

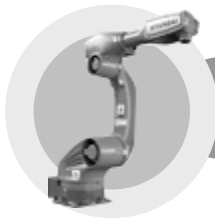


WARNING

**INSTALLATION SHOULD ONLY BE
PERFORMED BY QUALIFIED
INSTALLATION PERSONNEL AND MUST
CONFORM TO ALL NATIONAL AND
LOCAL CODES**

Hyundai Robot

HA006A150501MMEN4



Manipulator Maintenance Manual

HA006A/HA006L





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1

Safety



1. Safety

HA006A/HA006L

1.1. Introduction

The main purpose of this chapter is to describe the safety precautions for users and operators who repair and manipulate the industrial robot.

This manual describes safety precautions for robot manipulator and controller, in compliance with the safety regulation of EU Machinery Directive 98/37/EC(2006/42/EC) and US OSHA. And the robot manipulator and controller is manufactured to comply with the safety standards EN ISO 10218-1:2006 and ANSI/RIA R15.06-1999.

Every operator, who installs, replaces, adjusts, manipulates, maintains, and repairs, must read thoroughly and fully understand the manipulation and maintenance manual, in particular, the special attention must be paid to the WARNING symbol, the most important marking related to the safety.

Installation, replacement, adjustment, manipulation, maintenance, and repair of robot system must be performed by the personnel who was duly trained for these purposes, following the indicated operating procedure.

This company is planning and carrying out the relevant training such as maintenance, repair, and manipulation for the above operations, so robot users make sure that robot operators should get the relevant training. And make sure that the robot handling work should be carried out only by the operators who completed this training course.

HHI user of industrial robot has responsibility to observe the safety regulation related to robot adopted in corresponding countries and responsibility to design, install and operate safety equipment well in order to protect workers who work at robot system.

In high-risk areas concerning robot systems in which robots, tools, and accessories operate, there must be a method of protection to stop the workers or objects from entering the area according to ANSI/RIA R15.06-1999.

The areas for which the robot can be applied and the environment in which it can be used are as follows.

Applicable areas

It is applied to the industrial robot used by installing on the surface of wall or plane (axes addable). It is also appropriate for controlling operation in the dotted section or consecutive section.

Major application is

- Spot welding
- Arc welding
- Cutting
- Handling
- Assembly
- Application such as Sealing
- Palletizing
- Grinding

For the other use than the above emergency application, make a contact with our company to consult on the robot use and possible applications.

Disable environment

Our robot must not be used in a highly explosive environment and the areas contaminated by oil, flammable materials or chemical materials. (Prohibited to be installed and manipulated.)

1.2. Relevant Safety Regulations

The robot is designed as per ISO 10218-1:2006 safety standards for industrial robots, and furthermore in comply with ANSI/RIA R15.06-1999 regulations.

1.3. Safety Training

All the personnel who intend to teach, operate or inspect the robot must be trained in an approved robotic operation and safety training course before start-up. The safety training course includes the following details:

- Purpose and functions of safety devices
- Safety procedure to handle the robot
- Performance of robot or the robot system and possible hazards
- Tasks associated with any specific robot applications
- Safety concepts, etc.






1.4. Safety Related Nameplate

1.4.1. Safety Marking

For the purpose of effective safety instructions, the following safety symbols are used in this manual.

Table 1-1 Safety marking

Symbols		Descriptions
Warning		Indicate a highly dangerous situation, meaning that operating or handling in a wrong manner could result in death or serious injury to personnel, or damage to equipment. Attention should be paid to the operation and handling.
Mandatory		Indicate the compulsory measures that should be taken
Prohibited		Indicate the prohibited actions and/or operations that should not be performed.

1.4.2. Safety Nameplate

Identification plates, warning label and safety symbols are attached to the robot and to the inside and outside of control panel. The designation labels and cable Mark for wire harness between the robot and control panel, and the cables inside/outside of control panel are provided.

All of these plates, labels, symbols and marks constitute safety-relevant parts of the robot and the control panel. They must remain attached to the robot manipulator and control panel at their clearly visible positions all the time for the safety and their full performance.

The painted markings on the floor and signs indicating dangerous zones must be clearly distinguished in form, color, and style from other markings on the machine near the robot system or inside the plant facilities where the robot system is installed.



It is forbidden to remove, cover, or paint over by way of spoiling the clearly visible identification plates, warning labels, safety symbols, designation labels and cable marks.

1.5. Definition of Safety Functions

▶▶ Emergency Stop Functions – IEC 204-1,10,7

There is one emergency stop button on the controller and teach pendant respectively. If necessary, additional emergency buttons can be connected to the robot's safety chain circuit. The emergency stop function, which overrides all other robot controls, can bring the current operation to a halt by cutting off the power supply to the motors of individual axes. This function will also shut down the power supply to other dangerous functions, which are controlled by the robot, to prevent them from being used

▶▶ Safety Stop Function - EN ISO 10218-1:2006

A safety stop circuit needs to be configured, and, through this circuit, each robot should be connected with the safeguards and interlocks. The robot should have a number of electrical input signals which can be used to connect external safety devices, such as safety gates, safety pads, and safety lamps. These signals allow the robot's safety functions to be activated by all equipment, including peripheral equipment and the robot itself.

▶▶ Speed Limitation Function - EN ISO 10218-1:2006

In a manual mode, the maximum speed of the robot is limited to 250 mm per second. The speed limitation applies not only to the TCP (Tool Center Point), but to all parts of manual mode robot. The speed of equipment mounted on the robot should be possibly monitored.

▶▶ Restricting working Envelope - ANSI/RIA R15.06-1999

Operation area of each axis is restricted by soft limit and hardware limit. Axis 1, 2, and 3 can also be restricted by means of mechanical stopper.

▶▶ Operation Mode Selection - ANSI/RIA R15.06-1999

The robot can be operated either in the manual mode or auto mode. In the manual mode, the robot can be operated only by using the teach pendant.

1.6. Installation

1.6.1. Safety Fence



Install safety fence against the possible collision between the robot and workers, so that no worker may approach the robot.

Install safety fence against the possible collision between the robot and workers, so that no worker may approach the robot. When operators or other personnel enter the robot's working envelope by accident, it may cause an accident. Install the safety fence to stop the robot when one, who intends to replace for TIP DRESSING or TIP changing replacement, or to inspect welding equipment, opens the fence gate and approaches the equipment during operation.

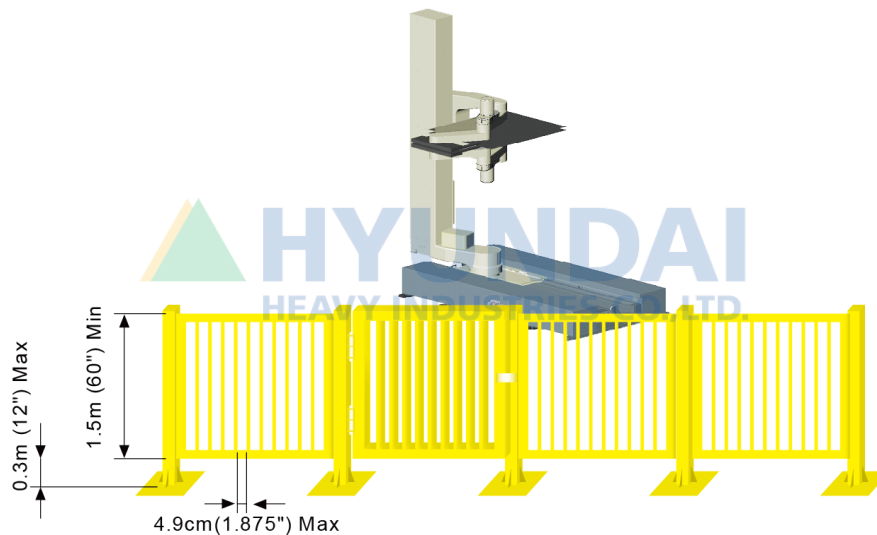


Figure 1.1 Recommended size for safety net and entrance gate (slot type entrance gate)

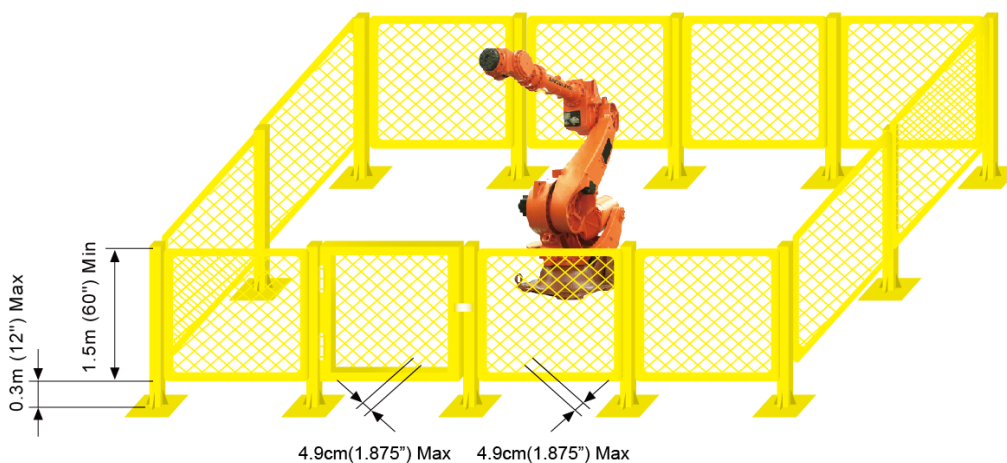


Figure 1.2 Recommended size for safety net and entrance gate (square type entrance gate)

- (1) Enough space for safety net should be secured by covering robot operating area so as that workers would not have difficulty in teaching work or repairing work, and the safety net should have solid structure in order that it would not move easily and man cannot enter over easily.
- (2) Safety net should be installed by static type in principle, and should not have hazardous parts such as prominence and depression or keen part, etc.
- (3) Install the safety fence with an entrance gate, and register the safety plug at the gate so that it does not open unless pulling the plug out. Wiring should be carried out in a way that the robot should be in the operation ready OFF status as well as in the motor OFF status when the safety plug is pulled out or safety net is open.
- (4) In order to operate the robot with the safety plug pulled out, wiring should be carried out in a way that will allow the playback to take place at a low speed.
- (5) The emergency stop button should be installed at a place where it can be pushed quickly by the operator.
- (6) If no safety net is to be installed, devices such as photoelectric switches, and mat switches, should be installed, instead of the safety plug, to cover the overall area within the robot's operation range in a way that the robot can be stopped automatically when a person enters the robot's operation range.
- (7) Operation area of robot (hazardous area) should be distinguished by the method like painting on floor.

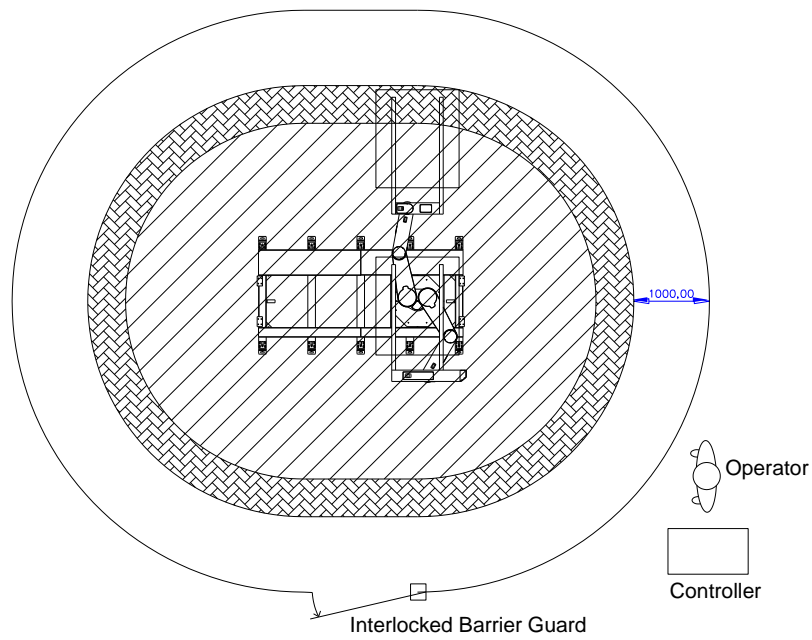


1.6.2. Placement of Robot & Peripheral Equipment

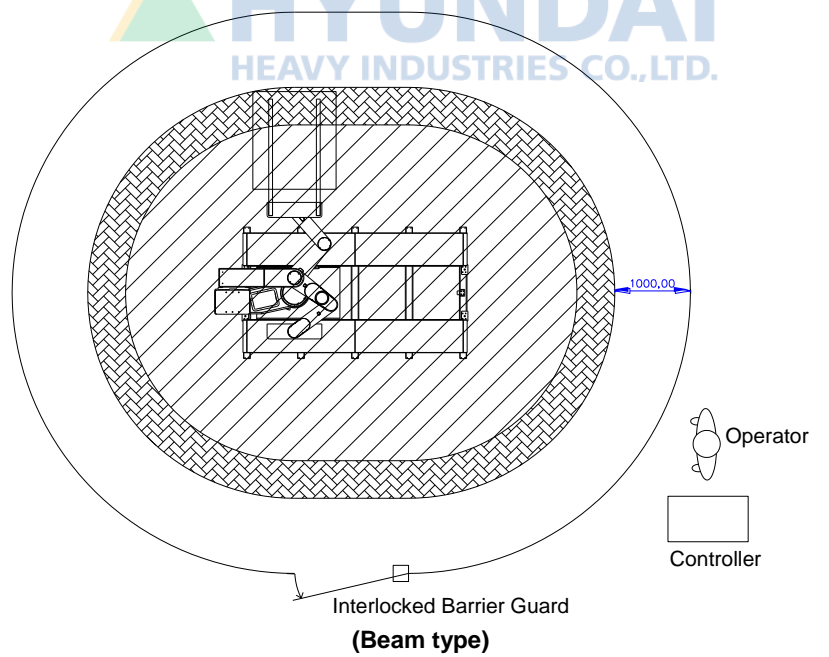


Please make sure that robot and peripheral equipment should be arranged by following method.

- (1) In case of connecting primary power of controller or peripheral devices, please work after checking whether supply power has been deleted. There is a possible danger of electric shock because the high voltage such as 220V and 440V is used as its primary power.
- (2) Post a sign [No enter during operation] up the safety fence gate, and inform the operators of its purport.
- (3) Arrange such devices as controller, interlock panel, and other manipulation panels to be handled outside of the safety fence.
- (4) When installing operation stand, install the emergency stop button on the stand. Make sure that stopping in an emergency situation can be initiated from any place from which the robot is operated.
- (5) Make sure that the robot manipulator and the wiring and piping of controller, interlock panel, and timer should not be placed in the way of operator's working range so that they would not be directly stepped on by FORK and LIFT. Otherwise, the operator may suffer electrocution or the wire may suffer disconnection.
- (6) Place the controller, interlock panel, and handling stand within the sight of robotic performance. It may cause a major accident to operate the robot while the robot is malfunctioning in an area where the robot's activity can not be observed, or while the operator is working on it.
- (7) Restrict the robot's working envelope by using the soft limits and the mechanical stopper if the necessary working envelope is narrower than the robot's workable envelope. When the robot is to move beyond the restricted envelop due to abnormal operation, such as the robot being handled in a wrong way, the robot will be stopped automatically in advance thanks to the function that restricts the workable envelop.
- (8) During the welding work, spatter could fall down to workers or the workers could be injured by burning, or fire could break out. Install such devices as a glare shield or a cover in the full sight of robot's working envelope.
- (9) Make sure that the device indicating the robot's running condition, whether automatic or manual mode, can be noticeable even from a slightly distant location. In the case of automatic start-up, a buzzer or a warning lamp will be useful.
- (10) Make sure that there is no projecting part in the robot's peripheral equipment. Cover it, if necessary. It usually could cause an accident if the operator comes in touch with it. And it may cause a major accident when the operator tumbles while being astonished at the sudden movement of the robot.
- (11) Don't make the system designed to allow the workers to carry the Work in and out using their hands through the safety fence. It could be a cause of accident associated with compressing or amputating.



(Cylinder type)



(Beam type)

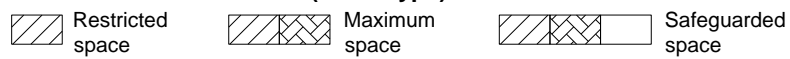


Figure 1.3 Arrangement of LCD robot peripheral devices and workers

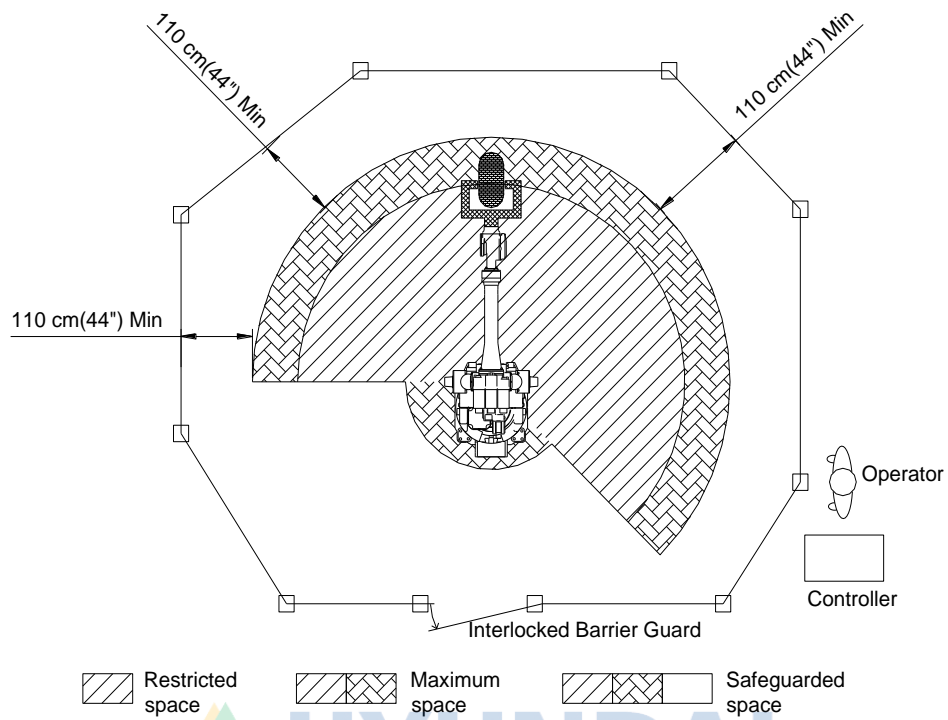


Figure 1.4 Arrangement of general robot peripheral devices and workers

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1.6.3. Installing the Robot



Please install the robot in accordance with following method surely.

Install the robot as per the planning and layout which has been previously reviewed and studied for its optimized performance and functionality. In case of poor conditions for robot installation, the serious problems can take place, including error of relative position between robot and workpiece during operation, bad performance quality of robot caused by vibration, shortening lifetime, and cause of serious accidents. Thus, pay attention to the following precautions when installing the robot.

General Safety Precautions

- (1) Design and install the robot system properly in compliance with laws, regulations, and safety requirements enable in the country where the robot system is installed.
- (2) All the workers for the robot system must have the complete knowledge on the information specified in the application and supplementary manual, and proficiently operate and handle the industrial robot.
- (3) Installation workers of robot must follow the safety instructions and apply them to the installation when they face any safety problems.
- (4) System provider must ensure that all the circuits utilizing safety functions perfectly perform in a safe way.
- (5) Install main power supply to be disconnected from outside of the robot's working envelope.
- (6) System provider must ensure that all the circuits utilizing emergency stop function perfectly perform in a safe way.
- (7) For the immediate emergency stop, install emergency stop button within the accessible distance for the operator.

Technical Safety Precautions

- (1) Eliminate any interference with peripheral equipment considering the dimension and working envelope.
- (2) Avoid such place for installing which is directly exposed to the sun, extremely humid, contaminated by oil or chemicals, and containing a large amount of metal powder and explosive gas.
- (3) Install at the ambient temperature ranged 0~45℃.
- (4) Secure sufficient space for the easier disassembly and maintenance.
- (5) Install safety fence with a gate, and prohibit any person from entering the robot's working envelope.
- (6) Remove any obstacles out of the robot's working envelope.
- (7) Take a special measure, considering thermodynamics of controller, if the robot is installed near the heating elements or places exposed directly to the sun.
- (8) Take a special measure if the robot is installed in a place of abundant dust such as metal powder in the air.
- (9) Install the robot **not** to transmit welding electric current. In other word, insulate SPOT GUN with/from the robot's wrist.
- (10) Grounding is very critical in preventing electric shock and malfunction caused by noise, and thus install as following instructions.
 - ① Install an exclusive grounding terminal using class 3 or higher. (For the input voltage of 400V or higher, use special class 3 or higher.)
 - ② Connect grounding line into the grounding bus-bar inside of the control panel.
 - ③ In case of direct grounding on the floor by anchoring, two-point grounding both by robot manipulator and by controller can produce a "ground loop" and contrariwise cause abnormal operation. In this case, connect the grounding line to the base of robot manipulator and disconnect the second grounding point to the controller. If the robot vibrates even after stopping, double-check the grounding status because the possible main causes could be an incomplete grounding or "ground loop".
 - ④ In the use of internal transgun(GUN), there is a possible danger of dropping because the primary power cable is directly connected to the spot gun. In this case, directly connect the grounding line to the base of robot manipulator in order to prevent any electric shock and protect the control panel, but do not connect it to the controller.

1.6.4. Space for Robot Installation

Install robot after securing sufficient space for maintaining the robot manipulator, controller, and other peripheral equipment. to install the main body and controller, please secure the above mentioned installation area. Install controller outside of the safety fence in order to monitor the robot manipulator and to operate in a safe way.

When installing, be sure to make it easier to perform the maintenance when opening the Controller door. Secure the available space. The specifications of the controller can change according to the type of the controller. (For more details, please refer to the "Maintenance manual".)



1.7. Safety Operation for Robot Handling


Follow the safety instructions to prevent any accidents. Don't modify nor ignore safety devices or circuits at any time, and be careful of electric shock.

All the normal operations in an automatic mode must be performed outside of the safety fence. Check the robot's working envelope if anyone is inside before operating.

1.7.1. Safety Precautions for Robot Handling



Please observe following countermeasures because safety is very important for the test operation of the robot.

- (1) Do not handle the robot other than such personnel as operators handling the robot and other possible operators and supervisors who were designated as whom duly trained in an approved robotic training course and become familiar enough with the proper operation of the safety and robotic functions.
- (2) Be sure to wear helmets, goggles, and safety shoes.
- (3) Perform the work in pairs. One person must be ready to press the emergency stop button in an emergency while the other must perform his work quickly but carefully within the robot's working envelope. Always check the escape route before working.
- (4) Make sure that there is no one in the working envelope when the power source is on.
- (5) Operations such as teaching must be performed outside of the robot's working envelope. However, if the operation is performed within the working envelope after stopping the robot, enter the envelope with safety plug or key switch for converting to automatic mode. Make sure that other operators do not change it into automatic mode by accident. Also, pay close attention to the specific direction of robotic movement in case of abnormal operation and malfunction.
- (6) Supervisors should follow the instructions below.
 - ① Be located at a place where you could take an entire view of robot, and commit yourself to monitoring.
 - ② Press the emergency stop button immediately when abnormality is found.
 - ③ Anyone is forbidden to be near the operating area other than those who are engaged in the operation.
- (7) In a manual mode, the speed of teaching is limited to 250mm/sec.
- (8) In teaching, post a sign [Under Teaching].
- (9) Operators must pull the safety plug out, and enter the safety fence with the plug.
- (10) Do not use any devices causing noise in and around the teaching area.
- (11) Handle the teach pendant button, while checking the teaching point with your naked eyes, and do not handle it just relying on your sense.
-  (12) It is a repairing part to be prepared for when you buy many sets.

