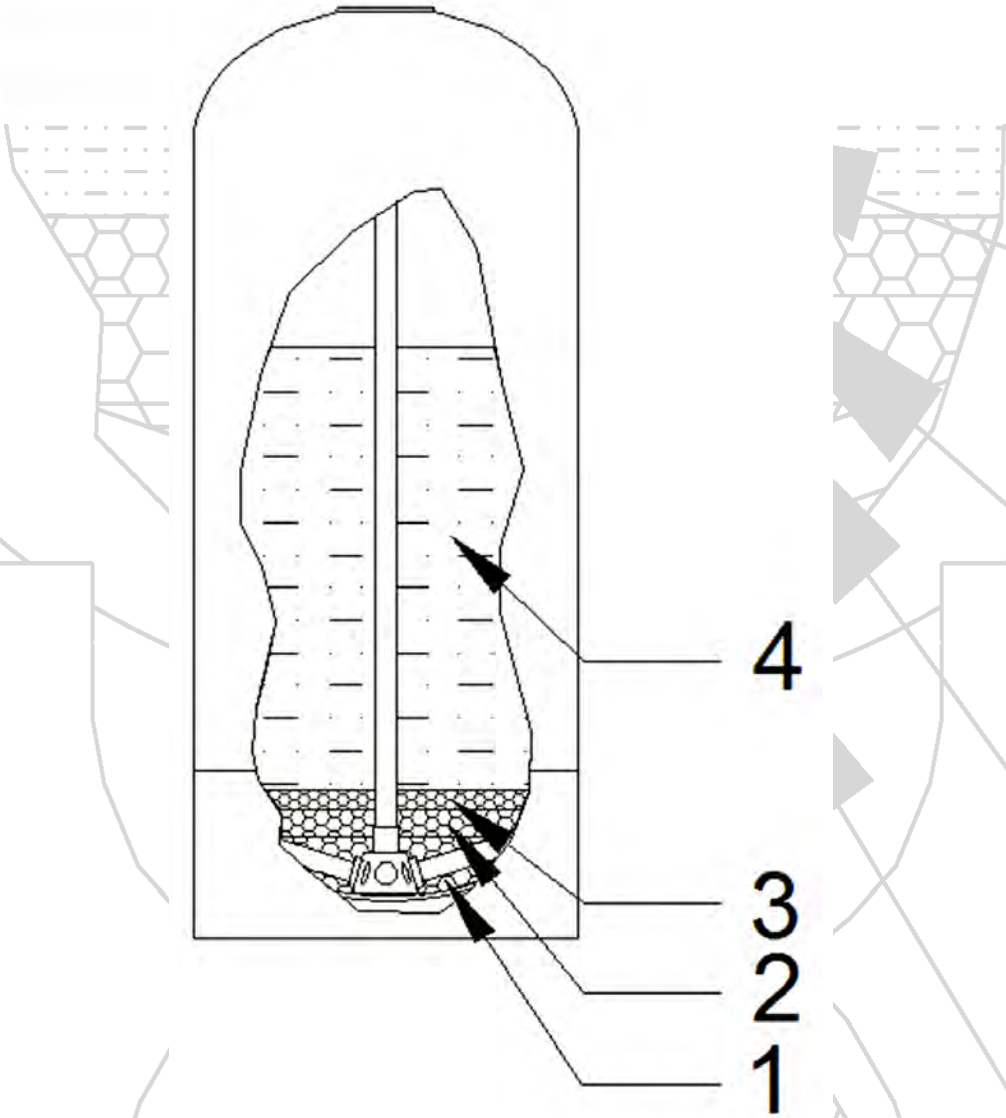


| Layer | Media | Quantity |
|----------------|-------|----------|
| 1 Bottom Layer | | |
| 2 | | |
| 3 | | |
| 4 | | |
| 5 | | |
| 6 | | |
| 7 | | |
| Top Layer | | |

Media Beds

Section 5.2

| Softener (FT³) | | | | | | | |
|----------------|--------|---------------|---------------|-------------|-------|--------|-----|
| Softener Size | Part # | Coarse Gravel | Medium Gravel | Fine Gravel | Resin | Weight | |
| | | #1 | #2 | #3 | #4 | LBS | KG |
| 90 | 410003 | 0.15 | 0 | 0.15 | 3 | 226 | 103 |
| 120 | 410004 | 0.2 | 0 | 0.15 | 4 | 278 | 126 |
| 150 | 410005 | 0.2 | 0.15 | 0.1 | 5 | 345 | 157 |
| 180 | 410006 | 0.2 | 0.15 | 0.15 | 6 | 402 | 183 |
| 210 | 410007 | 0.2 | 0.15 | 0.15 | 7 | 454 | 206 |
| 240 | 410008 | 0.3 | 0.2 | 0.2 | 8 | 526 | 239 |
| 270 | 410009 | 0.3 | 0.2 | 0.2 | 9 | 578 | 263 |
| 300 | 410010 | 0.3 | 0.2 | 0.2 | 10 | 630 | 286 |
| 360 | 410012 | 0.4 | 0.35 | 0.35 | 12 | 774 | 352 |
| 390 | 410013 | 0.4 | 0.35 | 0.35 | 13 | 826 | 375 |
| 450 | 410015 | 0.4 | 0.35 | 0.35 | 15 | 930 | 423 |



Controller Programming Required For Start-up

Section 6.0

NOTE: It is important to follow the startup instructions. Improper start up may result in unsatisfactory softener operation or possibly damage the softener.

Required information required to start up the softener.

- The raw water analysis is required to start up the softener. The total hardness and iron and manganese levels.
- If the softener was ordered as a complete system, the control is already programmed with a couple of exceptions (parameters). These are shown in section 6.1.
- The rest of the parameters are pre-programmed, *but should be reviewed to confirm* they are set as intended (see section 2 for regeneration cycle times). These settings may also be modified on site if required to better suit a particular application.
- The complete programming guide is in section 8. However, for start-up in section 6.2, there is also a condensed version of the programming guide for the standard responsive flow softener system. This section is a short list that covers the programming of the exceptions that were not pre-programmed as well as most of the other settings that should be reviewed.

Start-up Programming Parameters

Section 6.1

- The first parameter set on site is the time of day. See section 8 for programming.
- The second parameter is the calculation of the total individual softener **capacity in gallons**. This is site specific and totally dependent upon the raw water conditions. There are a couple of steps required to arrive at the capacity in gallons.

—Step 1

- Calculate the total compensated water hardness. The raw water analysis is required. The values required are the **total hardness** (in grains per gallon (gpg)), **iron** (in ppm or mg/l), and **manganese** (in ppm or mg/l). With these, the total compensated hardness is calculated.
- Note: If any of the levels fluctuate, use the highest level of each component in the calculations.

- The total compensated hardness is calculated as follows:

Total water hardness (in grains per gallon (gpg))

+ Iron (in ppm or mg/l) x4

+ (Manganese (in ppm or mg/l) x 8

Equals the total compensated hardness (in gpg)

An example of this calculation is below: and is based on the following raw water conditions.

- Total harness—10 gpg, iron—0.1 ppm, manganese—0.2 ppm.

- 10 gpg of total hardness 10

- 0.1 ppm of iron (0.1 x 4) = 0.4

- 0.2 ppm of manganese (0.2 x 8) = 1.6

Equals a **total compensated hardness** of **12 gpg.**

Note: The total water hardness may be in ppm. To convert to grains, divide by 17.1.

Example of this is : 171 ppm total water hardness / 17.1 = 10 gpg.

- Step 2

- Determine the individual softener **capacity in gallons**. This value is calculated by dividing the individual softener **grain capacity** by the **total compensated hardness**.

- The individual softener grain capacities for each size of softener are listed in the next table. There are three different grain capacities shown for each softener size. Grain capacity of the resin changes depending upon the quantity of salt used per cubic foot of resin when regenerating. Salting capacities listed are at 6 lbs/ft³, 10 lbs/ft³, and 15 lbs/ft³. Each of the three salting levels shown have their own advantages.

- Salting at the lower level (6 lbs) provides greatest salt usage efficiency. At this level the capacity is lower and will require more frequent regeneration resulting in somewhat less efficient water usage. The hardness leakage in service is also higher than at the higher salting levels.

- Salting at the middle level (10 lbs) is less efficient in salt usage than the 6 lbs setting. However with a higher capacity, the water usage will be a little better than at the 6 lb setting as the unit is regenerating less frequently.

- Salting at the highest level (15 lbs) is the least efficient in salt usage. At this setting the unit will use more than double the salt compared to the 6lbs setting. However the hardness leakage in service is the lowest, and is most efficient with water.

| Softener Model | Capacity | Resin | Softener Model | Capacity | Resin | Softener Model | Capacity | Resin |
|----------------|-------------------------|-----------------|----------------|-------------------------|-----------------|------------------------------------|-------------------------|-----------------|
| | @6 lbs/ft ³ | Volume | | @6 lbs/ft ³ | Volume | | @6 lbs/ft ³ | Volume |
| | @10 lbs/ft ³ | ft ³ | | @10 lbs/ft ³ | ft ³ | | @10 lbs/ft ³ | ft ³ |
| | @15 lbs/ft ³ | m ³ | | @15 lbs/ft ³ | m ³ | | @15 lbs/ft ³ | m ³ |
| 90 | 60,000 | 3 | 240 | 160,000 | 8 | 450 | 300,000 | 15 |
| | 81,000 | | | 216,000 | | | 405,000 | |
| | 90000 | 0.08 | | 240000 | 0.23 | | 450000 | 0.42 |
| 180 | 120,000 | 6 | 360 | 240,000 | 12 | All capacities shown are in grains | | |
| | 162,000 | | | 324,000 | | | | |
| | 180000 | 0.17 | | 360000 | 0.34 | | | |
| 210 | 140,000 | 7 | 390 | 260,000 | 13 | 105 modified-capacity table .xlsx | | |
| | 189,000 | | | 351,000 | | | | |
| | 210000 | 0.2 | | 390000 | 0.37 | | | |

- The model number of the system will indicate the size of unit. The model legend is in section 2.1. Once the softener size is determined in the above table, check the programming sheet to determine what salting level the unit was factory programmed for.

-With the softener unit size and the salting level, the softener individual capacity can be found in the table above.

- To calculate the softener capacity in gallons, divide the softener capacity in grains by the total compensated hardness calculated in section 6.1

- A small buffer of 5 % will help compensate for any slight changes in the feed water .

For example, if the softener is a model MTS 300,000 and is salted at a 10 lb/ft³ level, the capacity to use is 270,000. If the compensated hardness is 12 grains, the calculation is

270,000 divided by 12 gpg equals 22,500 gallons.

To leave a small buffer to compensate for any variations, multiply by 0.95

22,500 x 0.95 = 21, 375 gallons.

The **21,375** has to be programmed into the system capacity screen. See section 8 for programming .

NOTE: A METER DELAYED UNIT REQUIRES A RESERVE.

== Reserve Settings ==
Fixed Reserve: 33 %
☐ Press To Cancel
☒ Press To Confirm

== Capacity ==
23750 Gal
Press ☐ To Cancel
Press ☒ To Confirm

105 MTS Series
Control Valve

Canature
WaterGroup

Piping Inspection / Soaking Media Beds

Section 6.3

Before starting up the system check and confirm the following:

- Ensure system piping is correct (inlet to the valve inlet, outlet to the valve outlet, etc.) and all connections are complete, (see installation drawing). Sampling points are required before and after each unit to confirm the units are operating as intended.
- When piping is rigid, confirm flex connections are between the control valve and the piping and that there are vacuum breakers to protect the mineral tanks.
- Ensure that all of the **manual isolation and by-pass valves are closed** prior to start up
- Confirm valve has the correct drain line flow control and the drain line has a proper air gap.
- Brine line is connected to the softener with water in the brine tank (at least 2 " above the salt grid plate). Confirm the brine tank over flow is piped properly to drain.
- Confirm the meter cable is correctly in the meter slot on the outlet pipe adapter.
- Check all electrical connections and ensure that they are correct and complete.
- Once inspection is complete, manually advance the valve into backwash position. To do this on the 105 valve, push and release the "Set " button.
- Once the control valve moves into the backwash position, unplug the control valve. This ensures the valve will stay in the backwash position, allowing slow filling of the tank from the bottom up. Dial on the side of the 105 has an arrow to indicate valve position.
- Partially open the inlet isolation valve. This will allow the unit to **SLOWLY** fill with water.
- When the unit is full, water will begin to trickle out through the drain. ***If the unit is filled too quickly, the media could be blown out, and may damage the internal distribution of the unit.*** Once full, close the inlet valve.
- Allow the unit to stand for 1-2 hours once the tank is full to fully saturate the media bed with water. The tanks may of already been filled with water when the media was first loaded (see section 5) and if so the media should already be fully saturated.

Regenerating The System

Section 6.4

- Once the media is fully saturated, the actual unit regeneration can occur. With the unit still in the backwash position, slowly start opening the inlet isolation valve. If the unit still has any air inside, it will sputter out. Constantly check the drain water and ensure only fines from the media bed is being backwashed out. If the drain water contains more than fines, reduce the backwash flowrate by throttling the inlet isolation valve. Any traces of air in the media bed can result in backwash the media out. If this is occurring, close the inlet isolation valve and allow the media to soak a little longer. Later, gradually fully open the inlet isolation valve. The backwash flow controller will limit the flow to drain. Allow the unit to backwash until the waste water clears up and there is no colour or fines still being removed. This process may take 20 minutes or more. Once completed, close the inlet isolation valve.
- With the inlet still closed, plug the unit back in. The valve may cycle back to the home position. If so initiate a regeneration again by pressing the SET button on the valve.
- Check all steps in the regeneration cycles and confirm the system is operating as intended.
- Ensure that in the brine draw cycle, brine is being drawn from the brine tank. If you continually see air bubbles in the brine line, recheck the brine tank connections and ensure they are properly sealed. Confirm the brine tank safety float is not restricted from moving .
- In the brine tank refill position, confirm the brine tank is being refilled properly. Confirm the brine tank safety float is not restricted from moving and operating properly.
- Upon completion of the steps above, the unit outlet isolation valves are **slowly** opened.
- The system bypass valve should then be closed. The system and piping should now be properly flushed. After this the system is now ready for normal service operation.
- Test the service water and confirm the system is operating properly.

Operating Conditions

Section 7.0

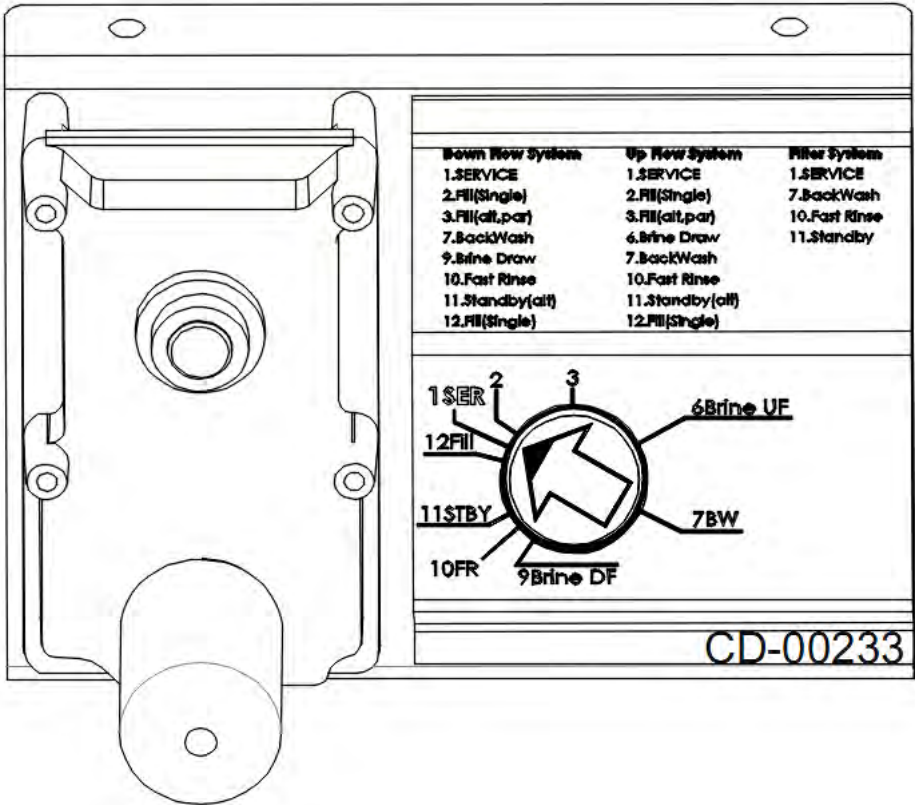
For correct operation of the softener system, the minimum water pressure recommended is 30 psig, (206 kPa), in order for valve to operate effectively. ***Caution: Water pressure is not to exceed 100 psig, (690 kPa), water temperature is not to exceed 100 °F, (38 °C), and the unit can not be subjected to freezing conditions.**

The manual bypass valve must always be closed and the manual inlet and outlet isolation valves open except during maintenance of the equipment.

Cycle Operation

Section 7.1

The current position of the control valve can be confirmed by the dial on the drive motor. Each cycle is indicated on the dial.

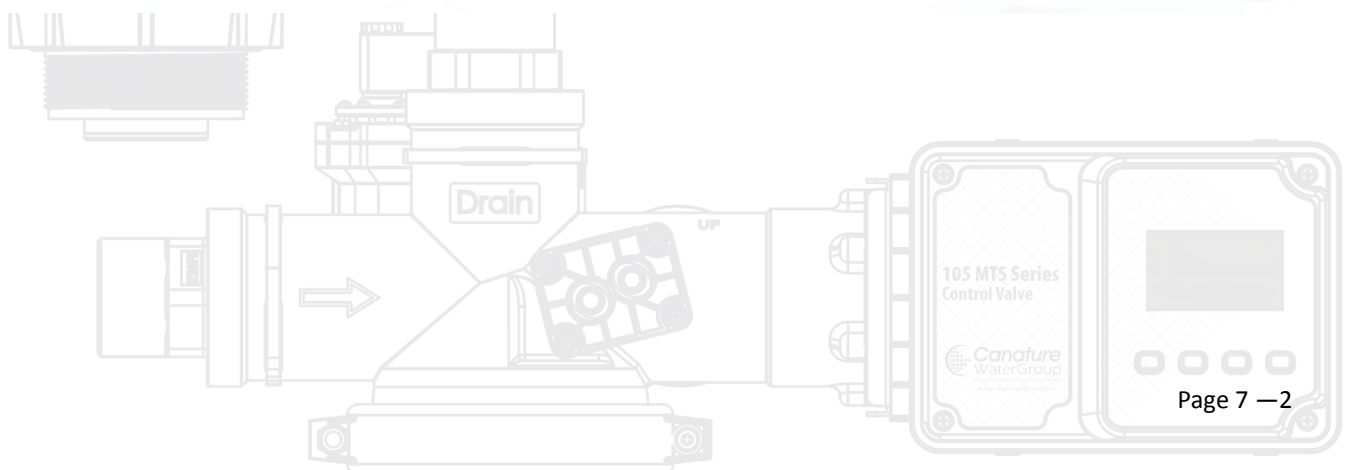
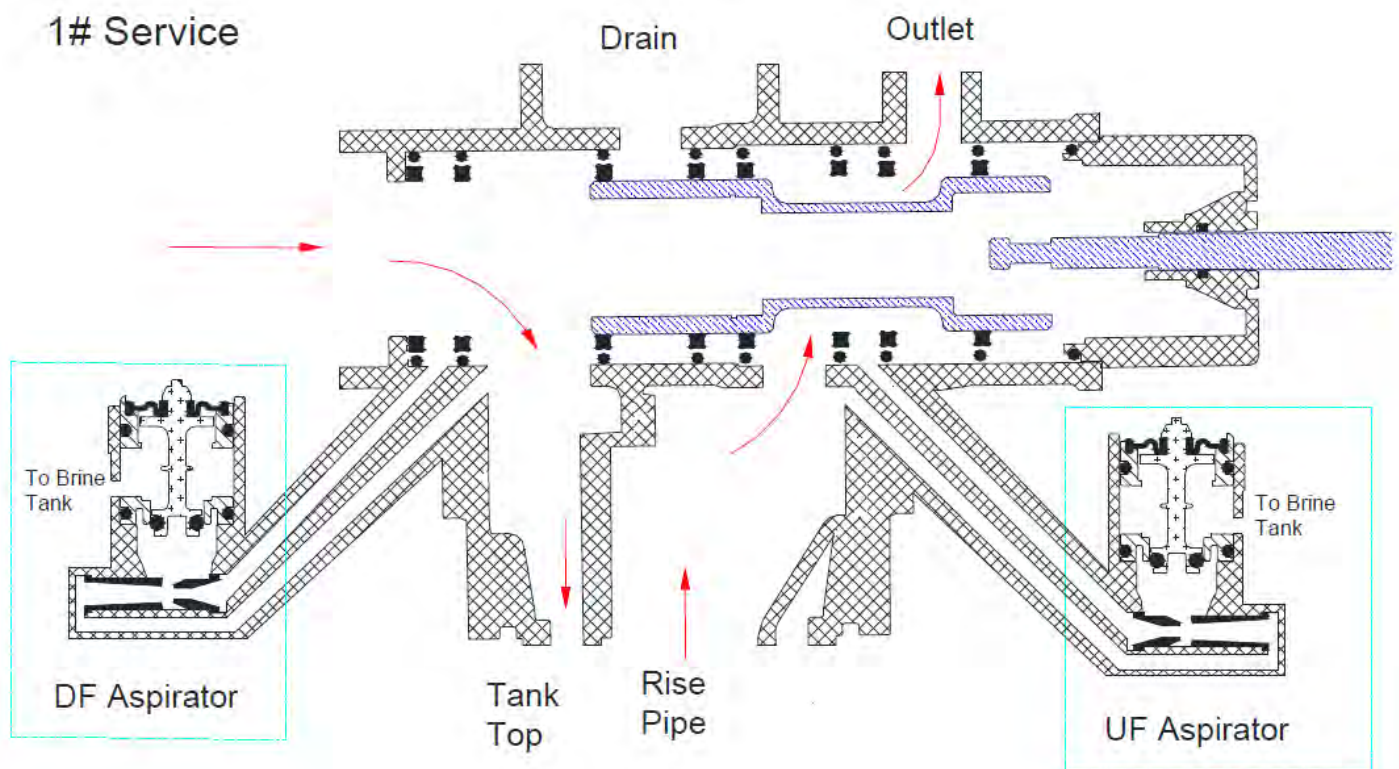


Service Position

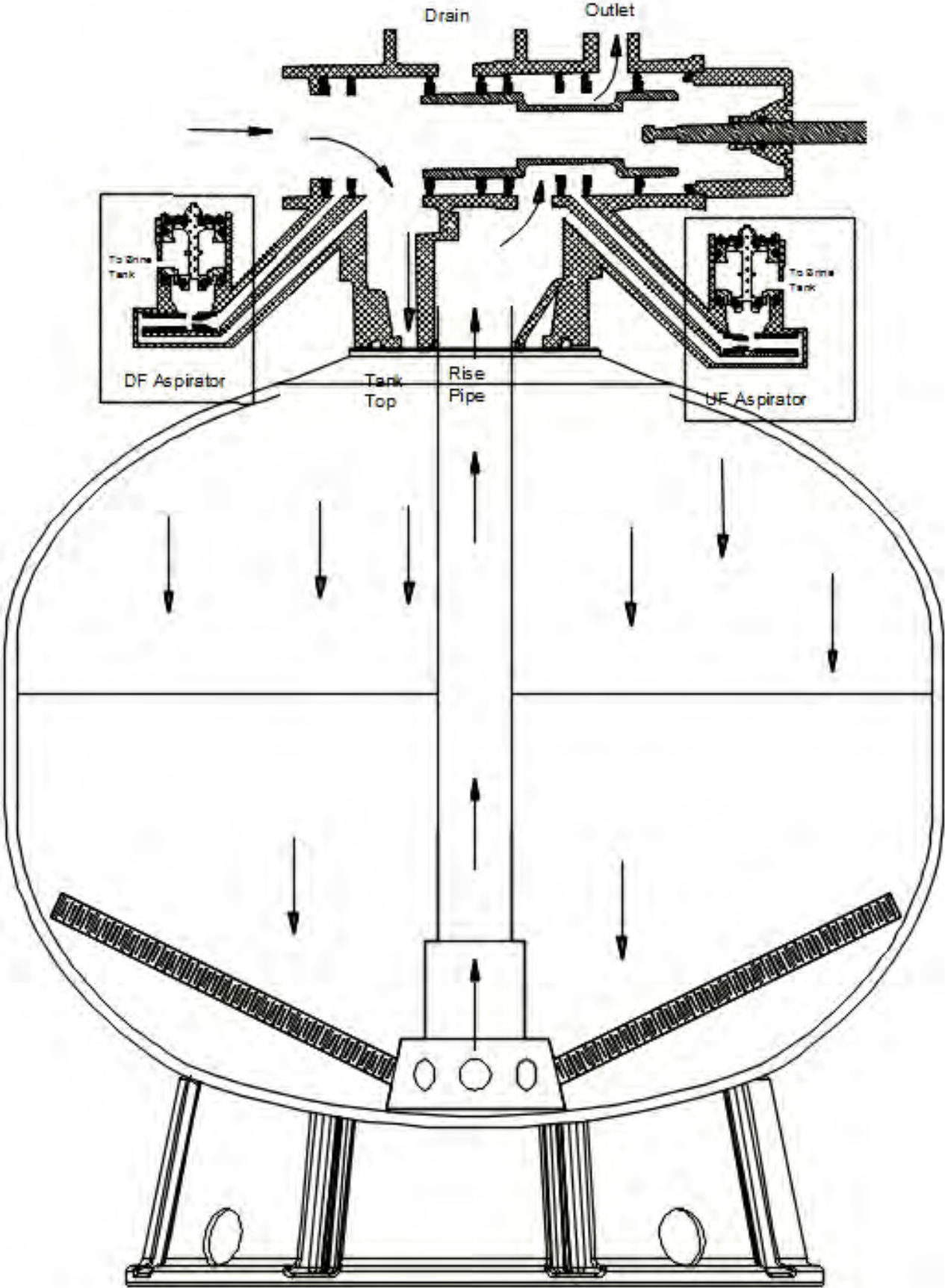
Section 7.2

- During service, water is directed into the top of the tank by the control valve and flows downward through the resin media bed, through the support bed, into the distribution, and out to service. As the water flows through the softener media, the dissolved calcium and magnesium ions, (hardness minerals), is exchanged with sodium, (or potassium), on the exchange sites on the resin beads. As the duration of the service run increases, the softening resin slowly depletes, losing its ion exchange capacity, until the softening resin can no longer remove the hardness minerals. It is at this time that the regeneration of the softener is required in order to replenish the beds softening capacity. During regeneration, the hardness, (calcium and magnesium), that accumulated during the previous service run, are replaced on the resin by sodium, (or potassium). A brine solution rinsed down through the bed is the source of the replenishing sodium, (or potassium).

This is position #1 on the dial.



Service Position



Regeneration

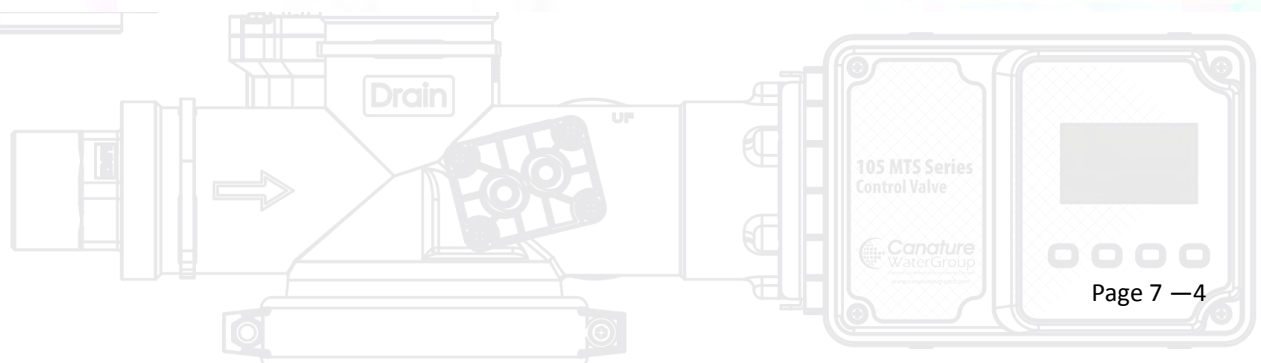
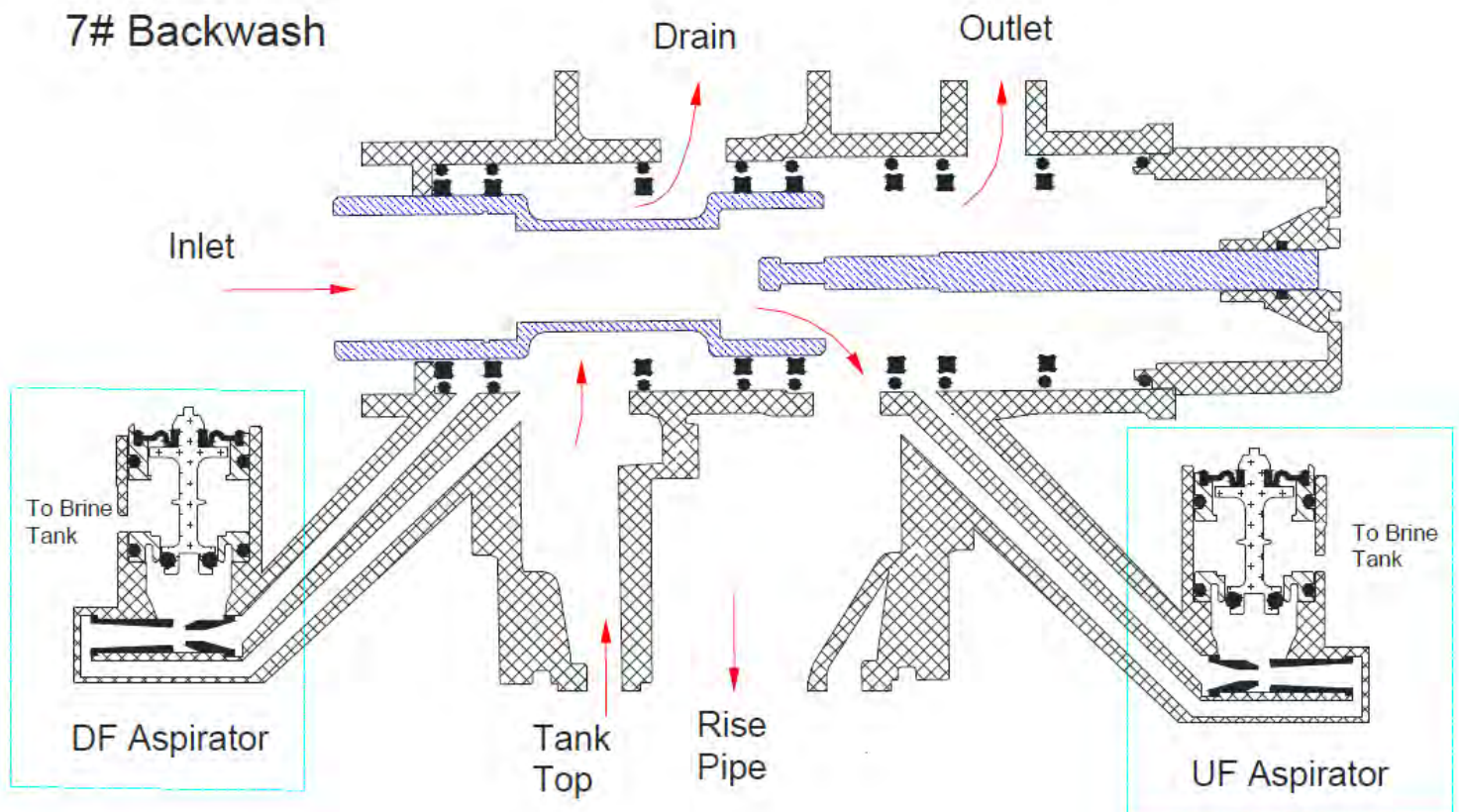
Section 7.3

The regeneration procedure is performed automatically by the softener after the cycle controller is started. Each regeneration cycle consists of four steps. For down flow regeneration the cycles are #1 backwash, #2 brine draw / slow rinse, #3 fast rinse, and #4 brine tank refill.

