

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Trade name or designation of the mixture Hylomar M/Aerograde Ultra PL32A- Light, Medium and Heavy Grades

Registration number -

Unique Formula Identifier (UFI) V800-D0RQ-R00F-DXPU, VC00-W0F4-100Y-198W

Synonyms None.

SDS number 4

Issue date 23-August-2018

Version number 05

Revision date 22-October-2025

Supersedes date 09-August-2023

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses Non-Setting and Non-Hardening Gasketing Compound.

Uses advised against Uses other than the recommended use.

1.3. Details of the supplier of the safety data sheet

Manufacturer Hylomar Ltd.

Address Hylo House, Cale Lane, New Springs,
Wigan, Greater Manchester,
UK, WN2 1JT

Telephone number +44(0)1942 617000

E-mail info@hylomar.co.uk

Contact person Technical Department

1.4. Emergency telephone number

3E Global Incident Response Hotline 24-7-365 international hotline support

Great Britain +44 20 35147487

United Kingdom +44 8 08 189 0979

Access code 333544

General emergency 112 or 999 SDS/Product information may not be available for the Emergency Service.

Non-emergency medical helpline 111 SDS/Product information may not be available for the Emergency Service.

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

The mixture has been assessed and/or tested for its physical, health and environmental hazards and the following classification applies.

Classification according to Regulation (EC) No 1272/2008 as amended

Physical hazards

Flammable liquids	Category 2	H225 - Highly flammable liquid and vapour.
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Health hazards

Serious eye damage/eye irritation	Category 2	H319 - Causes serious eye irritation.
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Specific target organ toxicity - single exposure	Category 3 narcotic effects	H336 - May cause drowsiness or dizziness.
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2.2. Label elements

Label according to Regulation (EC) No. 1272/2008 as amended**Contains:** Acetone**Hazard pictograms****Signal word** Danger**Hazard statements**

H225 Highly flammable liquid and vapour.
H319 Causes serious eye irritation.
H336 May cause drowsiness or dizziness.

Precautionary statements**Prevention**

P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P261 Avoid breathing mist/vapours.
P280 Wear protective gloves/protective clothing/eye protection/face protection.

Response

P370 + P378 In case of fire: Use water fog, foam, dry chemical powder, carbon dioxide to extinguish.

Storage

P403 + P233 Store in a well-ventilated place. Keep container tightly closed.

Disposal

P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

Supplemental information on the label EUH066 - Repeated exposure may cause skin dryness or cracking.

2.3. Other hazards This mixture does not contain any substances that meet the criteria for persistent, bioaccumulative and toxic (PBT) or very persistent and very bioaccumulative (vPvB) in accordance with Annex XIII of Regulation (EC) No 1907/2006 at a concentration of equal to or greater than 0.1% w/w.

SECTION 3: Composition/information on ingredients**3.2. Mixtures****General information**

Chemical name	%	CAS-No. / EC No.	REACH Registration No.	Index No.	Notes
Acetone	25 - 50	67-64-1 200-662-2	01-2119471330-49-XXXX	606-001-00-8	#

Classification: Flam. Liq. 2;H225, Eye Irrit. 2;H319, STOT SE 3;H336

List of abbreviations and symbols that may be used above

#: This substance has workplace exposure limit(s).

Composition comments

The full text for all H-statements is displayed in section 16.
All concentrations are in percent by weight.
Components not listed are either non-hazardous or are below reportable limits.
Any concentration shown as a range is due to batch variation.

SECTION 4: First aid measures**General information**

Take off all contaminated clothing immediately. Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Wash contaminated clothing before reuse.

4.1. Description of first aid measures**Inhalation**

Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a poison centre or doctor/physician if you feel unwell.

Skin contact

Take off immediately all contaminated clothing. Rinse skin with water/shower. Get medical attention if irritation develops and persists.

Eye contact

Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.

Ingestion	Call a physician or poison control centre immediately. Rinse mouth. Do not induce vomiting. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs.
4.2. Most important symptoms and effects, both acute and delayed	Aspiration may cause pulmonary oedema and pneumonitis. Headache. Nausea, vomiting. Irritation of eyes and mucous membranes. Vapours may cause drowsiness and dizziness. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Prolonged or repeated skin contact may cause drying, cracking, or irritation.
4.3. Indication of any immediate medical attention and special treatment needed	Provide general supportive measures and treat symptomatically. Thermal burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Keep victim under observation. Symptoms may be delayed.