- (13) In teaching, check and examine carefully under your feet. In particular, in high teaching for more than 2M, secure a safe zone on which you may step before teaching.



- (14) Instructions for any abnormal operations.

- ① Press immediately the emergency stop button when any abnormal operations are found.
- ② Be sure to check if the relevant equipment is stopped when checking the abnormality in an emergency stop.
- ③ In case that the robot stops automatically due to power failure, investigate possible causes and take actions after confirming that the robot completely stops.
- ④ In case of malfunction of emergency stop devices, immediately disconnect the main power and investigate possible causes to take necessary actions.
- ⑤ Investigation of the failure must be conducted only by a designated person. For the re-operation after emergency stop, operators must clarify the cause of failure and take necessary actions, and then operate the robot again following the proper procedure.

- (15) Write out the operating rules proper to working details and installing location regarding the operation and handling method for the robot, and the necessary actions for robot's any failure. In addition, it is recommended to operate the robot in accordance with the operating rules.

- (16) Instructions when the robot stops

Make sure not to approach the robot even when it seems to be stopped. Most accidents occur from a sudden movement of robot which seemed to be stopped when one approaches it. The conditions that the robot stops are as follows.

Table 1-2 State of Robot Stop

No.	State of Robot	Drive Power	Access
1	Pause (Minor failure, Pause switch)	ON	X
2	Emergency stop (Major failure, Emergency stop switch, Safety gate)	OFF	O
3	Input signal standby of peripheral equipment (START INTERLOCK)	ON	X
4	Playback Completion	ON	X
5	Standby	ON	X

Even in the accessible state of robot, be watchful against any possible sudden movement of robot. Make sure to avoid approaching the robot without precautions for emergency under all circumstances.

- **During temporary halt, the entrance countermeasure same as entrance of teaching work should be considered at the case (nozzle contact, welded part detected, arc error, and so on) of opening entrance gate for simple management against error.**

- (17) Clean up any split oil, tools, and impurities in the safety fence after completing robotic operation. Accidents such as conduction may occur in the working envelope contaminated by oil, or scattered tools on its floor. Make a habit of organizing and cleaning things up.

1.7.2. Safety Precautions for Operating Test



Please observe following countermeasures because safety on robot operation is very important.

In case of operating test, errors in design or teaching and inferiority in manufacturing are possibly seen in the entire system such as teaching program, jig, and sequence. Thus, be more careful and safe in case of operating test. Accidents may occur by these combined causes.

- (1) Before handling, check the stop buttons and signal functions to stop the robot such as emergency stop button or stop button. And then, check the abnormality - detective movements. Above all, it is the most critical to check all the stop signals. It would be the most important to stop the robot when any possible accidents are predicted.
- (2) In case of operating test, start the robot at low speed(approximately 20%~30%) in the variable speed function, and repeat it more than one cycle to check the movements. If any errors are found, immediately correct them. After then, increase in speed (50% → 75% → 100%) gradually, and repeat more than one cycle respectively to check the movements. Operating at high speed from the very beginning may cause a serious accident.
- (3) In case of operating test, it is hard to predict what problems would happen. Do not enter the safety fence during operating test. Unexpected accidents are likely to occur because of its low reliability.

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1.7.3. Safety Precautions for Automatic Operation



Please observe following countermeasures because safety on robot automatic operation is very important.

- (1) While posting a sign [Do Not Enter During Operation] up the safety fence gate, ask the operators not to enter during operation. If the robot stops, you may enter the safety fence under your full understanding of the situation.



- (2) Be sure to check if any operators are inside of the safety fence when starting the automatic operation. Operating without checking the presence of operators may cause a personal injury.
- (3) Before starting the automatic operation, check and confirm that the program number, step number, mode, and starting selection are in the possible state for automatic operation. If starting with the other programs or steps selected, the robot could move in an unpredicted way, and lead to an accident.
- (4) Before starting the automatic operation, check if the robot is properly located to get started. Check whether the program number or step number is identical with the location of robot. Even if it's all identical, accidents are still possible to occur due to an abnormal movement when the robot is differently located.
- (5) Be prepared to immediately press the emergency stop button when starting the automatic operation. Immediately press the emergency stop button in case of robot's unexpected movements or emergency.
- (6) Be sure to detect any abnormalities by checking the route, condition, or sound of robot movement. Sometimes the robot may be abnormally operated including a sudden break down. However, it will show a certain indication before the break down. Understand the robot's normal condition well in order to catch the symptom in advance.



- (7) When any abnormality is detected from the robot, immediately stop and take proper actions on it. Using the robot before any proper actions taken may cause an interruption of produce as well as serious failure leading to a very serious personal injury.



- (8) When checking the robot's movement after the proper actions taken for the abnormality, do not operate the robot with operators inside of the safety fence. Unexpected accidents are possibly to occur because its low reliability may cause another abnormality.

1.8. Safety Precautions for Access to Safety Fence



Please observe following countermeasures because safety on robot automatic operation is very important.

The robot is very heavy and strong, even at low speeds. When entering the safety fence, one must observe the relevant safety regulations of its pertinent country.

The operators always must be aware of the unexpected movements of robot. Robots are able to move fast shortly after being stopped. The operators should know that the robot is able to move in a different route, without any notice, by means of external signals. Thus, when trying to stop the robot during teaching or operating test, one should be able to stop the robot with a teach pendant or control panel.

When entering the working envelope through the safety gate, you must take the teach pendant with yourself so that other people can not operate the robot. Make sure to post up the control panel a sign indicating the state of robot handling.

People must understand the followings when they are to enter the robot's working envelope

- (1) Do not enter the working envelope other than teaching person.
- (2) Operation set-up mode of controller must be a manual mode in the control panel.
- (3) Always wear the approved working suite. (Do not wear a loose clothes as you please)
- (4) Do not wear gloves when handling controller.
- (5) Do not leave innerwear such as underwear, shirts, or necktie out of the working suite.
- (6) Do not wear personal accessories such as big earrings, rings, or necklaces.
- (7) Make sure to wear safety shoes, helmet, and goggles and if necessary, wear other self-protective outfit such as safety gloves.
- (8) Make sure that the emergency stop circuit is working correctly and in its proper function, turns MOTOR OFF when pressing the emergency stop button in the control panel and teach pendant before handling the robot.
- (9) Make your posture face-to-face with the robot manipulator when performing your work.
- (10) Follow the predetermined working procedure.
- (11) Be prepared for emergency exit or safe place considering that the robot may unexpectedly rush at you.

1.9. Safety Precautions for Maintenance and Repair

1.9.1. Safety Precautions for Controller Maintenance and Repair



Please observe following safety countermeasures on repair and check for robot controller.

- (1) Maintenance and repair of the robot must be performed by the personnel who was duly trained in the special maintenance training course and has a good knowledge of maintenance.
- (2) Perform your work following the maintenance procedures for controller.
- (3) Perform your maintenance and repair in a safe way by securing emergency exit or safe place.
- (4) Before the daily maintenance, repair, or changing parts, be sure to power down. In addition, post a warning sign [Do Not Input Power] up the primary power so that other operators may not input power by accident.
- (5) When changing parts, be sure to use the specified ones.
- (6) When you open the door of controller, you should turn off power, and please start working after 3 minutes.
- (7) Please do not touch heat radiating plate of servo AMP and recovery resistance because they are very hot.
- (8) After completing maintenance, be sure to close the door completely after checking if tools or other things are still remained in the controller.

1.9.2. Safety Precautions for Robot System & Manipulator Maintenance



Please observe following safety countermeasures on repair and check for robot controller.

- (1) Refer to the safety precautions for Controller maintenance and repair.
- (2) Perform your maintenance and repair for the robot system and manipulator, following the indicated procedures.
- (3) Be sure to disconnect the primary power of controller. Post the warning sign [Do not input power] up the primary power to prevent other workers from connecting the power.
- (4) Make sure that the Arm is fixed and immovable before maintenance and repair since dropping or moving of the robot's Arm may cause a danger during maintenance and repair. (Refer to the 『Robot manipulator maintenance manual』.)

1.9.3. Necessary Actions after Maintenance and Repair



Please install the robot in accordance with following method surely.

- (1) Check if the cables or parts of controller are properly connected.
- (2) After maintenance is completed, carefully check that no tools are left around or inside of the controller and manipulator. Make sure that the door is firmly closed.
- (3) Do not turn on the power if any problems or critical failures are detected.
- (4) Be sure that there is no one within the working envelope, and that you are in a safe place before turning on the power.
- (5) Turn on the main circuit breaker on the control panel.
- (6) Check the current position and status of robot.
- (7) Operate the manipulator at low speed.

1.10. Safety Functions

1.10.1. Operating a Safety Circuit

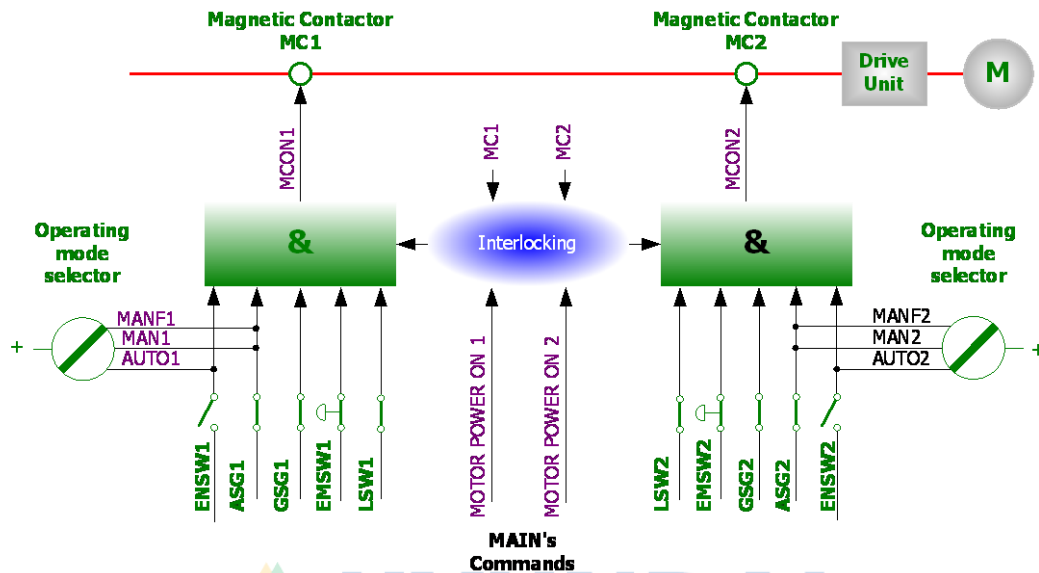


Figure 1.5 Configuration for safety chain

The robot's safety system is based on a two-channel safety circuit that is continuously monitored. If an error is detected, the power supply to the motors is disconnected and the motor brake is applied. To return the robot to MOTOR ON mode, the switches of two-channel circuit must be connected. If one of the two-channel circuit switches shorts, the contactor of motor will be disconnected leading to the application of brake, and finally the robot will be stopped. Furthermore, when safety circuit is disconnected, the interrupting call will be sent automatically to the controller to find out the possible reason for the interruption.

The safety control circuit of operation is based on dual safety electric circuit in which the controller and MOTOR ON mode are operated interactively. In order to be in MOTOR ON mode, the safety circuit consisted of several switches must be all connected. MOTOR ON mode indicates that drive power is supplied to the motors. If one of the contactors is disconnected, the robot will always return to MOTOR OFF mode.

MOTOR OFF mode indicates that drive power is removed from the robot's motors and the brakes are applied. The status of the switches is displayed on the teach pendant. (Refer to the I/O monitoring screen of "SERVICE" menu, 『Operation manual』.)

Safety circuit

The emergency stop buttons on the controller panel and on the teach pendant and external emergency stop buttons are included in the safety circuit of operation. Users may install the safety devices (safety plug, safety stop device for safe place) which are operated in the AUTO mode. In a manual mode, the signals of these safety devices are ignored. You can connect the general safety stop devices that is active in all operating modes. No one can enter the working envelope in an automatic operation mode due to the unconditional operation of the safety devices (door, safety mat, safety plug etc.). These signals are also generated in a manual mode, but the controller will keep the robot operating while ignoring the robot's teaching. In this case, maximum speed of robot is restricted to 250mm/s. Thus, the purpose of this safety stop function is to secure the safe area around the manipulator while one approaches the robot for maintenance and teaching.

When the robot is stopped with the limit switch, change the robot's position by operating it with the pendant key at the constant setting mode. (Constant setting mode refers to the state of entry into the menu 『[F2]: System』 menu)



The safety circuits must never be by-passed, modified or changed in any way.



1.10.2. Emergency stop

An emergency stop should be activated when people or equipment is located at the dangerous area. The emergency stop buttons are located both on the control panel and on the teach pendant. All safety control devices such as emergency stop buttons on the control panel must be located outside the working envelope and easily accessible at any time.

► Status of Emergency stop

When the button is pressed, the robot will operate as follows.
Robot stops immediately in any cases.

- Disconnect the servo system power.
- Motor brake is activated.
- Emergency stop message is displayed on screen.

For the emergency stop, the following two methods can be operated simultaneously.

- (1) Emergency stop for control panel and teach pendant (Basic)

Above the control and teach pendant console.

- (2) Emergency stop of external system

External emergency stop device (button etc.) can be connected to the safety electric circuit in accordance with applied standard for the emergency stop circuit.
(Please refer to system board in “basic configuration of controller”) At this time, the emergency stop must be connected to be “Normal On” and it must be check for proper operation during test run.

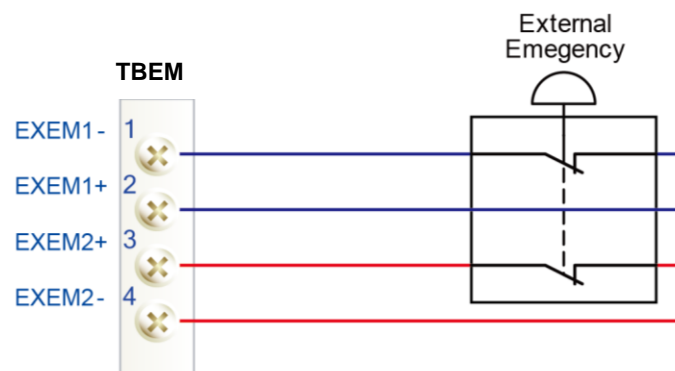


Figure 1.6 Connection with external emergency halt switch through system board terminal block TBEM

1.10.3. Operating Speed

To teach the robot, the operating mode switch must be in a MANUAL mode. Then the maximum speed of robot is limited to 250mm/s.

1.10.4. Connecting the Safety Devices

External safety devices such as light beams, light curtains, safety plug, and safety mats which can be adapted by the system builder execute interlocking the controller by way of connecting with safety circuit within the controller. These devices are used for safety device during execution of normal program in an automatic mode.

1.10.5. Restricting the working Envelope

When the robot is not necessary to reach certain area for specific applications, working envelope of the robot can be limited to secure the sufficient safety working area. This will reduce the damage or loss in case of robot's collision with external safety devices such as safety fence, etc. The movement of axes 1, 2, and 3 of HR, HX, HS and HA can be limited by means of mechanical stopper or electrical limit switches. In this case, the corresponding software limitation parameters must be also changed. If necessary, movement of wrist 3 axes can be restricted, too. Limitation of working envelope for all the axes could be carried out by the user. The robot is delivered to customer as the status of full working envelope setting.

- **Manual mode: Maximum speed is 250mm/s.**
In a manual mode, by means of worker's selection, workers may enter the safeguard area.
- **Auto mode : The robot can be operated via remote controller.**
All safety devices such as safety door, safety mats, etc. are activated.
No one may enter the safety device area of robot.

1.10.6. Monitoring Function

- (1) Motor monitoring function
Motors are protected against overload by means of onboard sensors.
- (2) Voltage Monitoring Function
For the protection of, the servo amp module turns off the power switch when the voltage is too low or too high.

1.11. Safety Related to End Effectors

1.11.1. Gripper

- (1) When a gripper is used to grip a workpiece, there should be safety precautions for unexpected dropping of the loaded workpiece.
- (2) When any end effectors or devices are installed on the robot arm, use the required size and piece of bolt, and securely fasten as per the required torque using torque wrench. Do not use the bolt which has rust or dirt on its surface.
- (3) End effector must be designed and manufactured not to exceed the maximum allowable load at the wrist of robot. Even though power or air supply stops, the gripped workpiece must not be dropped from the gripper. In order to remove any risks and problems which may cause personal injury and/or physical damage, the sharp edge and projecting part of end effector must be made dull and smooth.

1.11.2. Tool / Workpiece

- (1) It must be possible to replace tools such as milling cutters in a safe manner. Make sure that safety devices are working correctly until the cutters stop rotating.
- (2) Tool must be designed to keep in gripping workpiece securely even though a power failure or a control failure takes place. It must be possible to release workpiece from the gripper in a manual mode.

1.11.3. Pneumatic and Hydraulic Systems

- (1) The special safety regulations will apply to pneumatic and hydraulic systems.
- (2) Since residual energy of pneumatic and hydraulic systems can be still remaining even after the robot stops, particular care and attention must be paid by users. Internal pressure of equipment must be removed whenever starting the repair work for pneumatic and hydraulic systems.

1.12. Liabilities

The robot system has been built in accordance with the latest technical standards and approved safety rules. Nevertheless, the serious accidents such as death or personal injury still may take place due to the collision between the robot system and peripheral equipment.

The robot system must be used by operator who has a full technical knowledge on its designated use and also pay his close attention to the possible dangers and risks involved in its operation. The use of robot system is subject to compliance with these operating instructions and the operation and maintenance manual supplied together with the robot system. The safety related functions of robot system must not be used for any purposes other than safety.

When you use the robot system for any other or additional purposes than its designated usage, you must review whether it is enable in accordance with design criteria. The manufacturers cannot take any responsibility for any damage or loss which resulted from such misuse or improper use. The users shall have the full responsibility for the risks caused by such misuse or improper use. When you use and operate the robot system for its designated use, you must have a good command of all the information contained at these operating instructions as well as the maintenance manual.

The robot system may not be put into operation until it is ensured that the functional machine or plant into which the robot system has been integrated conforms to the specifications of the EU Machinery Directive 98/37/EC(2006/42/EC) and US OSHA.

The following harmonized standards in particular were taken into account with regard to the safety of the robot system.

- ANSI/RIA R15.06-1999
Industrial Robots and Robot Systems - Safety Requirements
- ANSI/RIA/ISO 10218-1-2007
Robots for Industrial Environment - Safety Requirements - Part 1 - Robot
- ISO 11161:2007
Safety of machinery - Integrated manufacturing systems - Basic requirements
- EN ISO 13849-1:2008
Safety of machinery - Safety-related parts of control systems - Part 1: General principles for design (ISO 13849-1:2006)
- EN 60204-1:2006
Safety of machinery - Electrical equipment of machines - Part 1: General requirements (IEC 60204-1:2005 (Modified))
- EN ISO 10218-1:2006
Robots for industrial environments - Safety requirements - Part 1: Robot (ISO 10218-1:2006)

Users must take the full responsibility for any accident caused by their negligence or non-observance of these instructions. The manufacturer will not take any liabilities and responsibilities for any damages or losses caused by the misuse or malfunction of such equipment which is not included in the contract between manufacturer and user and provided by user, or such equipment which is installed around the robot system arbitrarily by the user. User must take the full liabilities and responsibilities for any risks and damages caused by such equipment.





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2

Specifications



2. Specifications

HA006A/HA006L

2.1. Robot Machinery Part

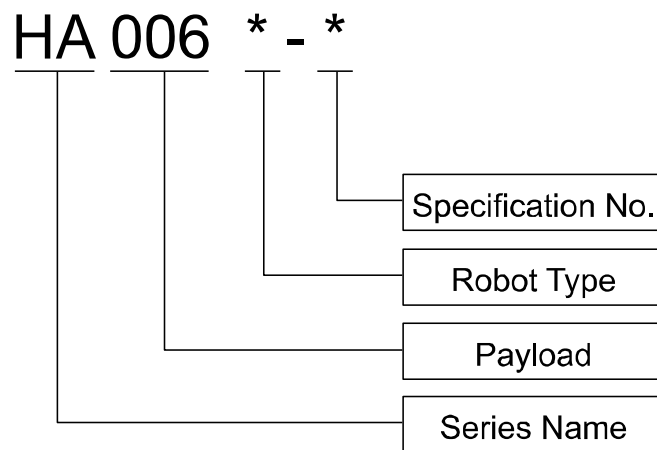


Figure 2.1 Robot Machinery Part



2.2. Location of Robot Identification Plate

The model name, serial number, and manufacturing date of robot are written down in the name plate. Identification plate is located at the bottom of the main body (Left or right side) as shown in the following figure.