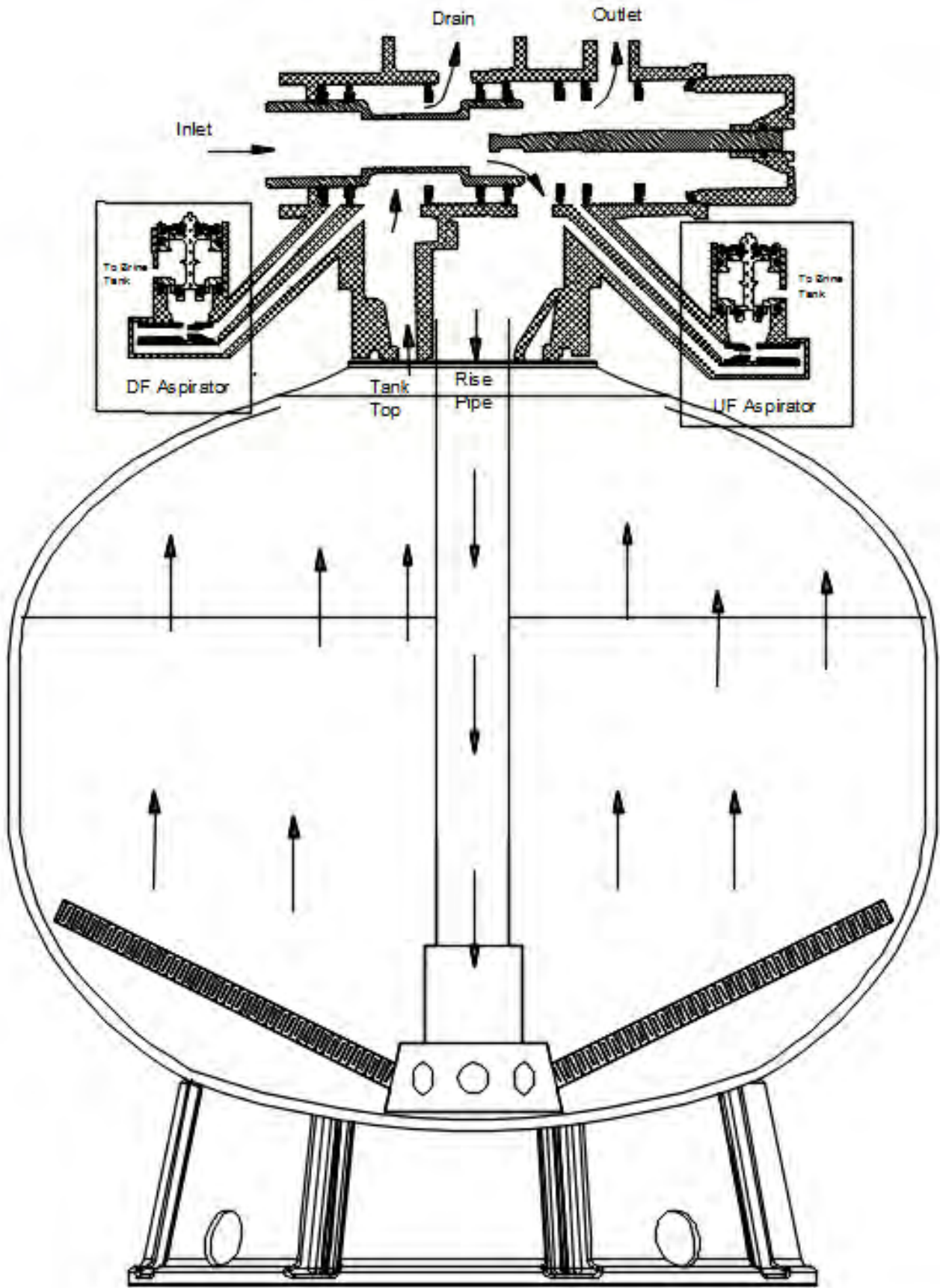
Backwash Position

Section 7.4

During backwash, water is directed down the riser tube, out the bottom hub and laterals, then upwards through the softener resin and out to drain. This expands the media bed, releasing any trapped particles, and cleans it thoroughly. The standard backwash cycle is usually been factory pre-set to take place for 9 or 10 minutes. This is position #7 on the dial.



Backwash Position



Brine Draw / Slow Rinse Position

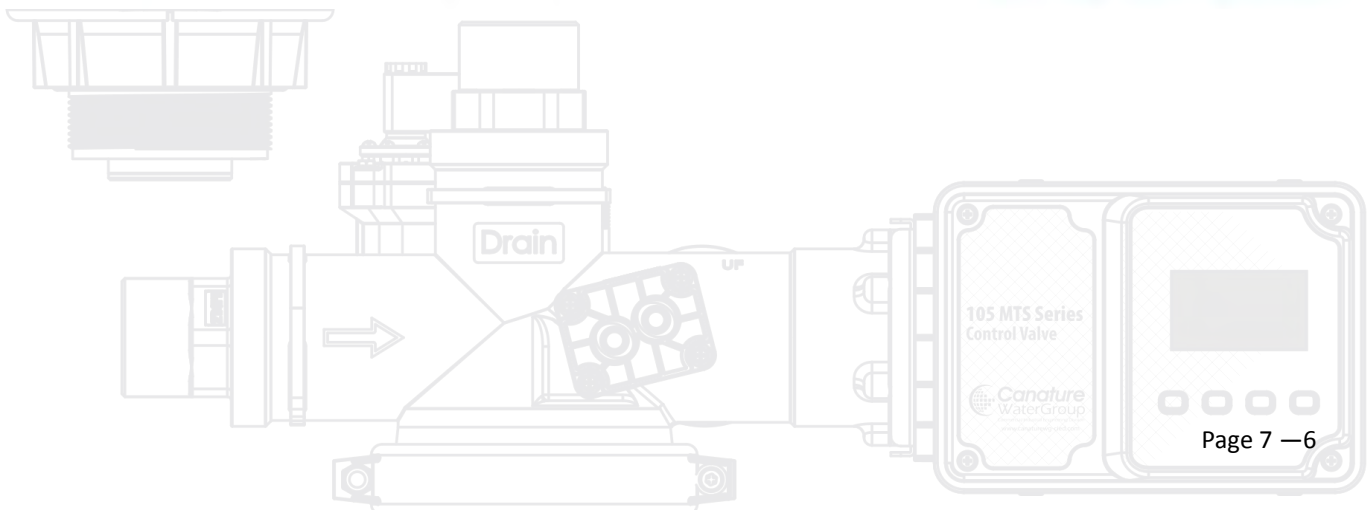
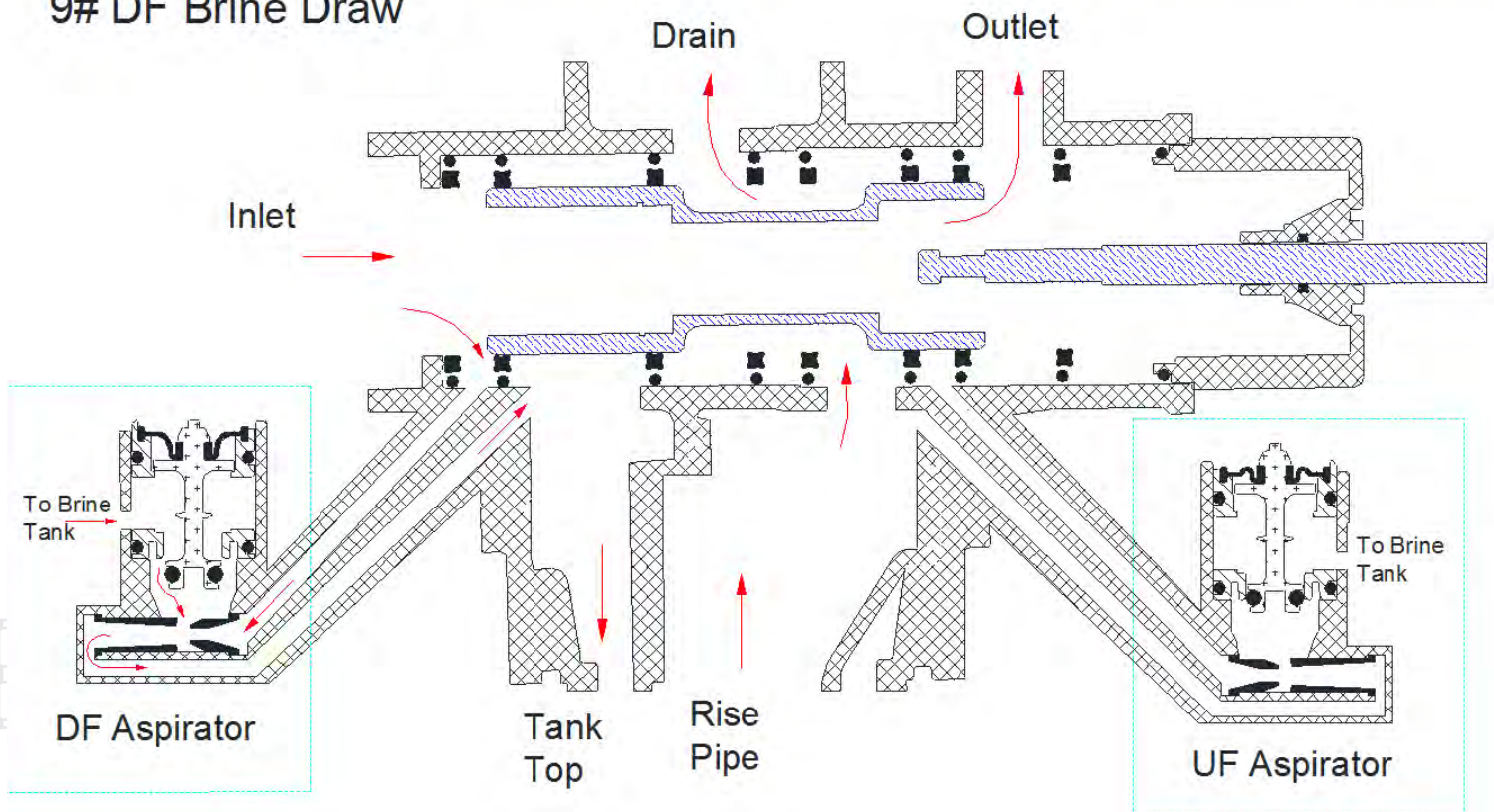
Section 7.5

The brine draw / slow rinse is actually two cycles that occur even though the control valve piston does not move during this time. The brine valve is open during these cycles.

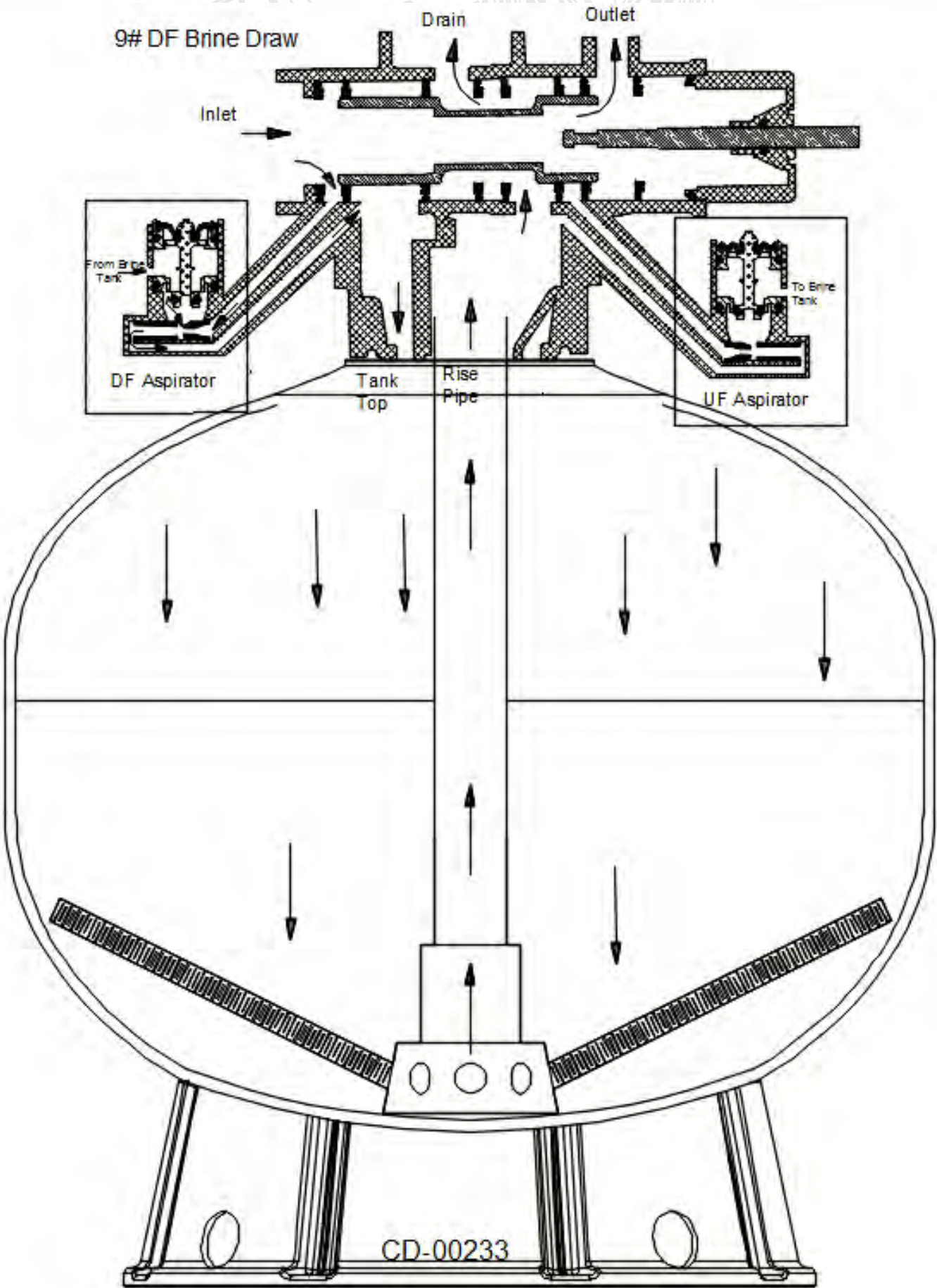
The first part of the cycle is the brine draw. Water from the valve flows through the through the injector, (or aspirator), assembly. This water flow creates a vacuum which results in drawing in a brine solution from the brine tank. This mixed water / brine solution then flows through the media bed and out to drain.

For a “**down flow**” unit, the brine enters from the top of the unit, DOWN through the media bed, into the hub and laterals, up the riser tube & out to drain. This is position #9 on the dial.

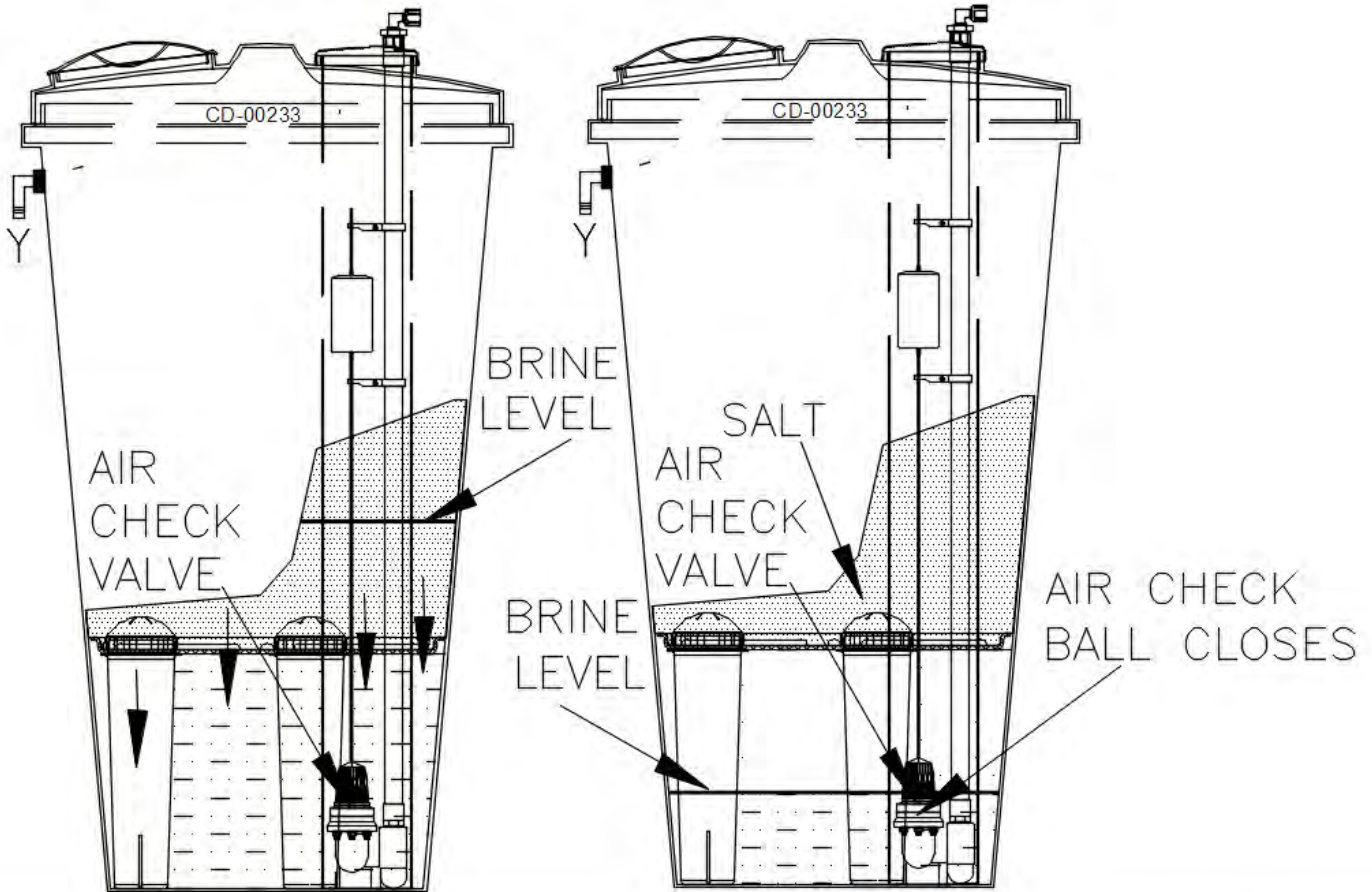
9# DF Brine Draw



Brine Draw / Slow Rinse Position



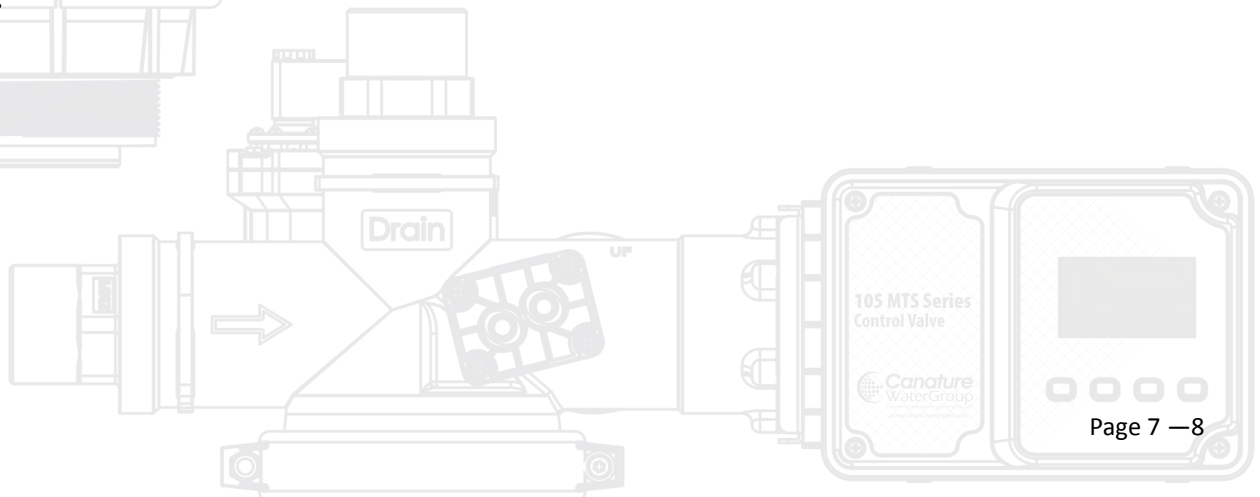
The softeners continue to draw brine until the brine supply is stopped. On most systems, the brine supply is stopped by the air check.



Control valve drawing brine from the brine tank in brine draw cycle.

The level of the brine drops until the ball of the air check stops the flow of brine .

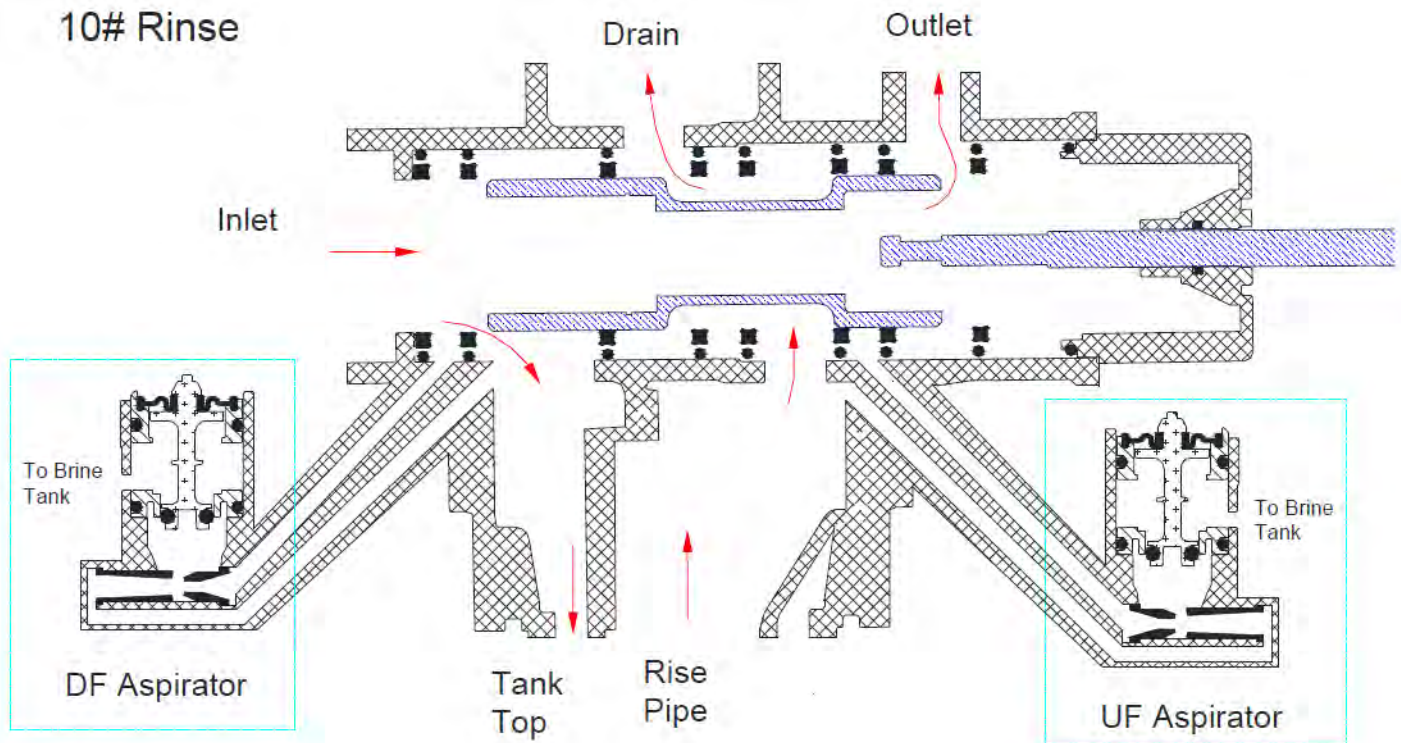
When the flow of brine is stopped by the air check, the brine draw cycle ends and the slow rinse cycle begins. The actual control valve piston does not move. There is now a low flow rate that will slowly push the brine through the media, which will continue replenish the resin bed.



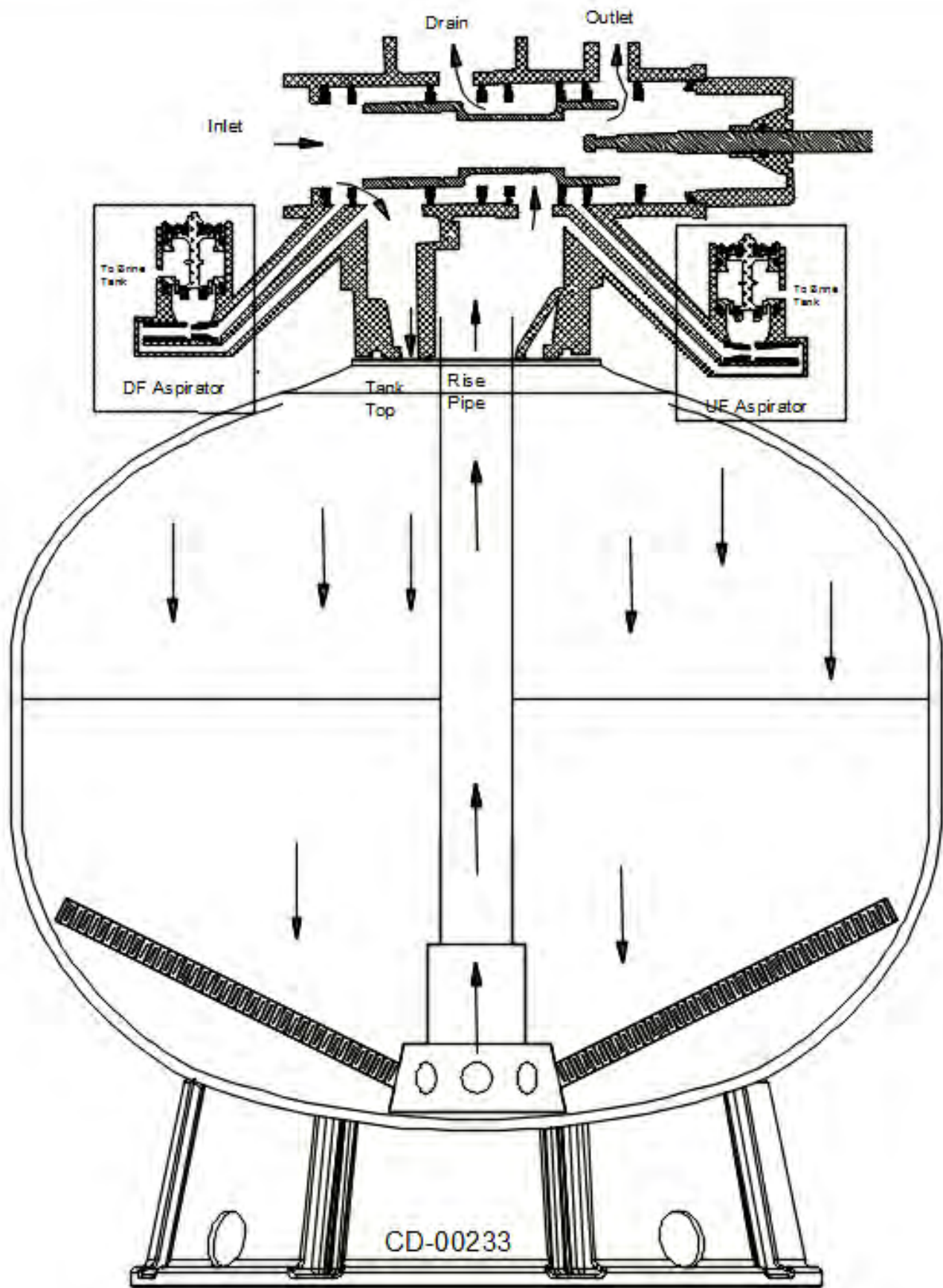
Rinse Position

Section 7.6

During rinse, water is directed downwards through the softener and out to drain. This reconsolidates the media bed and rinses any remaining brine in the media bed to drain. The flow rate to drain is controlled by the drain line flow control.



Rinse Position

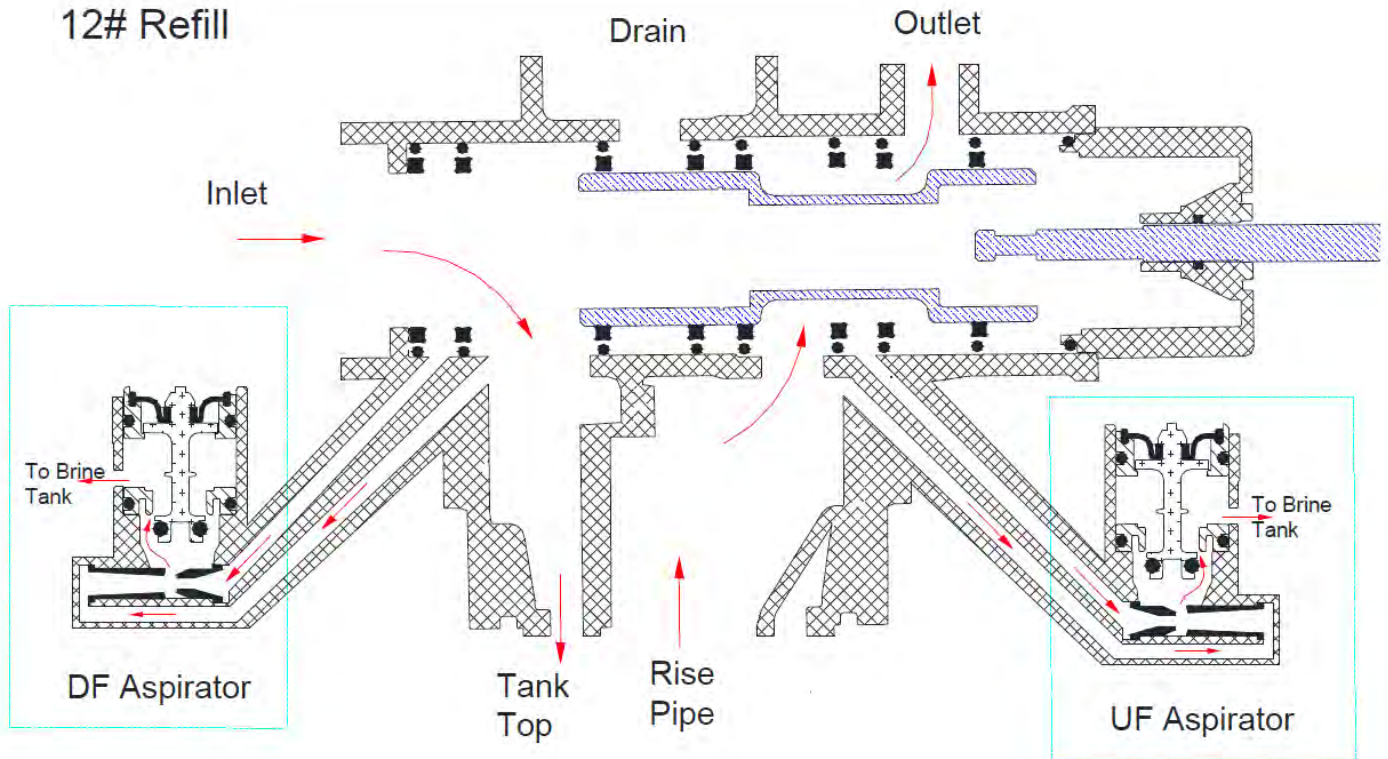


Brine Tank Refill

Section 7.7

The brine tank refill cycle will direct a predetermined amount of water back into the brine tank for the next regeneration cycle. The refill water flows through the injector, (aspirator), through the brine valve and out to the brine tank. The flow rate to the brine tank is regulated by a flow control orifice. By adjusting the refill time, the volume of water to the brine tank is fixed. This is position # 12 on the dial.