SECTION 5: Firefighting measures

General fire hazards	Highly flammable liquid and vapour.
5.1. Extinguishing media	
Suitable extinguishing media	Water fog. Dry chemical powder. Carbon dioxide (CO ₂).
Unsuitable extinguishing media	Do not use water jet as an extinguisher, as this will spread the fire.
5.2. Special hazards arising from the substance or mixture	Vapours may form explosive mixtures with air. Vapours may travel considerable distance to a source of ignition and flash back. By heating and fire, harmful vapours/gases may be formed. Combustion products may include: carbon oxides, silicon oxides, acetaldehyde, hydrocarbons.
5.3. Advice for firefighters	
Special protective equipment for firefighters	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
Special fire fighting procedures	Use standard firefighting procedures and consider the hazards of other involved materials. In case of fire and/or explosion do not breathe fumes. Move containers from fire area if you can do so without risk.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures	
For non-emergency personnel	Avoid breathing mist/vapours. Avoid contact with skin and eyes. Do not touch or walk through spilled material. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing.
For emergency responders	Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Ventilate closed spaces before entering them. Avoid breathing mist/vapours. Avoid contact with skin and eyes. Local authorities should be advised if significant spillages cannot be contained. Use personal protection recommended in Section 8 of the SDS.
6.2. Environmental precautions	Avoid discharge into drains, water courses or onto the ground.
6.3. Methods and material for containment and cleaning up	Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Keep combustibles (wood, paper, oil etc) away from spilled material. Take precautionary measures against static discharge. Use only non-sparking tools. Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal. Following product recovery, flush area with water. Small Spills: Absorb with earth, sand or other non-combustible material and transfer to containers for later disposal. Clean surface thoroughly to remove residual contamination. Never return spills to original containers for re-use.
6.4. Reference to other sections	For personal protection, see section 8 of the SDS. For waste disposal, see section 13 of the SDS.

SECTION 7: Handling and storage

7.1. Precautions for safe handling	Do not handle, store or open near an open flame, sources of heat or sources of ignition. Protect material from direct sunlight. When using do not smoke. Explosion-proof general and local exhaust ventilation. Take precautionary measures against static discharges. All equipment used when handling the product must be grounded. Use non-sparking tools and explosion-proof equipment. Avoid breathing mist/vapours. Avoid contact with eyes. Avoid prolonged exposure. Wear appropriate personal protective equipment. Observe good industrial hygiene practices.
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7.2. Conditions for safe storage, including any incompatibilities Store locked up. Keep away from heat, sparks and open flame. Prevent electrostatic charge build-up by using common bonding and grounding techniques. Store in tightly closed container. Store in a well-ventilated place. Store in cool place. Keep in an area equipped with sprinklers. Store away from incompatible materials (see section 10 of the SDS).

Directive 2012/18/EU on major accident hazards involving dangerous substances, as amended

ANNEX 1, PART 1 Categories of dangerous substances
Hazard categories in accordance with Regulation (EC) No 1272/2008
- P5a, b or c FLAMMABLE LIQUIDS (Lower-tier requirements = 50 tonnes; Upper-tier requirements = 200 tonnes)

7.3. Specific end use(s) Observe industrial sector guidance on best practices.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits

UK. OELs. Workplace Exposure Limits (WELs) (EH40/2005 (Fourth Edition 2020)), Table 1

Components	Type	Value
Acetone (CAS 67-64-1)	STEL	3620 mg/m3
		1500 ppm
	TWA	1210 mg/m3
		500 ppm

Biological limit values No biological exposure limits noted for the ingredient(s).

Recommended monitoring procedures Follow standard monitoring procedures.