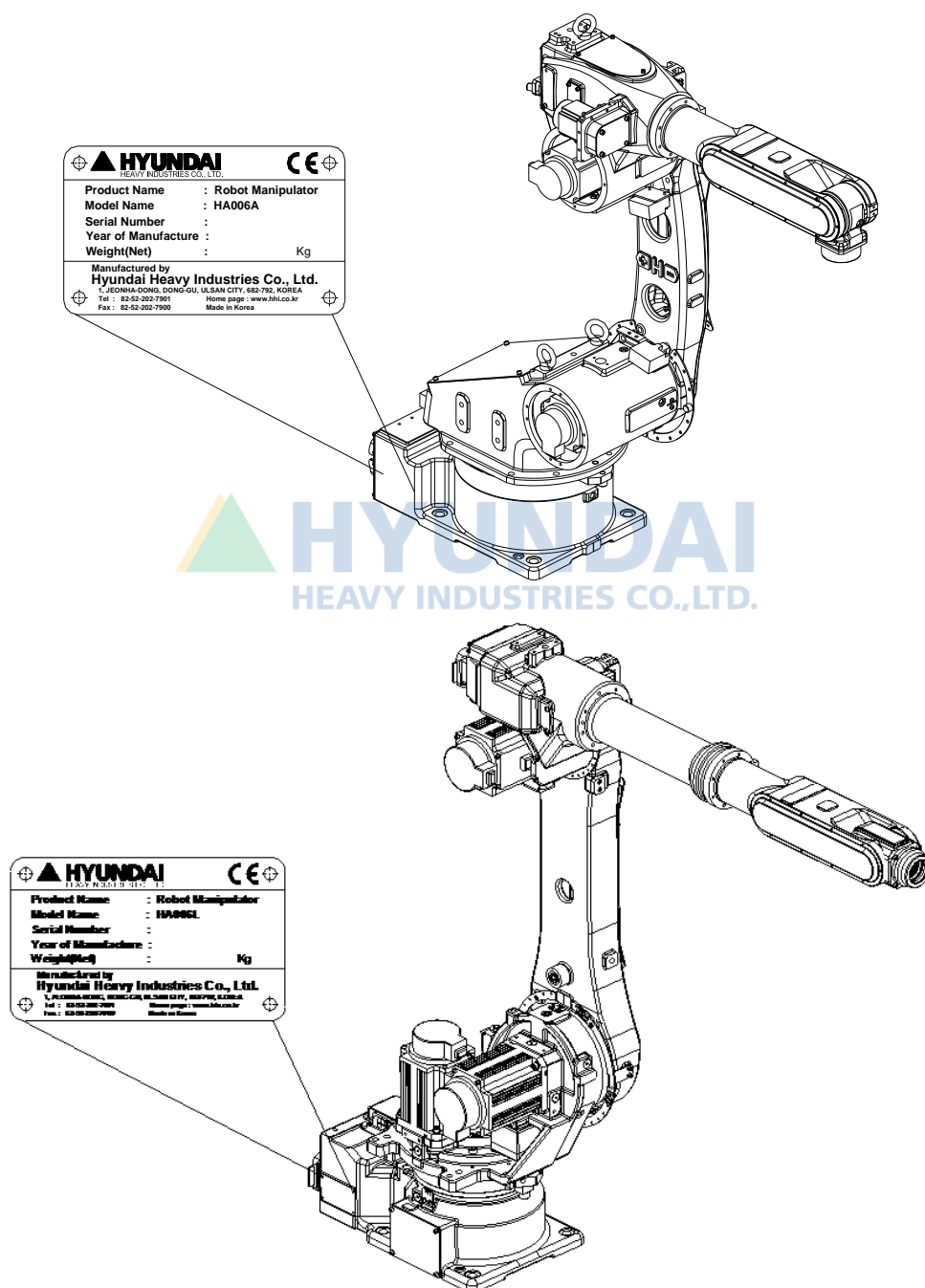


Figure 2.2 The location of identification plate [HA006/HA006L]

2.3. Basic Specifications

Table 2-1 Specifications for Models

Item				Specification	
Robot Model				HA006A	HA006L
Structure				Articulated	
Degree of freedom				6	
Drive system				AC servo type	
Max. Working envelope	Arm	S	Swivel	$\pm 3.00\text{rad}(\pm 172^{\circ})$	$\pm 3.23\text{ rad}(\pm 185^{\circ})$
		H	Horizontal	$+3.14\text{rad} \sim -1.36\text{rad}$ $(+180^{\circ} \sim -78^{\circ})$	$+3.40\text{rad} \sim -1.22\text{rad}$ $(+195^{\circ} \sim -70^{\circ})$
		V	Vertical	$+3.14\text{rad} \sim -1.43\text{rad}$ $(+180^{\circ} \sim -82^{\circ})$	$+3.14\text{rad} \sim -1.39\text{rad}$ $(+180^{\circ} \sim -80^{\circ})$
	Wrist	R2	Rotation 2	$\pm 3.14\text{ rad} (\pm 180^{\circ})$	$\pm 3.403\text{ rad} (\pm 195^{\circ})$
		B	Bending	$\pm 2.356\text{ rad} (\pm 135^{\circ})$	
		R1	Rotation 1	$\pm 6.283\text{ rad} (\pm 360^{\circ})$	
Maximum speed	Arm	S	Swivel	$4.01\text{rad/s} (230^{\circ}/\text{s})$	$3.32\text{rad/s} (190^{\circ}/\text{s})$
		H	Horizontal	$4.01\text{rad/s} (230^{\circ}/\text{s})$	$3.14\text{rad/s} (180^{\circ}/\text{s})$
		V	Vertical	$4.01\text{rad/s} (230^{\circ}/\text{s})$	$3.32\text{rad/s} (190^{\circ}/\text{s})$
	Wrist	R2	Rotation 2	$7.50\text{rad/s} (430^{\circ}/\text{s})$	$6.63\text{rad/s} (380^{\circ}/\text{s})$
		B	Bending	$7.50\text{rad/s} (430^{\circ}/\text{s})$	
		R1	Rotation 1	$11.17\text{rad/s} (640^{\circ}/\text{s})$	
Load Capacity				58.8 N (6kg)	
Wrist torque		R2	Rotation 2	$11.8\text{N}\cdot\text{m} (1.2\text{kgf}\cdot\text{m})$	$39.2\text{ N}\cdot\text{m} (4\text{ kgf}\cdot\text{m})$
		B	Bending	$9.8\text{N}\cdot\text{m} (1.0\text{kgf}\cdot\text{m})$	
		R1	Rotation 1	$5.9\text{N}\cdot\text{m} (0.6\text{kgf}\cdot\text{m})$	
Accuracy of position repeatability				$\pm 0.08\text{ mm}$	

2. Specifications

Item	Specification	
Robot Model	HA006A	HA006L
Ambient Temperature	0~45℃ (273 ~ 318 K)	
Relative humidity	20 ~ 85 %RH	
Robot's Weight	150kg	225kg
Working envelope section area	3.16 m ²	7.88 m ²



2.5. Axis Identification

Table 2-2 Axis Motion

Axis Name	Operation	Teach Pendant Button	
S	Arm Swivel	X+(S+)	X-(S-)
H	Arm Forward and Backward	Y+(H+)	Y-(H-)
V	Arm Upward and Downward	Z+(V+)	Z-(V-)
R2	Wrist Rotation 2	RX+(R2+)	RX-(R2-)
B	Bending	RY+(B+)	RY-(B-)
R1	Wrist Rotation 1	RZ+(R1+)	RZ-(R1-)

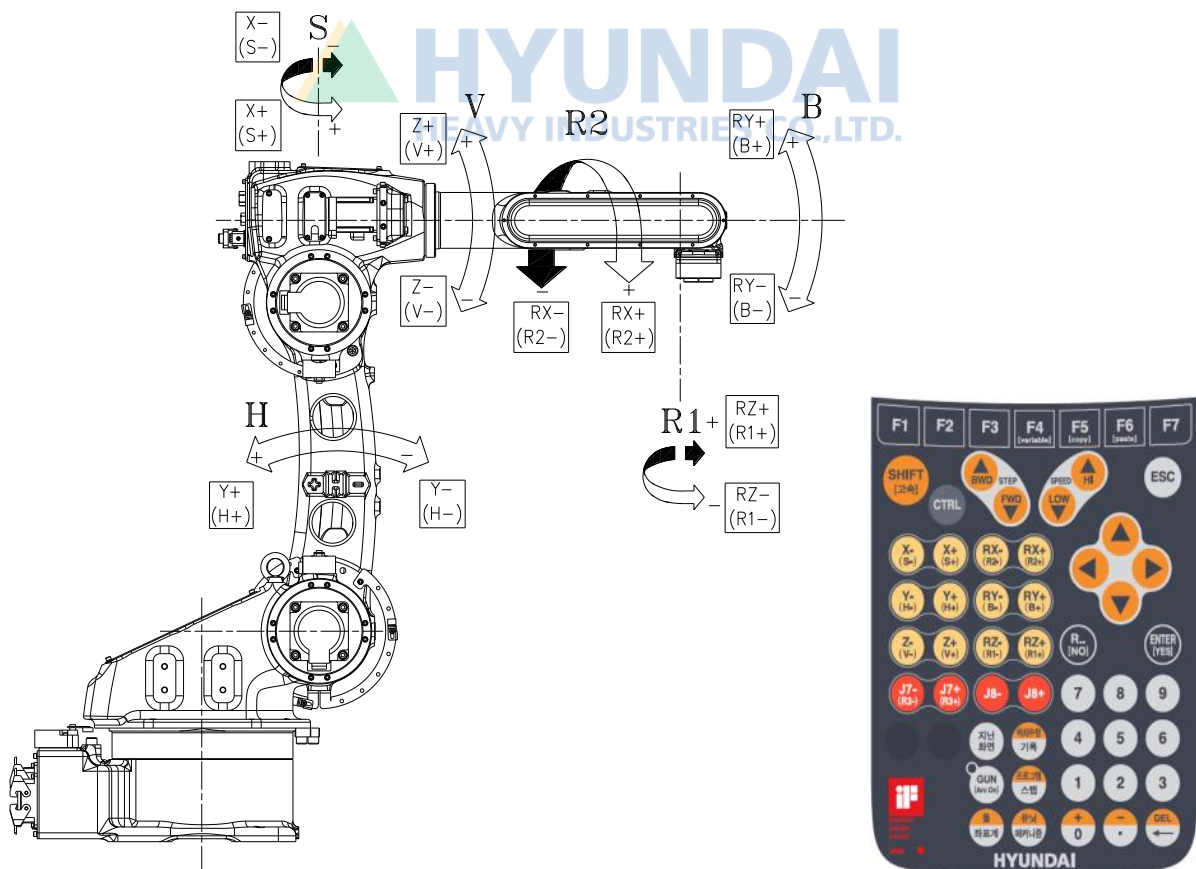


Figure 2.5 Robot Dimension and Axis

2.6. Details of Wrist Axis Attachment Surface

When attaching the work tool on the flange of the wrist end, use the bolt of the applicable model.

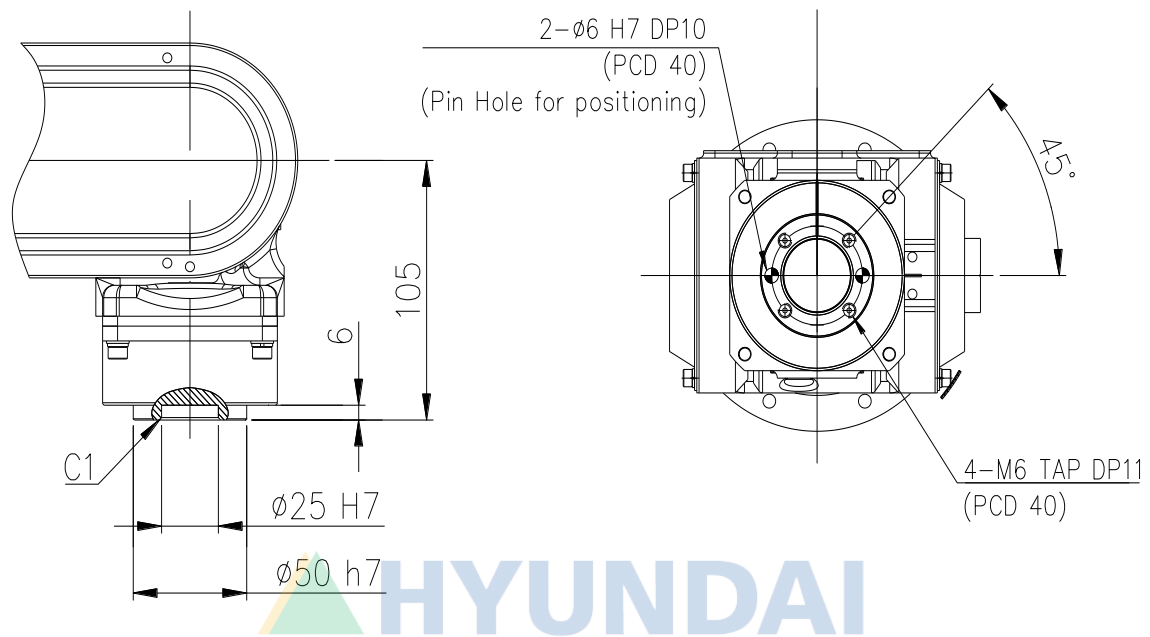


Figure 2.6 Details of Wrist Axis Attachment Surface

2.7. Detail diagram of top attachment surface of 1st arm

There is a tap on the top of the 1st arm of the robot to attach any peripheral device.
When used with the arc welding, the wire supply device must be installed on the 1st arm.

- HA006A - Maximum load of A1 frame: 10kg

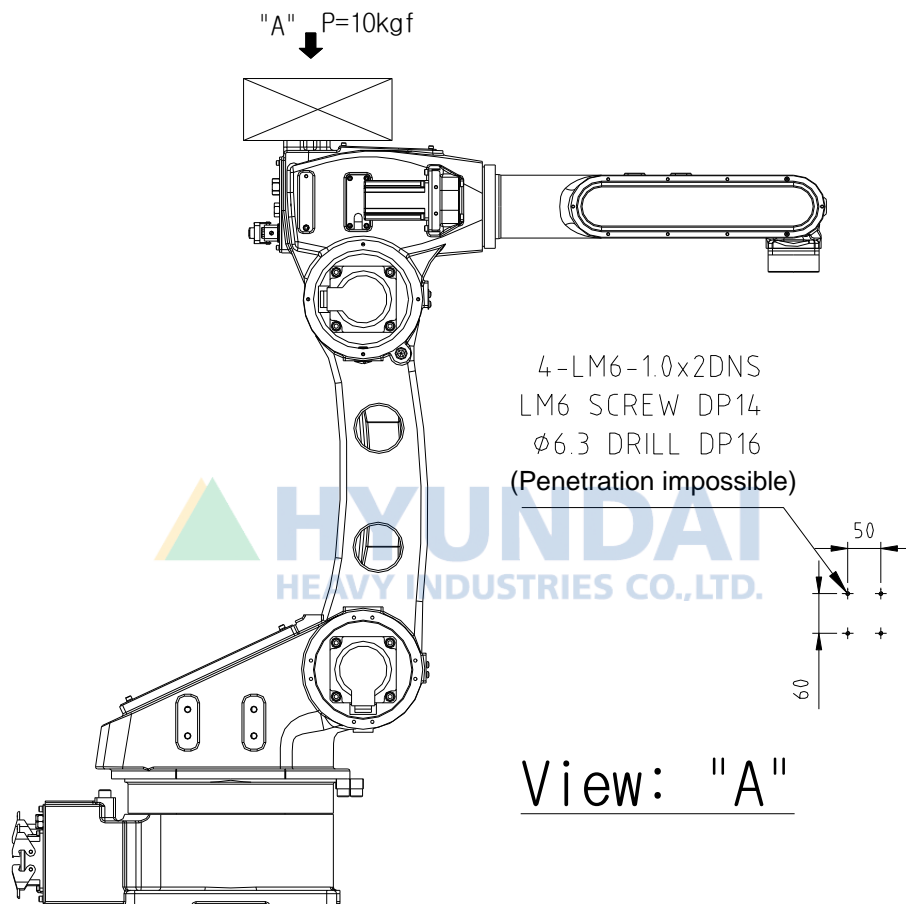


Figure 2.7 Detail diagram of top attachment part of 1st arm: [HA006A]

- HA006L - Maximum load of A1 frame : 20kg

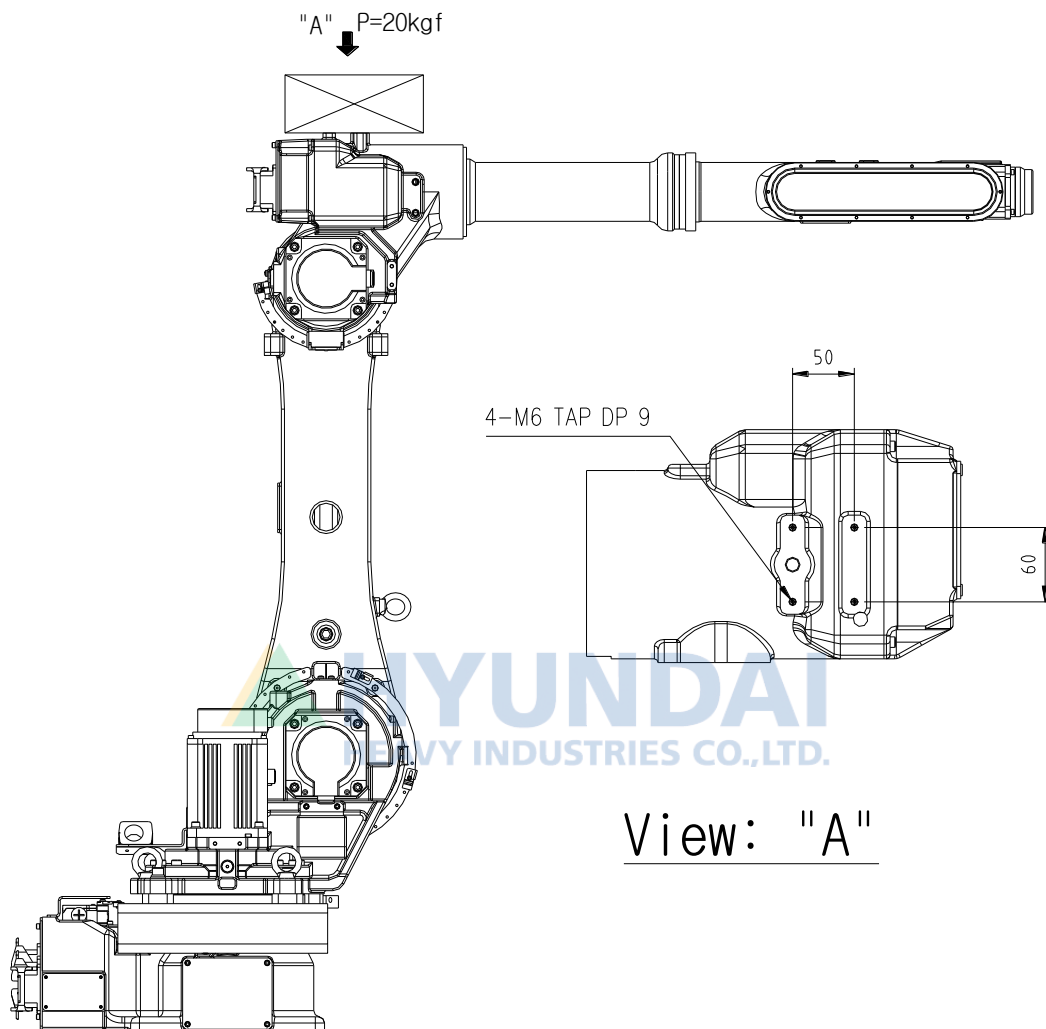


Figure 2.8 Detail diagram of top attachment part of 1st arm: [HA006L]

2.8. Wiring and Piping Drawings for Application

There are air unit and connector to connect the additional equipment to the robot manipulator. Application connectors are indicated as follows.

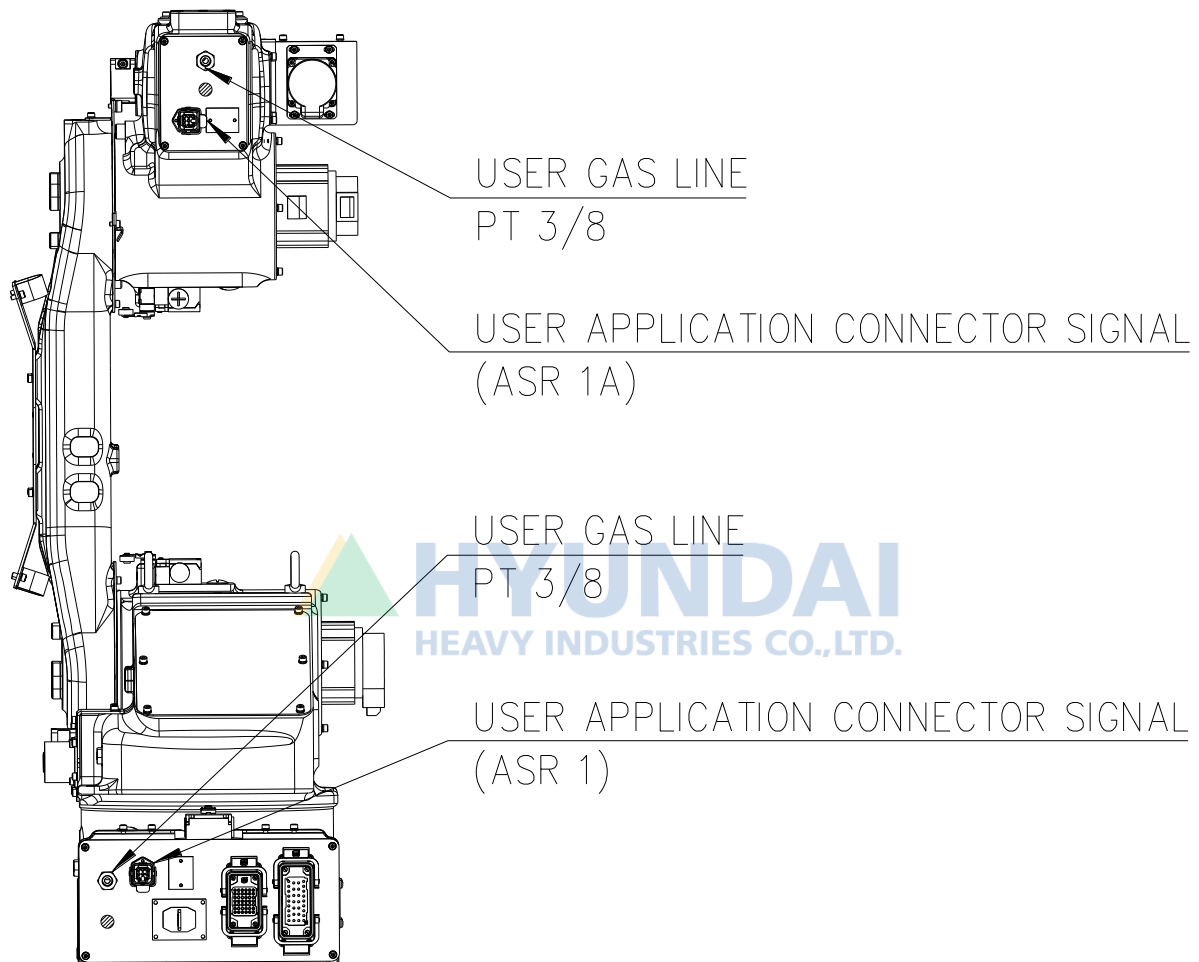


Figure 2.9 Wiring and piping drawings for application: [HA006A]

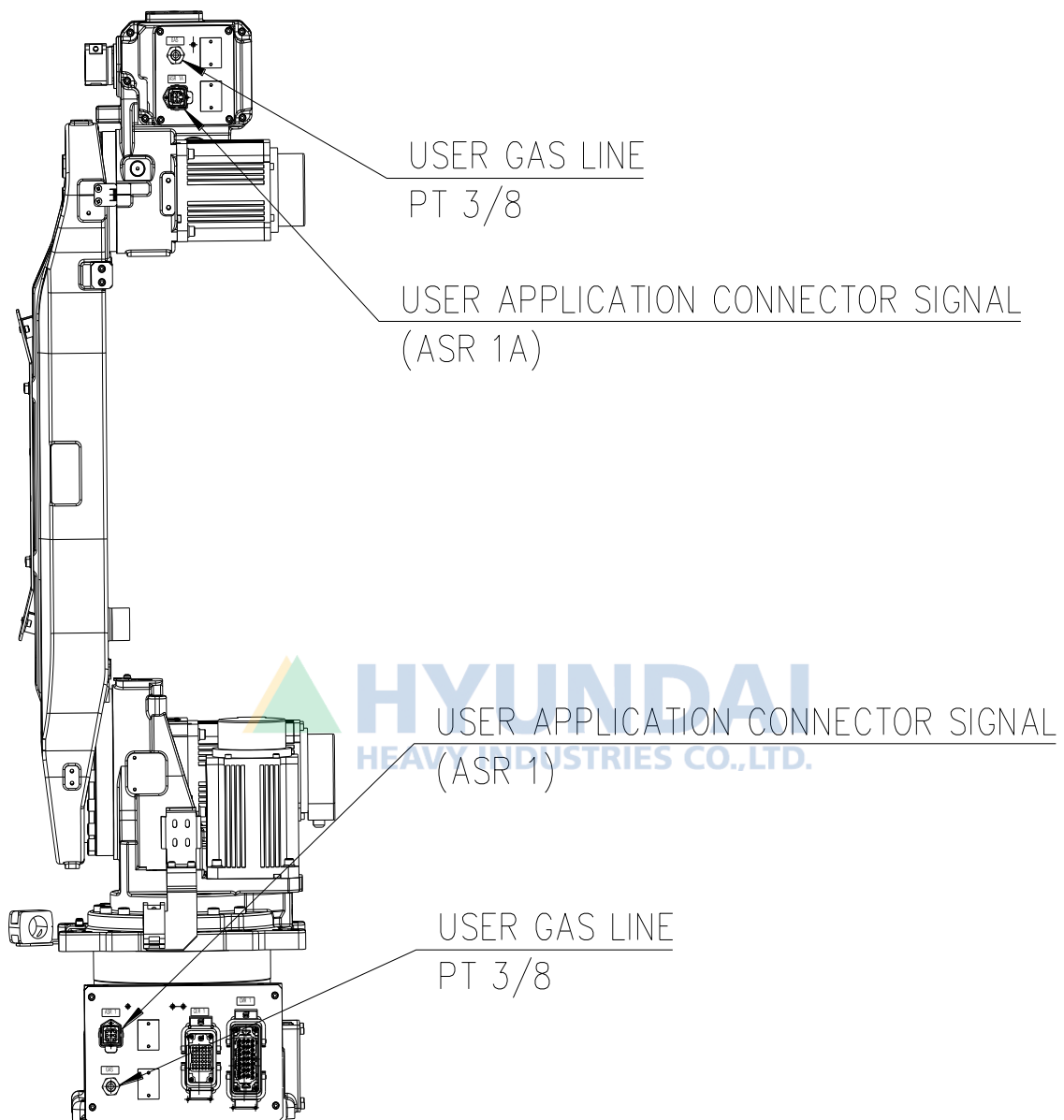


Figure 2.10 Wiring and piping drawings for application: [HA006L]

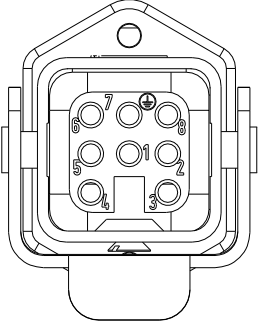
	<p><ASR 1></p> <ul style="list-style-type: none">· Cable : 0.75sq * 8 c· Connector type : HAN 8D (M)· Corresponding connector : HAN 8D (F)	<p><ASR 1A></p> <ul style="list-style-type: none">· Cable : 0.75sq * 8 c· Connector type : HAN 8D (M)· Corresponding connector : HAN 8D (F)
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Figure 2.11 Application connector detail: [HA006A/HA006L]



2.9. Operating range limit

When installing the robot, consider the fact that you can adjust the operating range freely within the full operating area.