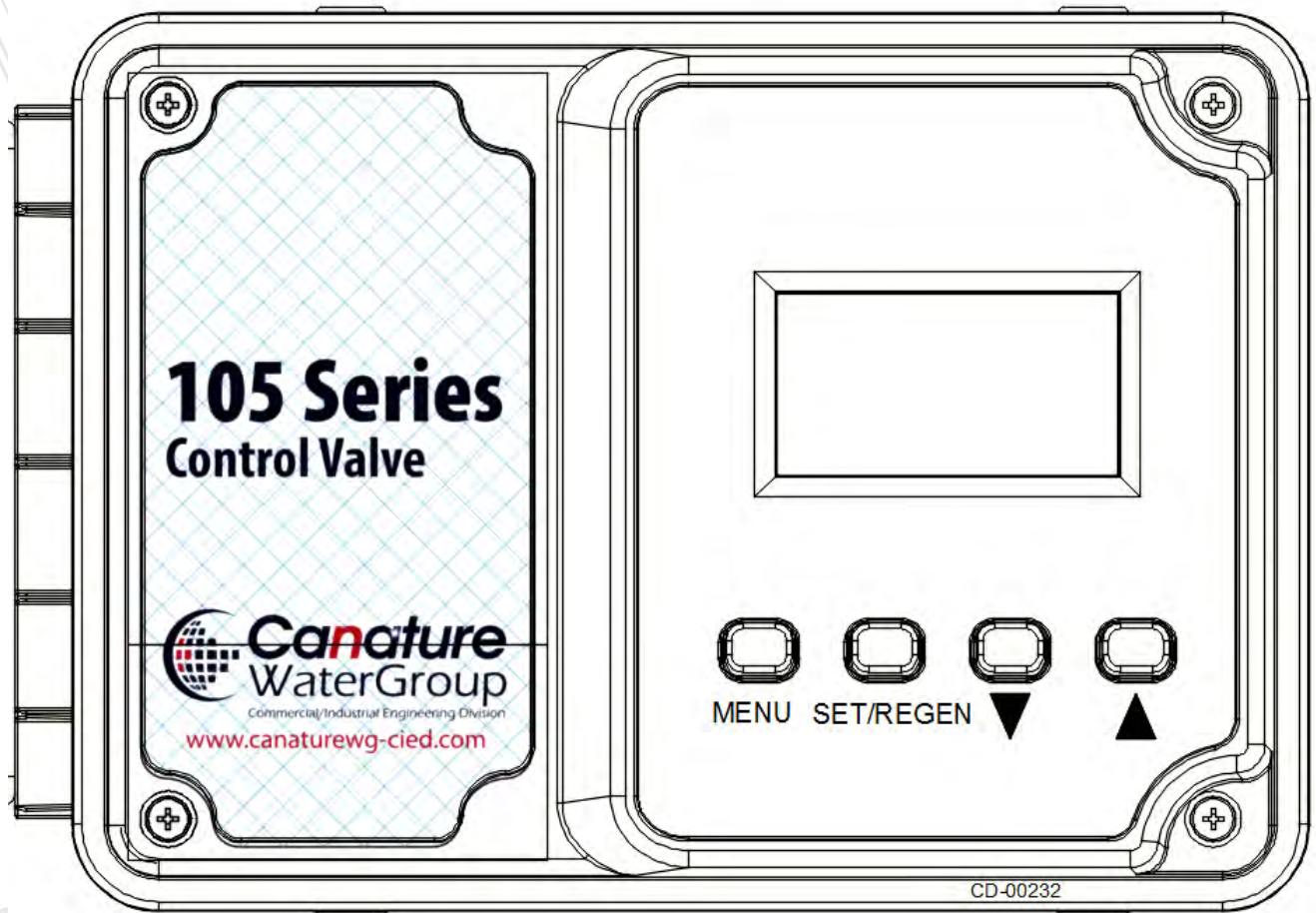
12# Refill



Key Pad Configuration

Section 8.0

There are four push buttons on the keypad on the 105 control valve.



Note: MENU, SET and ARROWS will be referred to indicate which button is required to be pushed.

MENU " ": This function is to enter the basic setup information required at the time of installation, or back to previous page.

SET " ": this function is to accept the values if changed and advance the next item in the menu.

+/- "▲ ▼": These buttons are used to scroll the icon bar in the menu, and increase or decrease the value of the settings while in the programming mode.

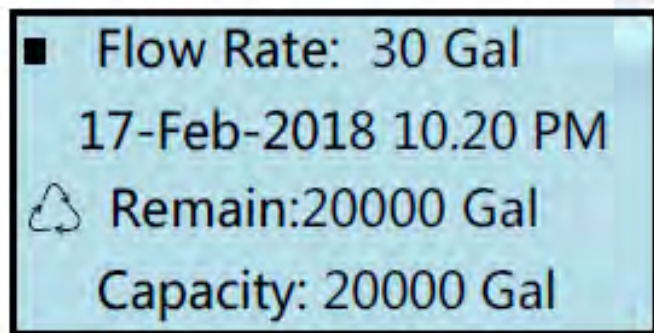
Service Display Screen

Section 8.1

There are four push buttons on the keypad that controls all functions of the control valve.

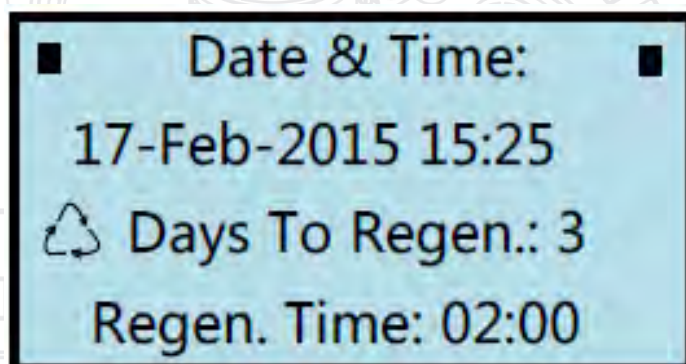
- Service display page. On the service display screens, the main system information is displayed. Different information is displayed depending upon how the valve is programmed.

- Single tank :



■ Flow Rate: 30 Gal
17-Feb-2018 10.20 PM
♻️ Remain: 20000 Gal
Capacity: 20000 Gal

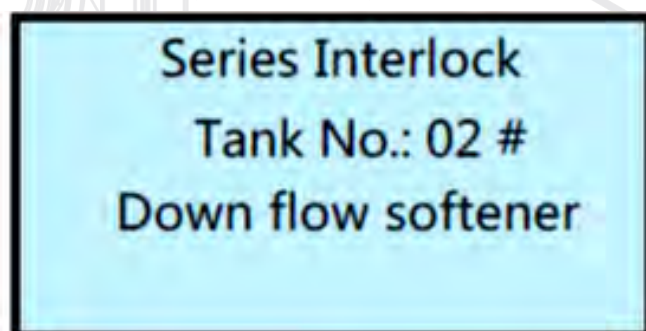
Metered unit



■ Date & Time: ■
17-Feb-2015 15:25
♻️ Days To Regen.: 3
Regen. Time: 02:00

Time clock unit

- Multi-tank interlock: (for lag valves only)



Series Interlock
Tank No.: 02 #
Down flow softener

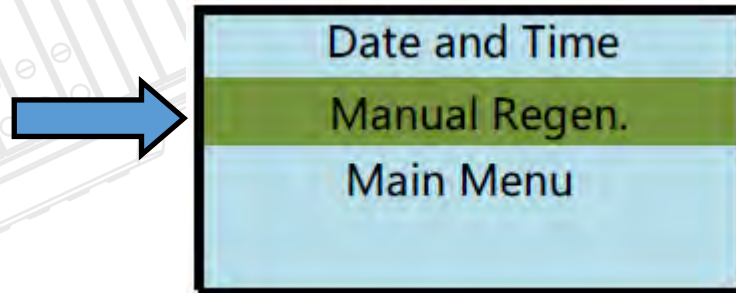
- The control will default back to the service screen if no button is pushed for 10 seconds.

Initiating A Regeneration

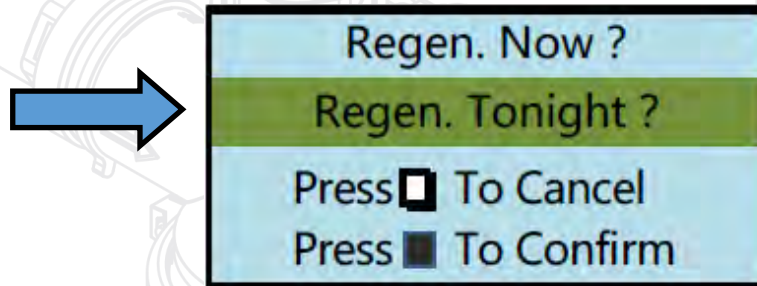
Section 8.2

There are two ways to initiate a regeneration.

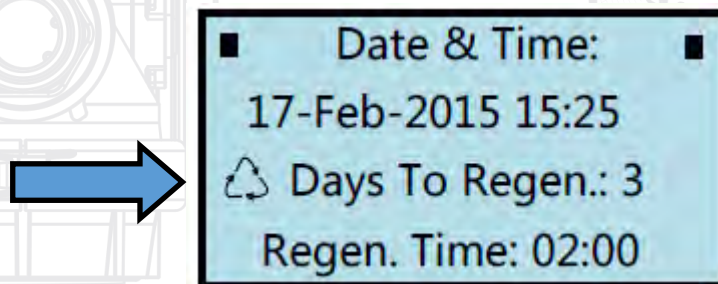
- Push and hold the Set/Regen button for 3 seconds and the regeneration will start immediately.
- The other is by pushing the MENU button and this screen will be displayed.



- Use the arrow button to move to the Manual Regeneration line and push SET.



- If you move the cursor to the Regen. Now line and push the SET button, the unit will regenerate immediately.
- If the Regen. Tonight line is highlighted and push SET button, the unit will regenerate the preset time which is adjustable in the program. Also a new symbol will appear on the main service screen to indicate the unit will regenerate tonight.

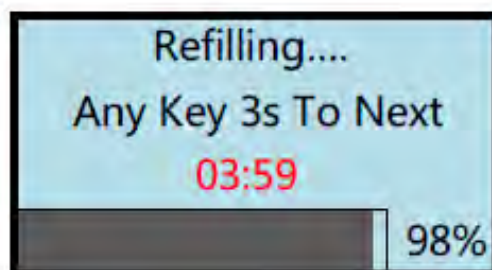
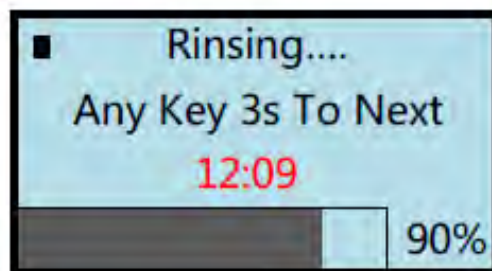
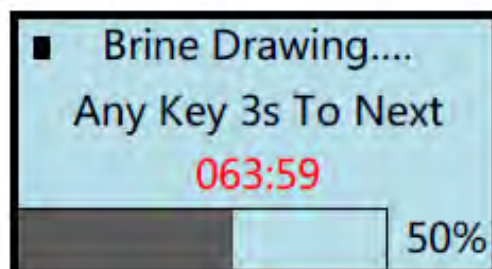
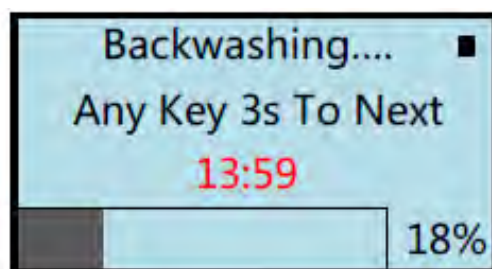


- Once the unit is in regeneration, the valve can be advanced to the next cycle by holding any button for three seconds. If a button is pressed several times in succession, (say twice for example) the valve will advance through two cycles before stopping.

Screen Display During Regeneration**Section 8.3**

- Once a regeneration has been initiated, the following screens will be displayed. Different screens will be displayed depending upon the programming of the unit.
- The display will indicate the regeneration cycle the unit is in. Also displayed is the actual time remaining before the end of the cycle. A third item displayed is the percentage of time left for the complete regeneration. For an example of this is if the total regeneration time is two hours, after one hour the display would show 50%.

Down flow softener (or air draw filter)

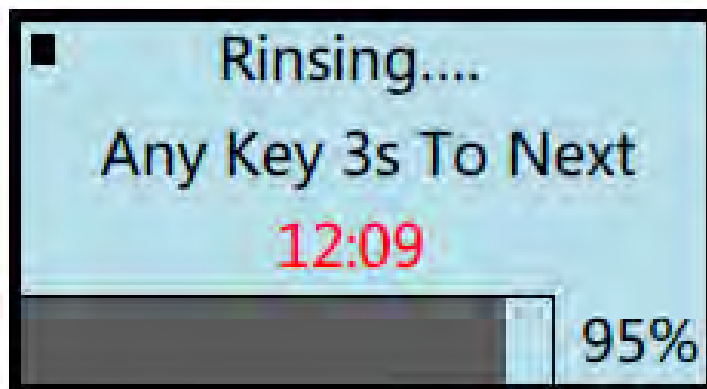
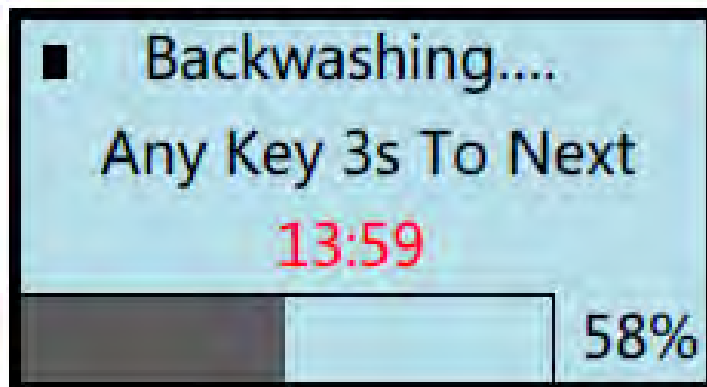


- The regeneration can be manually advanced by holding any button for three seconds.

Screen Display During Regeneration

Section 8.3

Filter display during regeneration

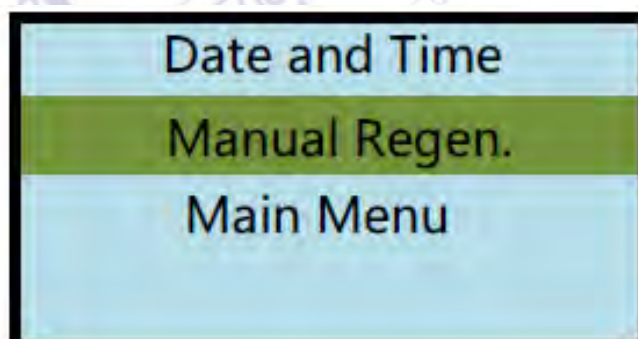
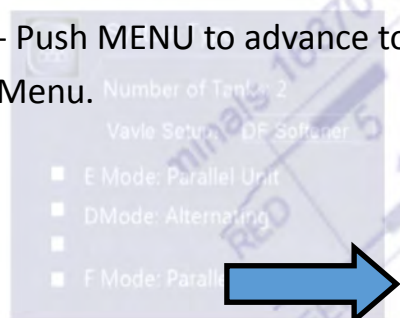


- The regeneration can be manually advanced by holding any button for three seconds

Main Menu Setup And Programming

Section 8.4

- To access the programming screens, do the following:
- Push MENU to advance to the user menu screen and use the ARROWS to highlight Main Menu.



- Push and HOLD the SET button for 5 seconds until the controller beeps.

Main Menu Setup And Programming

Section 8.4

- The Main Menu screen that appears will change with how the valve is programmed

Days

| |
|-----------------------|
| = Main Menu= |
| ■ Regen. Time Setting |
| ■ Regen. Days Setting |
| ■ Salt Mode Setting |
| ■ Advanced Menu |

Calendar

| |
|-----------------------|
| = Main Menu= |
| ■ Regen. Time Setting |
| ■ Regen. Week Setting |
| ■ Salt Mode Setting |
| ■ Advanced Menu |

Meter Delayed

| |
|-----------------------|
| = Main Menu= |
| ■ Regen. Time Setting |
| ■ System Capacity |
| ■ Salt Mode Setting |
| ■ Advanced Menu |

Meter Immediate

| |
|---------------------|
| = Main Menu= |
| ■ System Capacity |
| ■ Salt Mode Setting |
| ■ Advanced Menu |

Days / Meter Over Ride

| |
|-----------------------|
| = Main Menu= |
| ■ Regen. Time Setting |
| ■ Regen. Days Setting |
| ■ System Capacity |
| ■ Salt Mode Setting |
| ■ Advanced Menu |

| |
|--------------------------|
| = Main Menu= |
| ■ Regen. Time Setting |
| ■ System Capacity |
| ■ Salt Mode Setting |
| ■ Brine Pre-fill Setting |
| ■ Advanced Menu |

- Default factory settings.
- Regeneration time : default 2:00 AM.
- Regeneration day of the week: default ON Saturday.
- Regeneration day interval: default 7 days.
- Capacity: default 20000 gallons.
- Proportional brining: default off, If ON range is 50% - 90%.

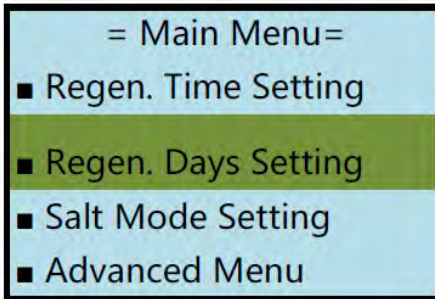
| |
|---------------------------------|
| Number of Tanks: 2 |
| Valve Setup: DF Softener |
| ■ E Mode: Parallel Unit |
| ■ DMode: Alternating |
| ■ F Mode: Parallel Series Regen |

Main Menu Setup And Programming

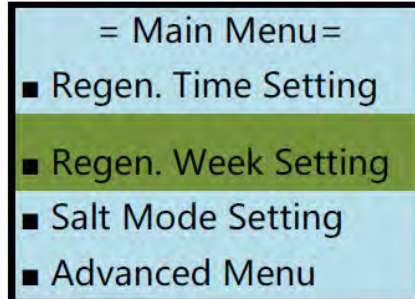
Section 8.4

- The Main Menu screen that appears will change with how the valve is programmed

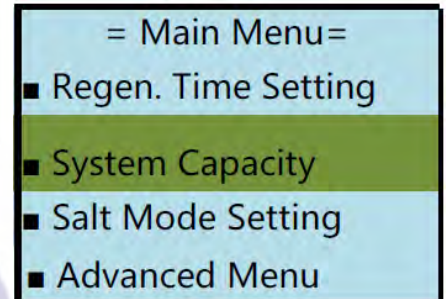
Days



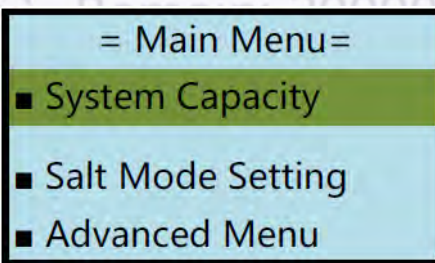
Calendar



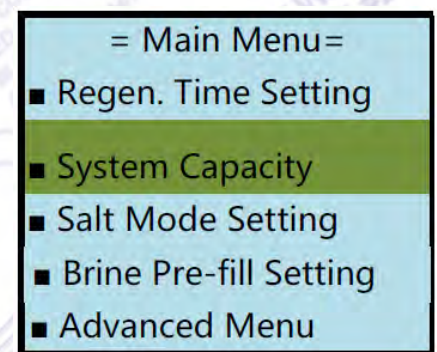
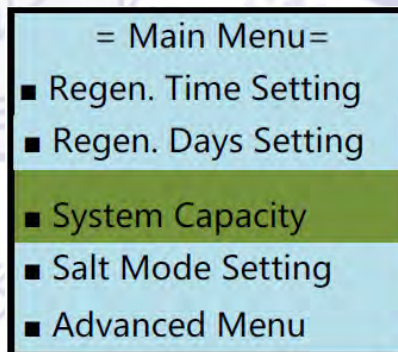
Meter Delayed



Meter Immediate

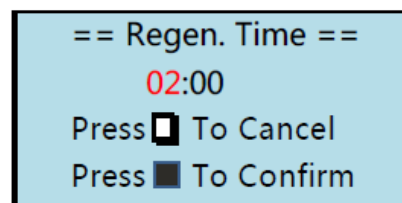


Days / Meter Over Ride

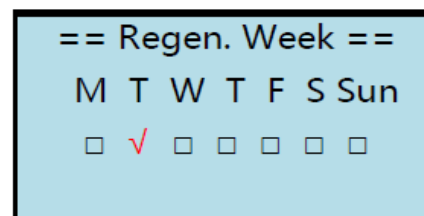


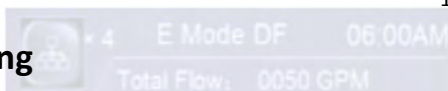
- All Default value below is from factory writing on PCB. 1)

- Regen. Time Setting: default 2:00 (2:00AM)



- Regen. Week : "□" means turn OFF , "√" means turn ON for said weekday. Below "M、 T ~ Sun" , assign to Monday/ Tuesday... Sunday, default: "ON" on Saturday.





- Regen. Days : interval days between regeneration, default 7 days.

== Regen. Days ==
07 Days
 Press To Cancel
 Press To Confirm

- Capacity setup: default value 20000 gallons

== Capacity ==
20000 Gal
 Press To Cancel
 Press To Confirm

- Proportional brine function setup:

default turn OFF , percentage range: 50%-90% (if turn ON)

== Brine Pre-fill ==
 ON **OFF**
 Press To Cancel
 Press To Confirm

== Brine Pre-fill ==
 ON **OFF**
 Press To Cancel
 Press To Confirm

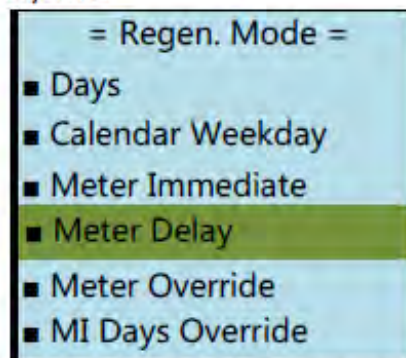
- Advanced Menu setup :

= Advanced Menu =
☒ Regen. Mode
☒ Regen. Cycles
☒ Auxiliary Output
☒ Backlight Settings
☒ History values

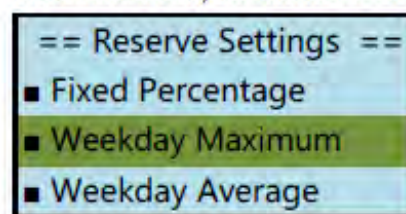
Main Menu Setup And Programming

Section 8.4

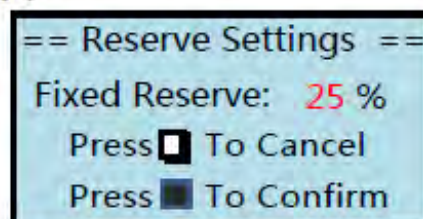
- Regeneration initiation mode : Default Meter Delay MD



- Further reserve settings will be done if MD or MO was selected, default is Weekly Maximum:

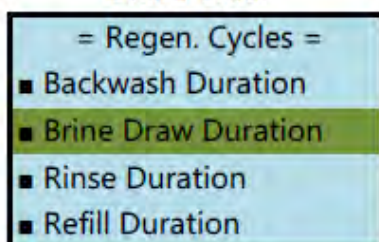


- For fixed percentage, adjustment range : 0~50% :

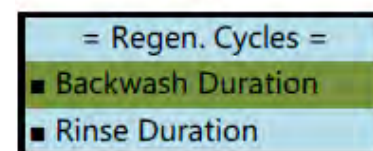


- Regen. Cycles duration settings:

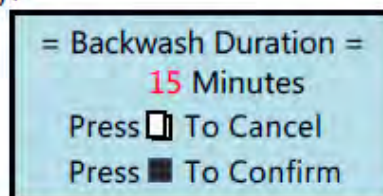
Down Flow



Filter



- All are same as Backwash duration setting display:



- Default: BW 15 mins, Brine draw 90 mins, Rinse 15 mins, Refill 10 mins.

Main Menu Setup And Programming

Section 8.4

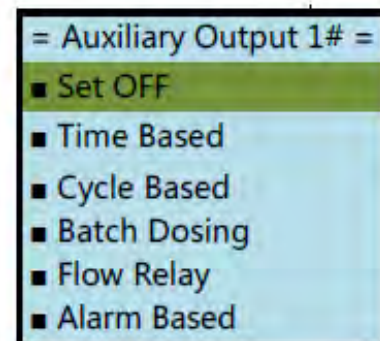
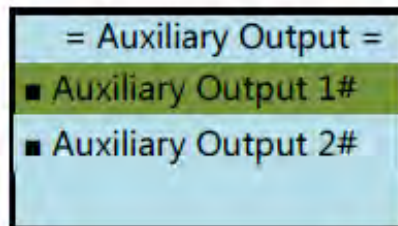
- Auxiliary outputs settings :

1# and 2# output settings individually and same procedure

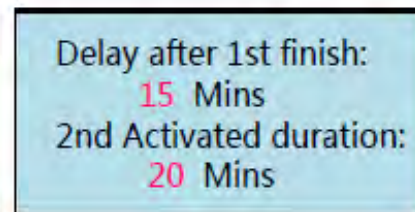
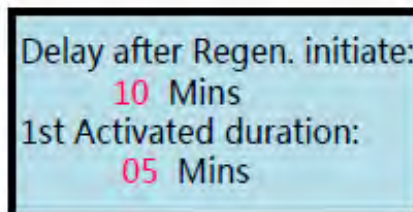
Output signal : 12VDC, <200mA current

Status symbol on the screen: 1# display at top left and 2# display at top right

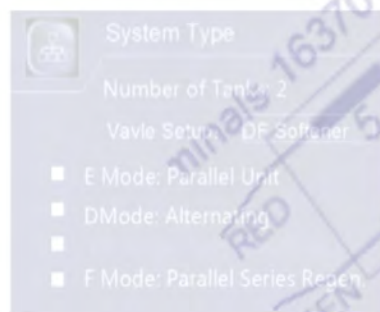
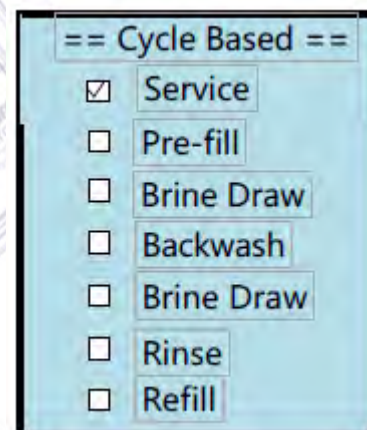
"■"- Set On , Blank- Set Off

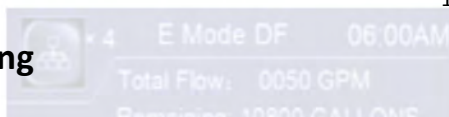


- Time based: default as 0 Mins.



- Cycle based: Output contacts closed upon the cycles activation. Active cycles are ticked off.





- Batch dosing: default value is 1000Gallons (1~9999) 10.0Mins (0.1~99.9)

= Batch Dosing =

100 Gal 10.0 Mins

Press To Cancel

Press To Confirm

- Flow switch relay: default flow rate 10 gpm (1~99)

=== Flow Relay ===

Set point: 10 G P M

Press To Cancel

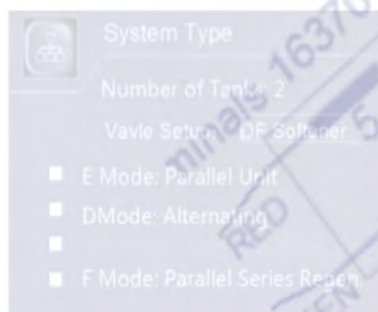
Press To Confirm

- Back light settings: default "Energy Save", back light is on for 1 minute.

= Backlight Settings =

☒ Energy Save

☐ Always On



-The menu path to History Values is :

Main Service Screen > Main Menu > Advanced Menu > History Values

= History Values =

- General Diagnostics
- Reserve
- Usage History

System "General Diagnostics" display:

Last Regen. On:

17-Feb-2018 , 02:00

Used Since Regen.

02341 Gallons

Peak Flow Rate on :

17Feb-2018 12:25

Days to Regen.:

00

Current Flow Rate:

029 GPM

Peak Flow Rate

059 GPM

Software Version:

105MUSG-1.00

Reserve of each weekday display as:

Monday: 1351Gal

Tuesday: 1412 Gal

Wednesday: 1320 Gal

Thursday: 1225 Gal

Friday: 1625 Gal

Saturday: 3320 Gal

Sunday: 420 Gal

Programming
Diagnostics And History

105 STS Control

Section 8

Section 8.5

- OR a fixed reserve value as:

Fixed Reserve :
Percentage: 25%
Volume: 2680 Gal

- Usage History:

== Usage History ==
■ 56 Days History
■ History Since Startup
■ History Since Reset

- Past 56 days water usage records:

== 56 Days History ==
Sun Dec 01: 2325 Gal
Mon Dec 02: 1325 Gal

Sat Jan 25: 2641 Gal

- All history data can be reset:

= 56 Days Reset =

NO YES

Press ☐ To Cancel

Press ☒ To Confirm

= 56 Days Reset =

Reset confirm?

Press ☐ To Cancel

Press ☒ To Confirm

⇒

⇒

Programming
Diagnostics And History

105 STS Control

Section 8

Section 8.5

- History information since start-up:

= History Since Startup =
Peak Flow Rate:
089 GPM
Total Used:
123456789 Gallons
Total Regen:
0088
Total Days:
0325

- History since previous reset: Note: Each record could be reset if entered and confirmed.

