



# PRODUCT DATA SHEET

## VACUUM TAPE 661

DESCRIPTION	
661 is made of butyl, developed for blade and aerospace industry, yacht industry, etc. Based on advanced technology, the products have high surface adhesion force on vacuum bag and a variety of tools. In the curing cycle it has excellent seal, and very easy to remove from the cold or heating surface after the curing.	
USAGE/PURPOSE	
Uses for sealing of the mould in blade, yacht industry.	
PERFORMANCE	
SOLIDS	>99%
SPECIFIC GRAVITY ( g/cm <sup>3</sup> )	1.4±0.1g/cm <sup>3</sup>
SERVICE TEMPERATURE RANGE	-40℃ to 150℃
APPLICATION TEMPERATURE RANGE	5℃ to 50℃
LIFE EXPECTANCY	20 years
Penetration, 1/10mm 20℃±2, 150g 5s	65±10
Heat resistance	120℃ for 12 hours, 180℃ for 3 hours
Shear strength	≥0.06MPa
COLOR	
Black or yellow	



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### APPLICATION

All surfaces should be free from dust,grease,oil,loose mortar and any other foreign material.  
Apply direct onto the surface and press sufficiently along its whole length to achieve good initial adhesion;  
Remove the backing paper and offer other surface to the tape and push firmly to seal across the joint.

### SIZE&PACKING

3mmx12mmx15m  
150m/carton

### SHELF LIFE

24 months in original packing

### STORAGE

Stored in a dry and cool condition.