The operating range limit is effective in the following environment.

- ✓ When you want to limit the operating area while the robot is operating
- ✓ When the robot can collide with the surrounding devices
- ✓ When the length of applied cable or hose is limited

There are 3 methods to limit the operating area of the robot.

- ✓ Software limit (Apply base axis)
- ✓ Limit switch (1~3 axes : Apply option)
- ✓ Mechanical stopper (1~3 axes)



[Caution]

Mechanical stopper is a physical device. The robot cannot exceed the mechanical stopper. The mechanical stoppers of 1~3 axes are fixed. For 4~6 axes, only the software limit can be applied.

When the mechanical stopper collides with the robot, it is deformed and the strength cannot be guaranteed. Therefore, you must replace the mechanical stopper in this case.

2.9.1. 1axis (S axis)

By adding 1 mechanical stopper, you can limit the operating area (Per 30°) for each axis.

If the severe impact is applied to the stopper block and stopper of the 1st axis, they must be replaced.





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3

Instructions



3. Instructions

HA006A/HA006L

3.1. Robot Component Name

Name of each part of the main body is as shown in [Fig. 3.1], [Fig. 3.2].

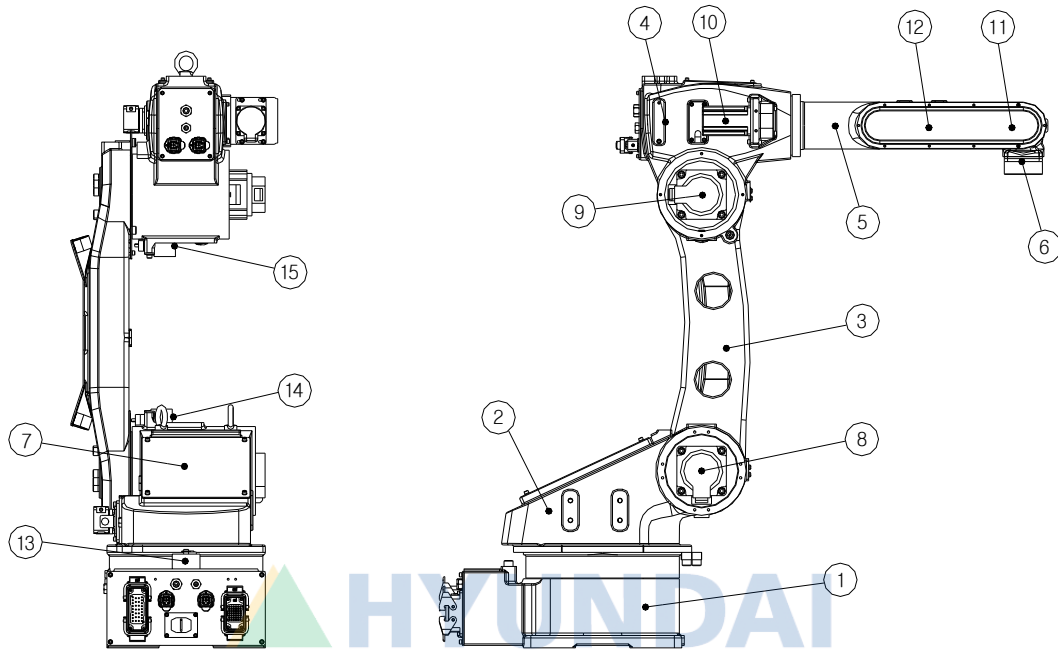


Figure 3.1 Name of Robot Components [HA006A]

Table 3-1 Name of Robot Components [HA006A]

No.	Name of each part	No.	Name of each part
1	BASE BODY	9	V axis motor
2	LOWER FRAME	10	R2 axis motor
3	UPPER FRAME	11	B axis motor
4	ARM FRAME	12	R1 axis motor
5	ARM PIPE	13	S axis limit switch (Option)
6	WRIST BODY	14	H axis limit switch (Option)
7	S axis motor	15	V axis limit switch (Option)
8	H axis motor		

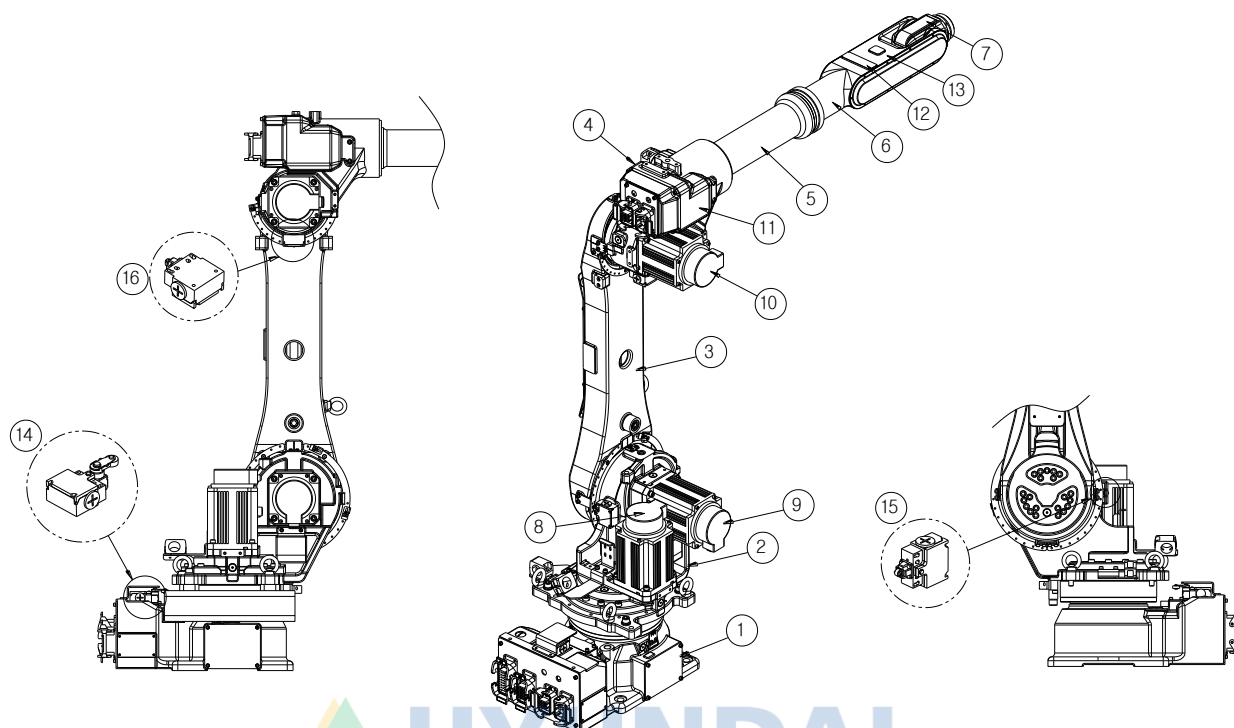


Figure 3.2 Name of Robot Components [HA006L]

Table 3-2 Name of Robot Components [HA006L]

No.	Name of each part	No.	Name of each part
1	BASE BODY	9	H axis motor
2	LOWER FRAME	10	V axis motor
3	UPPER FRAME	11	R2 axis motor
4	ARM FRAME	12	B axis motor
5	ADD PIPE	13	R1 axis motor
6	ARM PIPE	14	S axis limit switch (Option)
7	WRIST BODY	15	H axis limit switch (Option)
8	S axis motor	16	V axis limit switch (Option)

3.2. Location of Safety Nameplate

In order to prevent any accidents, safety marking plates such as [Figure 3.3~3.4] are attached to the robot. Do not remove or replace it unnecessarily.

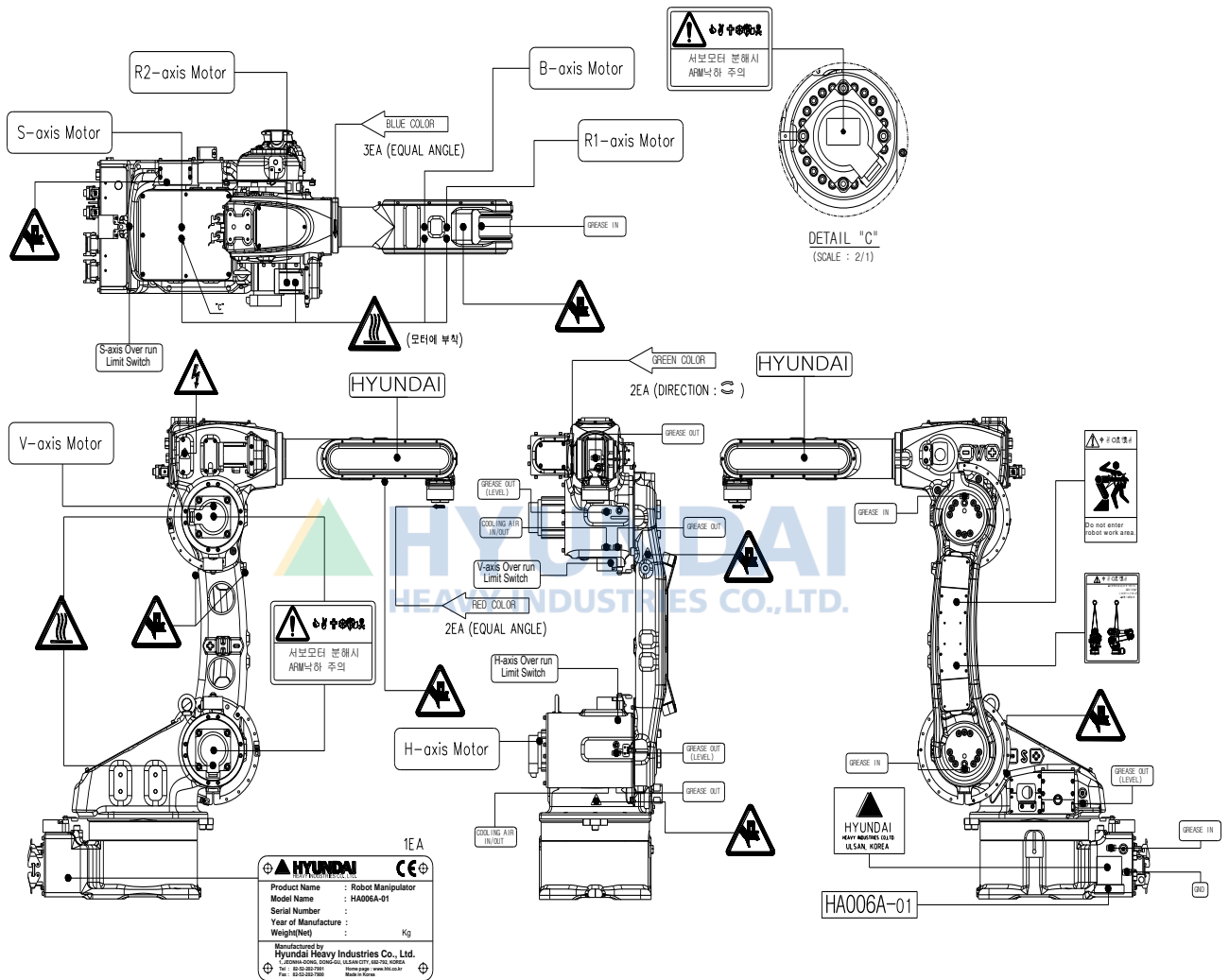


Figure 3.3 Location of Safety Nameplate [HA006A]

3. Instructions

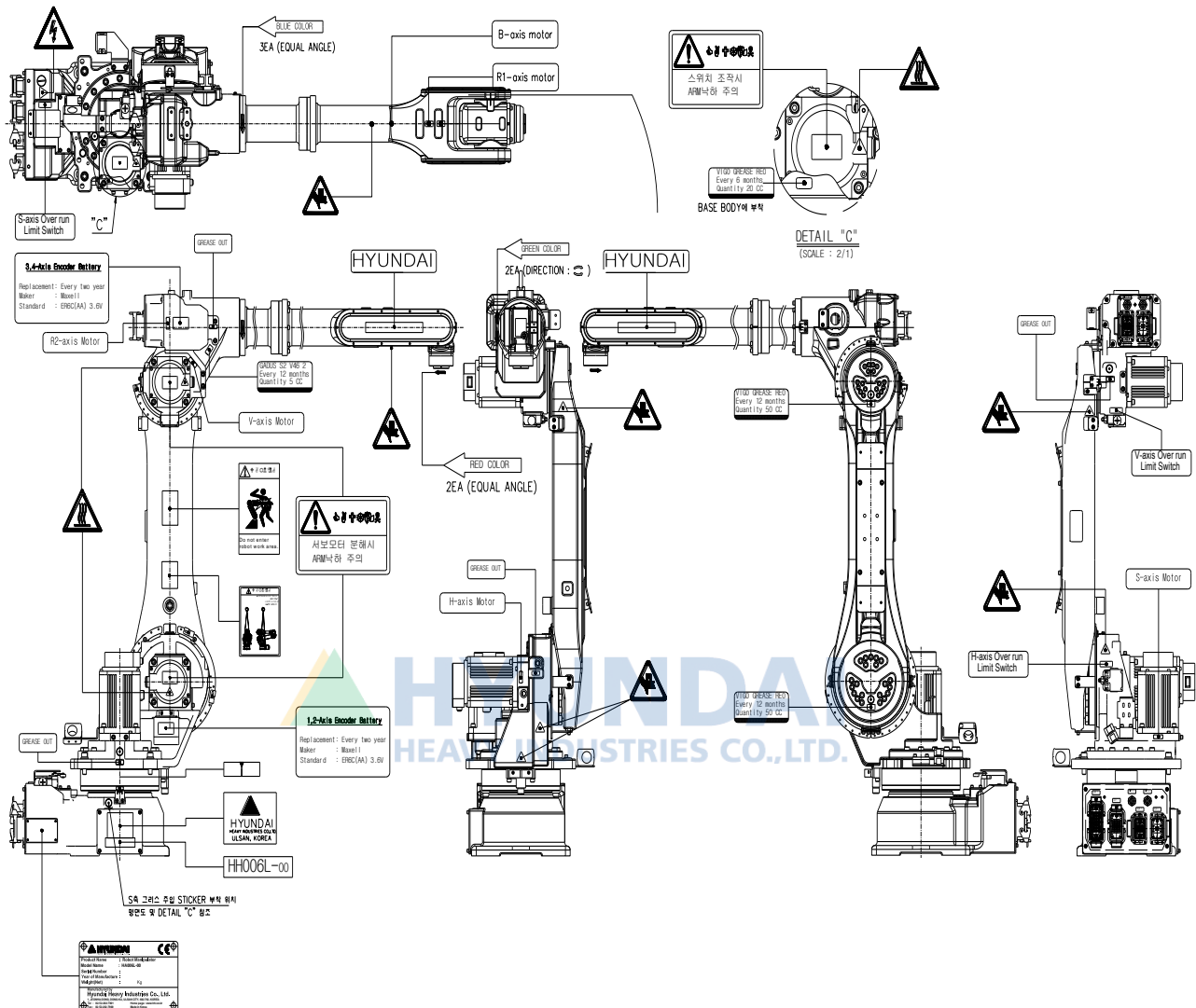


Figure 3.4 Location of Safety Nameplate [HA006L]

3.3. Transportation method

3.3.1. Using crane

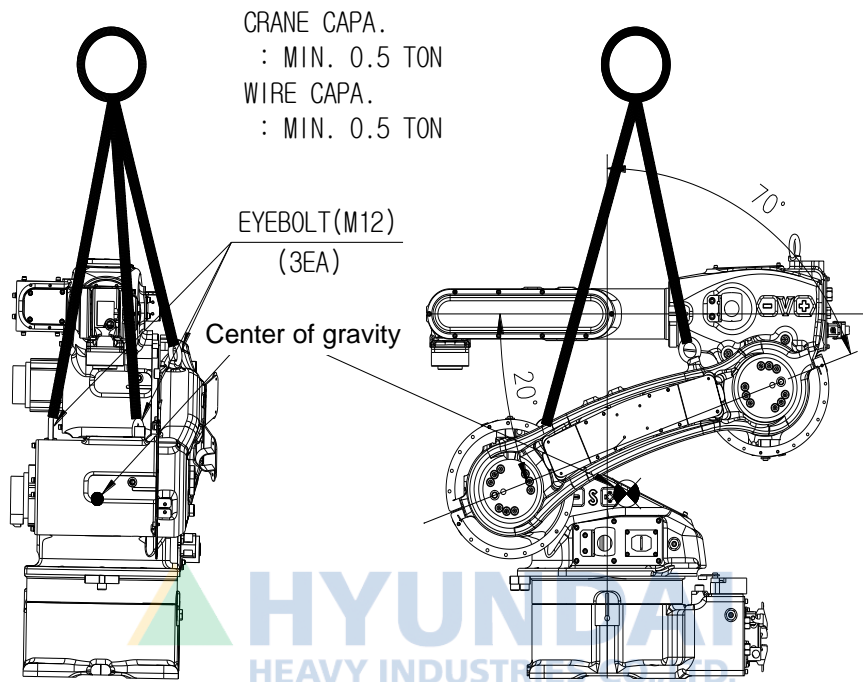


Figure 3.5 How to Transport: Using crane [HA006A]

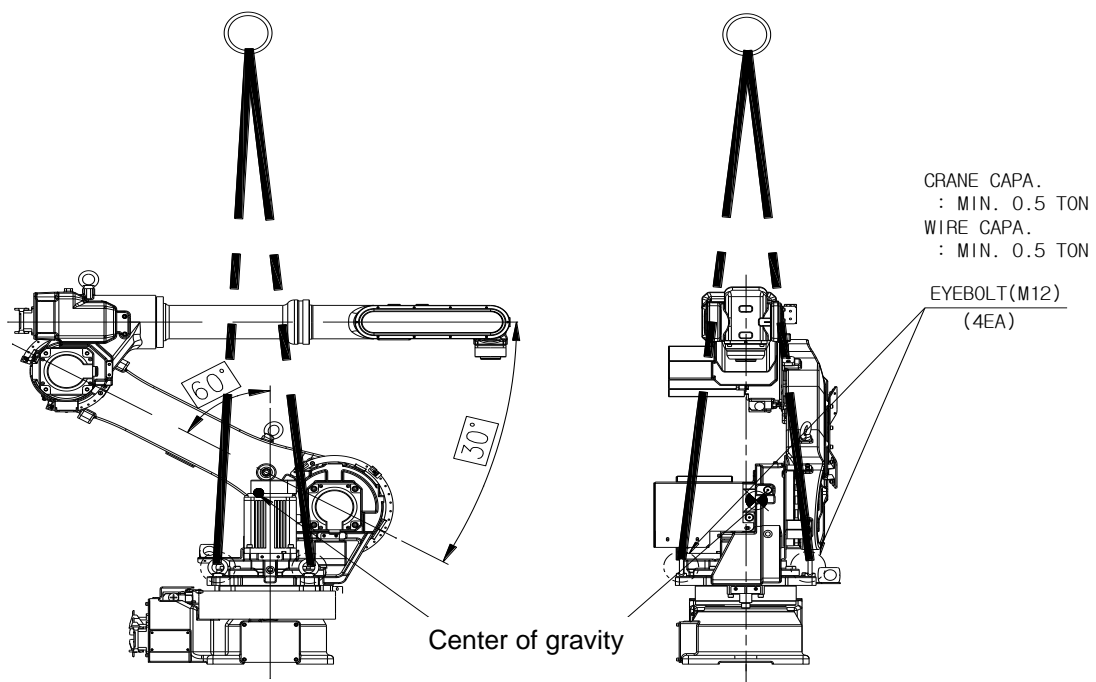


Figure 3.6 How to Transport: Using crane [HA006L]

The following lifting instructions are valid for a "naked" robot. If additional equipment is put on the robot, the center of gravity may change and make lifting dangerous.

- Never walk under the robot.
- Pose the robot as shown in the Figure.
- Install the M12 eye bolt.
- Connect a wire rope to the EYE BOLTS.
- Attach the protective hose (50 cm) to prevent the damage to the main body of the robot.
- Keep the safety regulations during lifting process.
- Weight of manipulator : 150kg[HA006A] / 224kg[HA006L]
- Minimum crane capacity : 0.5 tons



3.3.2. Use of forklift

When transporting the main body of the robot, you can use the forklift.

Follow the below procedure for safety purposes.

- Refer to the figure and take the basic pose for each model.
- Fixate the robot to the pallet and insert the fork of the forklift to transport the robot. The pallet must be able to sufficiently withstand the strength.
- Transport in low speed.
- Follow the safety regulations.



Caution

- Do not lean on the main body of the robot during the transportation work.
- When loading/unloading the main body of the robot, make sure that the robot does not collide with the floor.
- Follow the safety rules when operating the forklift.

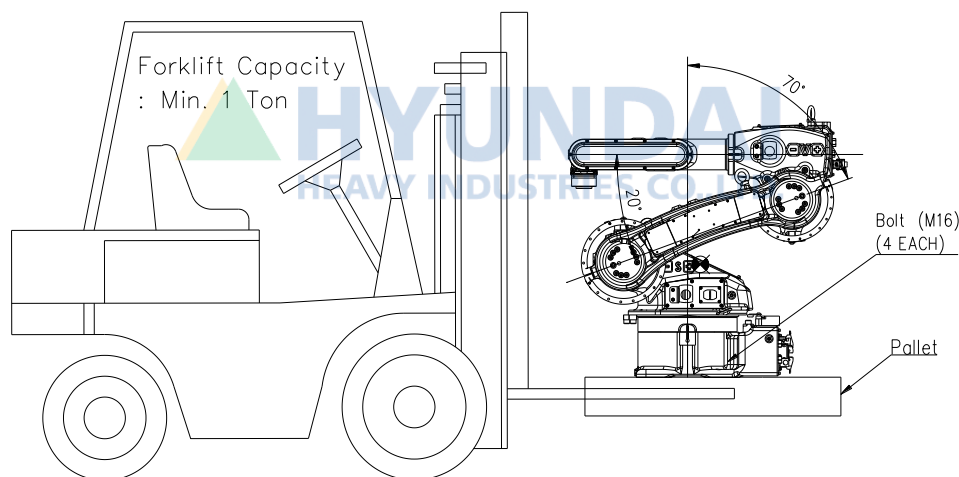


Figure 3.7 Transportation method: Use of forklift [HA006A]

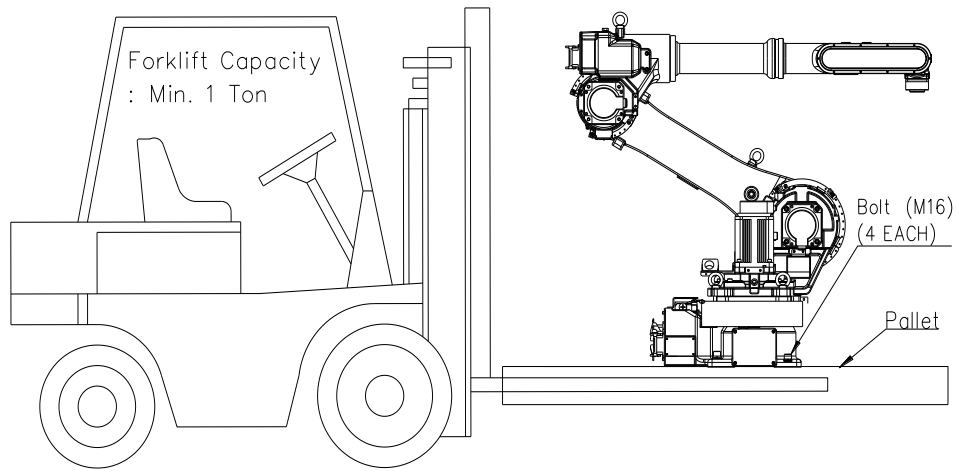


Figure 3.8 Transportation method: Use of forklift [HA006L]



3.4. Robot storage

When storing the robot without installing the robot, keep the robot in the following position as shown in [Fig. 3.5] and [Fig. 3.6].