= History Since Reset =
Peak Flow Rate:
089 GPM
Total Used:
123456325 Gallons
Untreated water:
123456799 Gallons
Total Regens
0088
Total Days:
0325

= History Since Reset =
Reset confirm?
Press ☐ To Cancel
Press ☒ To Confirm

Programming Alarm and Errors

105 STS Control

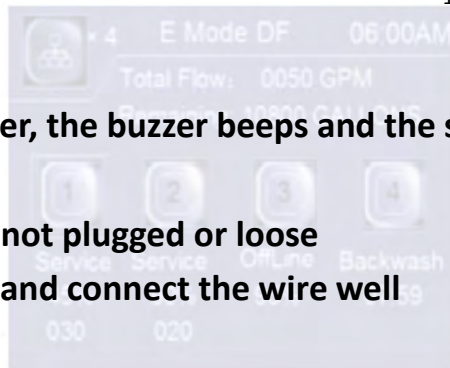
Section 8

Section 8.6

- Issue: Controller plugged on power, the buzzer beeps and the screen displayed “System Error E1”

Cause: The wire of micro switch is not plugged or loose

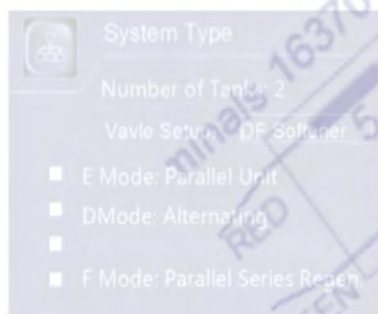
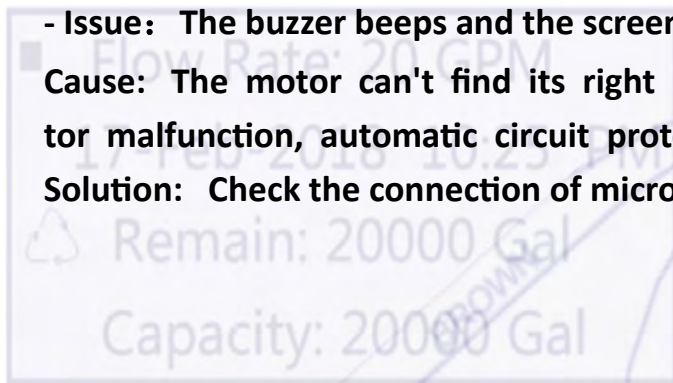
Solution: Check the micro switch and connect the wire well



- Issue: The buzzer beeps and the screen displayed “ System Error E2”

Cause: The motor can't find its right position in 10 mins, micro switch or motor malfunction, automatic circuit protection action.

Solution: Check the connection of micro switch and motor, piston and drive mechanism.



General Maintenance

Section 9.0

Caution: To prevent personal injury, or damage to the system, properly relieve the system pressure before doing any servicing on the control valve, piping or on the media tank.

1. Turn off the water supply on both the inlet and the outlet piping to the control valve / unit.
2. Step the control valve through a complete regeneration cycle once to relieve the pressure inside. To do this push and hold the “SET/REGEN” button on the valve keypad. Once the valve moves into regeneration, the valve can be advanced through the regeneration cycles one at a time by pushing, (& briefly holding), the up or down arrow button. Make sure the valve is back in the service position when done.
3. Once the control valve is back to the service position, unplug the electrical power to the unit.
4. For any individual part identification, see section 10.

General Tools Recommended

Tools recommended to perform basic service on the 105 control valve are:

- Seal stuffer & puller, (70020033).
- Silicone grease, (1014081-8 oz tube).
- Anti seize compound (for Stainless to stainless bolt connections).
- 8 mm nut driver or socket with ratchet.
- 6 mm, 4 mm & 2.5 mm Allen wrenches.
- #2 Phillips screw driver.
- 2.4 mm (0.1”) wide flat screw driver.
- Large flat screw driver.
- Needle nose, channel lock & snap ring pliers.
- Wire hook or dental pick hook, (at least 12” long).
- Chain or strap wrench.
- If changing media, a wide mouth funnel #99004 and a media extractor kit #50040050 are recommended.



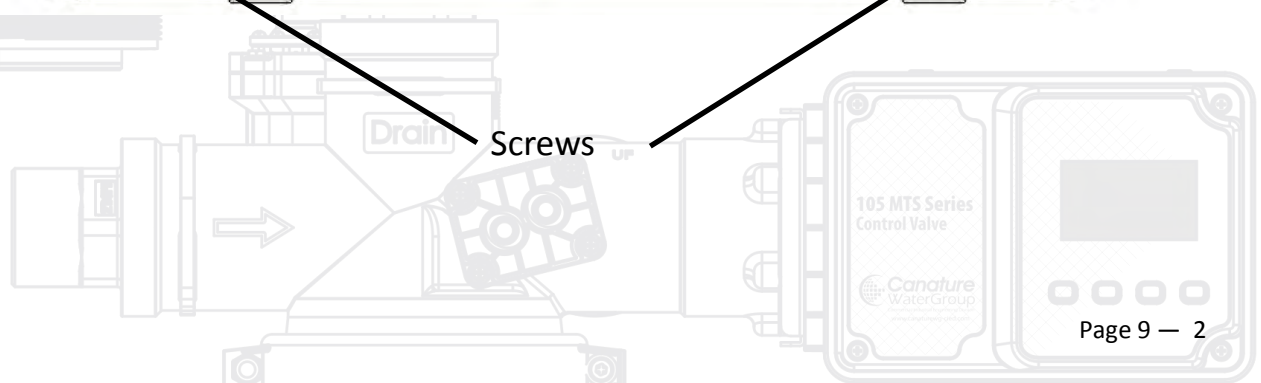
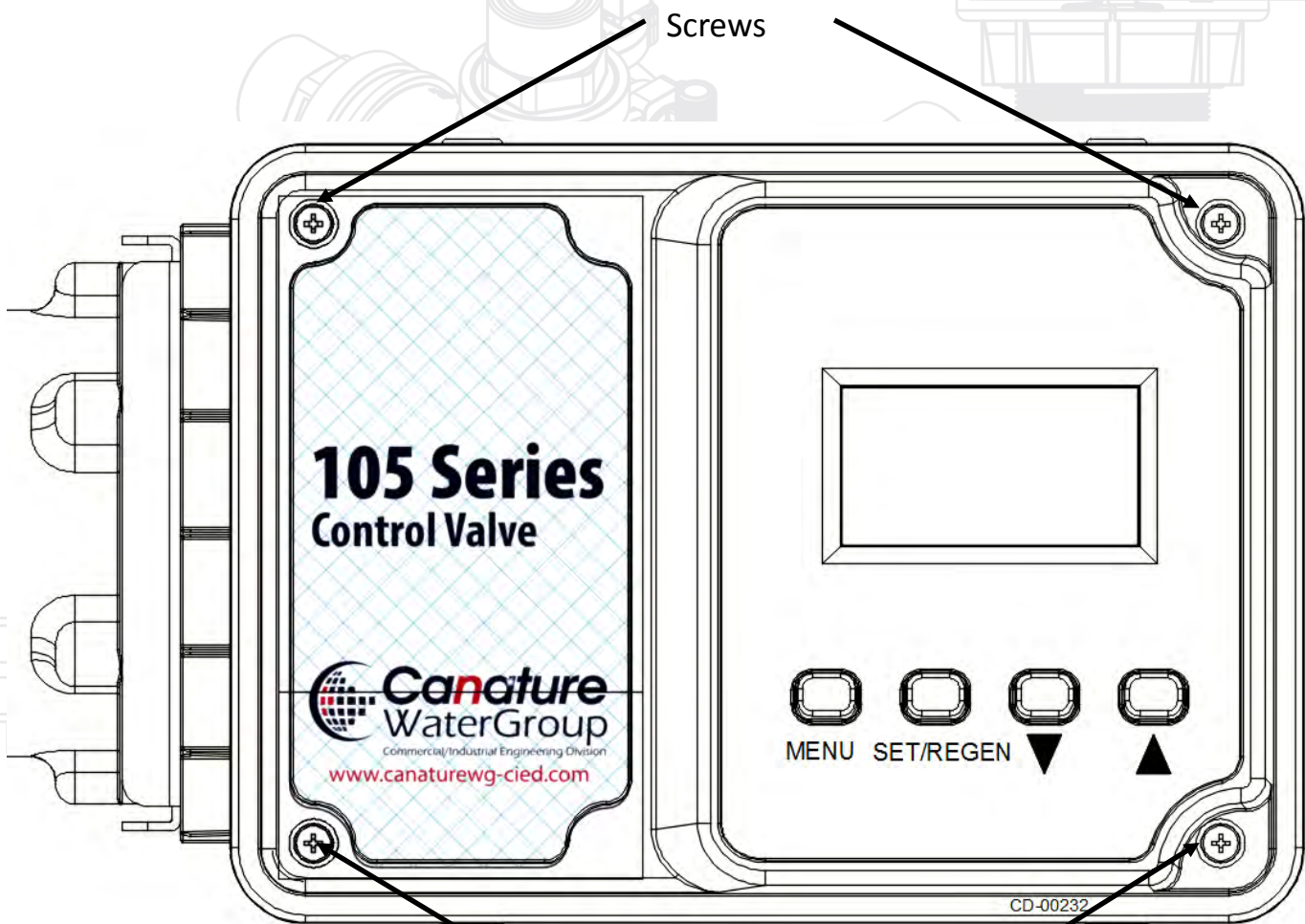
#99004

#50040050
105 Control Valve

PCB / Drive Motor / Power Head Removal**Section 9.1**

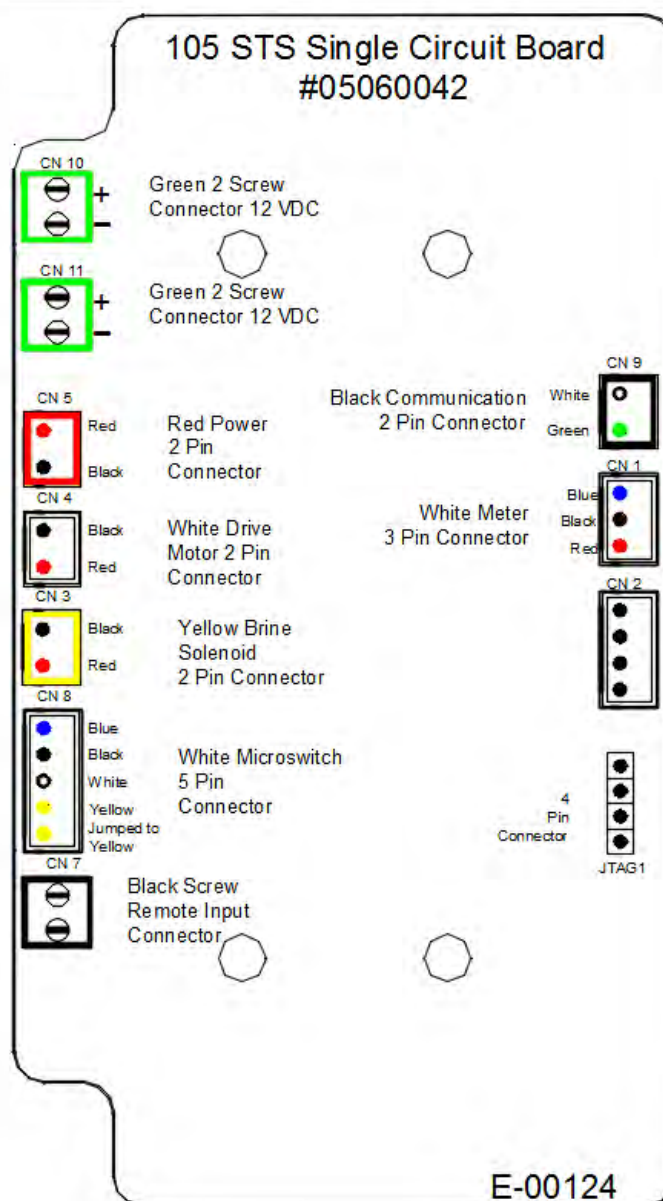
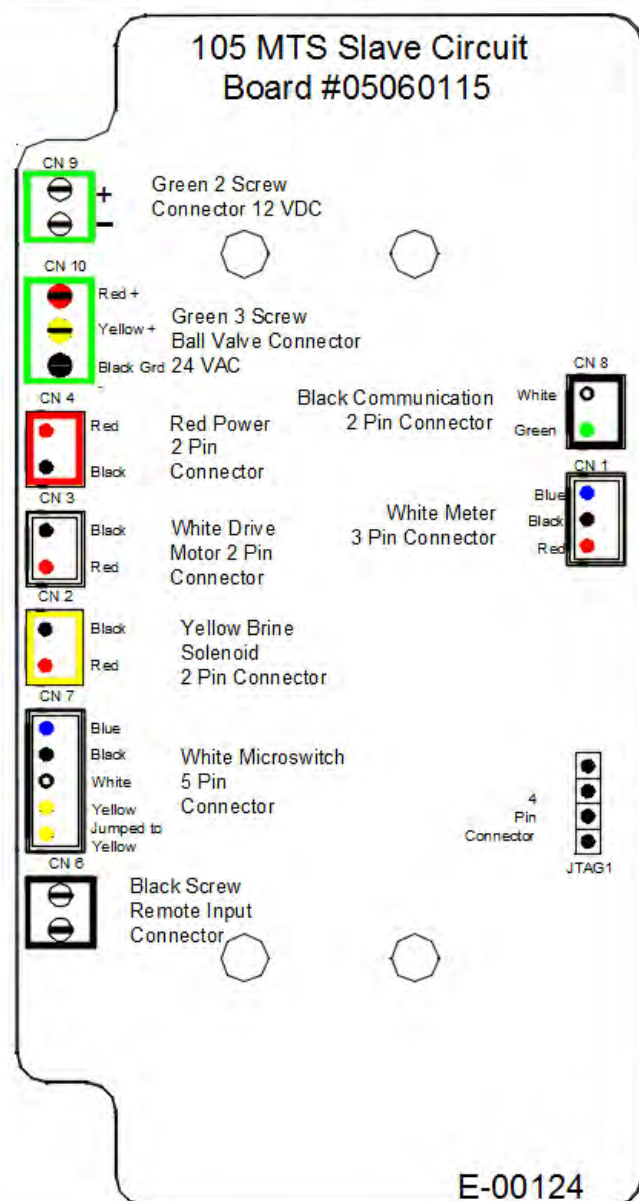
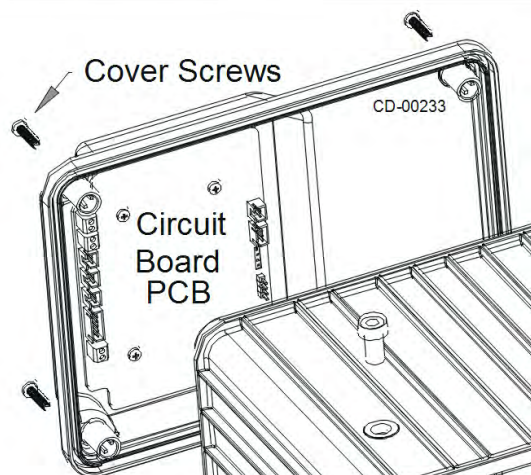
Caution: To prevent personal injury, or damage to the system, properly relieve the system pressure before doing any servicing on the control valve, piping or on the media tank.

- Turn off the water supply to valve and relieve the pressure inside as explained in section 9.0.1 & 9.0.2
- Unplug the electrical power, remove the wire cover screws and remove cover attached with 4 Philips screws.
- Please note that to remove or replace the PCB (circuit board), drive motor, or powerhead, the wires connecting to the micro switches are not required to be removed.



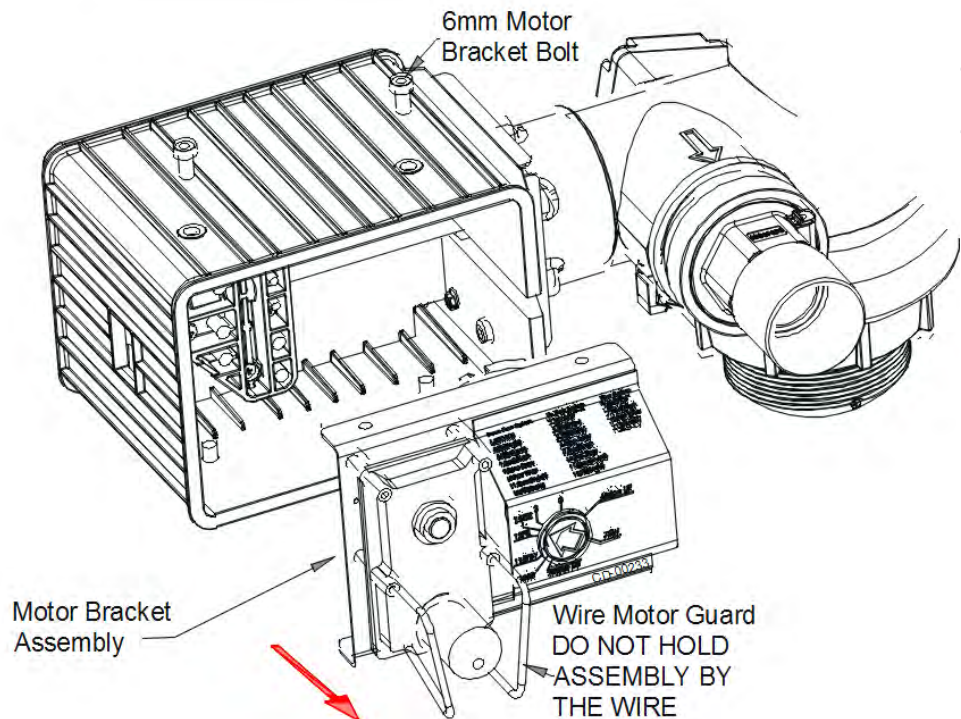
PCB / Drive Motor / Power Head Removal**Section 9.1**

- Disconnect all internal wire plugs from the PCB circuit board back. Note the location of each (they are color coded). Be careful not to pull the wires out of their terminals. Use needle nose pliers or flat screw driver if necessary. Use the 2.4 mm flat screw driver to release any wires that are to the screw terminals. Remove the cover with the PCB.
- If replacing the PCB (circuit board), remove the four screws holding the board to the cover and replace the board. Reconnect the wires and replace the cover. Plug the system back in.
- Reprogram the system. Once the programming has been completed, step the valve through a complete regeneration cycle to ensure everything is operating as intended.

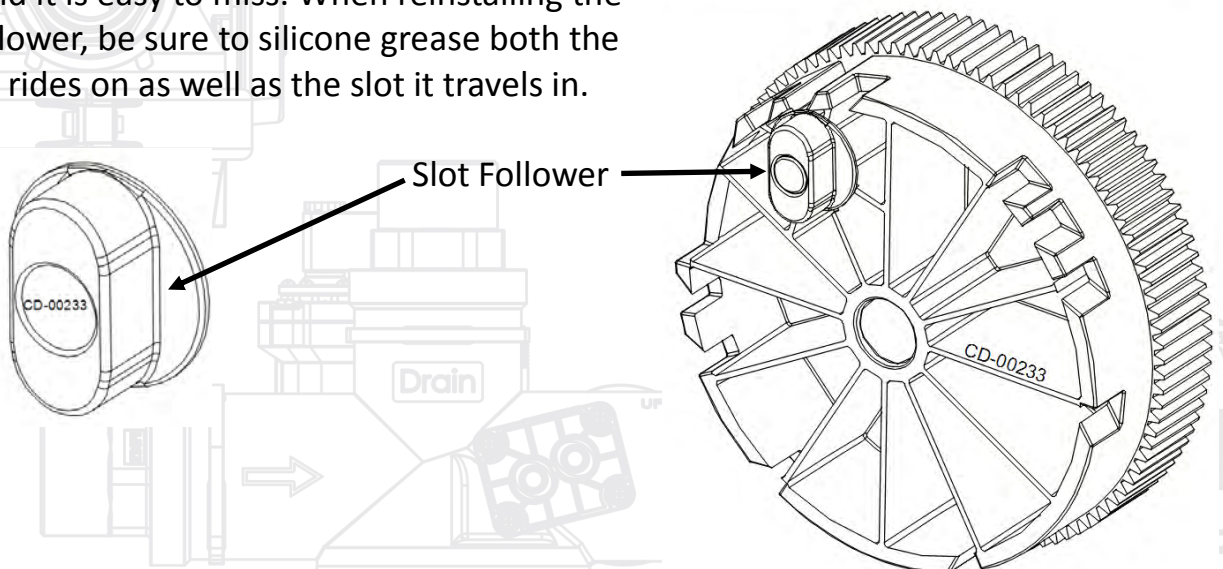


PCB / Drive Motor / Power Head Removal**Section 9.1**

- Remove the four motor 6 mm Allen bracket bolts (05060065), using the 6 mm Allen wrench. There are two bolts on the top & two on the bottom of the plastic power head bracket (05060037). Carefully remove the motor assembly from the plastic power head bracket. **NOTE: Do not hold the motor assembly by the wire motor frame (05060074), as the wire frame is only pushed into the motor and can slip out.** Also note that the micro-switch wiring and motor wiring will come out with the motor assembly.

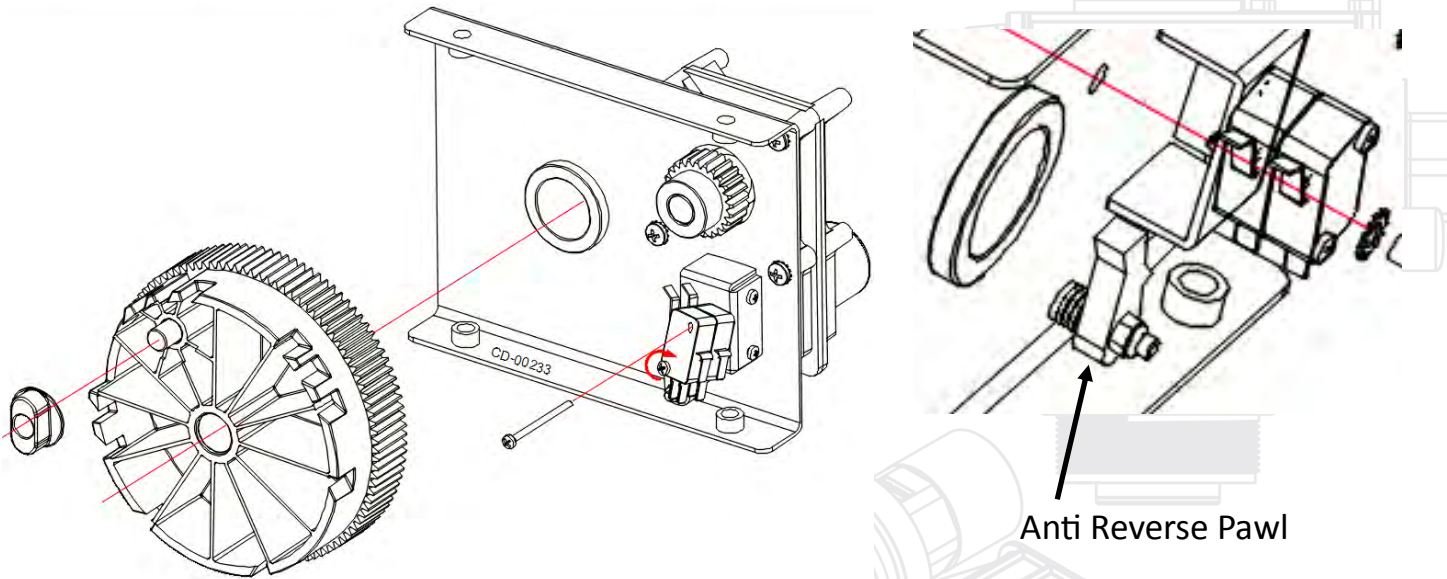


- Attached to the back of the motor bracket assembly is the drive cam, (05060109). Ensure the slot follower (05060023), is also removed. It rides on a shaft on the gear and it is easy to miss. When reinstalling the slot follower, be sure to silicone grease both the shaft it rides on as well as the slot it travels in.

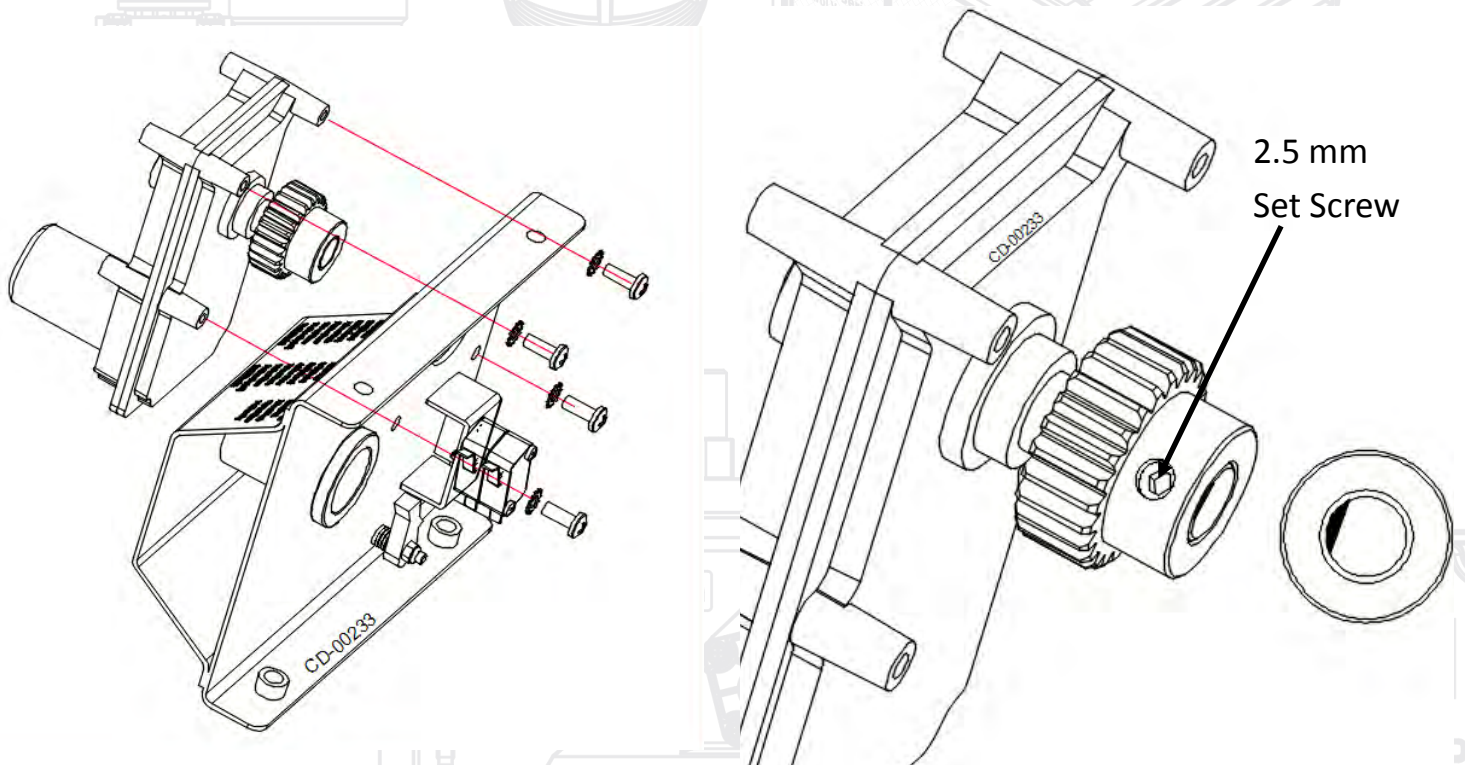


PCB / Drive Motor / Power Head Removal**Section 9.1**

- To remove the large gear (05060109), loosen the bottom micro-switch screw and remove the top micro-switch screw. This will allow the micro-switches to be rotated slightly to allow the large gear to be separated from the motor assembly. The micro-switch wires do not have to be removed. When reassembling the large gear into the motor assembly be sure to depress the anti reverse pawl (05060035).

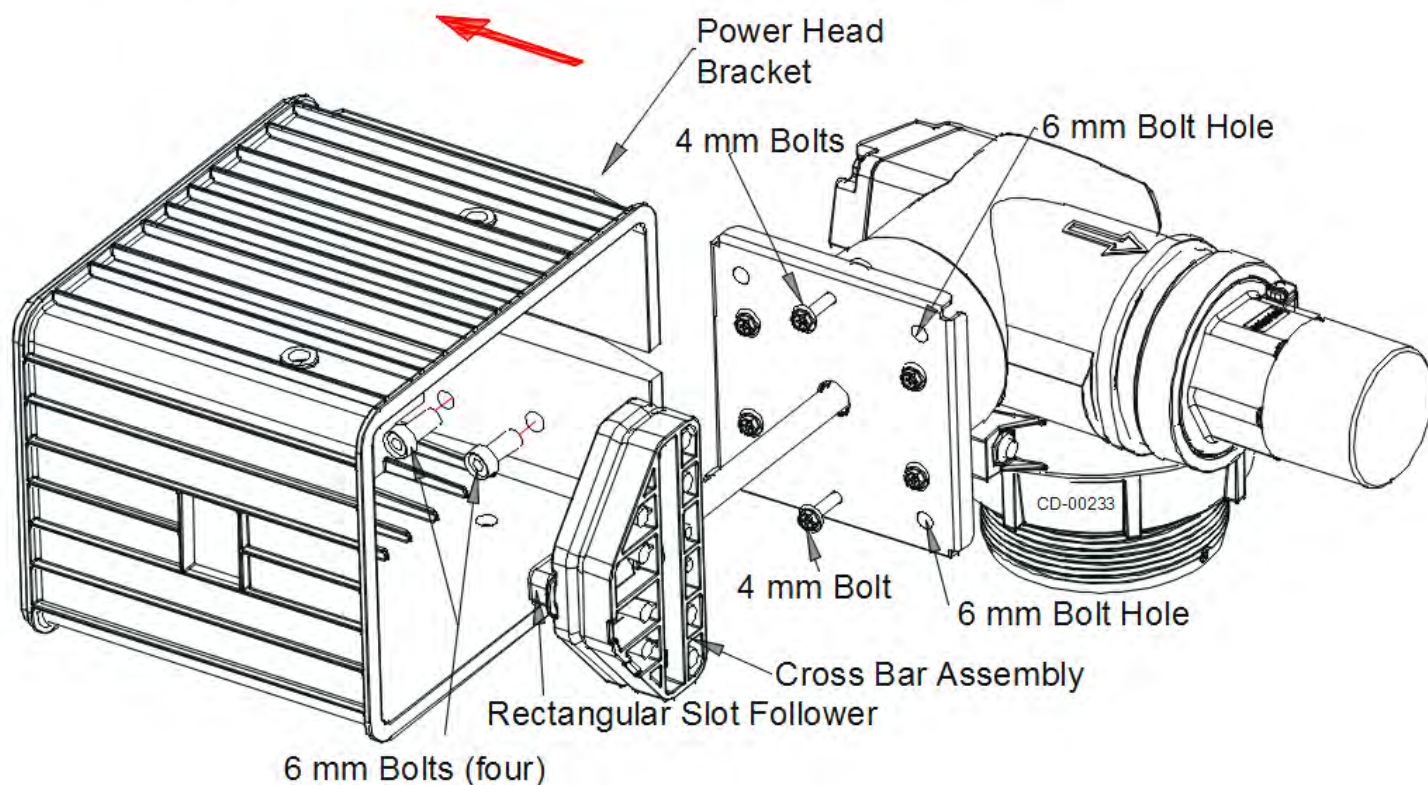


- Once the drive motor assembly has been separated from the power head bracket, the drive motor can then be removed from the assembly by unscrewing the four head screws. The motor drive gear can be removed from the motor "D" shaped shaft by loosening the 2.5 mm Allen head set screw. To reinstall motor assembly, see section 9.2.