Derived no effect levels (DNELs)

General population

Components	Value	Assessment factor	Notes
Acetone (CAS 67-64-1)			
Long-term, Systemic, Dermal	62 mg/kg bw/day	20	
Long-term, Systemic, Inhalation	200 mg/m3	5	
Long-term, Systemic, Oral	62 mg/kg bw/day	2	

Workers

Components	Value	Assessment factor	Notes
Acetone (CAS 67-64-1)			
Long-term, Systemic, Dermal	186 mg/kg bw/day		
Long-term, Systemic, Inhalation	1210 mg/m3		
Short-term, Local, Inhalation	2420 mg/m3		

Predicted no effect concentrations (PNECs)

Components	Value	Assessment factor	Notes
Acetone (CAS 67-64-1)			
Freshwater	10.6 mg/l	50	
Marine water	1.06 mg/l	500	
Sediment (freshwater)	30.4 mg/kg		
Sediment (marine water)	3.04 mg/kg		
Soil	29.5 mg/kg		
STP	100 mg/l	10	

8.2. Exposure controls

Appropriate engineering controls Explosion-proof general and local exhaust ventilation. Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Provide eyewash station and safety shower.

Individual protection measures, such as personal protective equipment

General information Use personal protective equipment as required. Personal protection equipment should be chosen according to the CEN standards and in discussion with the supplier of the personal protective equipment.

Eye/face protection	Wear safety glasses with side shields (or goggles). Eye protection should meet standard EN 166.
Skin protection	
- Hand protection	Wear appropriate chemical resistant gloves. Suitable gloves can be recommended by the glove supplier. Wear suitable gloves tested to EN374. Full contact: Glove material: Butyl rubber. Use gloves with breakthrough time of 480 minutes. Minimum glove thickness 0.7 mm. Incidental contact: Glove material: Latex gloves. Use gloves with breakthrough time of 10 minutes. Minimum glove thickness 0.6 mm. Frequent change is advisable. Be aware that the liquid may penetrate the gloves.
- Other	Wear appropriate thermal protective clothing, when necessary.
Respiratory protection	In case of inadequate ventilation or risk of inhalation of vapours, use suitable respiratory equipment with combination filter (type A2/P2). Follow guidance on selection, use, care and maintenance in accordance with EN 529. Wear approved/certified respirator appropriate for airborne exposure during tasks where exposure may occur. Wear approved half-face filter respirator with filter type OV or equivalent protection.
Thermal hazards	Wear appropriate thermal protective clothing, when necessary.
Hygiene measures	When using do not smoke. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.
Environmental exposure controls	Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. Fume scrubbers, filters or engineering modifications to the process equipment may be necessary to reduce emissions to acceptable levels.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance

Physical state	Liquid.
Form	Thixotropic gel.
Colour	Blue.
Odour	Ethereal.
Odour threshold	Property has not been measured.
pH	6
pH concentration	Property has not been measured.
Melting point/freezing point	-94.7 °C (-138.46 °F)
Initial boiling point and boiling range	56.5 °C (133.7 °F)
Flash point	-17 °C (1.4 °F)
Evaporation rate	Property has not been measured.
Flammability (solid, gas)	Highly flammable liquid and vapour.
Upper/lower flammability or explosive limits	
Explosive limit - lower (%)	2.6
Explosive limit – upper (%)	13
Vapour pressure	240 hPa
Vapour density	2
Vapour density temp.	20 °C (68 °F)
Relative density	1.034 (Water=1)
Solubility(ies)	
Solubility (water)	Insoluble (<0.1%)
Solubility (solvents)	Completely soluble in acetone.
Partition coefficient (n-octanol/water)	Not applicable, product is a mixture.
Auto-ignition temperature	465 °C (869 °F)

Decomposition temperature	Property has not been measured.
Viscosity	Property has not been measured.
Explosive properties	Not explosive.
Oxidising properties	Not oxidising.
9.2. Other information	
Density	Property has not been measured.
Dynamic viscosity	Property has not been measured.
Dynamic viscosity temperature	Property has not been measured.
Kinematic viscosity	Technically not possible to determine.
Molecular weight	Not applicable, product is a mixture.
VOC	> 25 - < 50 (Hylomar Test Method 1.1A Determination of Volatile Matter)

SECTION 10: Stability and reactivity

10.1. Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
10.2. Chemical stability	Material is stable under normal conditions.
10.3. Possibility of hazardous reactions	No dangerous reaction known under conditions of normal use.
10.4. Conditions to avoid	Avoid heat, sparks, open flames and other ignition sources. Avoid temperatures exceeding the flash point. Contact with incompatible materials.
10.5. Incompatible materials	Acids. Strong oxidising agents.
10.6. Hazardous decomposition products	No hazardous decomposition products are known.