[Caution]

If you store the robot in a different position, the robot can fall over. When storing the robot for a long period of time, take safety measures so that the robot does not fall over.



3.5. How to Install

**NOTE:**

Before starting to unpack and install the robot, read the safety regulations and other instructions very carefully.

**Warning:**

The installation shall be made by qualified installation personnel and should conform to all national and local codes.

When unpacking the robot, check if it has been damaged during transporting or unpacking. In addition, strictly keep the following installation instructions because installation method and foundation are very important to maintain a good robot performance.

3.5.1. Operating Conditions

- (1) Ambient temperature should range from 0°C to 45°C.
- (2) Ambient humidity should range from 20% to 85% RH, without dew condensation.
- (3) Less dust, oil, or moisture.
- (4) No flammable, corrosive liquid or GAS.
- (5) No impact and shacking.
- (6) No electrical noise generator near the robot.
- (7) If the robot is not immediately installed, keep it in a dry area at an ambient temperature between -15°C ~ and 40°C.

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3.5.2. Installation the Robot Manipulator

The main body of the robot must be fixated firmly with 4ea M16 bolts. All 4 bolts must be used.

- Bolt : M16(12.9) SOCKET HEAD BOLT
- Washer : Spring washer, plain washer
- Connection torque : 293Nm

The base floor where the robot will be installed must be designed to have hardness to minimize the dynamic effect of the robot.

When installing the robot on the concrete floor with thickness of 200mm or more, repair any uneven areas or cracks and fixate the mounting plate with M20 anchor bolts. And when installing the robot on the concrete floor with thickness of less than 200mm, make sure to review prior to the installation as it requires base construction.

3.5.3. Dimension of Installation Surface

Assemble the main body of the robot on the common base, Refer to the following dimensions.

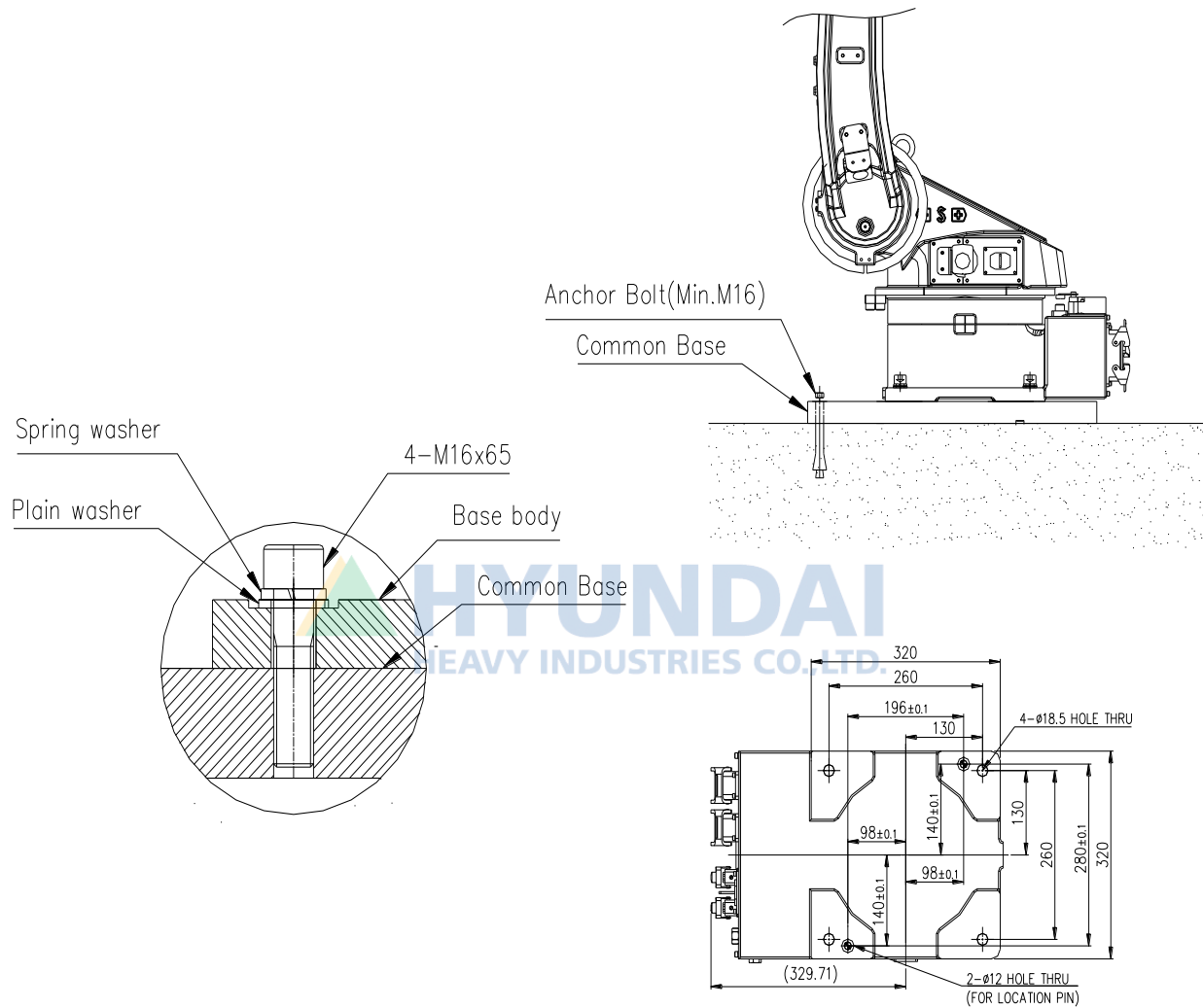


Figure 3.9 Robot installation surface dimension [HA006A]

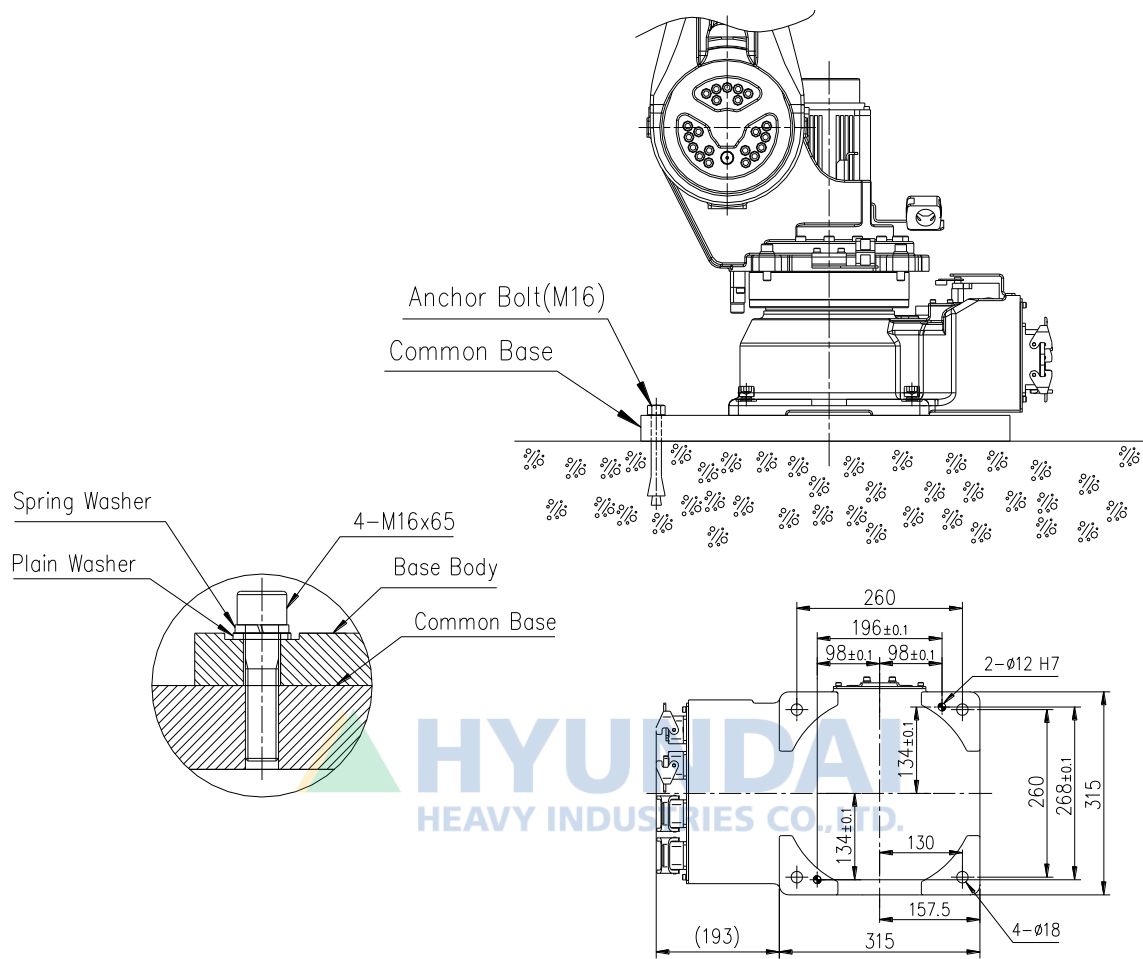


Figure 3.10 Robot installation surface dimension [HA006L]

3.5.4. Accuracy of Installation Surface

The degree of flatness for the four attachment plate surfaces should satisfy the specification. Use a shim, if necessary. The rest of the surface must be flat within $\pm 2\text{mm}$.

■ Cautions

- ① The flatness of the 4 mounting plates must be within 1.0 mm.
- ② The flatness of the 4 areas of the plate for assembly must be within 1.0 mm ($\pm 0.5\text{ mm}$).

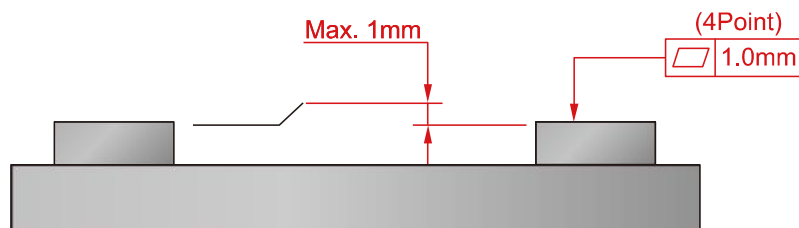


Figure 3.11 Robot installation surface accuracy

3.5.5. Emergency stop time & distance

The following items are the response time and distance for an emergency stop during the max speed operation of each axis (S, H, and V) with the standard load.

- HA006A
Max Time: 0.265 seconds
Max Moving Distance: 19.3 Inch / 491 mm
- HA006L
Max Time: 0.290 seconds
Max Moving Distance: 24.6 Inch / 625 mm

3.6. Allowable Load of Wrist Axis

The load, which will be applied to the mechanical interface of robot's wrist axis, is restricted by allowable weight, allowable load torque and allowable moment of inertia.



Allowable weight

Table 3-3 Allowable weight

Robot model	Allowable weight
HA006A/HA006L	58.8 N (6kgf) or less



Allowable load torque

Table 3-4 Allowable load torque

Robot model	Allowable load torque		
	R2 axis rotation	B axis rotation	R1 axis rotation
HA006A	11.8 Nm (1.2kgf·m) or less	9.8 Nm (1.0kgf·m) or less	5.9 N·m (0.6 kgf·m) or less
HA006L	39.2 Nm (4 kgf·m) or less		



Allowable moment of inertia

Table 3-5 Allowable moment of inertia

Robot model	Allowable moment of inertia		
	R2 axis rotation	B axis rotation	R1 axis rotation
HA006A	2.65 kgm ² (0.27kgfms ²)	2.65 kgm ² (0.27kgfms ²)	0.59 kgm ² (0.06kgfms ²)
HA006L	0.88 kgm ² (0.088kgfms ²)		

Refer to the Table [3-3]~[3-5] so that the load does not exceed the allowed condition.

[Fig. 3.12, 3.13] shows the allowable range where the material point can be located when you think that the assembled load has a material point. But because the actual load (End Effector) rarely is on the material point, calculate the moment of inertia of each axis to make the evaluation. The following shows an example of considering the assembling load as the material point.

(Ex) Robot type is 【HA006A】 and the weight of the load is 5.74Kg

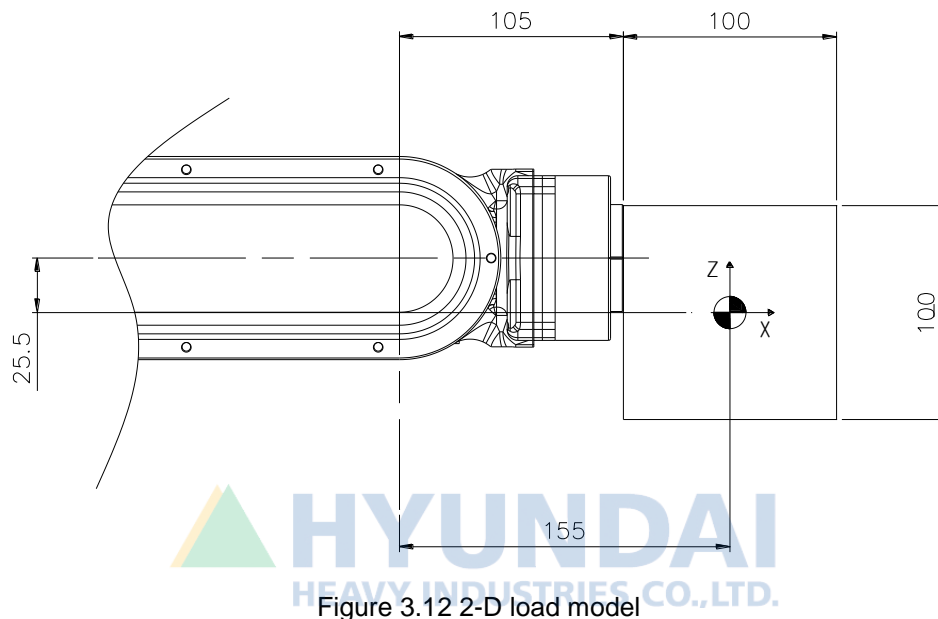


Figure 3.12 2-D load model

M – Load weight

J_{xx} – Inertia moment in X direction from weight center of load

J_{yy} – Inertia moment in Y direction from weight center of load

J_{zz} – Inertia moment in Z direction from weight center of load

J_{a4} – Inertia moment from R2 axis rotation center

J_{a5} – Inertia moment from B axis rotation center

J_{a6} – Inertia moment from R1 axis rotation center

☞ Load condition:

Aluminum block with length and width of 100mm and thickness of 200mm (Mass 5.74kg)

① Permitted torque limit

Location of B axis weight center $L_X = 155\text{mm}$, $L_Y = 0\text{mm}$, $L_Z = -25.5\text{mm}$

If you apply the B and R1 axis length limit in the torque map, it is shown as follows.

$$\text{B axis based length } L_B = \sqrt{L_X^2 + L_Z^2} = 0.157 \leq 0.2\text{m}$$

$$\text{R1 axis based length } L_{R1} = \sqrt{L_Y^2 + L_Z^2} = 0.025 \leq 0.1\text{m}$$

② Permitted inertia moment limit

Inertia moment of load from the weight center $J_{XX}=0.024\text{kgm}^2$, $J_{YY}=0.01\text{kgm}^2$, $J_{ZZ}=0.024\text{kgm}^2$

B axis inertia moment (J_{a5})

$$J_{a5} = M \cdot (L_X^2 + L_Z^2) + J_{yy} = 5.74 \cdot (0.155^2 + 0.025^2) + 0.01 = 0.151 \leq 0.17\text{kgm}^2$$

R1 axis inertia moment (J_{a6})

$$J_{a6} = M \cdot (L_Y^2 + L_Z^2) + J_{xx} = 5.74 \cdot (0 + 0.025^2) + 0.024 = 0.025 \leq 0.06\text{kgm}^2$$

③ Conclusion

It is safe because the weight, torque and inertia moment all satisfy the limited condition.

■ Allowable center location from center of R1 axis

① Allowable center location from allowable torque

$$L_{R1} \leq (\text{Allowable torque}) / (\text{Load weight})$$

$$L_{R1} = 5.9 \text{ N}\cdot\text{m} / (5.74\text{Kg}\times 9.8 \text{ m/s}^2) = 0.104 \text{ m}$$

② Allowable center location from allowable moment of inertia

$$L_{R1} \leq (\text{Allowable moment of inertia}/\text{Load weight})^{1/2}$$

$$= (0.104 \text{ kg}\cdot\text{m}^2 / 5.74\text{kg})^{1/2} = 0.135 \text{ m}$$

From the above results, the distance from the center of R1 axis is limited by the allowable torque and must be within 0.104 m.

■ Allowable center location from center of B axis

(The center of the B axis of this robot is on the same axis and also the allowable load torque and allowable moment of inertia have the same B axis and R2 axis values. Therefore if the allowable conditions of B axis are satisfied, the same will be satisfied for R2 axis.)

① Allowable center location from allowable torque

$$L_B \leq (\text{Allowable torque}) / (\text{Load weight})$$

$$L_B = 9.8 \text{ N}\cdot\text{m} / (5.74\text{Kg}\times 9.8 \text{ m/s}^2) = 0.174 \text{ m}$$

② Allowable center location from allowable moment of inertia

$$L_B \leq (\text{Allowable moment of inertia}/\text{Load weight})^{1/2}$$

$$= (2.65 \text{ kg}\cdot\text{m}^2 / 5.74\text{kg})^{1/2} = 0.679 \text{ m}$$

From the above results, the distance from the center of B axis is limited by the allowable torque and must be within 0.174m.

■ Torque Map

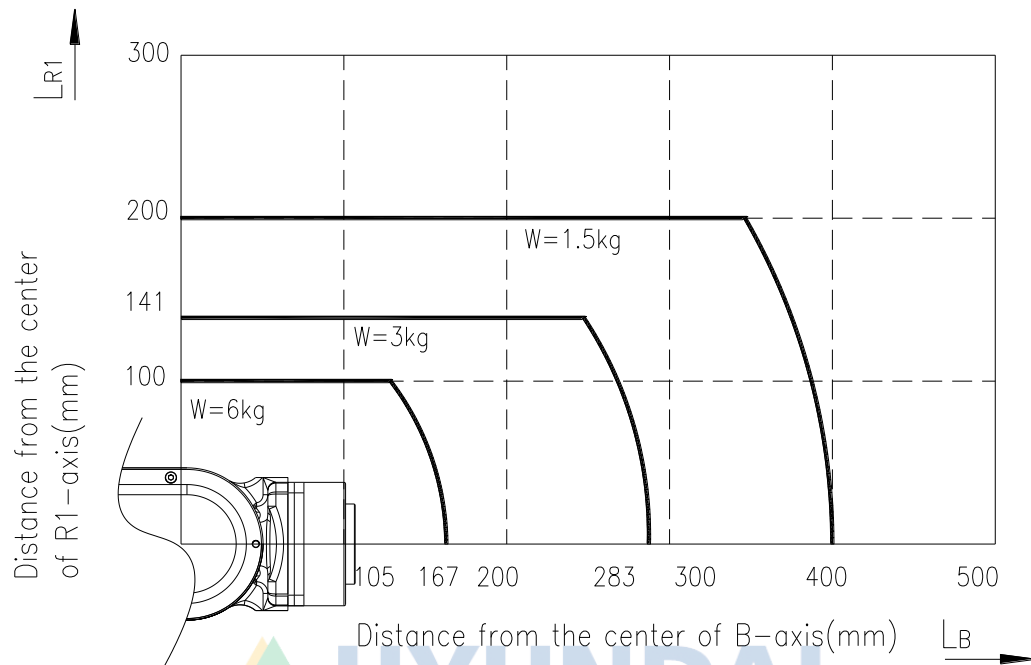


Figure 3.13 Wrist axis torque map



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4

Inspection



4. Inspection

HA006A/HA006L

This chapter provides the instructions for regular inspection and overhaul necessary for the prolonged lifetime of robot performance.

4.1. Inspection Schedule

Inspection is positively necessary to continue and maintain the high performance of robot for long-term operation.

There are daily inspection and regular inspection. [Table 4-1] shows basic periods for regular inspections, so inspectors should make an inspection according to the indicated periods.

And overhaul every 35,000 operating hours.

The inspection periods have been reviewed for SPOT Welding. In case of high precision work such as handling, it is recommended to inspect at the half intervals of that period as shown in [Table 4-1].

If you have difficulty in understanding the inspection and adjustment methods, please contact the HHI A/S Center (Customer Support).

Table 4-1 Inspection Schedule

Yearly Inspection				Yearly Inspection			
3 months	6 months	9 months	12 months	3 months	6 months	9 months	12 months
3 months	6 months	9 months	1 year	1 year & 3 months	1 year & 6 months	1 year & 9 months	2 years
Daily Inspection							

4.2. Inspection Item and Period

Table 4-2 Inspection Items and Periods

No.	Inspection Intervals			Inspection Items	Inspection method	Standards	Remark
	Daily	3months	1year				
Robot Manipulator and Axes common							
1	○			Cleaning	Examine dirt and dust with naked eyes		
2		○		Inspection wiring	· Examine any cable damages · Examine cable fixing bracket tightening, paint marking with naked eyes · Examine any cable cover damages with naked eyes		
3		○		Main bolts	Examine paint marking with naked eyes		
4			○	Limit Switch/ Dog	Check the ON-OFF function of limit switch	Check if the emergency stop lamp is on when the limit switch is ON.	
5	○			Motor	Check the abnormal heating Check the abnormal sound		
6			○	Brake	Check the ON/OFF operation of brake release switch Note) Turn the switch off in a second because the ARM of working axis may be dropped when the brake release switch is on	When the brake release switch is OFF, ARM of End Effect will not be dropped.	
Axis S, H, V							
7	○			Reducer	Check the abnormal sound Check the shaking(vibrating)		
Axis R2, B, R1							
8		○		Reducer	Check the abnormal sound Check the shaking(vibrating)		
9		○		End Effect tightening bolts	Examine paint marking with naked eyes		
10		○		Diversión	There is any diversion by rotating each axis to the right and reverse direction	Should not feel diversion by touch	

- If the robot is utilized in adverse condition(such as spot welding, grinding, etc.), perform the inspection more frequently to ensure proper reliability of the robot system
- Inspect all visible cabling, and replace them if damaged.
- Check the mechanical bumper devices for deformation and damage. If the bumper or Dog is bent, replace it immediately.
- Check the tightening torque of main bolts as shown in [Figure 4.1] ~ [Figure 4.2].
- Check the abnormal noise in an automatic or teaching mode in order to ensure the condition of power transmission (such as motor, reducer, etc).