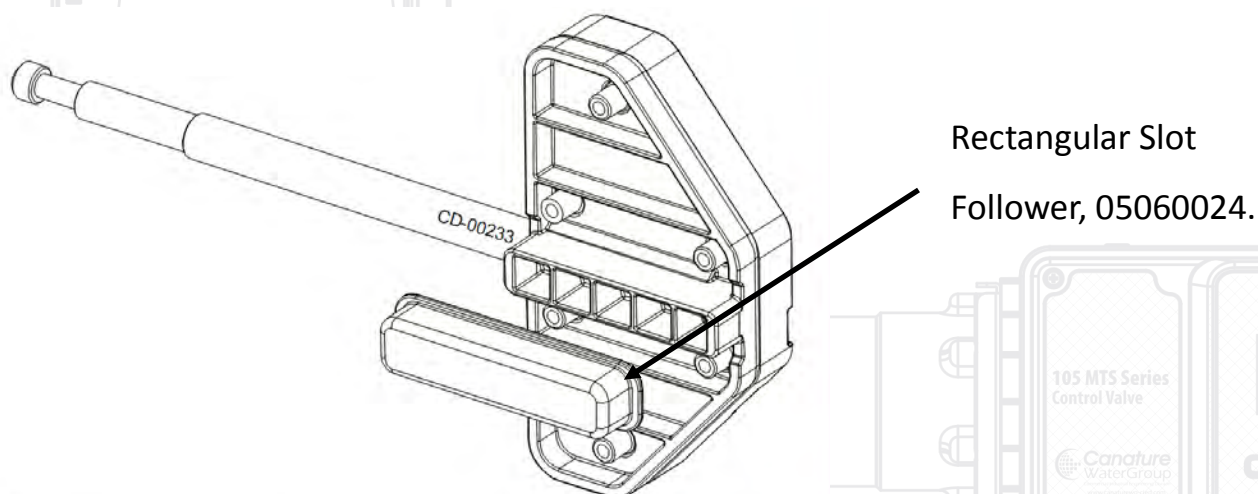


PCB / Drive Motor / Power Head Removal**Section 9.1**

- There are six Allen head bolts holding the plastic power head bracket, (05060037). Remove the two smaller 4 mm Allen bolts (05056086B), using the 4 mm Allen wrench. Then remove the four 6 mm bolts (05060066). Please note that these 6 mm bolts are longer than the bolts previously removed. The plastic powerhead bracket can now be removed by moving the bracket to the left as illustrated below.

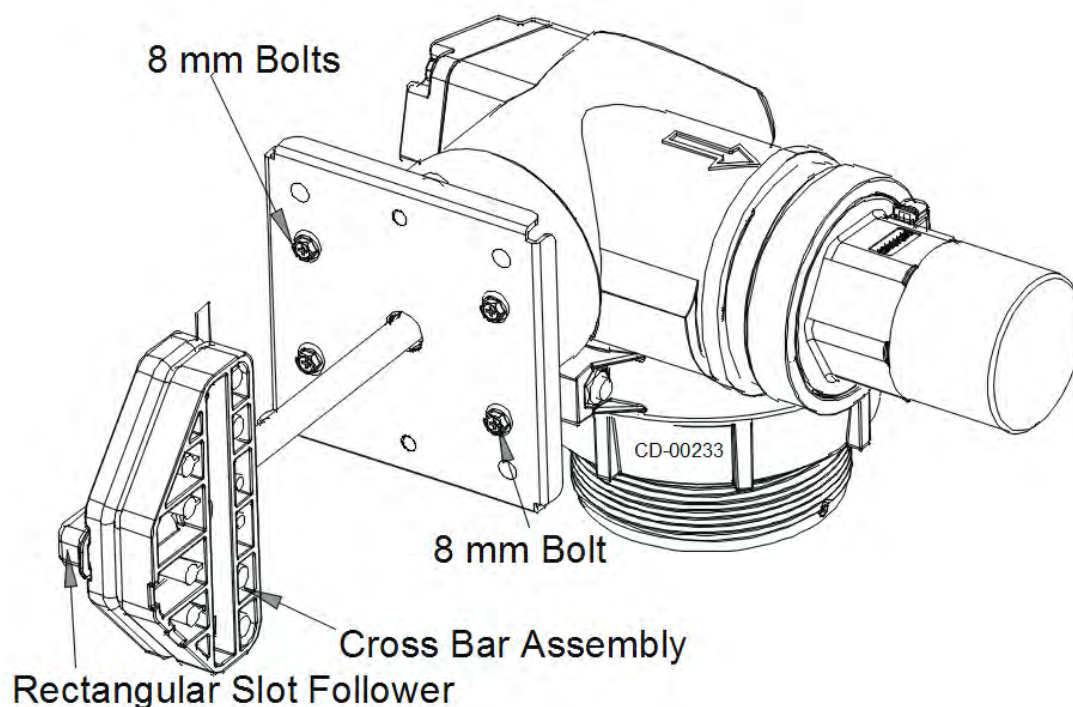


- Attached to the back of the cross bar assembly is the rectangular slot follower, (05060024). Ensure the rectangular slot follower is also removed. When reinstalling the slot follower, be sure to silicone grease the slot in the plastic powerhead bracket that it travels in.
- For assembly procedures, see section 9.2.



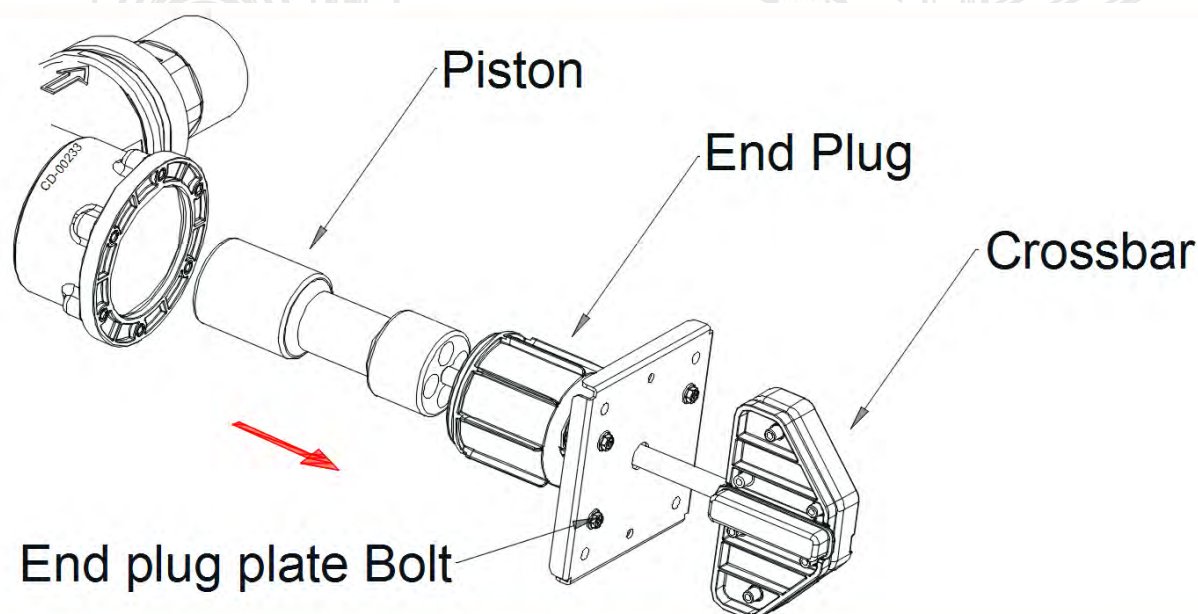
Piston / Seal / Spacer (Lantern Ring) Replacement**Section 9.2**

- To replace the piston and / or the seals and spacers, first remove the powerhead. See section 9.1.
- Remove the four, 8 mm bolts holding the stainless steel end plate in place. (8 mm socket / nut driver or Philips screw driver).



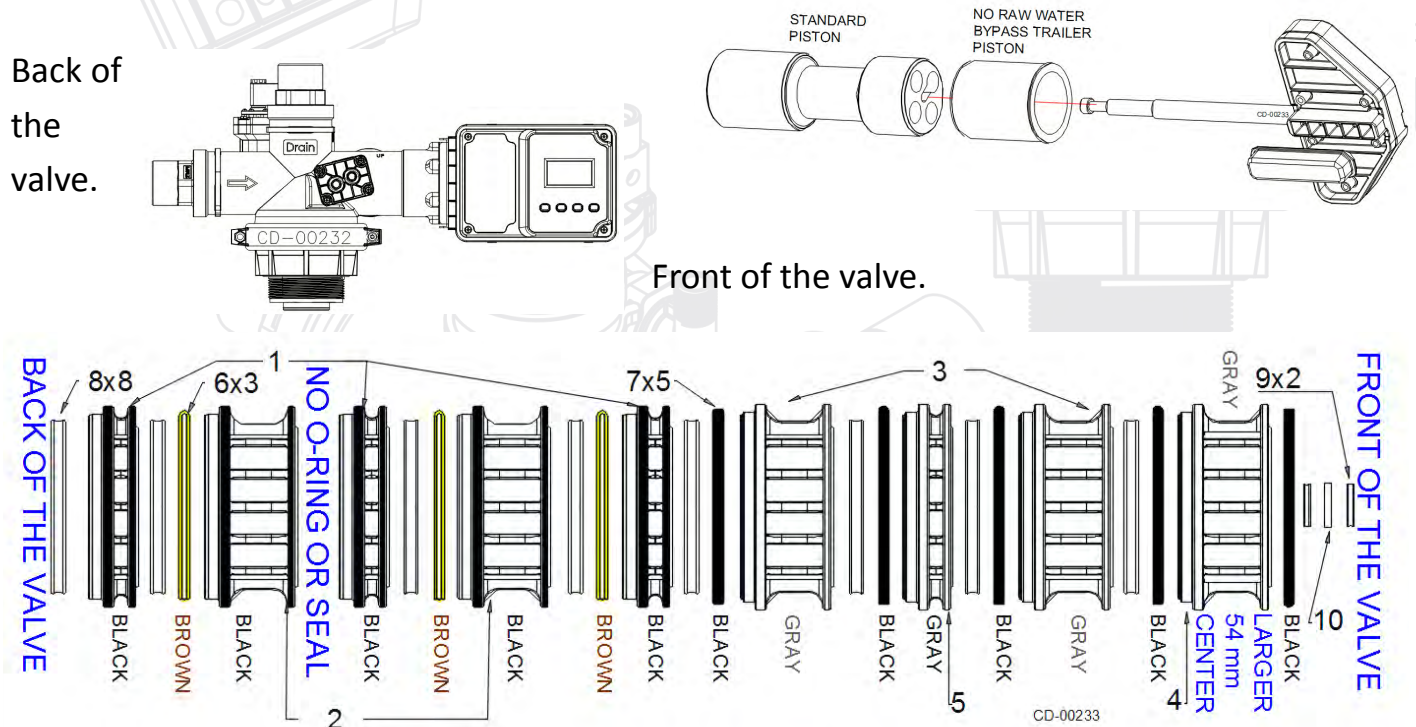
- **NOTE:** Some times pushing the piston assembly slightly in, and then pulling makes it a easier to slide the assembly out.

Grasp the crossbar assembly and slowly pull the end plug and piston assembly out of the valve body and set aside. Be careful to pull the piston assembly straight out. If that is not properly done, the piston rod and / or piston could be damaged.



Piston / Seal / Spacer (Lantern Ring) Replacement**Section 9.2**

- Pull out the tool together with the seals and spacer. Remove the spacer from the tool end by pushing button back with the pins retracted. A wire hook can be used to take the outer O-ring out from the valve body if it drop off during disassembly. On the diagram below, the proper sequence is shown for the seal /spacer / o-ring assembly with the colors listed. The diagram starting at the left side is the back of the valve, going to the right is the front of the valve. Note: If the no raw water piston PLUG option is used, the first seal is left out. If the no raw water bypass trailer piston is used, all seals are used. See section 10 for more details.



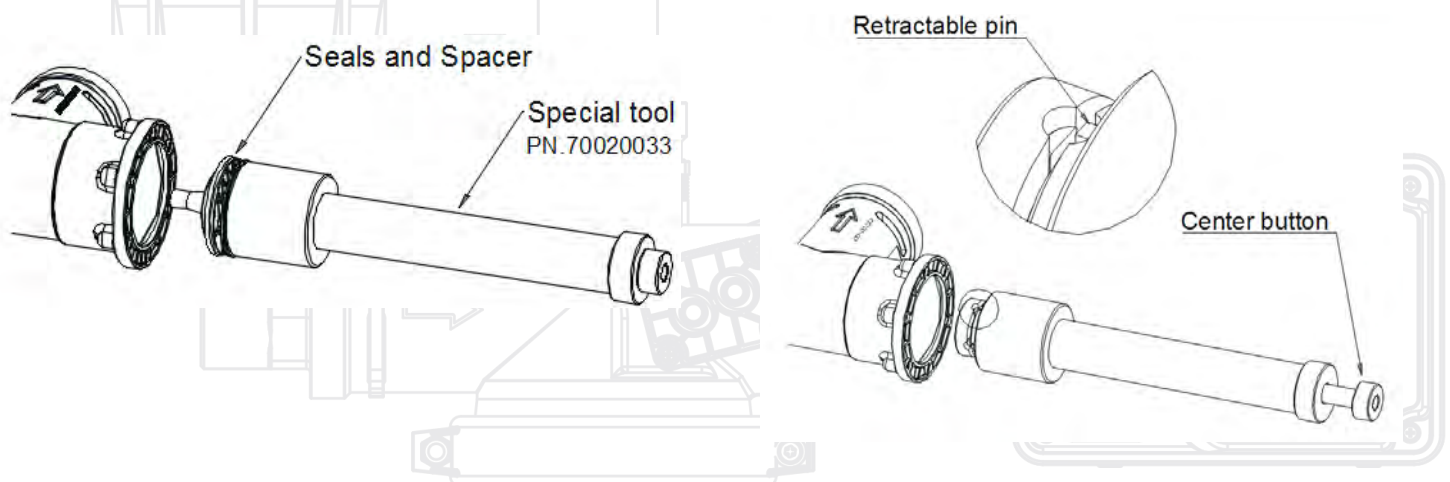
| Item | Part Number | Description | Quantity |
|------|------------------|--|----------|
| | 05060134M | Complete Kit (Individual parts shown below) | |
| 1 | 05060005 | Lantern Ring I Black 50 mm | 3 |
| 2 | 05060006 | Lantern Ring II Black 50 mm | 2 |
| 3 | 05060007 | Lantern Ring III Gray 50 mm | 2 |
| 4 | 05060098 | Lantern Ring V Gray 54mm | 1 |
| 5 | 05060008 | Lantern Ring IV Gray 50 mm | 1 |
| 6 | 05060056 | O-Ring 59.92x3.53 Brown | 3 |
| 7 | 05060057 | O-Ring 63.09x3.53 Black | 5 |
| 8 | 05060049 | Quad Ring 50.17x5.33 Black | 8 |
| 9 | 05060050 | Quad Ring 12.37x2.62 Black | 2 |
| 10 | 05060155 | Quad Ring Gasket | 1 |

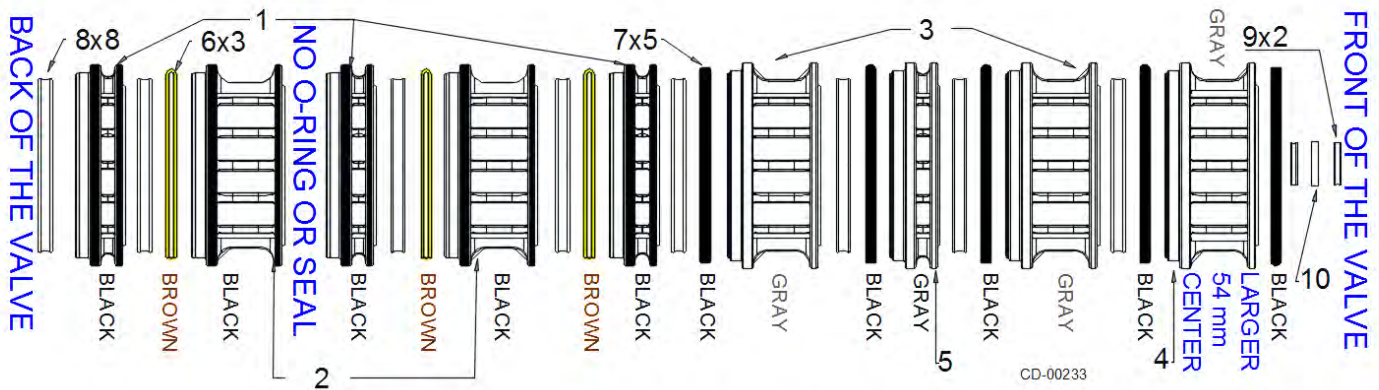
Piston / Seal / Spacer (Lantern Ring) Replacement***Section 9.2***

- A special tool (PN. 70020033) should be used to remove and install seals & spacers. The tool has four retractable pins. The pins are retracted or extended out by pulling or pushing the center button on the opposite end. This tool works on all the spacers except the first spacer which is usually pulled out by hand. The reason for this is the first spacer, (05060098), has a slightly larger center hole, (54 mm in diameter compared to 50 mm for all other spacers). It is **critical**, that this spacer is placed in the proper position when reassembling. It is important to note the order the seals , spacer and o-rings are removed as they must be installed in the correct order. They are not all the same.



- Insert the tool (PN. 70020033) into the valve body with the pins retracted, (center button pulled back). Push the tool tight against the spacer and push the button in. When the button is pushed in, pins are pushed out to engage the holes in the spacer. The tool may have to be rotated slightly to allow the pins to extend into the slots of the spacers.



Piston / Seal / Spacer (Lantern Ring) Replacement**Section 9.2**

-To replace the seal & spacer assembly, install the new parts from left to right as shown in the diagram above.

-Use the silicone grease, (1014081-8 oz tube), liberally to coat the seals and O-rings. Assemble the seal inside the spacer and O-ring on to the outside of the spacer before installing it into the valve.

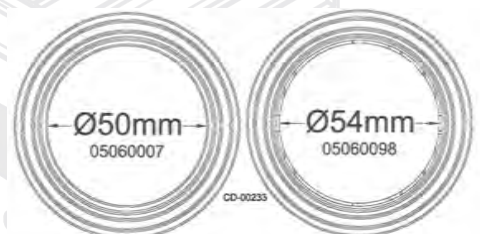
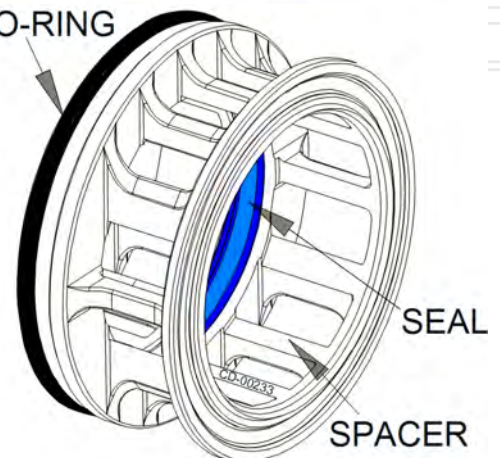
- Use the stuffer tool, (70020033), to lock on to the spacer assembly and carefully push in the spacer assembly into the valve.

- Repeat the above process until all the O-rings, seals (quad rings), and spacers (lantern rings) have been installed.

IMPORTANT NOTES WHEN RE-ASSEMBLING THE SEALS AND SPACERS:

- The last gray spacer, (05060098) to go into the valve has a larger hole that all the other spacers. It is **CRITICAL** that this spacer goes in last. If this is not followed, the trailer piston will not slide through, and will jam. The valve can be damaged and possibly burn out the motor.

- Both the raw water bypass and no raw water bypass piston



as-

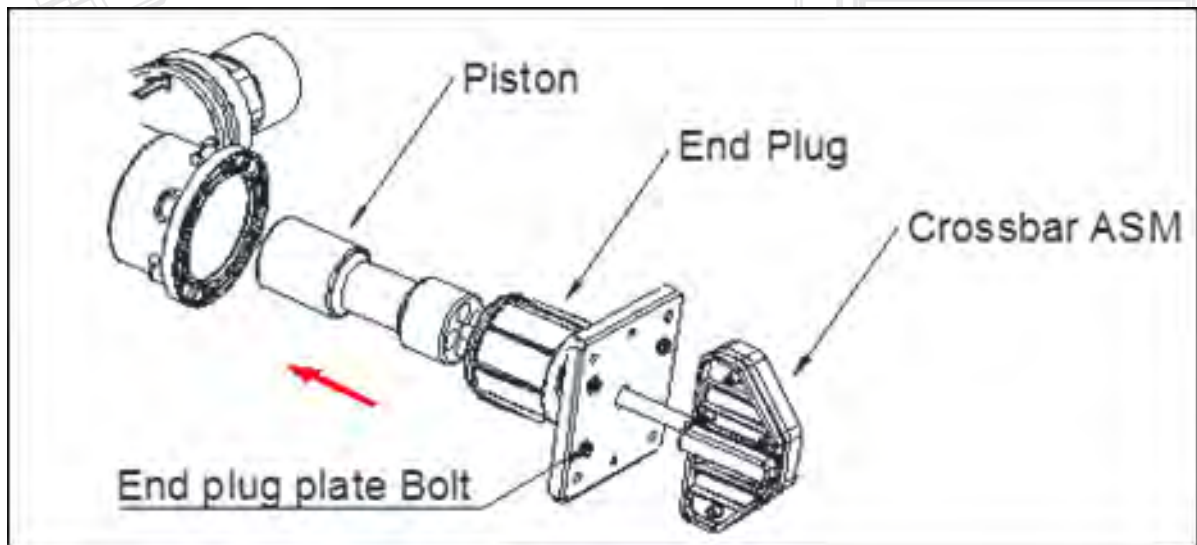


semblies use the identical seal / o-ring and spacer configuration.

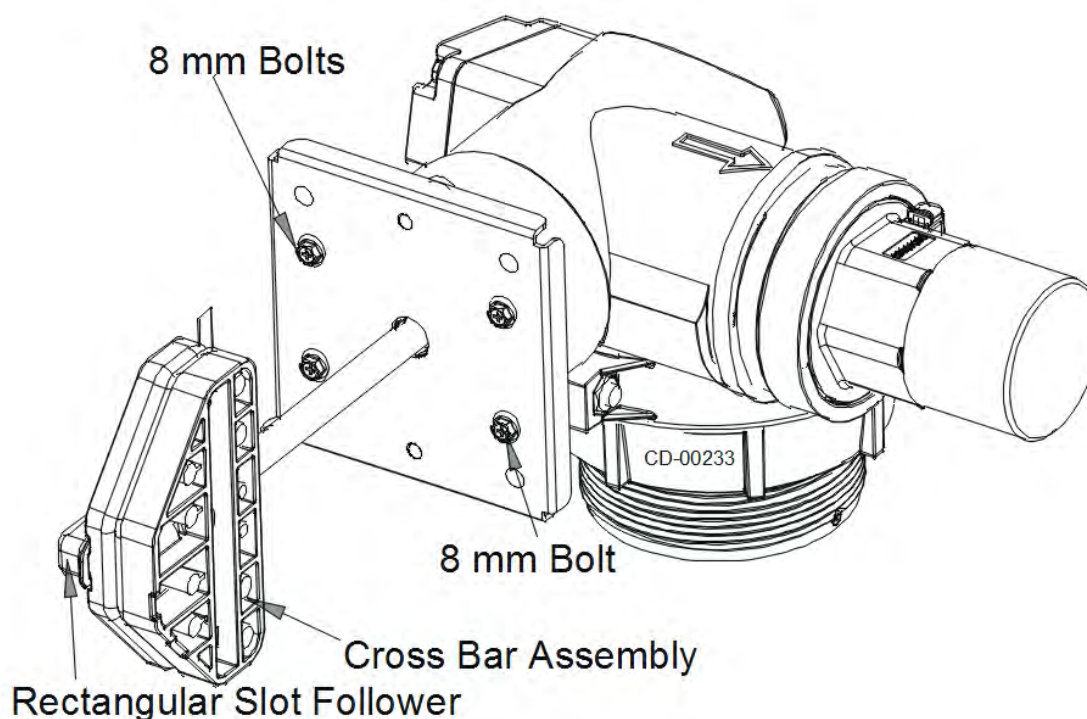
NOTE: There is no O-ring or seal between the second and third spacer from the back.

Piston / Seal / Spacer (Lantern Ring)**Section 9.2**

- Do a visual check through the center of the valve and ensure all the seals, spacer and O-rings are in place and fully inserted into the valve body.
- Reassemble the piston assembly keeping the piston rod slot pointing up to prevent the piston from sliding off the piston rod. Ensure the proper piston assembly is being used. The basic piston stays the same but a trailer piston or piston end plug can be used for no raw water bypass (see section 10.3.0).
- Apply silicone grease on to the piston, (and trailer piston if required) as well as the piston rod. Hold the cross bar assembly and the piston / end plug and carefully guide the assembly straight into the valve body.



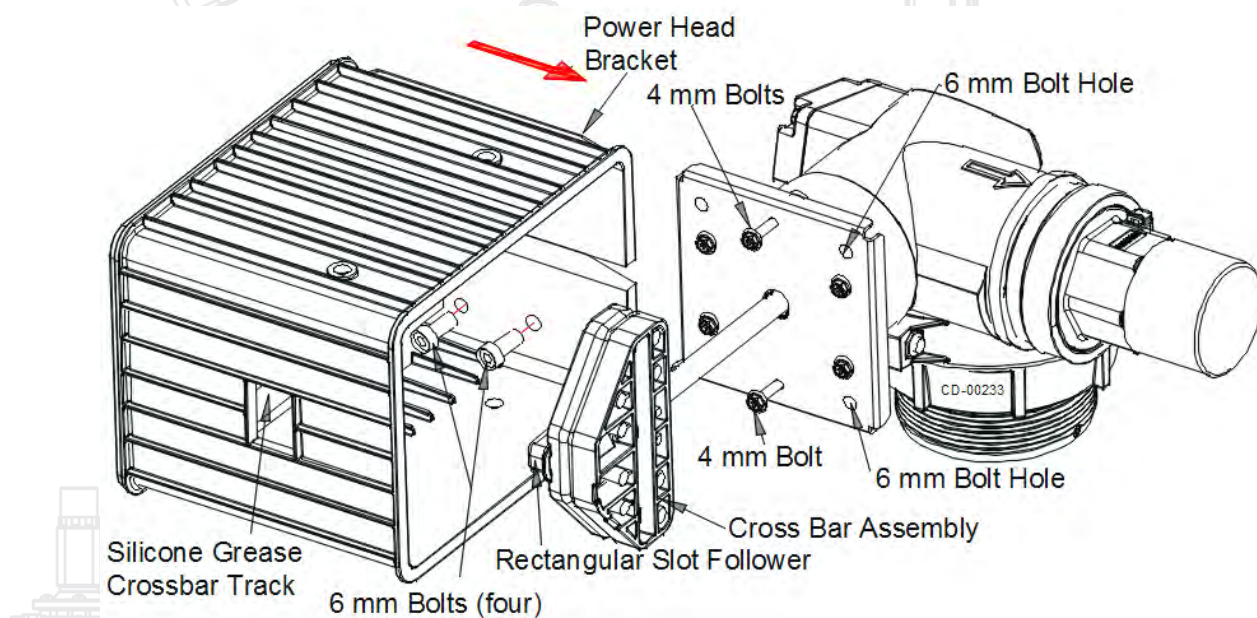
- The end plug will protrude approximately 1/8" to 1/4" out of the valve body until the end plate is attached. Use the four 8 mm bolts to attach the end plate .



Piston / Seal / Spacer (Lantern Ring) Replacement**Section 9.2**

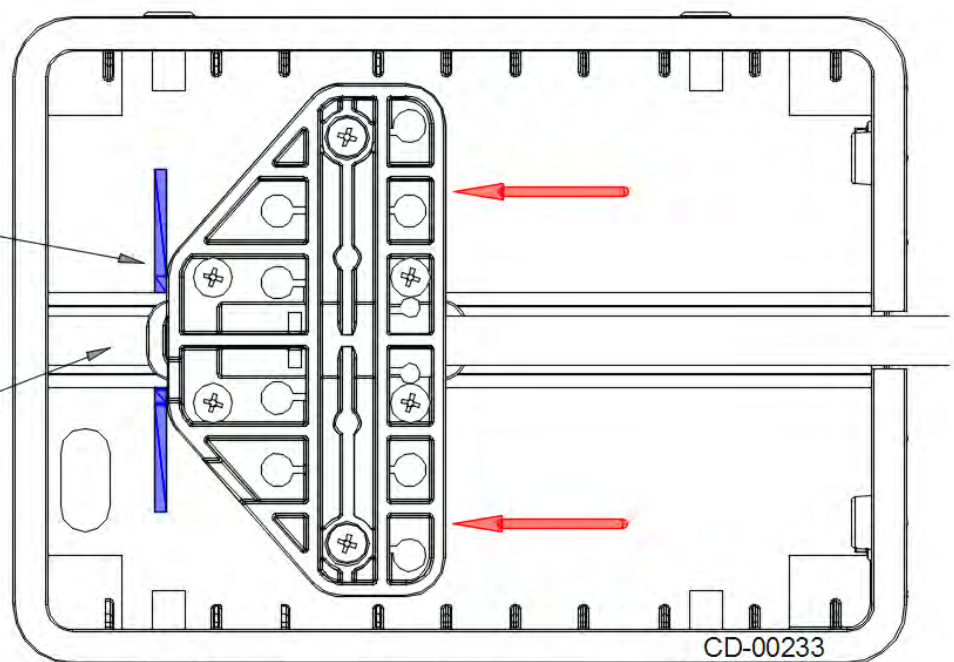
-Confirm the piston assembly moves freely with one hand while holding the plate fixed on the valve body.

-The outer plastic bracket can now be reinstalled. **NOTE: INSTALL POWER HEAD BRACKET AS SHOW BELOW. The bolts do line up if reversed but the valve will not function as intended.** Lightly apply silicone grease into the cross bar track. Ensure the rectangular slot follower (05060024) has been installed onto the crossbar (see section 10.3.0). Install the power head bracket using the two 4 mm Allen bolts. **Note: APPLY ANTI SEIZE COMPOUND** on the four longer 6 mm Allen bolts.



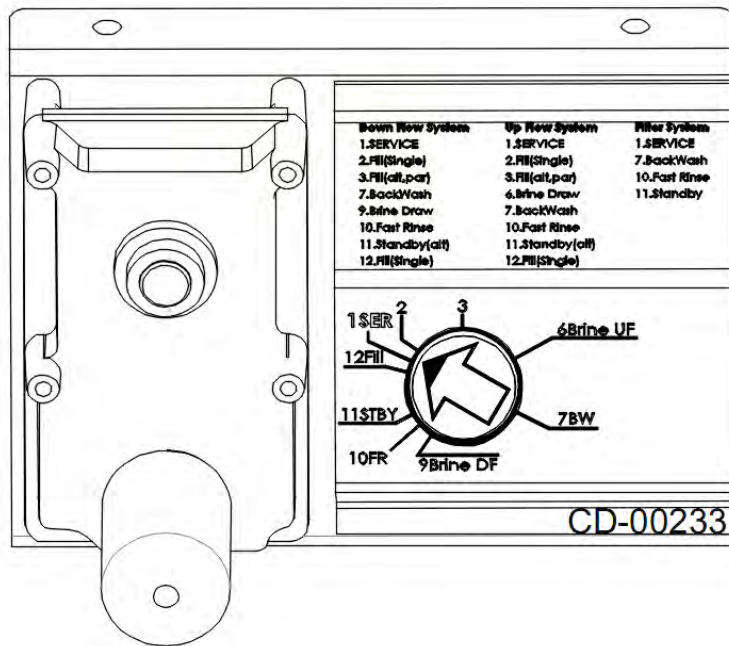
Align mark on power head bracket with cross bar assembly.

Lightly silicone grease cross bar track.

