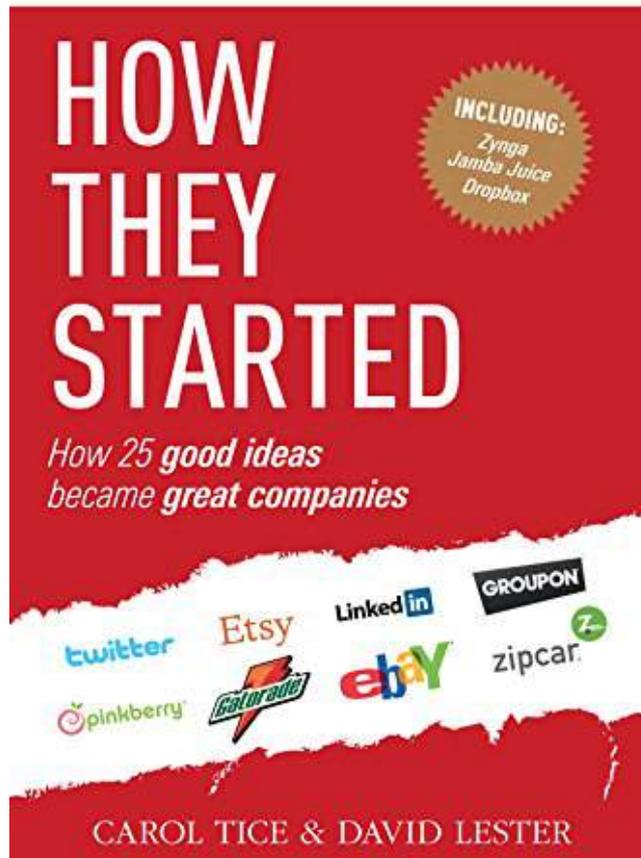


# How They Started

By David Lester, Carol Tice

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