4.3. Inspection of Main External Bolts

The recommended bolt torque is shown in [Figure 4.1] ~ [Figure 4.2].

Apply the appropriate torque, where required, using the torque wrench and place the paint marking where the check-up is completed.

Table 4-3 Inspection part for main bolts [HA006A]

No.	Inspection parts	No.	Inspection parts
1	Attachment bolts for the basic axis reducer	4	For 1st arm assembly
2	Attachment bolts for the basic axis reducer	5	For B axis motor assembly
3	Attachment bolts for the basic axis motor	6	For End Effector assembly

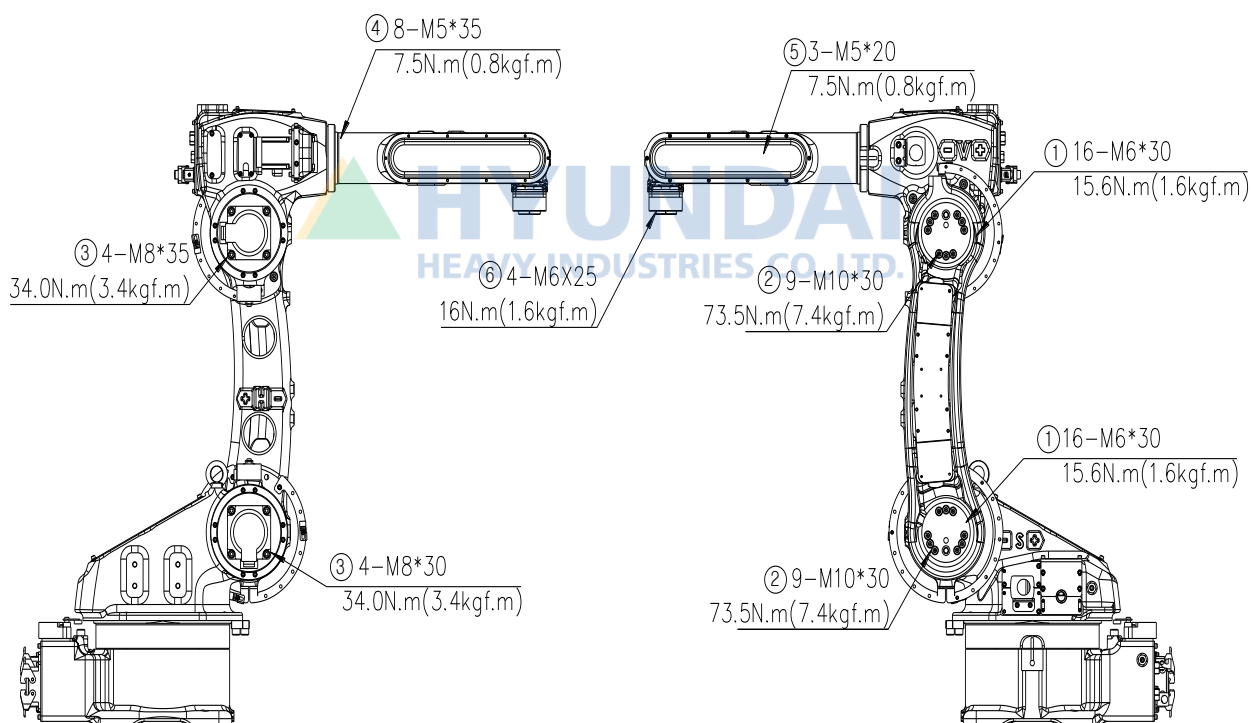


Figure 4.1 Inspection part for main bolts [HA006A]

Table 4-4 Inspection part for main bolts [HA006L]

No.	Inspection parts	No.	Inspection parts
1	S axis reducer seal bolt	6	V axis motor seal bolt
2	S axis motor seal bolt	7	For 1st arm assembly
3	H axis reducer seal bolt	8	For B, R1 axis motor assembly
4	H axis motor seal bolt	9	For End Effector assembly
5	V axis reducer seal bolt		

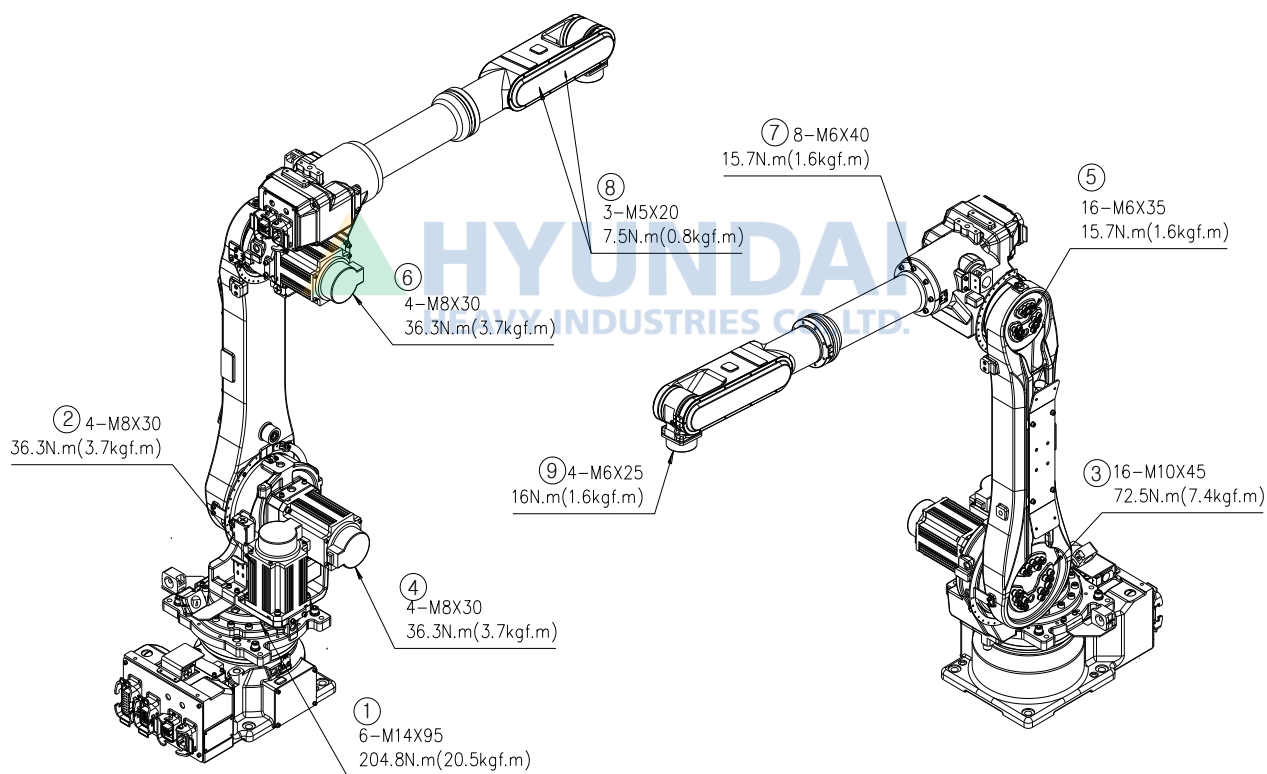


Figure 4.2 Inspection part for main bolts [HA006L]

4.4. Checking wiring in the manipulator

Although internal wiring of robot manipulator is resistant to bending, be sure to inspect everyday, because robot movement may be problematic in the case of disconnection or short circuit caused by damaged wiring and breakage. Then, prior inspection is required when work is done in the operation scope based on the following conditions of safety inspection.

4.4.1. Condition of safety inspection

When users do work such as teaching robot (excluding the case where driving source of industrial robot is blocked) in the operation scope of industrial robot, be sure to check the following items before work. If any abnormality is found, correct immediately and take other necessary actions.

- Check whether outer sheath and cable is damaged or not.
- Check whether robot manipulator works abnormally or not.
- Check the function of emergency stop

4.4.2. Inspection part

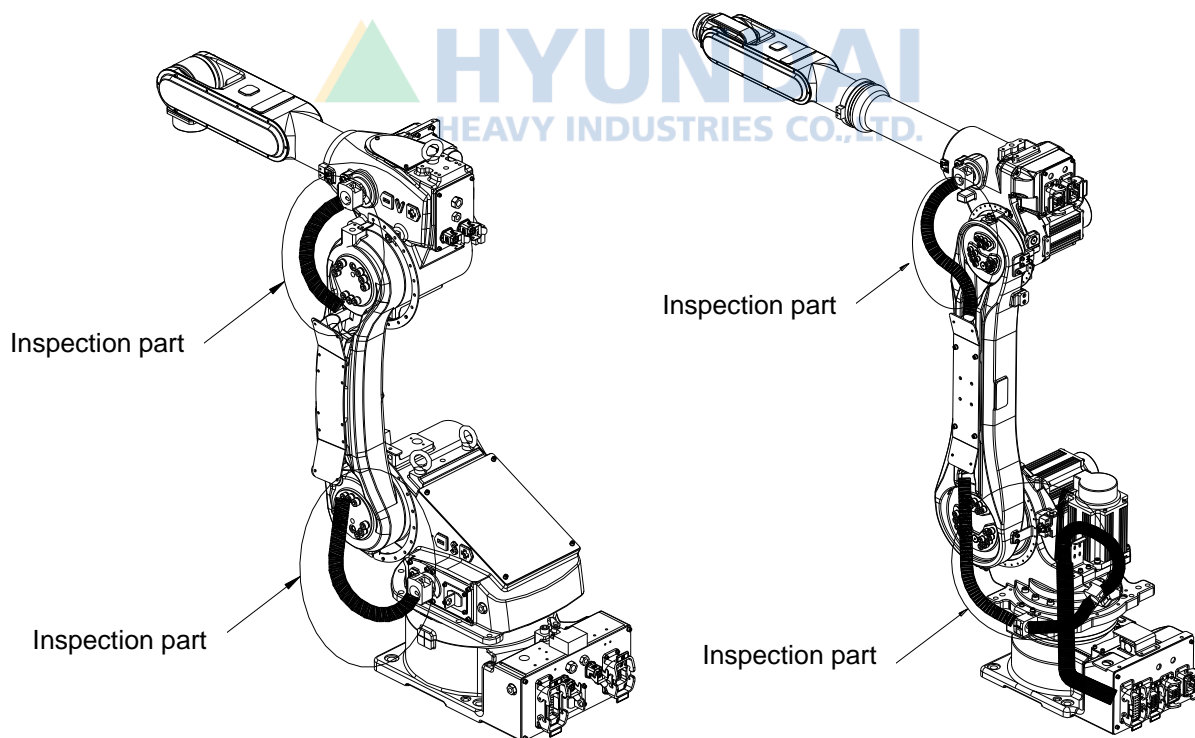


Figure 4.3 Cable inspection part [HA006A/HA006L]

4.5. Checking the timing belt

Small robot HA series has parts where the timing belt is applied on the operating assembly of the wrist axis.

For the operating assembly of the timing belt, check the tension of the belt after every 1,500 hours and when there is vibration/noise on the belt. If the tension of the timing belt is not appropriate, it may have a severely negative effect on the performance of the robot.

■ Check the timing belt of B axis

- ① Turn off the power.
- ② Take off the arm pipe cover.
- ③ Press the center of the timing belt with the given force ($F=0.2\text{kgf}$).
- ④ Check the pressed length.
- ⑤ If the pressed length is not appropriate (3.4mm), loosen the motor flange bolt slightly.
- ⑥ Set the tension of the timing belt.
- ⑦ Tighten the motor flange bolt. (75kgf·cm)
- ⑧ Assemble the arm pipe cover.
- ⑨ Turn on the power.

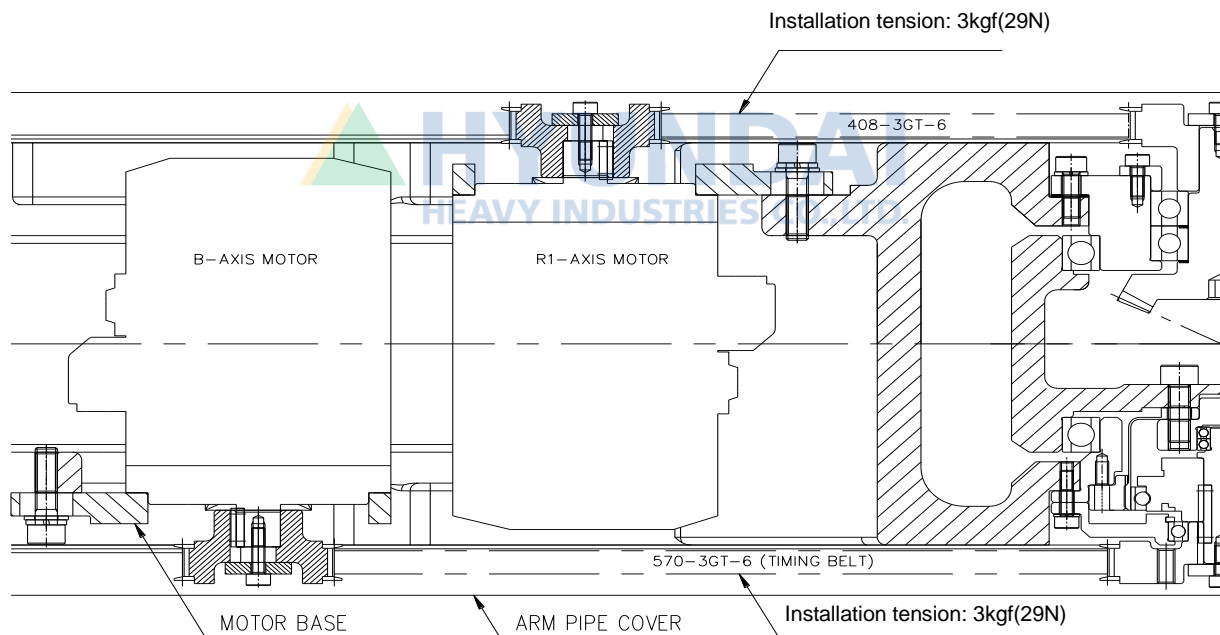


Figure 4.4 Location to check the tension of B axis timing belt



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5

Maintenance



5. Maintenance

HA006A/HA006L

5.1. Grease Replacement



Attention

If greasing is performed incorrectly, the internal pressure of the grease bath may suddenly increase, possibly causing damage to the seal, which would in turn lead to grease leakage and abnormal operation. When performing greasing, therefore, observe the following cautions.

- (1) Before starting to grease, remove the plug from the grease outlet.
- (2) Whenever possible, avoid using a compressed-air pump, powered by the factory air supply. If the use of a compressed-air pump is unavoidable, restrict the greasing pressure less than 3bar(3.1kgf/cm²)
- (3) Use grease only of the specified type. If not, may damage the reducer or lead to other problems.
- (4) After greasing, confirm that no grease is leaking from the grease outlet and that the grease bath is not pressurized, then re-attach the plug in the grease outlet.
- (5) To prevent accidents caused by slipping, completely remove any excess grease from the floor or robot.
- (6) When an ambient temperature is more than 40℃, be sure to shorten the period of replenishment in half.

■ Periodic Replacement

Lubrication Cycle

✓ Grease Replacement : 12,000 hours

5.1.1. S-Axis Reducer

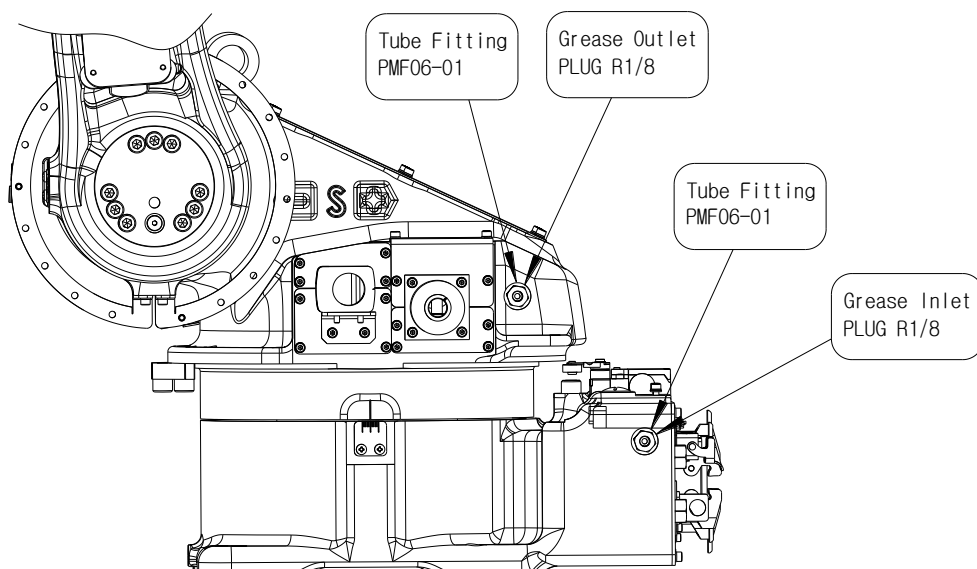


Figure 5.1 Position of Grease Inlet/Outlet on Axis-S [HA006A]

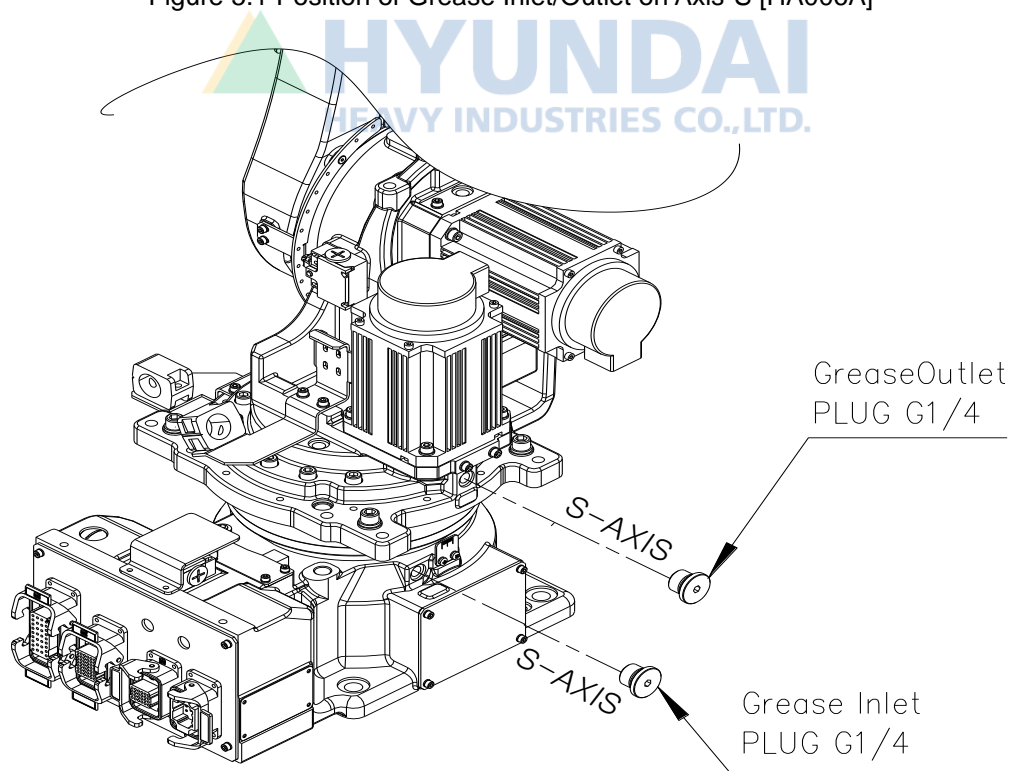


Figure 5.2 Position of Grease Inlet/Outlet on Axis-S [HA006L]

**Attention**

If grease is added without removing the outlet plug, the grease will go inside the motor and may damage it. It is absolutely necessary to remove the plug.

■ Grease Replacement

- (1) Remove the grease outlet plug.
- (2) Inject the grease into the grease inlet using a grease gun.

- ✓ Grease type : VIGO GREASE RE0
- ✓ Amount of grease
 - 1) HA006A : 500cc(450g)
 - 2) HA006L : 945cc(850g)

- (3) The grease replacement is complete when new grease appears in the outlet port. The new grease can be distinguished from the old one by color.
- (4) Clean the outlet with cloth and release over-injected grease.
 - ① Place a vinyl bag on the grease outlet.
 - ② Commission the Axis-S at $\pm 45^\circ$ for 1.5 hours at 50% speed.
 - ③ Remove the vinyl bag.
- (5) Clean the greased around the outlet and assemble the seal-taped plug into its original state.

**Caution**

If the specification of the currently filled grease is MOLYWHITE RE00, you must fill the VIGO GREASE RE0 grease after more than 100 hours of operation.

5.1.2. H / V-Axis Reducer

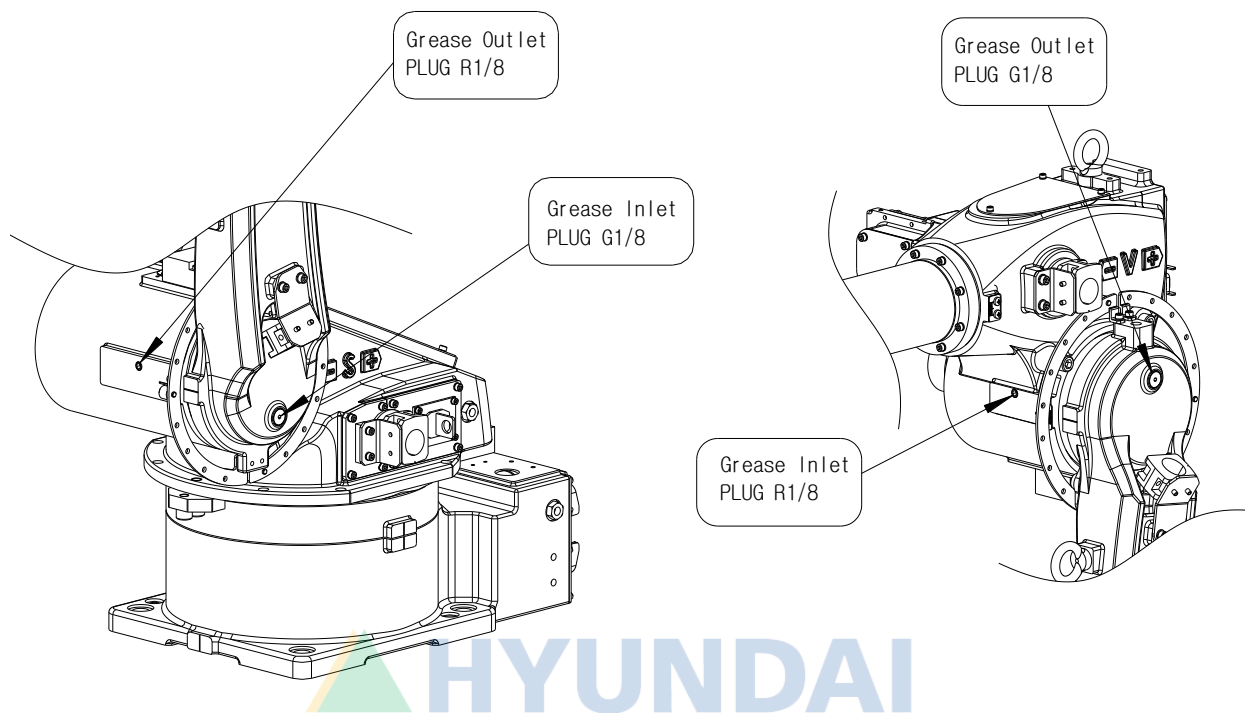


Figure 5.3 Position of Grease Inlet/Outlet on Axis-H/V [HA006A]

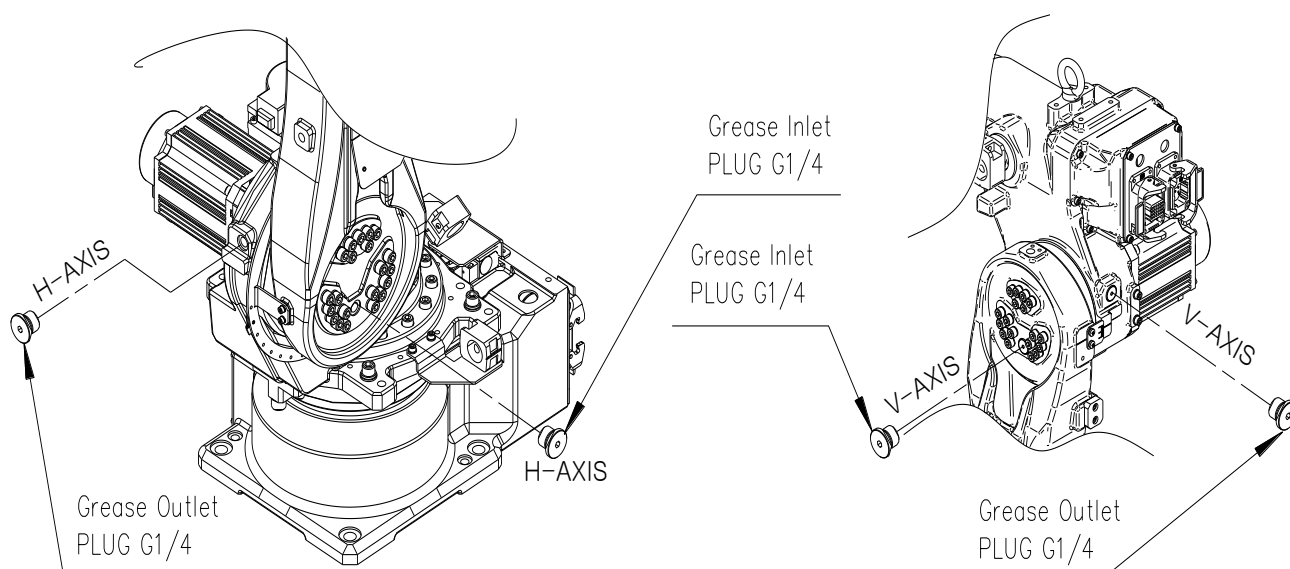


Figure 5.4 Position of Grease Inlet/Outlet on Axis-H/V [HA006L]

**Attention**

If grease is added without removing the outlet plug, it cause damage to the seal of reducer and grease will go inside the motor and may damage it. It is absolutely necessary to remove the plug.