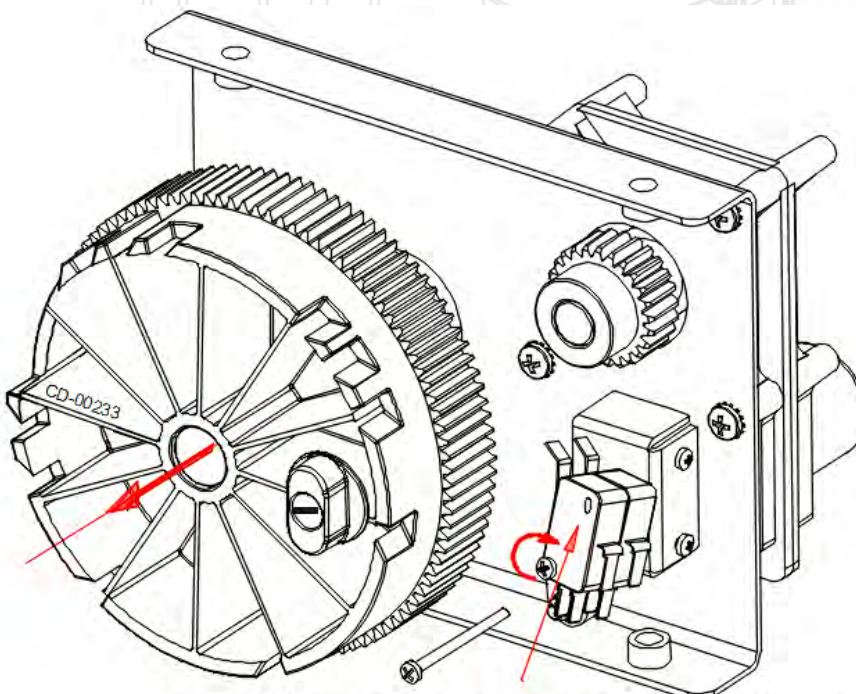
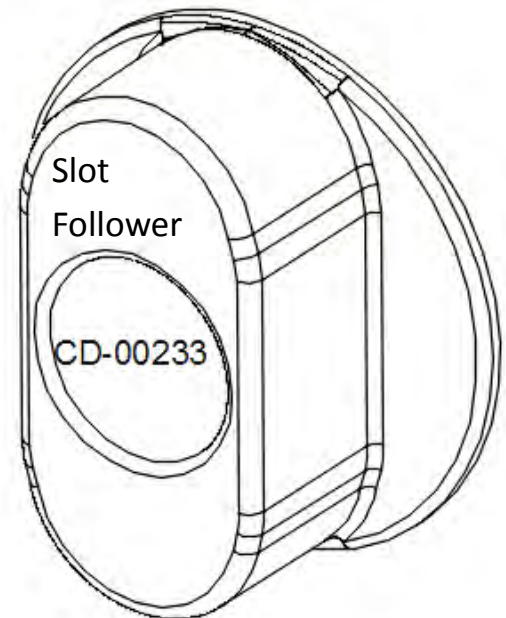


Piston / Seal / Spacer (Lantern Ring) Replacement**Section 9.2**

- The motor drive assembly can now be installed. The motor cam gear must be installed at the **SERVICE** position as indicated by the arrow shown below.

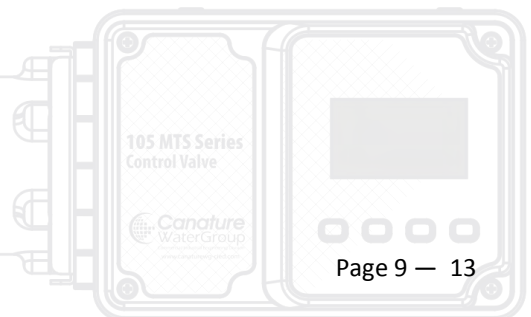


- The slot follower (05060023), must be at the **"3 O'clock"** position on the gear and vertical in orientation.



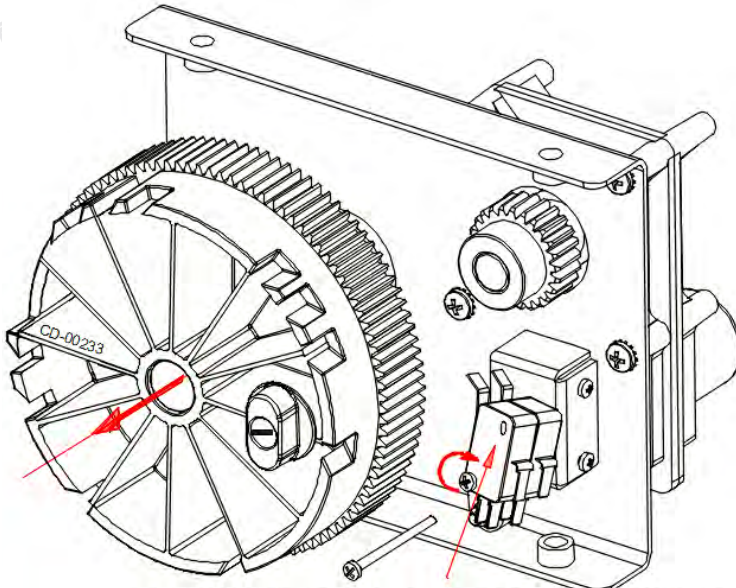
Remove top screw and rotate micro-switches so motor drive gear can be repositioned.

- If the motor cam gear is not in the correct orientation, remove the top micro-switch screw and rotate them out of the way. The motor gear can now be removed and positioned as required.



Piston / Seal / Spacer (Lantern Ring) Replacement**Section 9.2**

- Apply silicone grease to the slot follower (05060023), the slot follower shaft, and the cross bar shaft guide. The silicone grease will also help hold the slot follower on it's shaft.

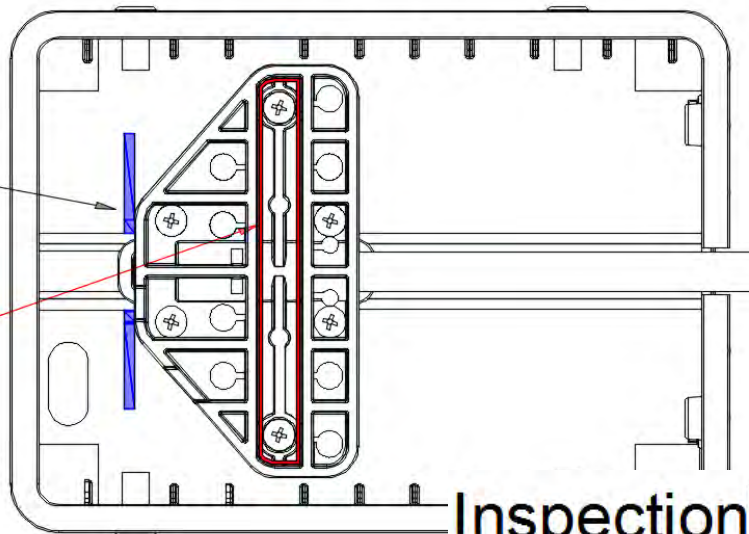


- Position the slot follower vertically on it's shaft as shown. Guide the motor drive and micro-switch wires through the power head housing as the motor assembly is slid in. The slot follower must slide into the cross bar vertical slot. Normally if the cross bar and the slot follower have been positioned as above, the motor assembly will slide right in. If you do have an issue, the slot follower can be viewed through the inspection window.

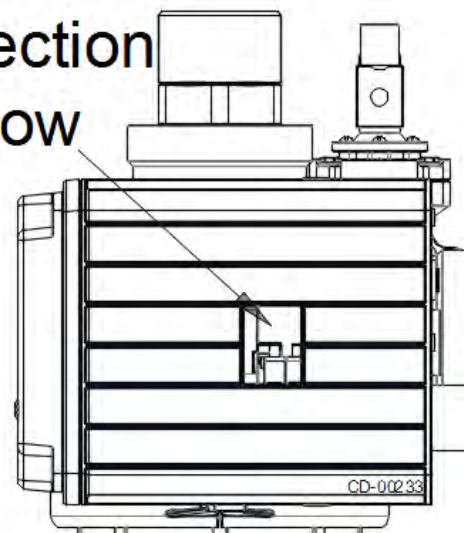
- NOTE: Use anti seize compound on the four 6 mm Allen bolts and use them to hold the motor assembly in place.

Align mark on power head bracket with cross bar assembly.

Lightly silicone grease cross bar vertical track.

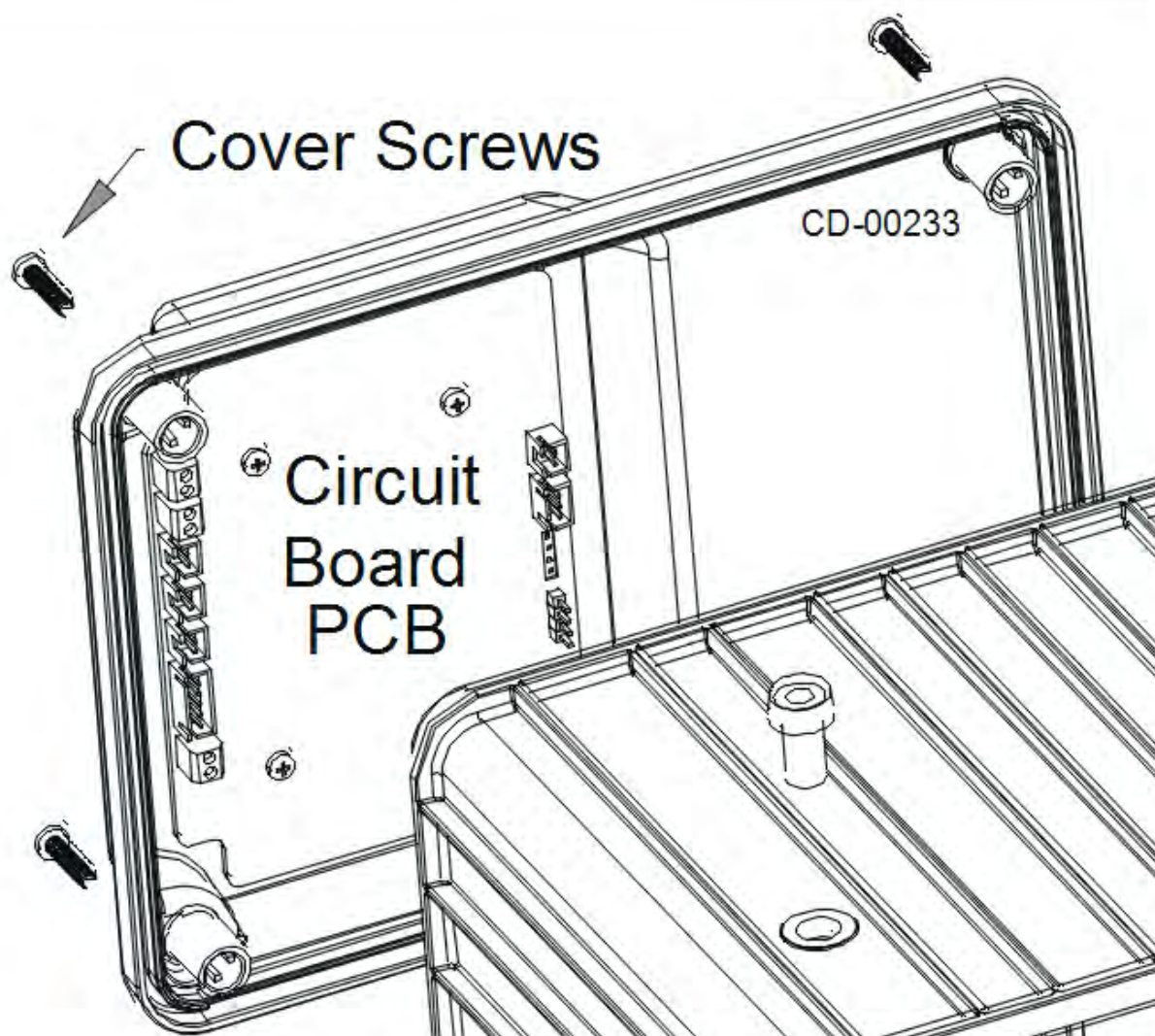


Inspection window



PCB / Drive Motor / Power Head Removal**Section 9.2**

- Connect the wires to the circuit board (PCB). The wire clips are color coded to make it simpler to wire. Refer to the circuit board diagrams in section 9.1 if you are unsure of any connections.
- Install the circuit board cover on to the power head bracket. Plug the system back in.



-If a new circuit board (PCB) has been installed, the system will have to be reprogrammed. Once the programming has been completed (if required), the system should be moved through a complete regeneration cycle to ensure everything is operating as intended.

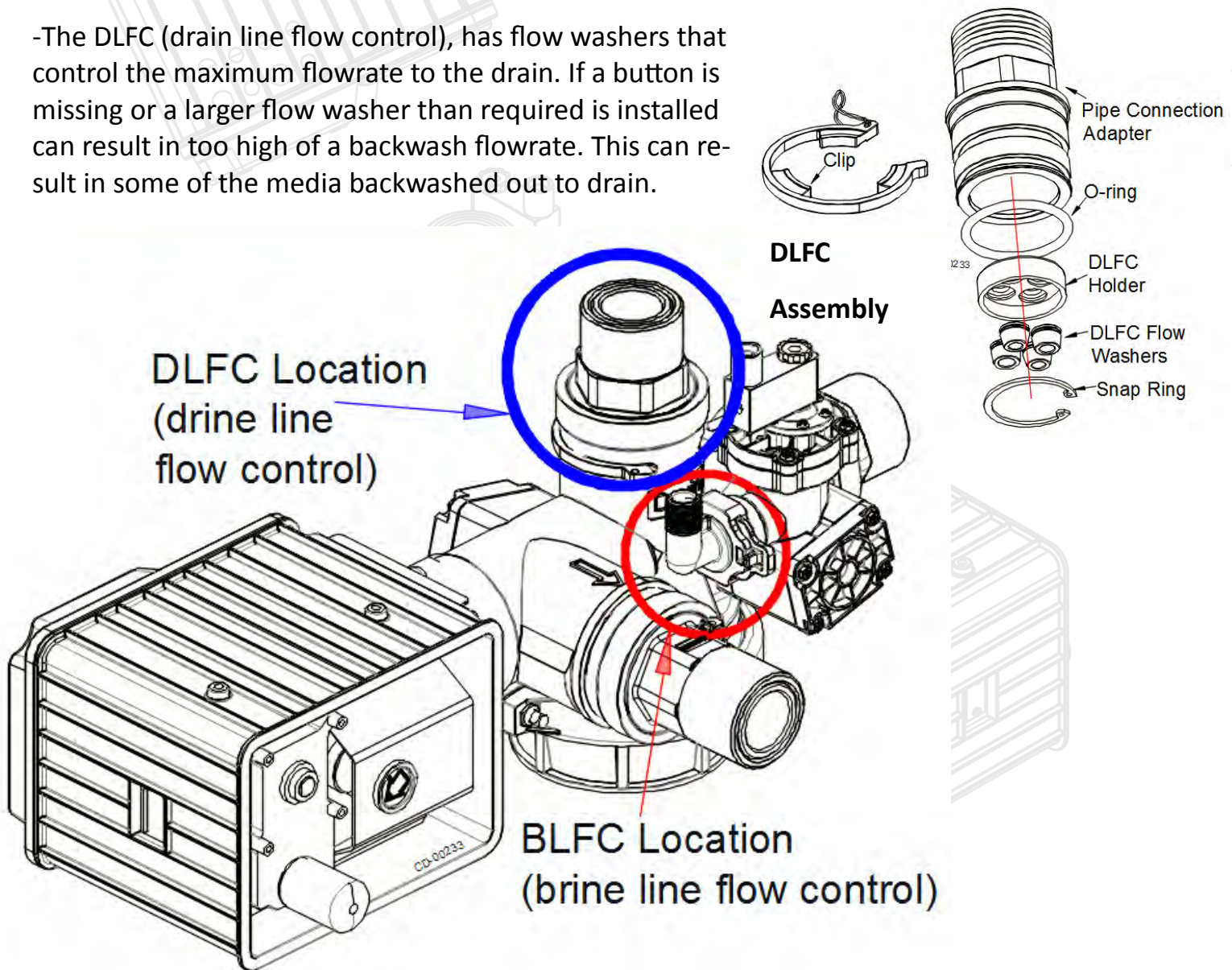
PLEASE NOTE: *By stepping the control valve through a regeneration, the system assumed it has regenerated properly and will reset the capacity (or gallons) back to it's maximum. If the system was not fully regenerated when the system was cycled, a proper regeneration must be done.*

Clean / Replace Injectors, DLFC, BLFC, And Meter**Section 9.3**

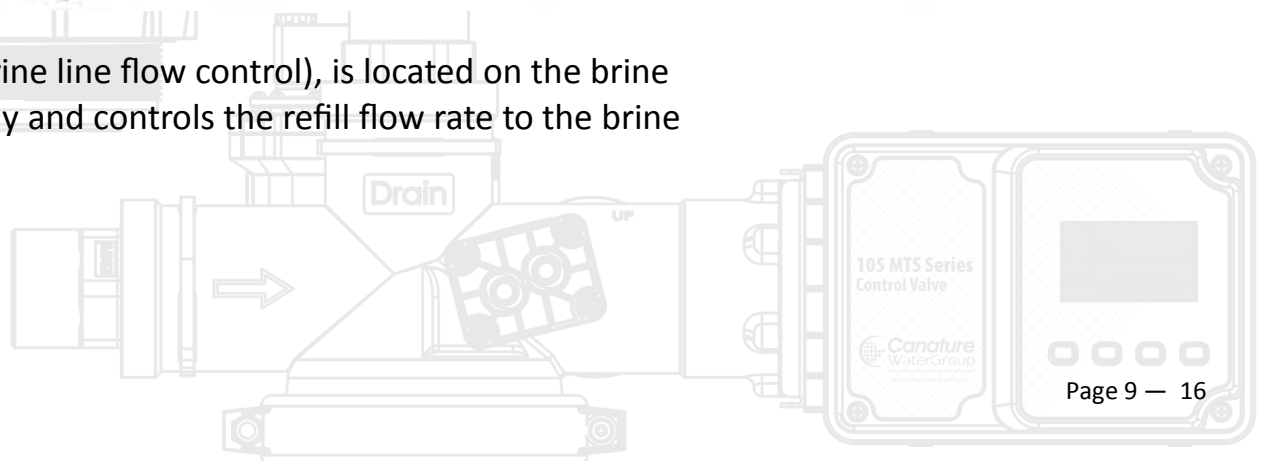
Caution: To prevent personal injury, or damage to the system, properly relieve the system pressure before doing any servicing on the control valve, piping or on the media tank.

-Turn off the water supply to valve and relieve the pressure inside as explained in section 9.0.1 & 9.0.2 before removing the meter and brine valve. It is also recommended to have the pressure off before removing the BLFC or DLFC .

-The DLFC (drain line flow control), has flow washers that control the maximum flowrate to the drain. If a button is missing or a larger flow washer than required is installed can result in too high of a backwash flowrate. This can result in some of the media backwashed out to drain.



- The BLFC (brine line flow control), is located on the brine valve assembly and controls the refill flow rate to the brine tank.

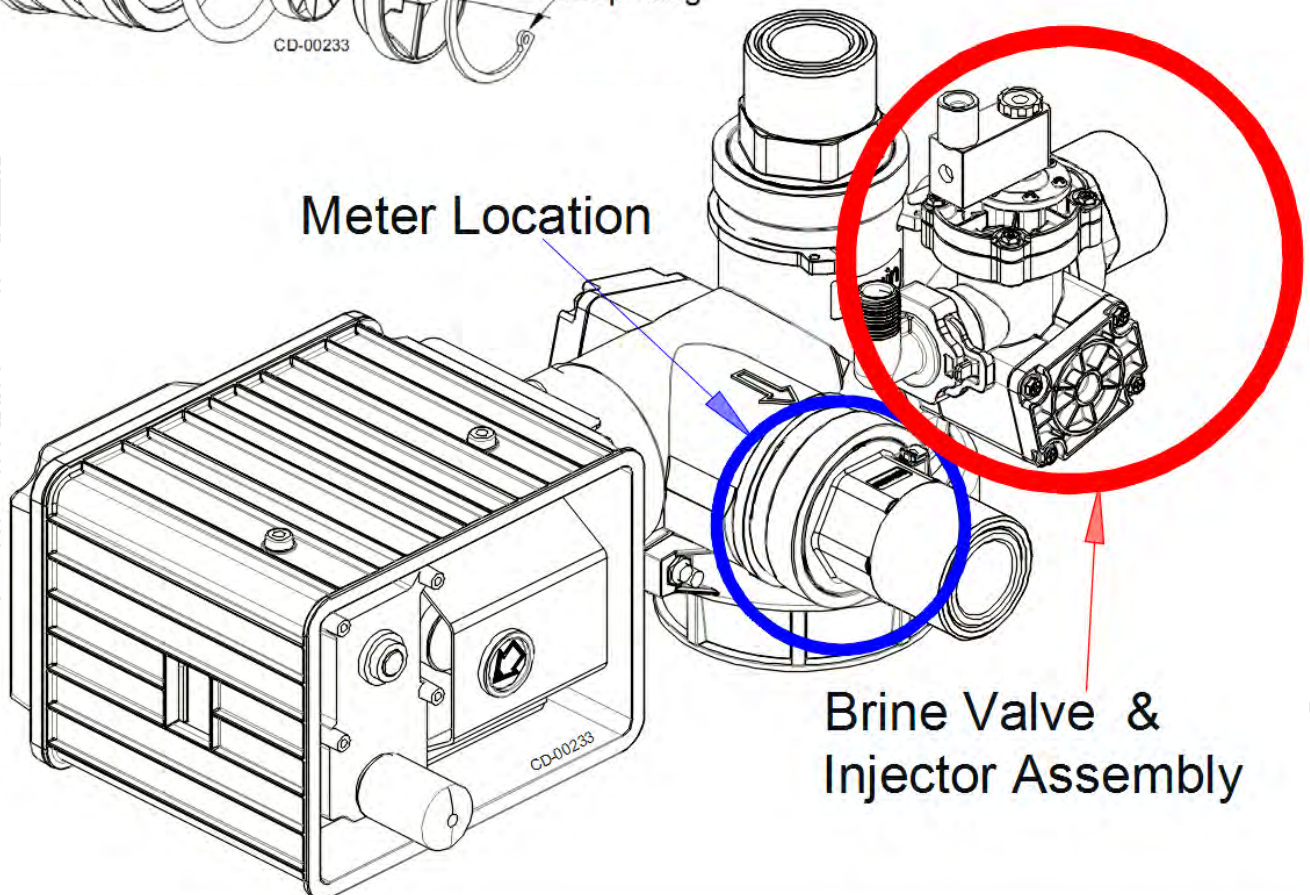
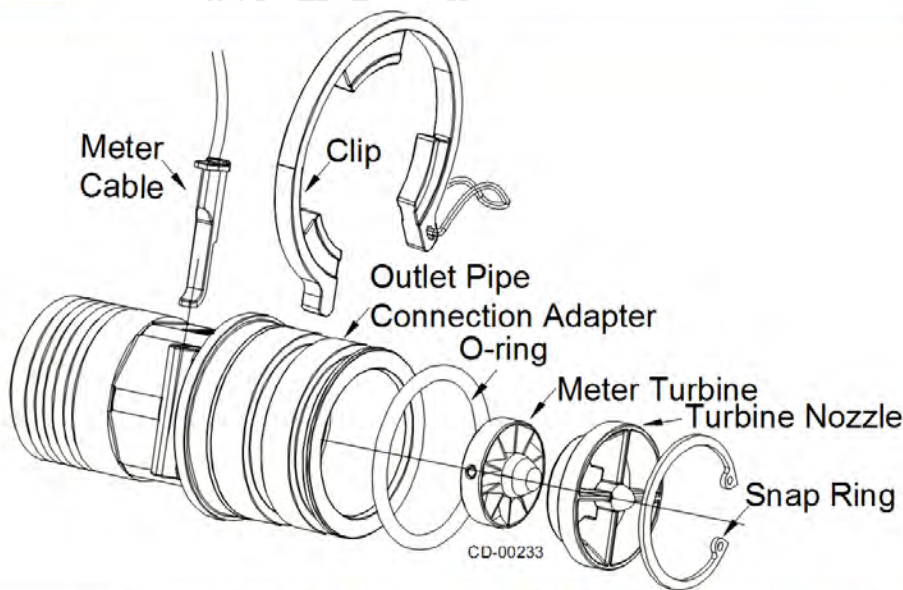


Clean / Replace Injectors, DLFC, BLFC, And Meter***Section 9.3***

Caution: To prevent personal injury, or damage to the system, properly relieve the system pressure before doing any servicing on the control valve, piping or on the media tank.

-Turn off the water supply to valve and relieve the pressure inside as explained in section 9.0.1 & 9.0.2 before removing the meter and / or the brine valve.

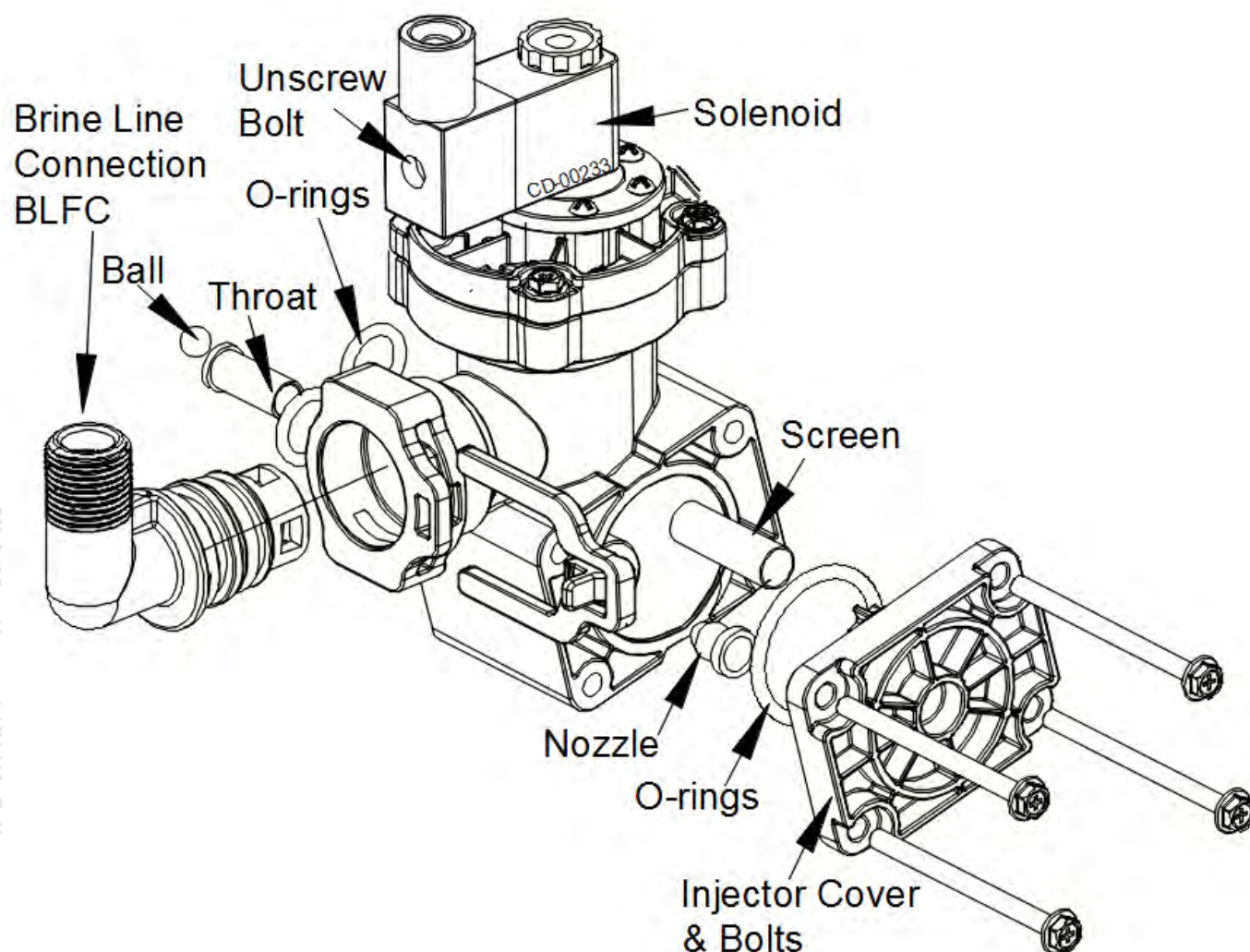
-The meter is an integral part of the outlet piping connection adapter. It can be easily taken apart to be cleaned. The meter and meter turbine will only fit one way so it can not be accidentally reversed.



Clean / Replace Injectors, DLFC, BLFC, And Meter**Section 9.3**

Caution: To prevent personal injury, or damage to the system, properly relieve the system pressure before doing any servicing on the control valve, piping or on the media tank.

- Sediment, salt and silt will restrict or clog the injector. A clean water supply and pure salt will prevent this from happening.
- Disconnect the brine line by removing the clip on the BLFC housing and pulling the housing out. Also disconnect the brine solenoid wiring by using a Philips screw driver and unthreaded the connector from the solenoid.
- Remove the four bolts holding the injector body on (use Phillips or 8 mm socket), and remove the injector assembly.



- The screen, throat and nozzle can be removed & cleaned. The throat & ball is removed from the back and the nozzle & screen is removed from the front. After cleaning, reassemble the injector assembly. Ensure all O-rings are lightly greased and installed correctly. See section 9.4 for recommended procedures for installing O-rings.

Installing O-rings

Section 9.4

If any O-ring is not installed properly, there is a good chance the connection will leak. The way to install an O-ring depends upon the actual connection itself.

There are two main types of O-ring connections:

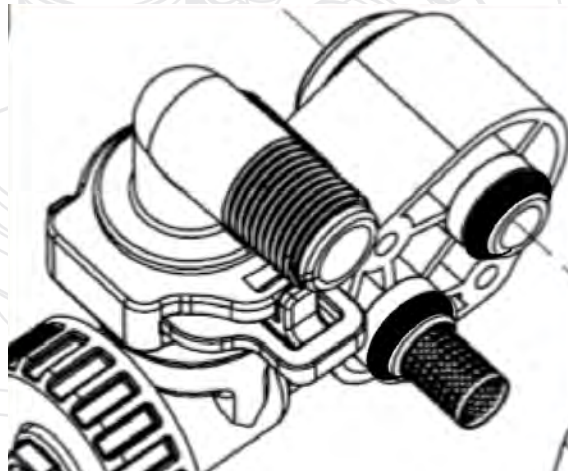
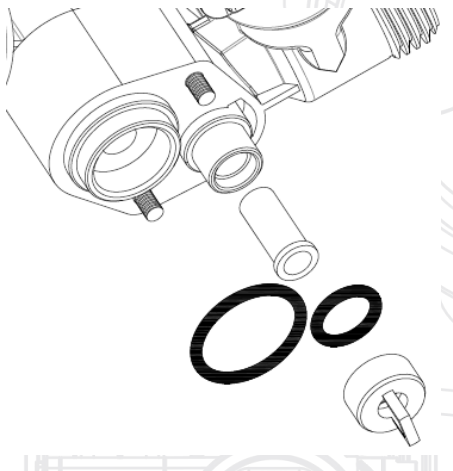
#1- Connections that do NOT have a O-ring groove on the part connections.

#2- Connections that have an actual groove for the O-ring on part connections.

When installing the O-rings on connections that do NOT have an O-ring groove (#1), the procedure is as follows:

- Inspect the O-ring for any nicks or cuts. If any are found, replace the O-ring.
- Use food grade silicone grease to lightly coat the O-ring and all surfaces the O-ring will contact (both the male & female surfaces).
- Install the O-ring on the MALE connection & ensure that the O-ring is not twisted.
- Install all other required parts and slide the connection together.

Pictured below is a diagram reflecting example #1.