SECTION 11: Toxicological information

General information	Occupational exposure to the substance or mixture may cause adverse effects.
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Information on likely routes of exposure

Inhalation	Vapours may cause drowsiness and dizziness. In high concentrations, vapours may be irritating to the respiratory system.
Skin contact	Repeated exposure may cause skin dryness or cracking.
Eye contact	Causes serious eye irritation.
Ingestion	Ingestion may cause irritation and malaise. Swallowing of the liquid, or vomiting as a result, may result in aspiration into the lungs.

Symptoms	Aspiration may cause pulmonary oedema and pneumonitis. Headache. Nausea, vomiting. Irritation of eyes and mucous membranes. Vapours may cause drowsiness and dizziness. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Prolonged or repeated skin contact may cause drying, cracking, or irritation.
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11.1. Information on toxicological effects

Acute toxicity	Not expected to be acutely toxic.
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Components	Species	Test Results
Acetone (CAS 67-64-1)		
Acute		
Dermal		
LD50	Rabbit	> 7400 mg/kg
Inhalation		
LC50	Rat	76 mg/l, 4 Hours
Oral		
LD50	Rat	5800 mg/kg

Skin corrosion/irritation	Repeated exposure may cause skin dryness or cracking.
Serious eye damage/eye irritation	Causes serious eye irritation.
Respiratory sensitisation	Based on available data, the classification criteria are not met.
Skin sensitisation	Based on available data, the classification criteria are not met.

Germ cell mutagenicity	Based on available data, the classification criteria are not met.
Carcinogenicity	Based on available data, the classification criteria are not met.
Reproductive toxicity	Based on available data, the classification criteria are not met.
Specific target organ toxicity - single exposure	May cause drowsiness or dizziness.
Specific target organ toxicity - repeated exposure	Based on available data, the classification criteria are not met.
Aspiration hazard	Based on available data, the classification criteria are not met.
Mixture versus substance information	No information available.
Other information	No other specific acute or chronic health impact noted.

SECTION 12: Ecological information

12.1. Toxicity	The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.
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Components	Species		Test Results
Acetone (CAS 67-64-1)			
Aquatic			
Algae	NOEC	Algae	430 mg/l, 96 hours
Crustacea	NOEC	Water flea (Daphnia magna)	2212 mg/l, 28 days (reproduction)
Fish	LC50	Oncorhynchus mykiss	5540 mg/l, 96 hours
Acute			
Crustacea	LC50	Water flea (Daphnia pulex)	8800 mg/l, 48 hours

12.2. Persistence and degradability	No data is available on the degradability of this product.
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12.3. Bioaccumulative potential	No data available on bioaccumulation.
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Partition coefficient n-octanol/water (log Kow)	Not applicable, product is a mixture.
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Acetone (CAS 67-64-1)	-0.24
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Bioconcentration factor (BCF)	Not available.
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12.4. Mobility in soil	The product is insoluble in water. Expected to have low mobility in soil.
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12.5. Results of PBT and vPvB assessment	This mixture does not contain any substances that meet the criteria for persistent, bioaccumulative and toxic (PBT) or very persistent and very bioaccumulative (vPvB) in accordance with Annex XIII of Regulation (EC) No 1907/2006 at a concentration of equal to or greater than 0.1% w/w.
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12.6. Other adverse effects	The product contains volatile organic compounds which have a photochemical ozone creation potential.
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SECTION 13: Disposal considerations

13.1. Waste treatment methods

Residual waste	Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner.
Contaminated packaging	Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.
EU waste code	The Waste code should be assigned in discussion between the user, the producer and the waste disposal company.
Disposal methods/information	Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Discourage sewage disposal. Waste should not be disposed of by release to sewers. Dispose of contents/container in accordance with local/regional/national/international regulations.
Special precautions	Dispose in accordance with all applicable regulations.