■ Grease Replacement

- (1) Make the H-Axis arm vertically and the V axis horizontally.
- (2) Remove the grease outlet plug.
- (3) Inject the grease into the grease inlet using a grease gun.

- ✓ Grease type : VIGO GREASE RE0
- ✓ Amount of grease
 - 1) HA006A
 - H axis : 780cc(700g)
 - V axis : 1,000cc(900g)
 - 2) HA006L
 - H axis : 955cc(860g)
 - V axis : 670cc(600g)

- (4) The grease replacement is complete when new grease appears in the outlet port. The new grease can be distinguished from the old one by color.
- (5) Move the H-Axis for a few minutes to eject the old grease and then add grease until the new grease appears in the outlet port.
- (6) Clean the outlet with cloth and release over-injected grease.
 - ① Place a vinyl bag on the grease outlet.
 - ② Commission the Axis-H, V at $\pm 45^\circ$ for 1.5 hours at 50% speed.
 - ③ Remove the vinyl bag.
- (7) Clean the greased around the outlet and assemble the seal-taped plug into its original state.

**Caution**

If the specification of the currently filled grease is MOLYWHITE RE00, you must fill the VIGO GREASE RE0 grease after more than 100 hours of operation.

5.2. Battery Replacement

The position data of each axis is preserved by the backup batteries. The batteries need to be replaced every two years. To replace batteries observe the following procedure.

- (1) With the power of the control in on condition, press the emergency stop button.



Attention

Replacing the batteries with the power supply turned off causes all current position data to be lost. Therefore, zeroing will be required again.

- (2) Separate the cover of the battery location by each axis.
- (3) Remove the old battery.
- (4) Insert the new battery. Pay attention to the direction.

- ✓ **Battery specification: ER6C(AA) 3.6V**
- ✓ **Maker: Maxell**

- (5) Install the cover to its original location.

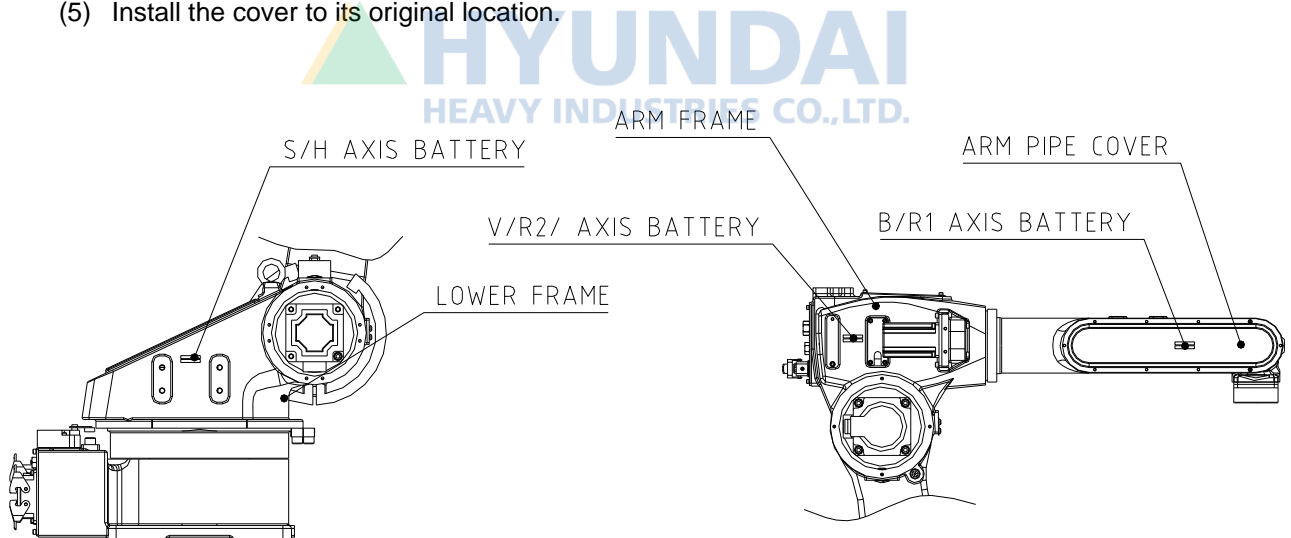


Figure 5.5 Battery replacement location [HA006A]

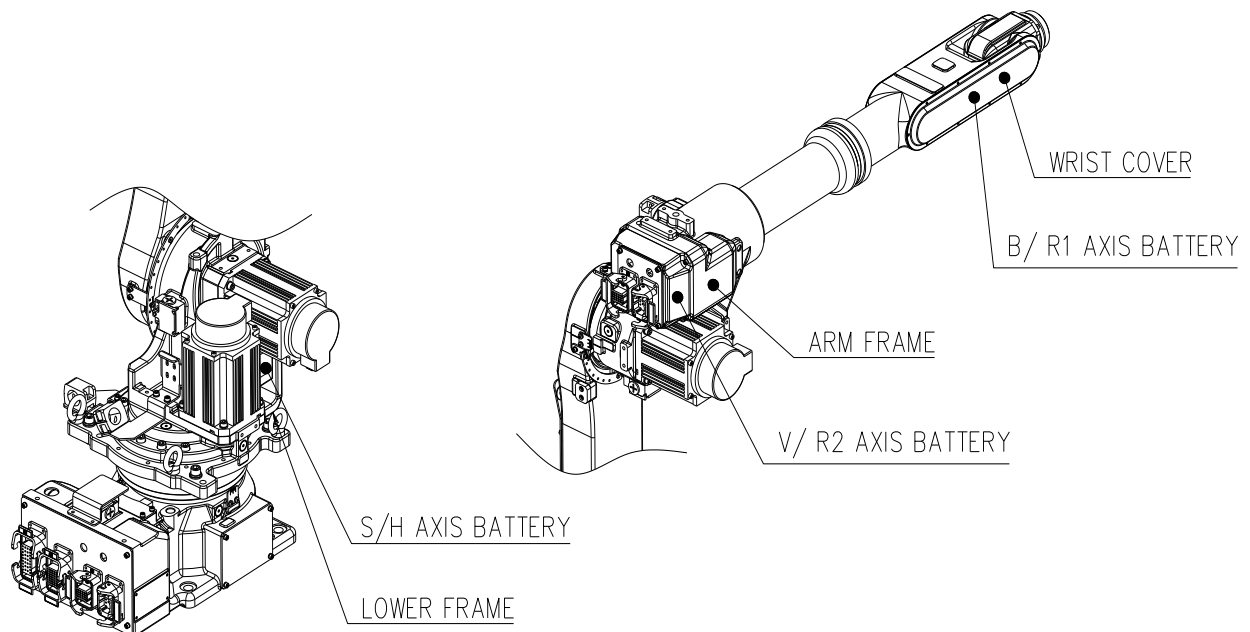


Figure 5.6 Battery replacement location [HA006L]

**Attention**

- ✓ Do not dispose the batteries. Dispose of the battery with industrial waste according to the laws and other rules in the country where the controller is installed.
- ✓ Do not recharge the batteries, otherwise batteries may result in exploding or overheating.
- ✓ Do not use any batteries other than the recommended one.
- ✓ Change the batteries only with the specified one.
- ✓ Do not short circuit the +/- of the battery.
- ✓ Do not expose batteries to high temperature or flame.

5.2.1. Instructions for Battery Storage

- (1) Do not keep the batteries at a high temperature and humidity. Keep it in the well-ventilating place without dew condensation.
- (2) Keep it in a normal temperature, at relatively constant temperature ($20\pm 15^{\circ}\text{C}$) and at relative humidity of less than 70%.
- (3) Check the battery storage every six months, and manage them with first-in-first-out.



5.3. Internal Wiring

Replacement cycle of internal wiring depends on follows.

- ✓ Continuous operation
- ✓ Operating speed
- ✓ Atmosphere/environment

Inspect on a regular basis, every three months and check any damage on the cables or cable protect spring. If any damage, replace it.

Replace the cable every 16,000 operating hours regardless of working condition.



Attention

- ✓ As all the wires are flexible type, do not use any wires other than specified one.
- ✓ Wiring replacement must be done by unit.
- ✓ Do not use any Cable, protective spring, and Hose that have external damage as they may cause future problems.
- ✓ When purchasing robot cables, make inquiry of our service office about wiring type.
- ✓ Specify the length of wiring for connecting the robot with the controller.





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6

Troubleshooting



6. Troubleshooting

HA006A/HA006L

6.1. Troubleshooting Procedure

If a failure occurs during robot's operation, but it does not stem from the controller, it must be caused by damage on machine parts. The way to troubleshoot as quick and easy as possible should be to diagnose the problem. In addition, it is necessary to determine which parts cause the problem.

- (1) Step 1: Which axis occurs the problem?
First of all, check which axis causes the malfunction. In case that it is hard to detect the problem, check the following possible mechanical defaults,
 - Is there any parts making noise?
 - Is there any parts generating an overheating?
 - Is there any parts have a play or backlash?
- (2) Step 2: Which parts have been damaged?
If the abnormal axes are determined, investigate which parts cause trouble. There could be many causes for one phenomenon. Refer to [Table 6-1] for the cause and phenomenon of the trouble.
- (3) Step 3: Dealing with malfunction parts
If the malfunction parts are confirmed, conduct relevant repair procedure based on the chapter 6.3 Diagnostics and Resolutions for Major Parts Failure. Contact our service office if you have any difficulties in dealing with problems.



6.2. Trouble Symptoms and Possible Causes

As shown in [Table 6-1], there may be many parts as the cause of one phenomenon.
Refer to next page to determine which part is malfunction.

Table 6-1 Trouble phenomenon and cause

Defect parts Trouble phenomenon	Reducer	Brake	Motor	Encoder	Backlash	Grease
Overload [Note 1]	○	○	○			
Displacement	○		○	○		
Abnormal sound occurrence	○	○	○			○
Noise in operation [Note 2]			○		○	
Staggering at stop [Note 3]			○	○		
Irregular twitching [Note 4]			○	○		
Abnormal deviation			○	○		
Free fall of an axis	○	○				
Overheating	○	○	○	○		○
Incorrect action and out of control movement			○	○		

[Note 1] Overload ----- Phenomenon occurring when a load exceeds the rated motor load.
In specific, thermal relay of circuit protector is tripped.

[Note 2] Noise in operation ----- Phenomenon which occurs vibration on operation.

[Note 3] Staggering at stop ----- Phenomenon which gives oscillating motion when the robot stops

[Note 4] Irregular twitching ----- Phenomenon which gives sporadic twitching when the robot is not in motion.

6.3. Diagnostics and Resolutions for Major Parts Failure

6.3.1. Reducer

Vibration and abnormal sound will be occurred when a reducer is damaged. In this case, it causes overload and abnormal deviation disturbing normal operation. Sometimes overheating may result. The robot may also become completely immovable, or a position offset error may occur.



[Main Axes (S, H, V)]

When turning [ON][OFF] the brake release switch of axis H and axis V, be sure to take necessary precautions to prevent the ARM from dropping, and then switch the brake release [ON][OFF].

■ Diagnostics

- ① Apply force to the 1st and the 2nd arms to investigate whether the bearings have any gap.
(When a chain block is to be used, maintain the 1st and the 2nd arms in their positions and check whether the bearings have any gap while not applying any load on the reducer.)
- ② Check if peripheral equipment has been contacted with the robot before the abnormality.

■ Resolution

Replace the reducer. A chain block is needed to lift and hang the robot ARM. Contact our service office for any difficulties



[Wrist Axes (R2, B, R1)]

When turning [ON][OFF] the brake release switch, be sure to take necessary precautions to prevent the ARM from dropping, and then switch the brake release [ON][OFF].

■ Diagnostics

- ① Check out any vibration, abnormal sound, or overheating of the reducer when the robot is in operation.
- ② Check out any play in the reducer by shaking the End Effector (such as spot gun and hand devices, etc.) back and forth.
- ③ Turn motor off, with the brake release switch [ON], and check that the axis can be rotated by hand. If not, the reducer is in bad condition.
Check if peripheral equipment has been contacted with the robot before the abnormality.
(Damage may occur to the reducer due to the contacting impact)

■ Resolution

- ① Replace the reducer.
- ② Replace the entire wrist section.
(The replacement of entire wrist should be a quick and reliable resolution as it takes time and necessary equipment for reducer replacement)

6.3.2. Brake

In case of brakes failure, each axis possibly drops with the motors [OFF]. Or, in reverse, brakes possibly operate even with the motors [ON]. The latter causes overload and noise.



When intending to operate the entire robot without the motors [ON], operate it with the brake release switch [ON]. Before turning the switch [ON], take necessary precautions to prevent the ARM from dropping as the robot ARM will drop by gravity.

- **Diagnostics**
Check if the brake can be heard in operation, by turning the brake release switch [ON] [OFF] alternately with the motors [OFF]. If not heard, the brake cable may be broken. (When operating the brake release switch [ON] [OFF], be careful of ARM dropping. The brake release switch is located on the panel in the controller cabinet door.)
- **Resolution**
If cables turn out to be good condition, replace the motor.

6.3.3. Motor

Motor failure causes abnormal operation of robot such as staggering at stop, irregular twitching and noise in operation. Besides, It may cause overheating and abnormal sound.

Check the reducer and fulcrum bearing as well in order to determine which part causes the abnormality. It is because that similar phenomenon is observed when the reducer is damaged.

- **Diagnostics**
Check for overheating and abnormal sound.
- **Resolution**
Replace the motor.

6.3.4. Encoder

Position offset, malfunction, and out of control movement as well as staggering at stop, irregular twitching may occur when the Encoder is in bad condition. This case has nothing to do with such phenomena as mechanical abnormal sound, overheating, and vibration.

- **Diagnostics**
 - ① Check for any encoder data failure.
 - ② Use reference pins and blocks to check the positional data is correct at pin position.
 - ③ Check for any irregular variations in the encoder data when moving each robot axis.
 - ④ Replace the servo amp board(BD542) to check errors.
- **Resolution**
 - ① If cabling turns out to be in good condition without any damage, replace the encoder.
 - ② If there is no error after replacing the servo amp board(BD542), replace the servo amp board.



6.4. Motor and reducer replacement



Caution:

This robot has a brake installed on the motor to maintain the position of the arm and when the motor is disassembled, the arm will fall. To prevent this, hang the arm with the crane or insert a fixating pin to keep the 1st and 2nd arms fixed.

When touching the motor immediately after the robot stops, check the temperature of the motor. The weights of the motor and reducer are as follows. When transporting the motor, be careful.

Please note that entry of dust into the reducer must be prevented and the bolts on the reducer must be tightened to the specified torque when replacing the reducer. Grease must be topped up in the same amount discharged grease.

Table 6-2 Weight (motor)

Model \ Axis	S	H	V	R2	B	R1
HA006A	5.3Kg	5.3kg	5.3kg	0.9Kg	0.9kg	0.9kg
HA006L	9.5kg	9.5kg	6.7kg	1.3kg	0.9kg	0.9kg

Table 6-3 Weight (reducer)

Model \ Axis	S	H	V	R2	B	R1
HA006A	6.3Kg	6.3kg	6.3kg	0.9Kg	0.12kg	0.12kg
HA006L	19.5kg	13.5kg	5.9kg	2.1kg	0.15kg	0.15kg



Warning:

In this work, there is a part performed with the motor [ON]. Therefore, perform the work in pairs. An observer must always be ready to activate an emergency stop. The other performs the work quickly and carefully. An escape route should be determined before starting work.

6.4.1. Necessary Tools and Parts

Table 6-4 Necessary Tools (motor)

Tool Name	Part No.(Model)	Remark
Torque wrench (prepared by user)	M8 Torque wrench (Long type) M6 Torque wrench (Long type) M5 Torque wrench (Long type) M3 Torque wrench (Long type)	Use torque wrench and extension on the market

Table 6-5 Necessary Tools (reducer)

Tool Name	Part No.(Model)	Remark
Torque wrench (prepared by user)	M14 Torque wrench (Short type) M10 Torque wrench (Short type) M8 Torque wrench (Short type) M6 Torque wrench (Short type)	Use torque wrench and extension on the market

Table 6-6 Required part and how to set the zero point by axis

Model	Required part	S	H	V	R2	B	R1
HA006A	Location setting scale	○	○	○			
	Location setting V-groove				○	○	○
HA006L	Location setting scale	○	○	○	○		
	Location setting V-groove					○	○

(When overhauling the robot, you can use the leveler to set the zero point precisely. If you need to calibrate the zero point precisely, please consult with HHI.)

6.4.2. How to Replace Motor (HA006A/HA006L)

- (1) Set the controller to teaching mode and set the robot to standby [ON] condition. If the robot is not in standby [ON] condition, check whether the arm is sufficiently fixated to avoid it from dropping. And then proceed to (4).
- (2) The axis requiring motor replacement takes basic posture.
- (3) For H axis: HA006A - Refer to [Fig. 6.2] / HA006L – Refer to [Fig. 6.8]
For V axis: HA006A - Refer to [Fig. 6.4] / HA006L – Refer to [Fig. 6.8]
For wrist axis (R2, B, R1): Set the zero point for each axis by using the SCALES and V-groove.
- (4) Turn the main power [OFF] with the controller power [OFF].
- (5) Disconnect the connector from the motor.
- (6) Upon disconnecting the motor wire, remove the motor bolts to detach the motor from the robot body.
- (7) Detach the gear from the motor shaft.
Be careful to avoid excessive impact to the motor.
- (8) Assemble the gear after lightly applying grease to the shaft.
The bolt used to attach the gear to the shaft should be cleaned and removed of grease before using. Apply Loctite 243 to the screw part of the bolt, and then tighten it using a torque wrench in a regular torque. Besides, slowly tighten the bolt in a symmetrical order.
- (9) Assemble the motor on the robot after applying a moderate amount of grease to the teeth of gear.
- (10) Connect the connector to the motor.
- (11) After you have replaced the H and V axis motor, newly refill the grease.
- (12) Reset the encoder of the axis whose motor is replaced.



Warning

Before encoder correction, check motor connections, with motors [ON], while pressing the Enable switch for 2~3 seconds.

- (13) Perform the encoder calibration about the axis whose motor is replaced. Refer to the chapter [Encoder Calibration] in the controller operating manual.
- (14) Disassemble the pin or bolt to prevent the H and V axis arm from falling.
- (15) Confirm that there is no error in robot's motion.