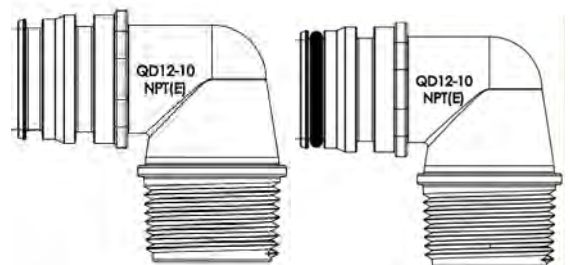
O-rings installed on male connections

Pictured below and to the right is a diagram reflecting example #2.

In this situation, there is a groove designed into the connection for the O-ring to be seated into place.

Installation procedure is as follows:

- Inspect the O-ring for any nicks or cuts. If any are found, replace the O-ring.
- Use food grade silicone grease to lightly coat the O-ring and all surfaces O-ring will contact (both the male & female surfaces).
- Install the O-ring into the appropriate groove on the connection.
- Ensuring the O-ring is not twisted, slide the connection together.

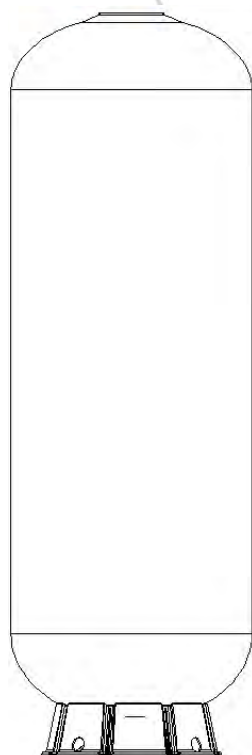


105 MTS Series
Control Valve

Canature
WaterGroup

Repair Parts –Tanks

Section 10.1



| Section 10.1 | MINERAL TANKS | Part Number |
|--|-------------------------------------|--------------------|
| 14" Diameter x 65" Natural | 4" Threaded Top Hole Std Base | 25030001 |
| 16" Diameter x 65" Natural | 4" Threaded Top Hole Std Base | 25030002 |
| 18" Diameter x 65" Natural | 4" Threaded Top Hole Std Base | 25030014 |
| 21" Diameter x 62" Natural | 4" Threaded Top Hole Std Base | 25030003 |
| 24" Diameter x 72" Natural | 4" Threaded Top Hole Std Base | 25030004 |
| 30" Diameter x 72" Natural | 4" Top & Bottom Hole Tripod Base * | 25030030 |
| 30" Diameter x 72" Natural | 6" Top & Bottom Flanged Tripod Base | 25030033 |
| 36" Diameter x 72" Natural | 4" Top & Bottom Hole Tripod Base * | 25030040 |
| 36" Diameter x 72" Natural | 6" top & bottom flanged tripod base | 25030043 |
| Tank Closures, Adapters and Accessories | | |
| Adaptor, Tank, 4" Thread X 2-1/2" Thread CANATURE | | 50040039 |
| O-ring #342 Replacement For Above | | 15210 |
| 4" Thread Tank Closure | | 50040075 |
| 6" FLANGE CLOSURE JD 506 c/w Bolt Kit | | 50040148 |
| 6" FLANGE CLOSURE WITH 4" THREAD JD507 c/w Bolt Kit | | 50040149 |
| Bolt Kit For 6" Flanges 12-5/16" x 3" Long SS Nuts & Washers | | 97000738 |
| Flexible Piping Connectors. (Required with rigid piping) | | |
| Connector, Flex, 1.25"x18"L *(Stock) | | 80127822 |
| Connector, Flex, 1.25"x24"L | | 80127823 |
| Connector, Flex, 1.5"x18"L *(Stock) | | 80127824 |
| Connector, Flex, 1.5"x24"L | | 80127825 |
| Connector, Flex, 2"x18"L *(Stock) | | 80127826 |
| Connector, Flex, 2"x24"L | | 80127827 |
| Vacuum Breaker, 1.5" MNPT | | 310527 |
| VALVE VACUUM BREAKER 1/2" NPT 12N36 | | 60020204 |
| Vent, Air release Braukman 1/8" MNPT | | 50701 |
| * Non Standard Tank | | all units mvs.xlsx |

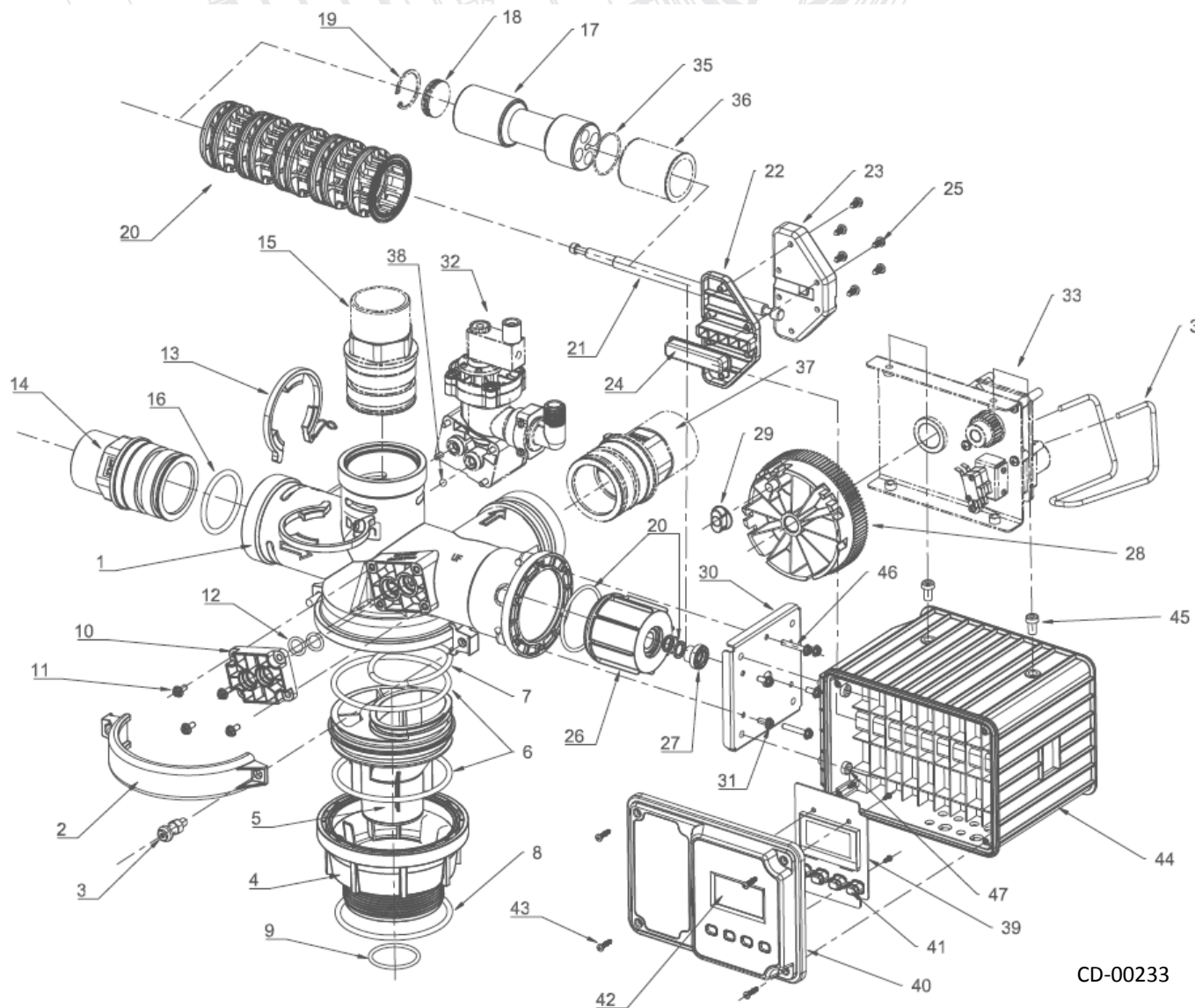
Repair Parts –Distributions

Section 10.2

| Section 10.2 | DISTRIBUTION | Part Number |
|--|--------------|-------------|
| For Top Mounted Control Valves (No Riser Pipe Is Included) | | |
| High Flow Hub & Laterals 13"-16" JD 324 (1.5" Riser Not Included) | | 50040160 |
| HIGH FLOW HUB & LATERALS 18"-21" JD 306 (1.5" Riser Not Included) | | 50040161 |
| HIGH FLOW HUB & LATERALS 24" JD 307 (1.5" Riser Not Included) | | 50040117 |
| HIGH FLOW HUB & LATERALS 30" JD 308 (1.5" Riser Not included) | | 50040118 |
| HIGH FLOW HUB & LATERALS 36" (1.5" Riser Not Included) | | 50040119 |
| Adapters & Pipe For Top Mounted Valve Distributions | | |
| 1.5" Sch 40 Pipe (NOTE Sold By The Foot) | | 1120066 |

105 Valve Repair Parts

Section 10.3.0



CD-00233

| Item | PART NUMBER | Description | | Qty |
|------|-------------|--------------------------|--------------------|-----|
| 1 | 05060003 | Body, valve 105 | 105 Valve | 1 |
| 2 | 05060087 | Clamp, Victaulic ,105 | 105 Valve | 2 |
| | 05060063 | Bolt M8x25 | 105 Valve | 2 |
| 3 | 05060094 | Φ8 spring washer | 105 Valve | 2 |
| | 13038001 | Nut M8 | 105 Valve | 2 |
| 4 | 05060002 | Tank adaptor 105 | 105 Valve | 1 |
| 5 | 05060004 | Support, Rise pipe 105 | 105 Valve | 1 |
| | 05060004B | Support, RisePipe 1.9"OD | 105 Valve | |
| | 05060082 | O ring retainer | 105 Valve | 1 |
| 6 | 05060060 | O ring 110.49x5.33 | 105 Valve | 2 |
| 7 | 05060059 | O ring 75.57x5.33 | 105 Valve | 1 |
| 8 | 60010228 | O ring 108x5.3 | 105 Valve 05040094 | 1 |
| 9 | 05042005 | O ring 46.99x5.33 1.9"OD | 105 Valve | 1 |
| | 26010030 | O ring 48.7x3.55 2.0" OD | 105 Valve | 1 |

105 MTS Series
Control ValveCanature
WaterGroup

105 modified 4-3-18.xlsx

105 Valve Repair Parts

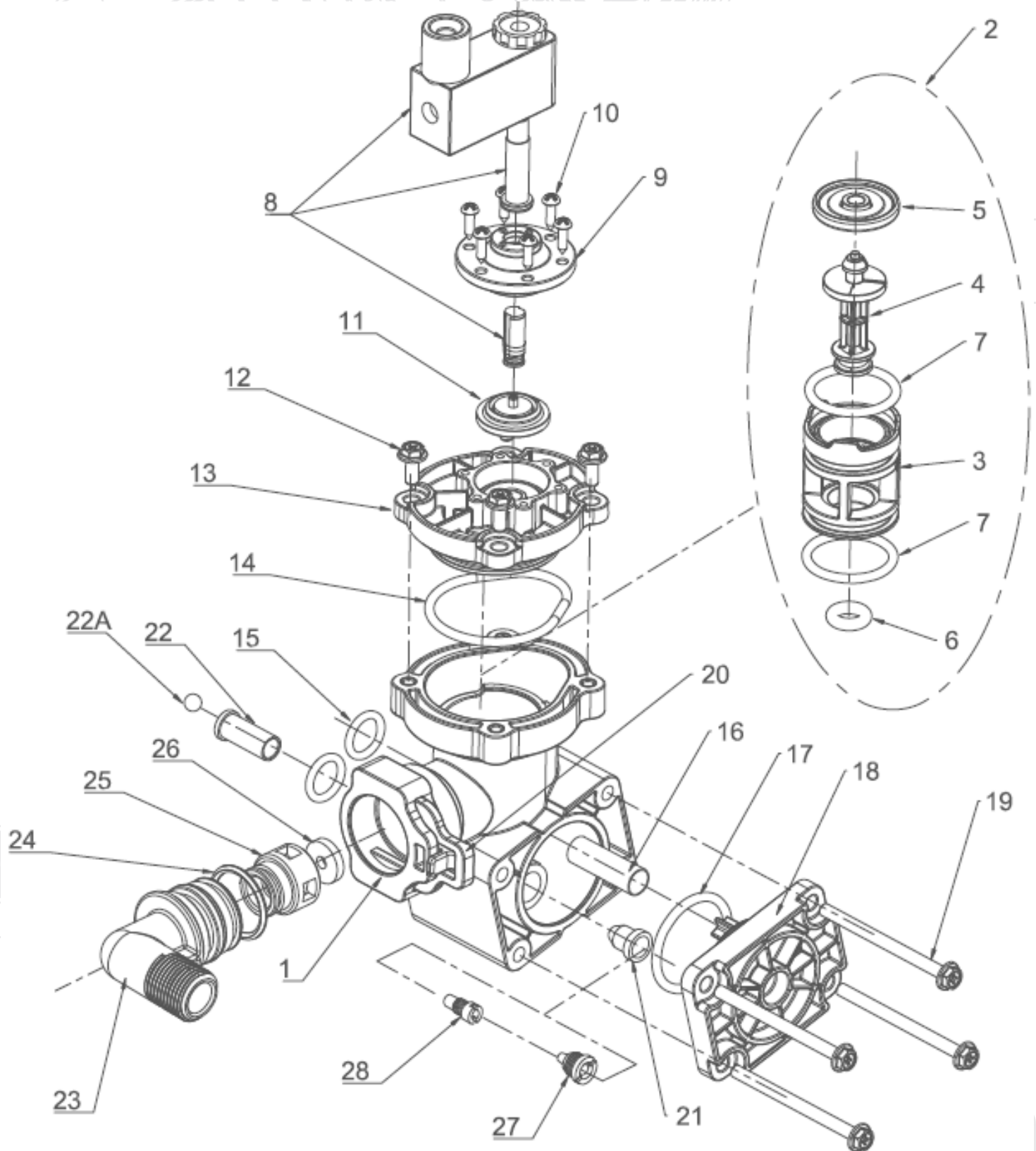
Section 10.3.0

| Item | PART NUMBER | Description | Section 10.3.0 | Qty |
|------|-------------------|---|--|-----|
| 10 | 05060015 | Aspirator plug | 105 Valve | 1 |
| 11 | 60010596 | Bolt M5×12 | 105 Valve 05056508 | 4 |
| 12 | 60095610 | O ring Φ14×3 | 105 Valve 05040084 | 2 |
| 13 | 05060026 | C Clip | 105 Valve | 3 |
| | 05060125 | C Clip tightener | 105 Valve | 3 |
| 14 | 05060032 | Adapter,2.0" NPT 105 | 105 Valve | |
| | 05060034 | Adapter,1.5" NPT 105 | 105 Valve | |
| 15 | ----- | AdapterDrain ASM W/ DLFC | 105 Valve | 1 |
| 16 | 05060058 | O ring 56.52x5.33 | 105 Valve | 3 |
| 17 | 05060009 | Piston,105 Valve | 105 Valve | 1 |
| 18 | 05060091 | Piston plug/multi tank | 105 Valve | 1 |
| | 05030013B | O ring 30x2.65 | 105 Valve | 1 |
| 19 | 05060090 | Piston plug snap clip | 105 Valve | 1 |
| 20 | 05060134M | Kit,Seal,Spacer105 valve | 105 Valve Rebuild Kit - Internal, Lantern Rings and Rubber Parts | 1 |
| 21 | 05060081 | Piston Rod | 105 Valve | 1 |
| 22 | 05060017 | Crossbar, Top | 105 Valve | 1 |
| 23 | 05060018 | Crossbar, Bottom | 105 Valve | 1 |
| 24 | 05060024 | Slot follower, Rectangle | 105 Valve | 1 |
| 25 | 05060067 | Screw ST4.8x13 | 105 Valve | 6 |
| 26 | 05060021 | End plug | 105 Valve | 1 |
| 27 | 05060022 | Flanged Bushing | 105 Valve | 1 |
| 28 | 05060109 | Cam & Gear with Pin | 105 Valve | 1 |
| 29 | 05060023 | Slot follower | 105 Valve | 1 |
| 30 | 05060071 | End plug plate | 105 Valve | 1 |
| 31 | 60010596 | Bolt M5×12 | 105 Valve 05056508 | 4 |
| 32 | 05060105 | Valve,Brine Assy105Valve | 105 Valve Aspirator | 1 |
| | 05060105C | Valve,Brine Assy105Small | 105 Valve Aspirator | |
| 33 | 05060124 | Inner Motor Bracket Assembly | 105 Valve | 1 |
| 34 | 05060074 | Motor Frame | 105 Valve | 1 |
| 35 | 05060051 | O ring 41x1.78 | 105 Valve | 1 |
| 36 | 05060010 | Trailer piston | 105 Valve | 1 |
| 37 | 05060117 | Meter/Conn,105V-2" NPT Outlet W/ Meter Assembly | 105 Valve Outlet W/ Meter Assembly | |
| 37 | 05060119 | 1.5" NPT Outlet W/ Meter Assembly | 105 Valve | |
| 38 | 05060140 | Throat Check ball | 105 Valve | 1 |
| 39 | 05060042/05060115 | Single tank STS PCB/ MTSB Slave PCB | 105 Valve | 1 |
| | 60095005 | Screw ST2.9×9.5 | 105 Valve 05056085 | 4 |
| 40 | 05060036 | Wire cover | 105 Valve | 1 |
| 41 | 60010615 | Rubber button | 105 Valve 05056529 | 4 |
| 42 | 60095618 | Clear panel | 105 Valve 05010010 | 1 |
| 43 | 13000448 | Screw ST3.5×22 | 105 Valve | 4 |
| 44 | 05060037 | Plastic Outer Bracket | 105 Valve | 1 |
| 45 | 05060065 | Bolt M8x14 | 105 Valve | 4 |
| 46 | 05056086B | Bolt M5x30 | 105 Valve | 2 |
| | 05060146 | Washer 5*15 | 105 Valve | 2 |
| 47 | 05060066 | Bolt M8x30 | 105 Valve | 4 |
| 48 | 05060123 | Micro Switch Harness --Not shown | 105 Valve | |

105 Brine Valve & Injector Assembly

Section 10.3.1

Brine Valve & Injector Assembly Kits 05060105 & 05060105



Solenoid Harness (Not Shown) #05060120

105 MTS Series
Control Valve

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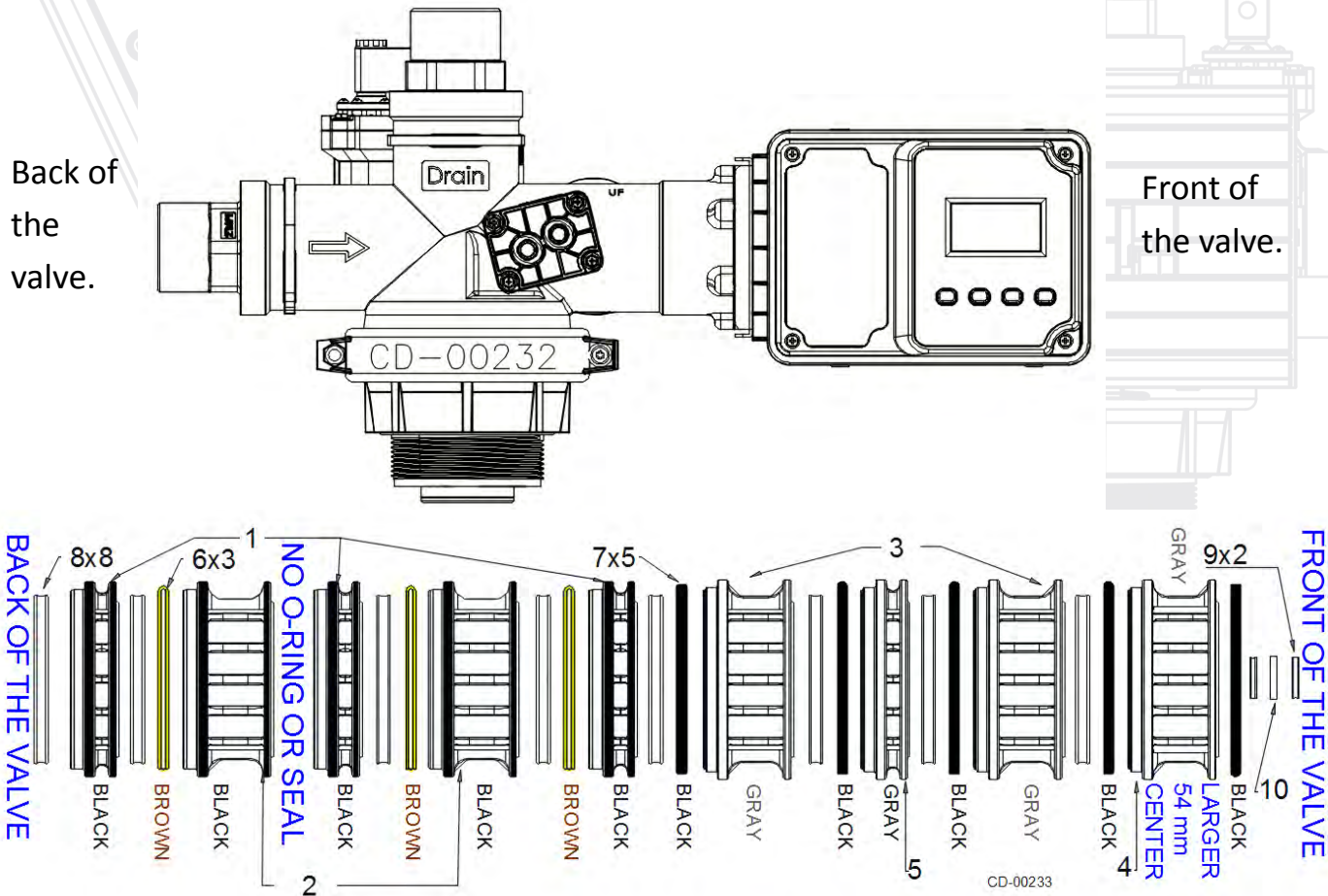
105 Brine Valve & Injector Assembly**Section 10.3.1**

Brine Valve & Injector Assemblies 05060105 & 05060105C

| <i>Item</i> | <i>PART NUMBER</i> | <i>Description</i> |
|-------------|--------------------|------------------------------|
| 1 | 05060011 | Aspirator Housing |
| 2 | 05060104 | Brine Plunger Assembly |
| 3 | 05060019 | Retainer Housing |
| 4 | 05060020 | Plunger |
| 5 | 05060047 | Plunger Diaphragm |
| 6 | 05060061 | O ring 8x4.8 |
| 7 | 05060053 | O ring 29.74x3.53 |
| 8 | 05060045 | Solenoid Coil 24VDC Assembly |
| 9 | 05060014 | Mounting Plate |
| 10 | 05056084 | Screw ST3.5×13 |
| 11 | 05060048 | Solenoid Diaphragm |
| 12 | 05056088 | Bolt M5x16 |
| 13 | 05060013 | Aspirator Cap |
| 14 | 05060055 | O ring 40.87x3.53 |
| 15 | 60095610 | O ring Φ14×3 |
| 16 | 05060068 | Screen, Nozzle |
| 17 | 05060054 | O ring 34.52x3.53 |
| 18 | 05060012 | Aspirator Housing Plug |
| 19 | 05060064 | Bolt M5x68 |
| 20 | 92380 | 95 Clip |
| 23 | 60010232 | 95 Brine Elbow |
| 24 | 60010211 | O ring (EPDM)25×3 |
| 25 | 12054 | 95 BLFC Retainer |
| 26 | 60010161 | BLFC 6# 0.95gpm |
| | 60010162 | BLFC 7# 1.5gpm |
| | 05040077 | BLFC 2# 2.8gpm |
| | 05040078 | BLFC 3# 3.5gpm |
| 21 & 22 | 60010154 | Nozzle Black 4s |
| | 60010156 | Throat Black 4S |
| | 60010160 | Nozzle Orange 5s |
| | 60010156 | Throat Orange 5s |
| | 60095043 | Nozzle Gray 1# |
| | 60095047 | Throat Gray 1# |
| | 05040057 | Nozzle Purple 2# |
| | 05040058 | Throat Purple 2# |
| | 60010151 | Nozzle Red 3# |
| | 60010157 | Throat Red 3# |
| | 60010152 | Nozzle White 4# |
| | 60010158 | Throat White 4# |
| 22A | 05060140 | Throat Check Ball |
| 27 to 30 | Not Available | |

Piston / Seal / Spacer (Lantern Ring) Replacement**Section 10.3.2**

- Rebuild Kit - Internal, Lantern Rings and Rubber Parts Kit 05060134M
- See section 9.0 to 9.3 for seal replacement procedures.



| Item | Part Number | Description | Quantity |
|------|-------------|-----------------------------|----------|
| 1 | 05060005 | Lantern Ring I Black 50 mm | 3 |
| 2 | 05060006 | Lantern Ring II Black 50 mm | 2 |
| 3 | 05060007 | Lantern Ring III Gray 50 mm | 2 |
| 4 | 05060098 | Lantern Ring V Gray 54mm | 1 |
| 5 | 05060008 | Lantern Ring IV Gray 50 mm | 1 |
| 6 | 05060056 | O-Ring 59.92x3.53 Brown | 3 |
| 7 | 05060057 | O-Ring 63.09x3.53 Black | 5 |
| 8 | 05060049 | Quad Ring 50.17x5.33 Black | 8 |
| 9 | 05060050 | Quad Ring 12.37x2.62 Black | 2 |
| 10 | 05060155 | Quad Ring Gasket | 1 |

All of above in Kit 05060134M

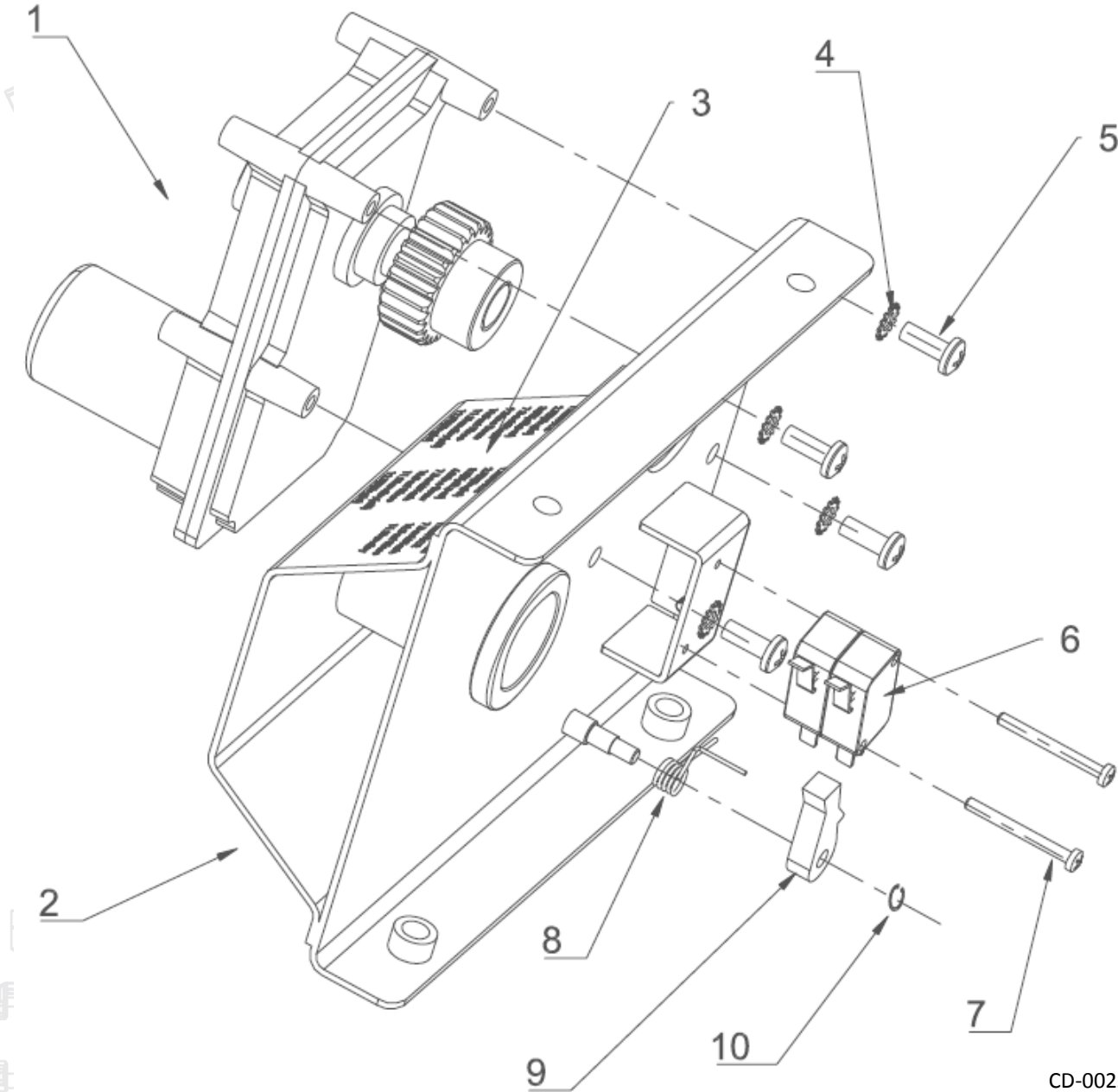
105 MTS Series
Control Valve

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105 Internal Motor Bracket Assembly

Section 10.3.3

Internal Motor Bracket Assembly 05060124



CD-00233

| Item | PART NUMBER | Description | 105 Valve | Qty |
|------|-------------|----------------------------|--------------------|-----|
| 1 | 05060102 | Motor Assembly | 105 Valve | 1 |
| 2 | 05060103 | Inner Bracket | 105 Valve | 1 |
| 3 | 05060100 | Decal | 105 Valve | 1 |
| 4 | 05060093 | 10# washer | 105 Valve | 4 |
| 5 | 05060092 | Screw #10-32UNF0.5" | 105 Valve | 4 |
| 6 | 62000607 | Micro-switch EWS | 105 Valve | 2 |
| 7 | 60010579 | Bolt M3x30 | 105 Valve 13000332 | 2 |
| 8 | 05060075 | Spring, Anti Reverse | 105 Valve | 1 |
| 9 | 05060035 | Anti Reverse pawl | 105 Valve | 1 |
| 10 | 05060142 | Snap clip Φ 3.5 | 105 Valve | 1 |
| | 05060123 | Harness Not Shown 05060123 | | |