SECTION 14: Transport information

ADR

14.1. UN number	UN1133
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14.2. UN proper shipping name Adhesives

14.3. Transport hazard class(es)

Class	3
Subsidiary hazard	-
Label(s)	3
Hazard No. (ADR)	33
Tunnel restriction code	D/E

14.4. Packing group II

14.5. Environmental hazards No.

14.6. Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

RID

14.1. UN number UN1133

14.2. UN proper shipping name Adhesives

14.3. Transport hazard class(es)

Class	3
Subsidiary hazard	-
Label(s)	3

14.4. Packing group II

14.5. Environmental hazards No.

14.6. Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

ADN

14.1. UN number UN1133

14.2. UN proper shipping name Adhesives

14.3. Transport hazard class(es)

Class	3
Subsidiary hazard	-
Label(s)	3

14.4. Packing group II

14.5. Environmental hazards No.

14.6. Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

IATA

14.1. UN number UN1133

14.2. UN proper shipping name Adhesives

14.3. Transport hazard class(es)

Class	3
Subsidiary hazard	-

14.4. Packing group II

14.5. Environmental hazards No.

ERG Code 3L

14.6. Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

IMDG

14.1. UN number UN1133

14.2. UN proper shipping name ADHESIVES

14.3. Transport hazard class(es)

Class	3
Subsidiary hazard	-

14.4. Packing group II

14.5. Environmental hazards

Marine pollutant	No.
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EmS F-E, S-D

14.6. Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

14.7. Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not established.

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Retained direct EU regulations

Regulation (EU) No. 2024/590 on substances that deplete the ozone layer, Annex I and II, as amended

Not listed.

Regulation (EU) 2019/1021 On persistent organic pollutants (recast), as amended

Not listed.

Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex I, Part 1 as amended

Not listed.

Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex I, Part 2 as amended

Not listed.

Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex I, Part 3 as amended

Not listed.

Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex V as amended

Not listed.

Regulation (EC) No. 166/2006 Annex II Pollutant Release and Transfer Registry, as amended

Not listed.

Regulation (EC) No. 1907/2006, REACH Article 59(10) Candidate List as currently published by ECHA

Not listed.

Authorisations

Regulation (EC) No. 1907/2006, REACH Annex XIV Substances subject to authorisation, as amended

Not listed.

Restrictions on use

Regulation (EC) No. 1907/2006, REACH Annex XVII Substances subject to restriction on marketing and use, as amended - Conditions of restriction given for the associated entry number should be considered

Not listed.

Other EU regulations

Directive 2012/18/EU on major accident hazards involving dangerous substances, as amended

ANNEX 1, PART 1 Categories of dangerous substances
Hazard categories in accordance with Regulation (EC) No 1272/2008
- P5a, b or c FLAMMABLE LIQUIDS

Other regulations

This product is classified and labelled in accordance with the retained CLP Regulation (EC) No 1272/2008, as amended for Great Britain.

This Safety Data Sheet is compiled in accordance with REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758.

Use of this product by young persons under the age of 18 is not allowed in accordance with the Management of Health and Safety at Work Regulations 1999 [SI 1999/3242], as amended. Follow the requirements of the Control of Substances Hazardous to Health Regulations 2002 [SI 2002/2677], as amended, when using this material.

15.2. Chemical safety assessment

No Chemical Safety Assessment has been carried out.

SECTION 16: Other information

List of abbreviations

ADN: European Agreement Concerning the International Carriage of Dangerous Goods by Inland Waterways.
ADR: Agreement concerning the International Carriage of Dangerous Goods by Road.
CAS: Chemical Abstract Service.
CEN: European Committee for Standardization.
IATA: International Air Transport Association.
IMDG: International Maritime Dangerous Goods.
IBC: Intermediate Bulk Container.
PBT: Persistent, bioaccumulative and toxic.
RID: Regulations concerning the International Carriage of Dangerous Goods by Rail.

STEL: Short term exposure limit.
TWA: Time Weighted Average.
vPvB: Very persistent and very bioaccumulative.

References

ECHA: European Chemical Agency.
IARC Monographs. Overall Evaluation of Carcinogenicity
NLM: Hazardous Substances Data Base

Information on evaluation method leading to the classification of mixture

The classification for health and environmental hazards is derived by a combination of calculation methods and test data, if available.

Full text of any statements, which are not written out in full under sections 2 to 15

H225 Highly flammable liquid and vapour.
H319 Causes serious eye irritation.
H336 May cause drowsiness or dizziness.

Training information

Follow training instructions when handling this material.

Disclaimer

Hylomar Ltd. cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information in the sheet was written based on the best knowledge and experience currently available.