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### **TECHNICAL DATA SHEET**

# POLESTER 9203 P

Pre-accelerated and Unsaturated Polyester Resin

## SPECIAL PROPERTIES AND USE

Medium reactivity. Excellent gloss. Optical

### **SPECIFICATION**

clear. Low shrinkage. High filler loading without crack.	Appearance	Clear, Pink liquid
GENERAL PROPERTIES	Acid Value	30 Max
<b>Polester 9203 P</b> is medium viscous unsaturated polyester resin and medium	( as mg. KOH/1g. Resin )	
reactivity. It contains accelerator, good rigid characteristic. Cured Polyester 9203 P is optical clear	Viscosity ( mPa.s ) ( Brookfield, LVT, 25° C )	1000 - 1500
and low shrinkage.	Non-volatile (%)	68 - 72
APPLICATIONS Polester 9203 P is designed particularly	Gel time ( Min.) (1 %MEKPO-60, 25° C )	30:00 - 40:00
for clear and filler casting, suitable for synthetic marble.	Density $(g/cm^3)$ (at 25° C)	Ca. 1.12
PACKING AND STORAGE Steel drum, net weights 230 kg.	Flash Point ( <sup>o</sup> C ) ( DIN 53213 )	34

### **STORAGE STABILITY**

Polester 9203 P must be kept away from sources of ignition and heat and not in direct sunlight. It is recommended the storage temperature should not excess 25°C

At 25°C (no access of air and light) storage stability is more than 6 months.

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