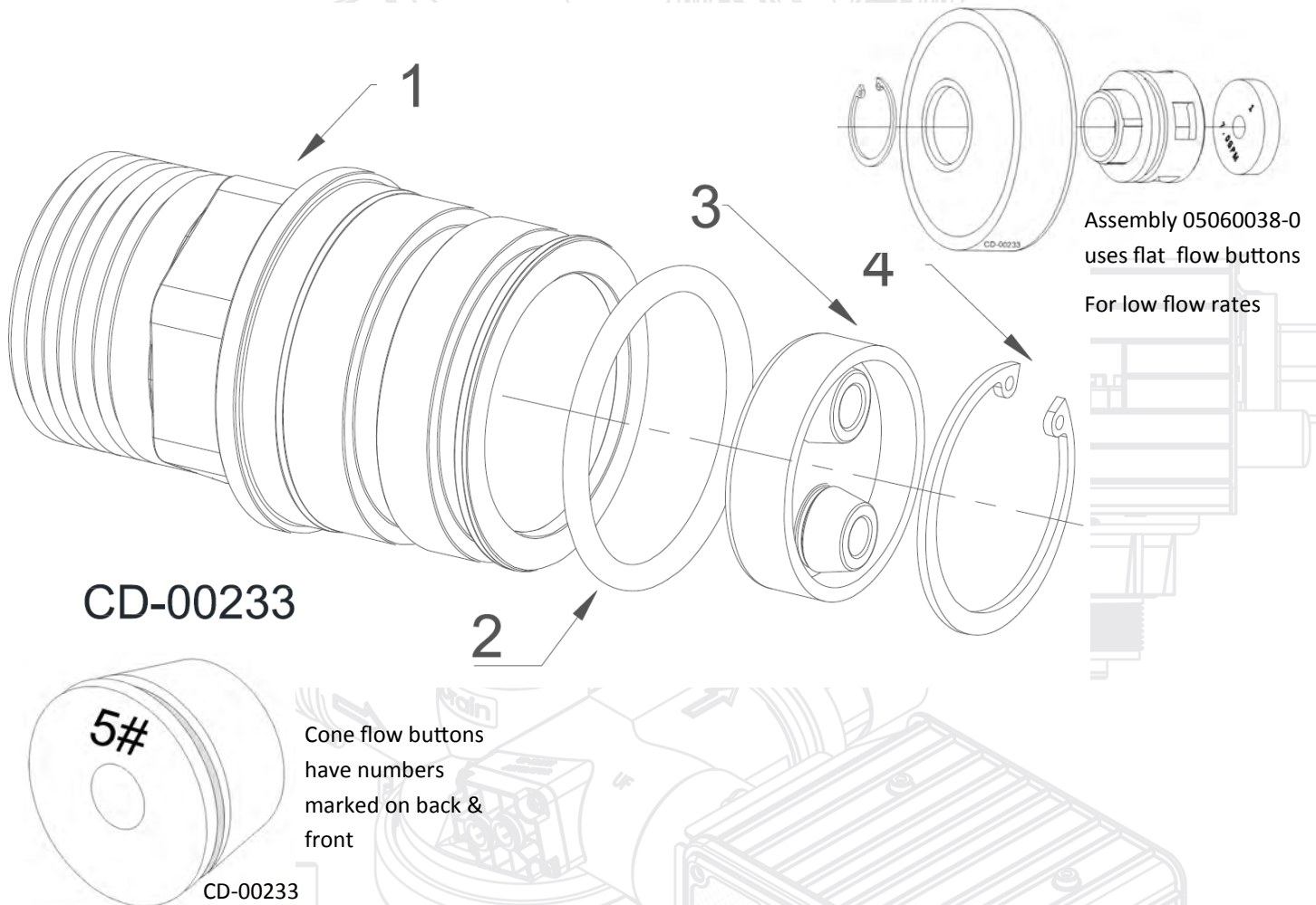
105 MTS Series
Control Valve

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105 modified 4-3-18.xlsx

105 Drain Line Flow Control Assembly (DLFC)

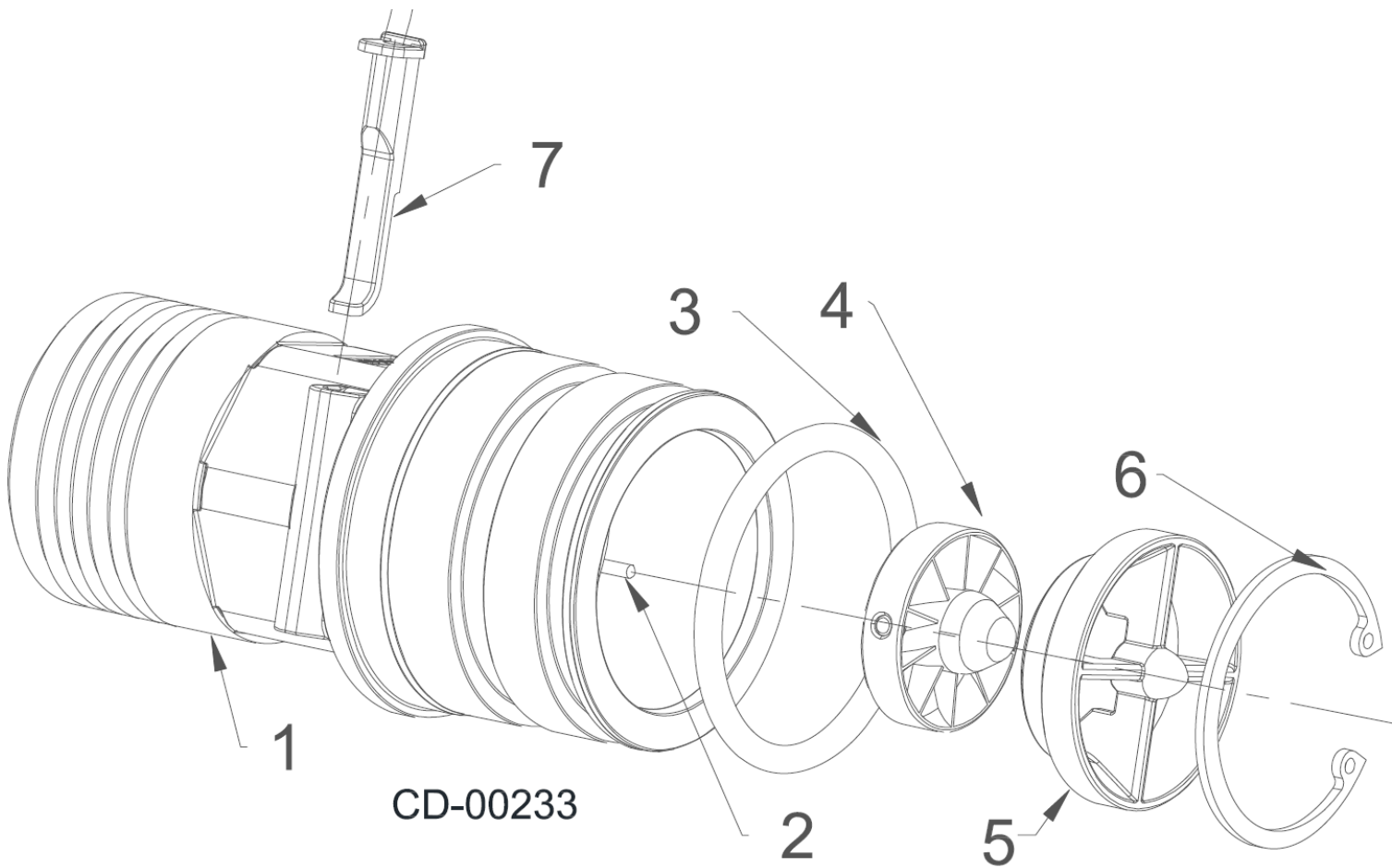
Section 10.3.4



| Item | PART NUMBER | Description | | Qty |
|------|-------------|--|--------------------------|-----|
| 1 | 05060032 | 2.0" NPT adapter | 105 Valve | 1 |
| 1 | 05060034 | 1.5" NPT adapter | 105 Valve | 1 |
| 2 | 05060058 | O ring 56.52x5.33 | 105 Valve | 1 |
| 3 | 05060127 | DLFC 1# ASM-12gpm | 105 Valve | 1 |
| | 05060128 | DLFC 2# ASM-15gpm | 105 Valve | 1 |
| | 05060129 | DLFC 3# ASM-20gpm | 105 Valve | 1 |
| | 05060130 | DLFC 4# ASM-30gpm | 105 Valve | 1 |
| | 05060131 | DLFC 5# ASM-40gpm | 105 Valve | 1 |
| | 05060132 | DLFC 6# ASM-56gpm | 105 Valve | 1 |
| 4 | 05060077 | Snap clip Ø52 | 105 Valve | 1 |
| | 05060038-0 | DLFC PlugPlate Using Flat Flow Buttons | | |
| | 05060038C | DLFC, PlugPlate105V 1Hole | No Plug 105 valve 2"Dia | |
| | 05060038B | DLFC, PlugPlate105V 2Hole | No Plugs 105 valve 2"Dia | |
| | 05060038 | DLFC, PlugPlate105V 4Hole | No Plugs 105 valve 2"Dia | |
| | 05060095 | DLFC, Flow Plug 8gpm-#4 | 105valve 0.6"Diameter.3H | |
| | 05060096 | DLFC, Flow Plug 12gpm-#5 | 105valve 0.9"Diameter.6H | |
| | 05060097 | DLFC, Flow Plug 15gpm-#6 | 105valve 0.9"Diameter.6H | |
| | 05060126 | DLFC, Flow Plug 20gpm-#7 | 105valve 0.9"Diameter.6H | |

105 Outlet Adapter C/W Meter Assembly

Section 10.3.5

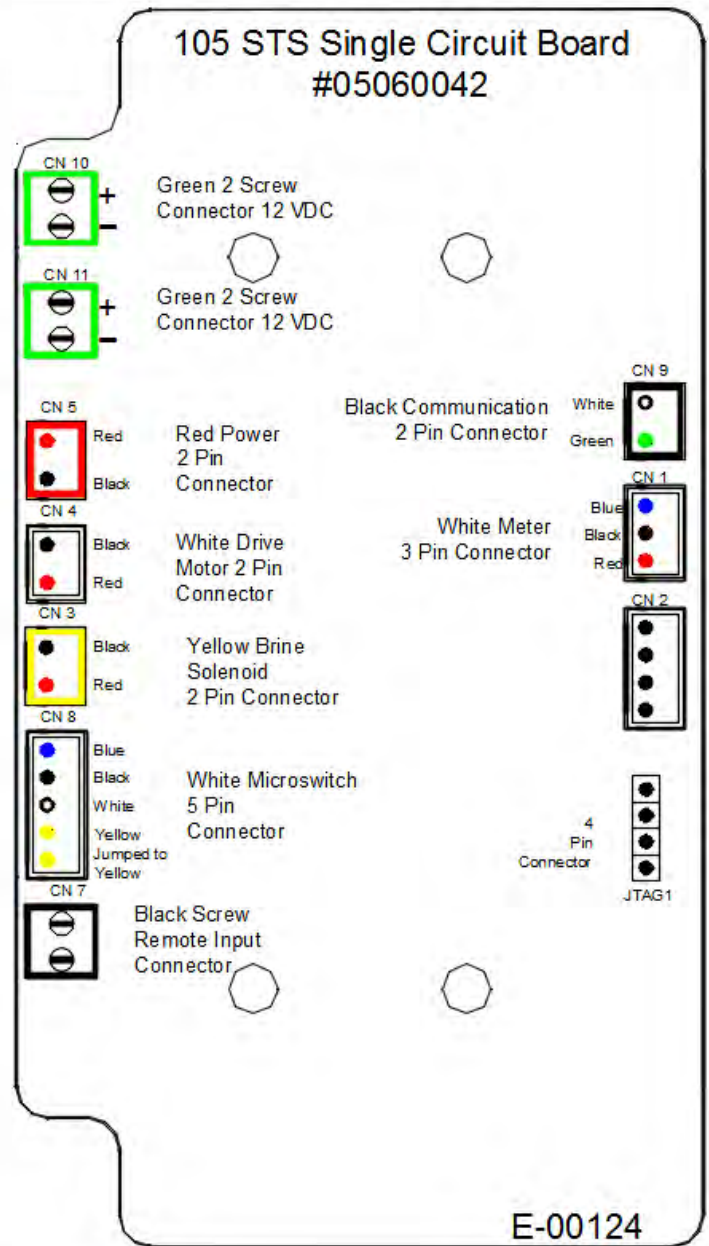
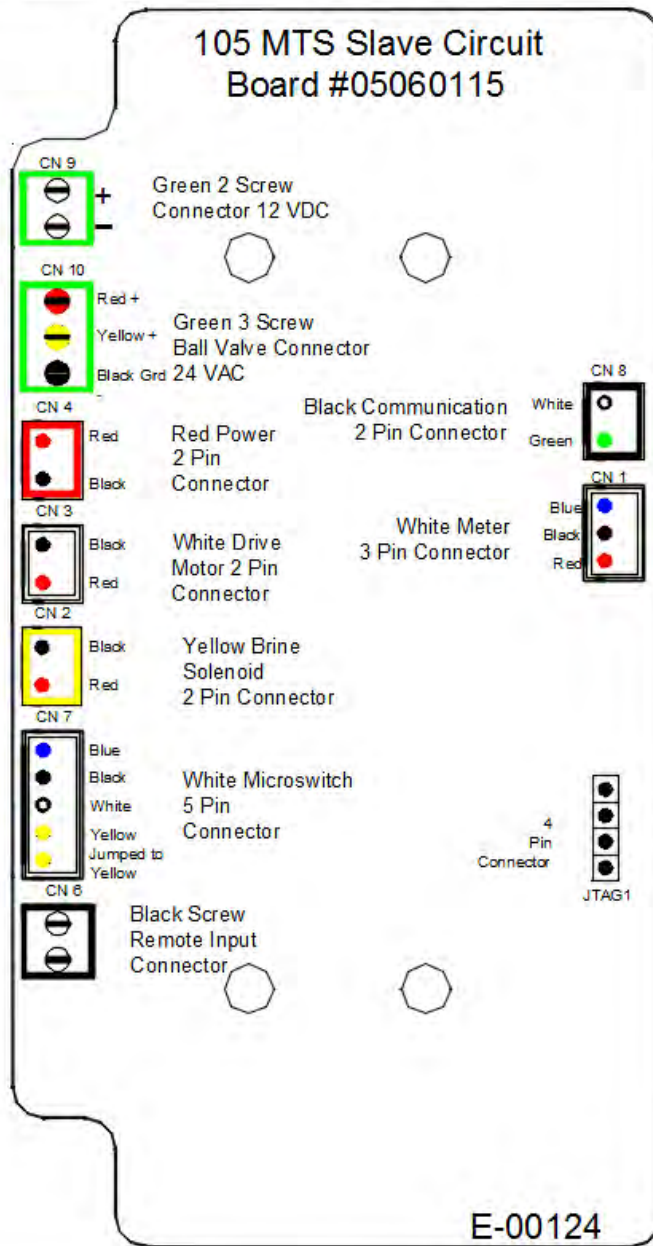


| Item | PART NUMBER | Description | | Qty |
|------|-------------|---------------------|-----------|-----|
| 1 | 05060112 | 2.0" NPT Outlet | 105 Valve | 1 |
| 1 | 05060114 | 1.5" NPT Outlet | 105 Valve | 1 |
| 2 | 05040045 | Turbine shaft | 105 Valve | 1 |
| 3 | 05060058 | O ring 56.52x5.33 | 105 Valve | 3 |
| 4 | 05060110 | Turbine Assembly | 105 Valve | 1 |
| 5 | 05060101 | Turbine Nozzle | 105 Valve | 1 |
| 6 | 05060077 | Snap clip Φ 52 | 105 Valve | 1 |
| 7 | 05060122 | Turbine meter cable | 105 Valve | 1 |

Circuit Boards, Controllers & Cables

Section 10.3.6

- All circuit board connections are color coded.



Circuit Boards, Controllers & Cables

Section 10.3.6

| Controllers, Circuit Boards and Cables | | |
|--|--|--------------------------|
| 10010130 | MTSB 105 Controller c/w Transformer & One Communication Cable | |
| 05060099 | MTSB 105 Controller Circuit Board (PCB) | |
| 05060115 | 105 Slave Valve Circuit Board (PCB) | |
| 05060042 | 105 STS Single Valve Circuit Board (PCB) | |
| 05060122 | Cable, Meter to 105 Circuit | Board |
| 05060121 | Cable, Motor, 105 Valve 2W | Red Black w White Clip |
| 05060123 | Cable, Micro switch 105 | Harness 4 wire |
| 05060120 | Cable, Solenoid, 105 2Wire | Harness RedBlack-YellowC |
| 70011496 * | Connector, Only 4Pin Female | No Wire |
| 12100064 * | Cable, Power Connection 105 | Valve Black & Red 2 Wire |
| 12100064B * | Cable, Communication 105 | White Green B Clip 2Wire |
| 60010197-1 | Cable, Communication 105 | 4Pin Male-118" Long |
| 11040071 | Transformer MTS/ STS | 24 VDC 3 Amp |
| 05060154 | Connector, MTS, 2 Pin Male To Transformer | |
| 02170281 | Harness, Wiring, MTS Controller | 2pin & 4 pin |
| 97000988 | Cable, 3 Pin Female with wire #1Brown (red), #2Black, #3Blue(white) | |
| | | |
| * | 4 pin to circuit board connector use 02170281 & remove the 2 pin connector. Or use | |

105 Part Numbers.xlsx

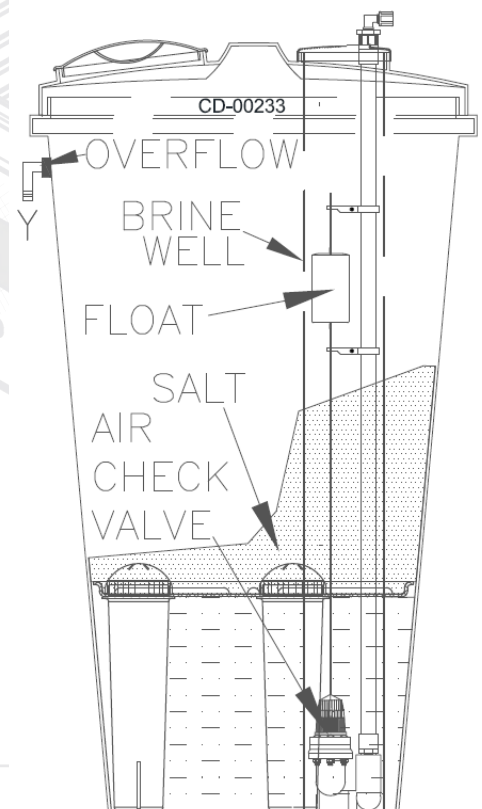
Media

- Replacement media bed part numbers c/w shipping weight. Beds are complete with support bed gravel.
- For media break down and media loading, see section 5.

| Softener Size | Part Number | Ft ³ Resin | Weight | |
|---------------|-------------|-----------------------|--------|-----|
| | | | LBS | KG |
| 90 | 410003 | 3 | 226 | 103 |
| 120 | 410004 | 4 | 278 | 126 |
| 150 | 410005 | 5 | 345 | 157 |
| 180 | 410006 | 6 | 402 | 183 |
| 210 | 410007 | 7 | 454 | 206 |
| 240 | 410008 | 8 | 526 | 239 |
| 270 | 410009 | 9 | 578 | 263 |
| 300 | 410010 | 10 | 630 | 286 |
| 360 | 410012 | 12 | 774 | 352 |
| 390 | 410013 | 13 | 826 | 375 |
| 450 | 410015 | 15 | 930 | 423 |

Section 10.4**Brine Tank Assemblies****Section 10.5**

| | |
|---|--|
| 55010033 | Safety float for BTR 200 brine tanks 3/8" |
| 55010025 | BRT 200 legs 5 legs |
| 55010042 | BRT 200 Extension (5 extensions per level- 4 levels max) |
| 55010040 | BTR 200 Grid Plate |
| 30100007 | Safety float all JSY tanks 1/2" or pipe on site |
| 60050610 | Brine well for all jsy brine tanks 5.5"dia. X 54"L |
| 60010005 | Over flow adapter |
| PE-12-EI-0500F-N | 3/8" brine line tubing 500 ft roll (specify length when ordering) |
| PE-16-GI-0250F-N | 1/2" brine line tubing 250 ft roll (specify length when ordering) |
| 30020032-4 | BTR Brine tank assembly 90, 120 & 150 Softeners (Remove leg extensions as required) |
| 55020015 | Brine tank assembly JSY 350 - 7" Grid Min Salting 28 lbs Max 72 lbs |
| 55020016 | Brine tank assembly JSY 500 - 7" Grid Min Salting 41 lbs Max 110 lbs |
| 55020017 | Brine tank assembly JSY 750 - 9" Grid Min Salting 58 lbs Max 140 |
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Troubleshooting

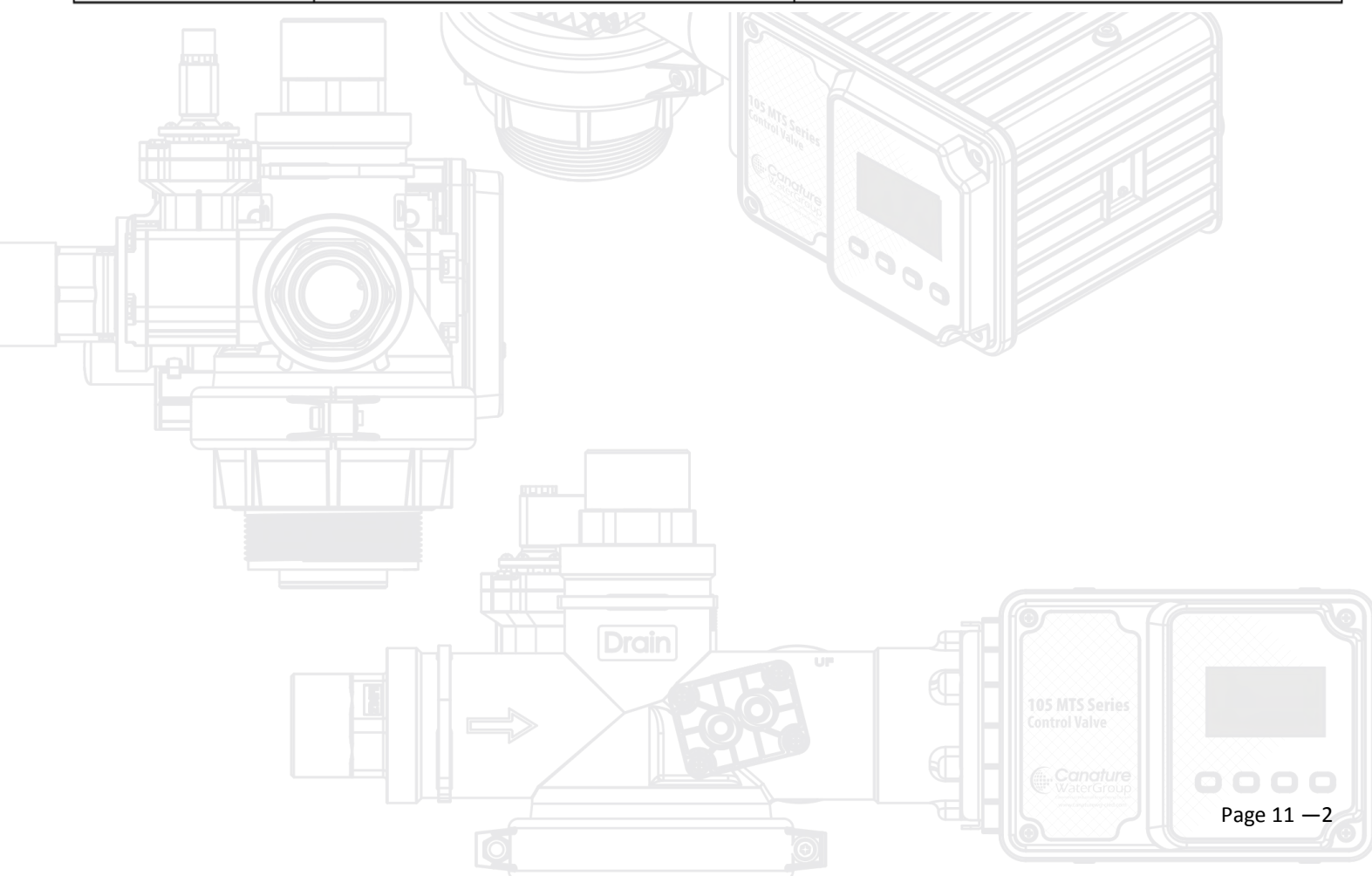
Section 11

| Issue | Possible Cause | Possible Solution |
|---|--|---|
| 1. Unit fails to initiate a regeneration cycle. | A. No power supply. B. Meter get stuck or breakdown. C. Defective circuit board. | A. Check electrical service, fuse, etc. B. Check and replace the impeller or the meter cable. C. Replace the circuit board. |
| 2. Outlet Water is hard. | A. By-pass valve open. B. Out of salt in brine tank. C. Plugged injector / screen. D. Shortage of Refill water into brine tank. E. Leak between valve and central tube. F. Internal valve leak. | A. Close by-pass valve B. Add salt to tank, keep the salt above the water C. Clean injector and screen. D. Check the refill time; If brine line got stuck, clean it. E. Check if central tube is cracked or O-ring is damaged. Replace faulty parts. F. Replace valve seals, spacer, and piston assembly. |
| 3. Salt usage is high. | A. Incorrect salt consumption settings. B. Too much water in the brine tank. | A. Check the duration time setting of brine draw and refill. B. Take the issue 7 as a reference. |
| 4. Higher pressure drop | A. Iron or scale build up in line feeding unit. B. Iron build up inside valve or tank. C. Inlet of control plugged due to foreign material as a result of plumbing. | A. Clean pipes , add iron pre-filter. B. Clean control valve and add resin cleaner to clean bed. Increase regeneration frequency. C. Take the piston out and clean the control valve. |
| 5. Resin leakage in drain line. | A. Air in water system. B. Incorrect drain line flow control (DLFC) button. | A. Check well system for proper air eliminator control. B . Check for proper flow rate. |
| 6. Iron material in the treated water | A. Resin contaminated by the iron. | A. Clean the resin, check the backwash, brine draw, refill. Increase the frequency of regeneration and backwash duration time. |
| 7. Too much water in brine tank. | A. Plugged DLFC. B. Plugged injector or screen. C. Defective circuit board. D. Foreign material in brine valve. E. Foreign material in brine draw tube. | A. Clean the DLFC. B. Clean the injector or screen. C. Replace the circuit board. D. Clean the brine valve. E. clean the brine draw tube and the BLFC. |

Troubleshooting

Section 11

| | | |
|---------------------------------|--|--|
| 8. Unit fails to draw brine. | <p>A. Drain line flow control is plugged.</p> <p>B. Injector is plugged.</p> <p>C. Screen is plugged.</p> <p>D. Inlet pressure too low.</p> <p>E. Internal valve leak.</p> | <p>A. Clean parts.</p> <p>B. Clean parts.</p> <p>C. Clean parts.</p> <p>D. Increase pressure. (the minimum working pressure is 30PSI)</p> <p>E. Replace seals, spacers, and piston assembly.</p> |
| 9. Valve motor continuously run | <p>A. Microswitch or the drive gear of piston is faulty.</p> <p>B. Defective circuit board.</p> | <p>A. See 2.4 Electrical trouble shooting.</p> <p>B. Replace the circuit board.</p> |
| 10. Drain continuously | <p>A. Particle material block in control valve.</p> <p>B. Internal leak.</p> <p>C. The drive gear of power head got stuck.</p> <p>D. Defective circuit board.</p> | <p>A. Take the piston assembly out, clean the foreign material, check each steps of regeneration work well.</p> <p>B. Replace seals, spacers, and piston assembly.</p> <p>C. Check, clean or replace the drive gear assembly.</p> <p>D. Replace the circuit board.</p> |
| 11. Refill continuously | <p>A. Solenoid Diaphragm blocked in signal hole</p> <p>B. lower pressure supply</p> <p>C. Too Small BLFC restrict.</p> <p>D. Defective circuit board.</p> | <p>A. take out and clean diaphragm.</p> <p>B. Increase pressure. (the minimum working pressure is 30PSI)</p> <p>C. Replace for a bigger size BLFC</p> <p>D. Replace the circuit board.</p> |



Commercial Softener & Filter Unit Warranty

Products manufactured by Canature WaterGroup™ are warranted to be free from defects in materials and workmanship where properly installed, operated and maintained. The length of the product warranties vary as per below

WARRANTY TABLE FOR ASSEMBLED UNITS

| | |
|--|--|
| Fiberglass tanks 14”-63” in diameter or larger | 5Years** |
| Control Valves & Electronics | 5 Years* |
| Diaphragm Valves, Meters & Electric Ball Valves | 1 Year |
| Brine Tanks And Internal Assemblies | 1 Year* |
| Media | Limited to warranty provided by original manufacturer |
| Vinylester / Hot Water Application* Max Temp 150F | 1 Year |
| Steel Tanks (epoxy lined) | 1Year |
| All other components + | 1 Year *** |
| *** Components not manufactured by Canature Watergroup are limited to the warranty given by the manufacturer of the component | |

*** Warranty on Control Valve and Parts**

Canature WaterGroup™ will replace any part (except for wear and tear items – media, piston, seals and brine valve) which fails within the time period specified in the chart above from date of manufacture, as indicated by the serial number, provided the failure is due to a defect in material or workmanship. The only exception shall be when proof of purchase or installation is provided and then the warranty period shall be from the date thereof.

****Warranty on Mineral Tanks and Brine Tanks:**

Canature WaterGroup™ will provide a replacement mineral tank or brine tank to any original equipment purchaser in possession of a tank that fails within the time outline in the chart above, provided that the system is at all times operated in accordance with specifications and not subject to freezing or vacuum.

****On fiberglass tanks 24" diameter or larger, due to slight expansion and contraction of the tanks, flexible connectors must have been properly installed between the tank openings and rigid piping. Also a vacuum breaker(s) must have been properly installed to protect the tank from vacuum under all conditions. Failure to install flex connectors and/or vacuum breaker(s), or improper installation the tank warranty will be void.**

In addition, if the fiberglass tank has a tripod base, it must have been properly and securely attached to the floor. If not done or improperly installed, the tank warranty will be void.

General Provisions:

Damage to any part of this commercial system as a result of misuse, misapplication, neglect, alteration, accident, installation or operation contrary to our printed instructions, damage to ion exchange resin and seals caused by chlorine / chloramines in the water supply, damage to internal pistons and seals caused by wear and tear from iron, manganese, sediment and or silt, or damage caused by any force of nature is not covered in this warranty. We will repair or replace defective parts if our warranty department determines it to be defective under the terms of this warranty. Canature WaterGroup™ assumes no responsibility for consequential damage, labor or expense incurred as a result of a defect or failure. Media and Resin coverage is limited to the warranty provided by the original manufacturer.

Return of Goods:

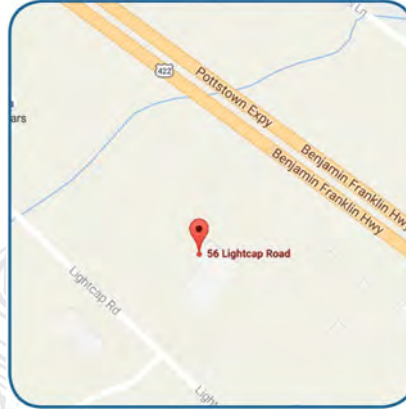
An authorization number must be obtained before returning any merchandise. NOTE: All material returned to Canature WaterGroup™ must be returned freight prepaid. Upon inspection, if our warranty department determines the goods to be defective under the terms of this warranty, the warranty shall be limited to the defective parts to be repaired, replaced, or credited at Canature WaterGroup's™ discretion. You pay only freight to return defective parts to our factory and local dealer charges, including but not limited to labor charges, travel and transportation expenses, and handling fees.

Some State & Provincial jurisdictions do not allow limitations on how long an implied warranty lasts, so the above limitation may not apply to you. Similarly, some State & Provincial jurisdictions do not allow exclusion of incidental or consequential damages, so the above limitations or exclusions may not apply to you. This warranty gives you specific legal rights, and you may also have other rights, which vary from jurisdiction to jurisdiction. Consult your authorized Dealer for warranty and service information.

U.S.A.
9760 Mayflower Park Dr.
Suite 110, Carmel, IN 46032



U.S.A.
56 Lightcap Rd.
Pottstown, PA 19464



U.S.A.
4645 W. McDowell Rd.
Suite 106 Phoenix, AZ 85035



Canada West
855 Park St. Unit 1
Regina, SK S4N 6M1



Canada East
490 Pinebush Rd. Unit 1
Cambridge ON N1T 0A5



TOLL FREE:1-877-288-9888

105 MTS Series
 Control Valve

Canature
 WaterGroup