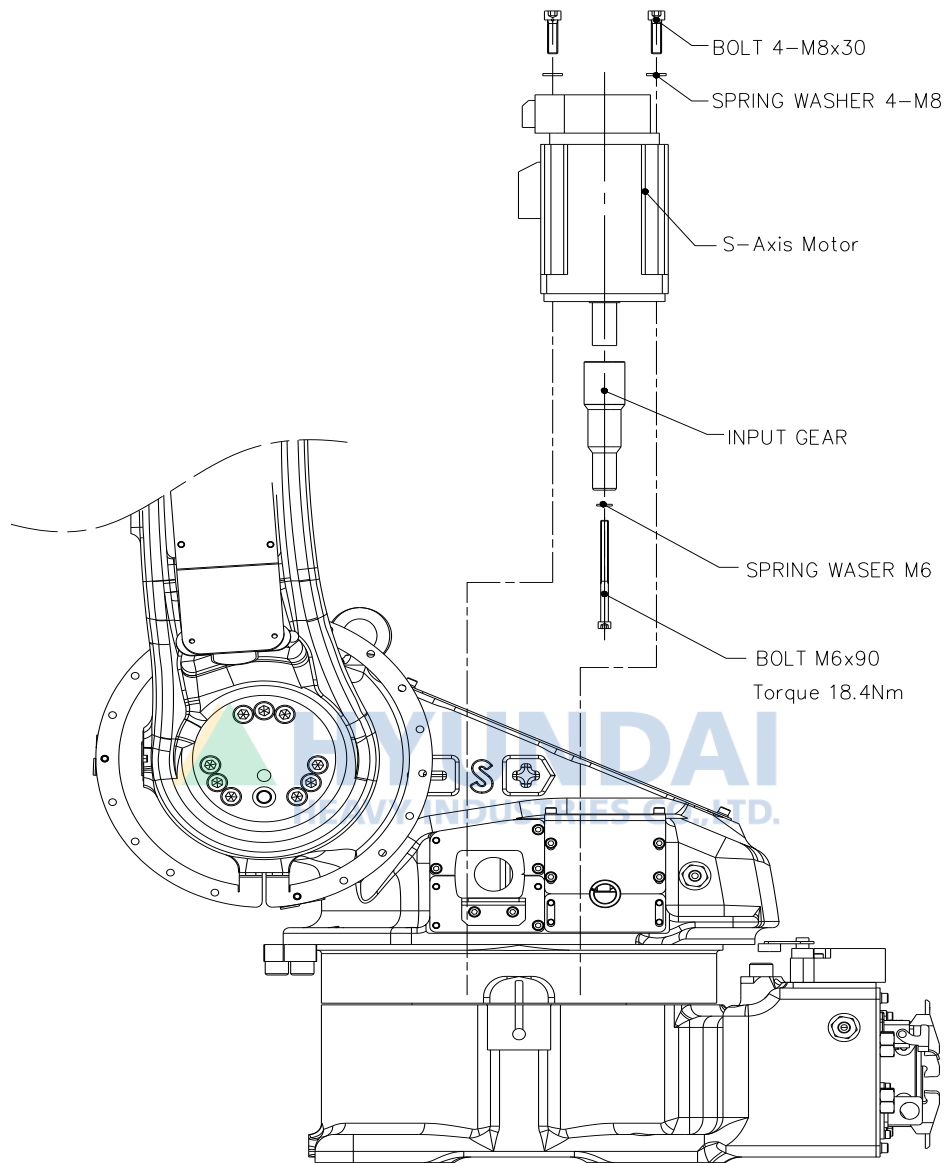


Figure 6.1 S axis motor replacement [HA006A]

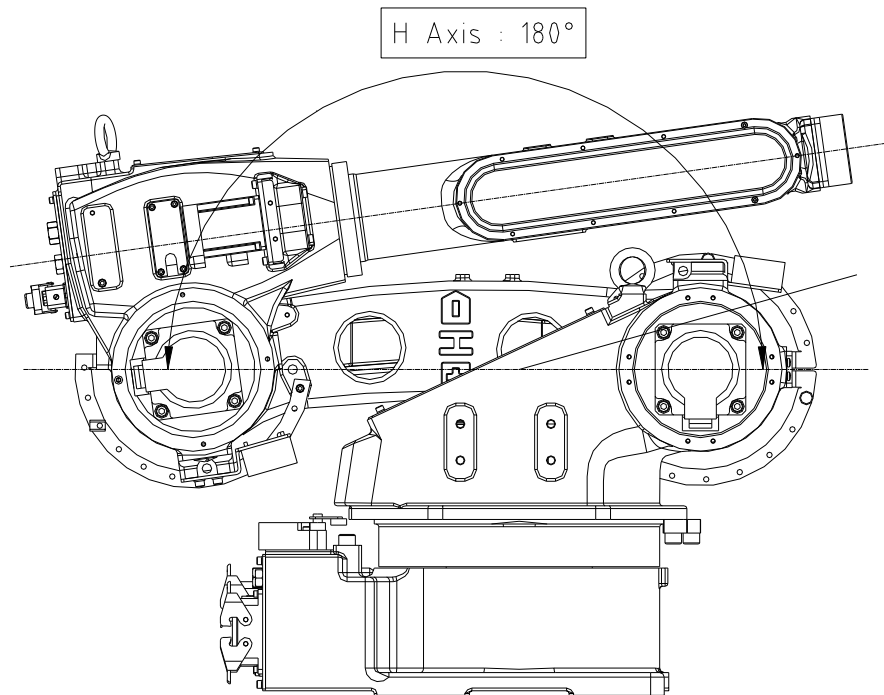


Figure 6.2 Robot position when replacing the H axis motor [HA006A]

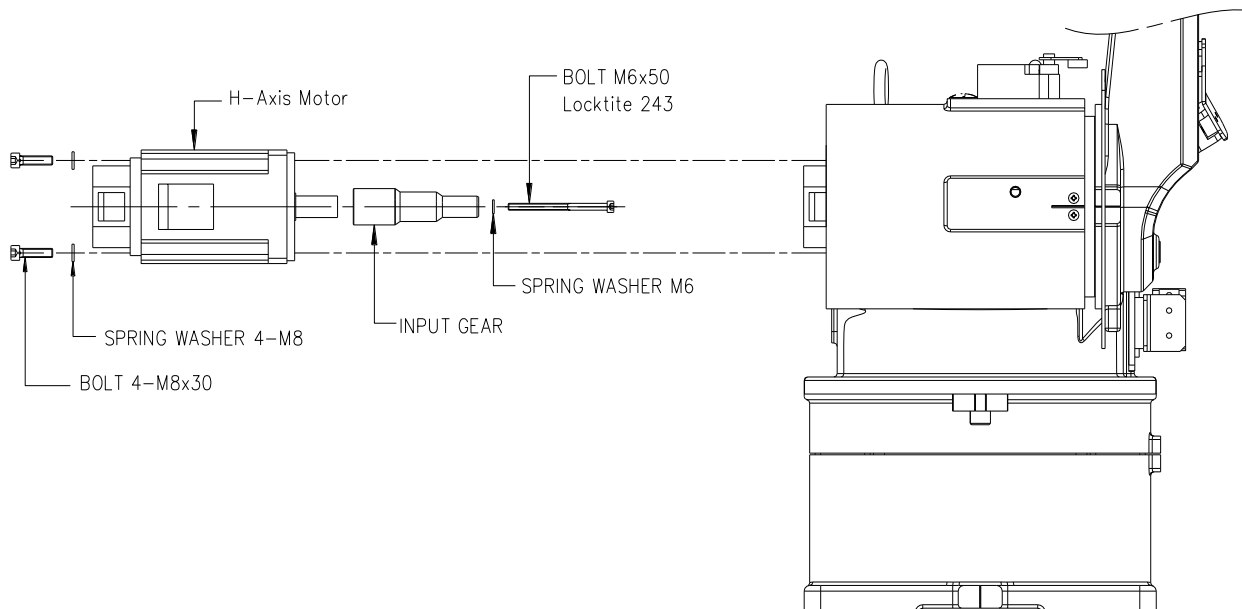


Figure 6.3 H axis motor replacement [HA006A]

**Caution**

When replacing the V axis motor, the upper arm must accurately be aligned to the direction of gravity to the mechanical stopper so that the upper arm does not rotate.

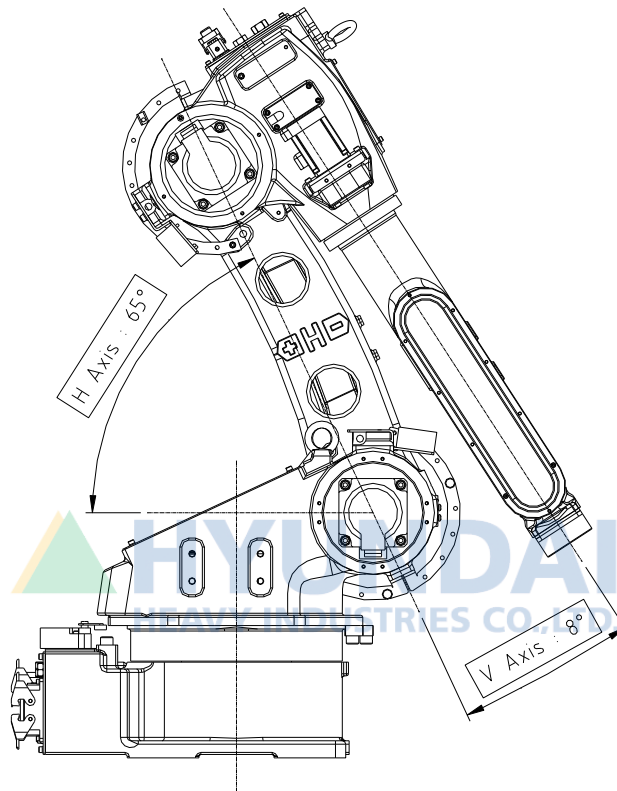


Figure 6.4 Robot position when replacing the V axis motor [HA006A]

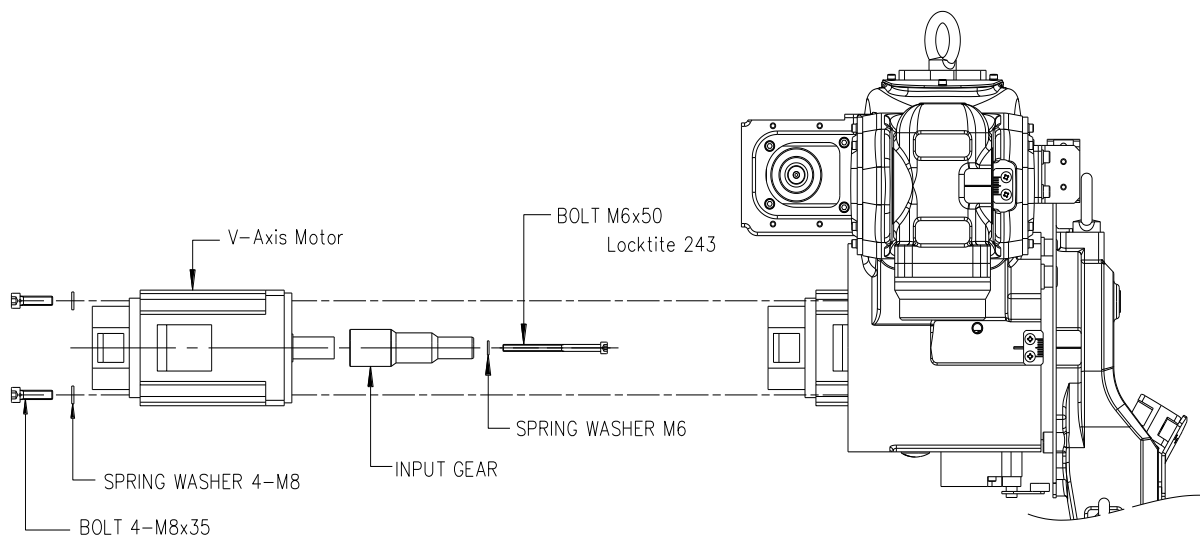


Figure 6.5 V axis motor replacement [HA006A]

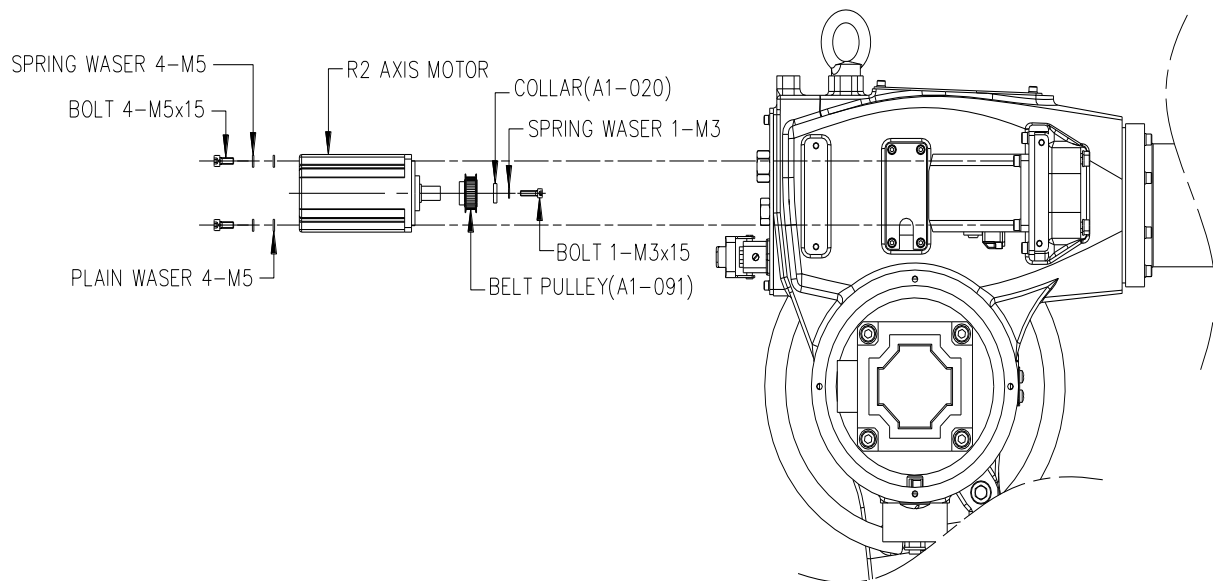


Figure 6.6 R2 axis motor replacement [HA006A]



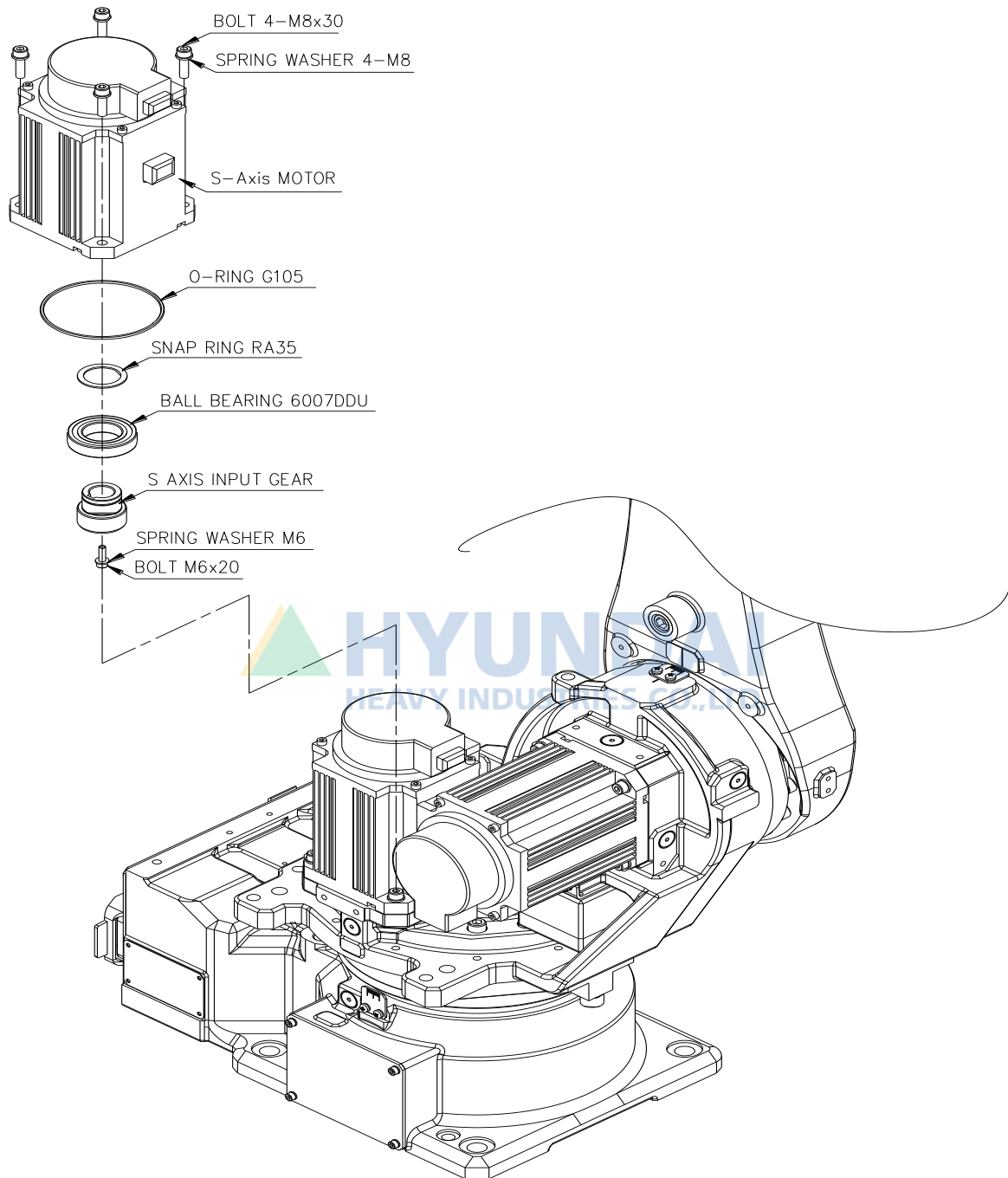


Figure 6.7 S axis motor replacement [HA006L]

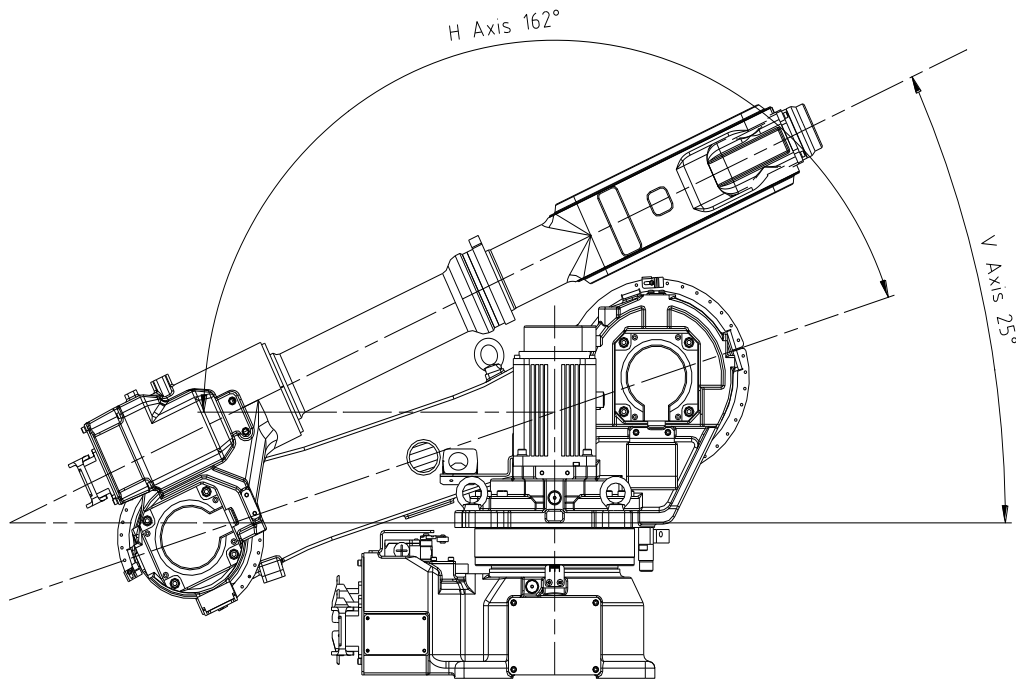


Figure 6.8 Robot position when replacing the H/V axis motor [HA006L]

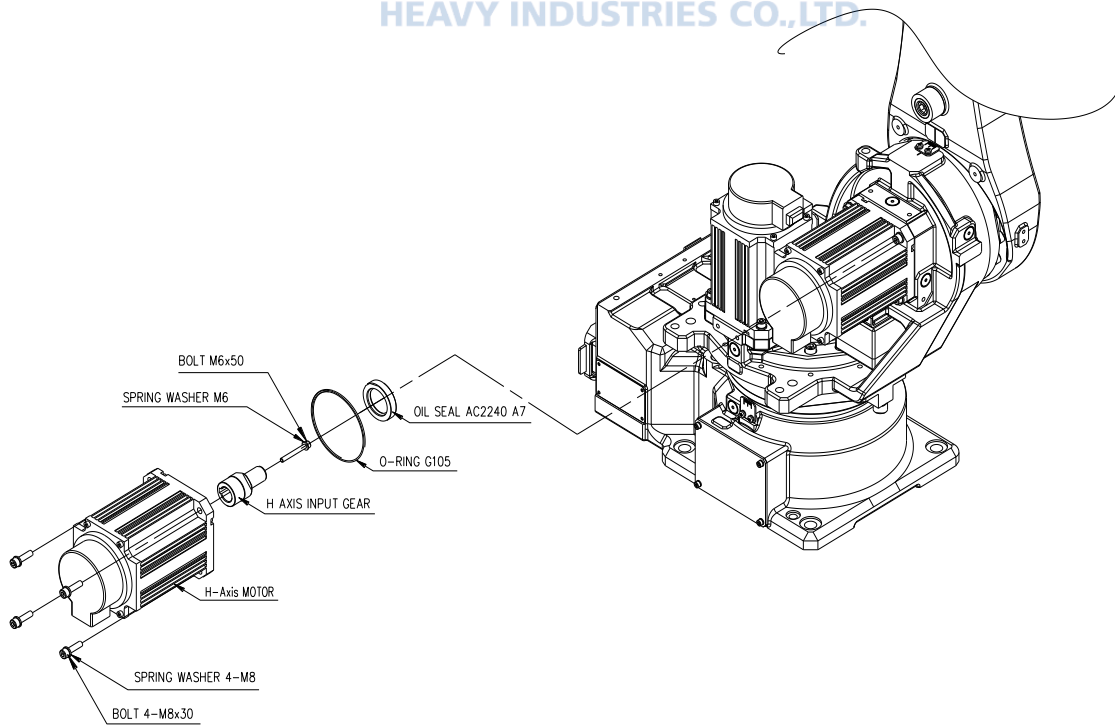


Figure 6.9 H axis motor replacement [HA006L]

**Caution**

When replacing the V axis motor, the upper arm must accurately be aligned to the direction of gravity to the mechanical stopper so that the upper arm does not rotate.

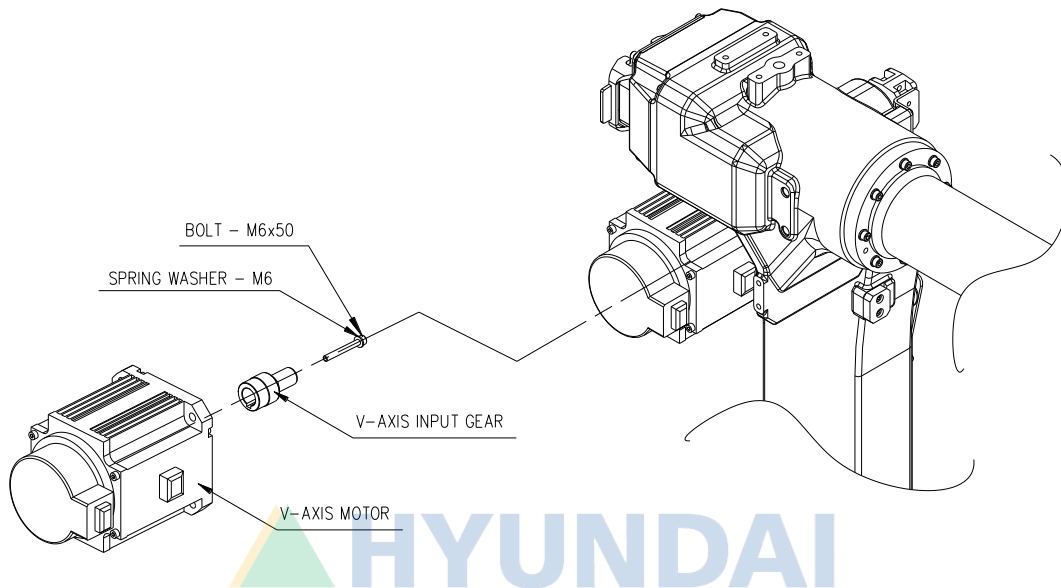


Figure 6.10 V axis motor replacement [HA006L]

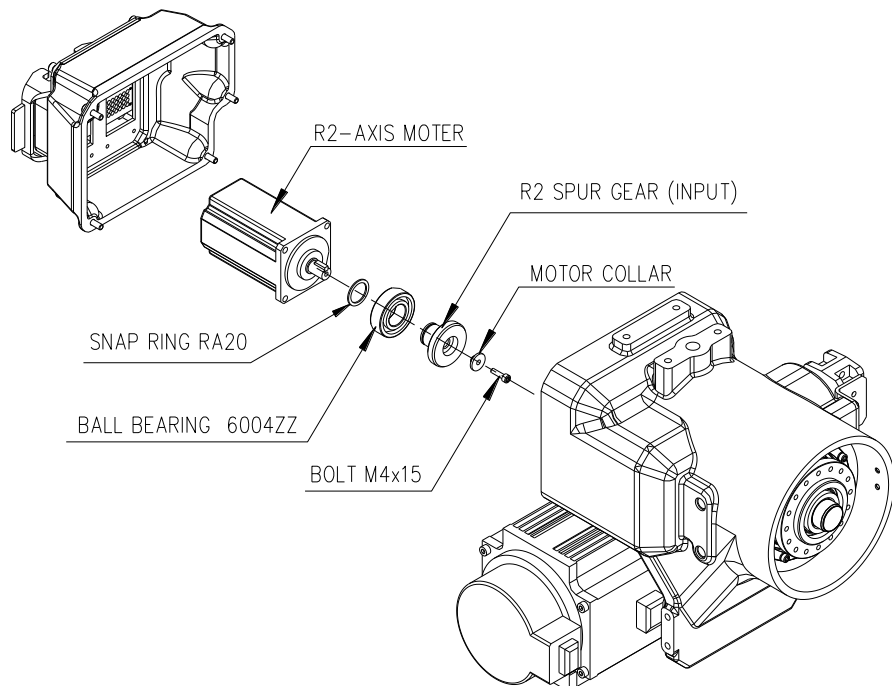


Figure 6.11 R2 axis motor replacement [HA006L]

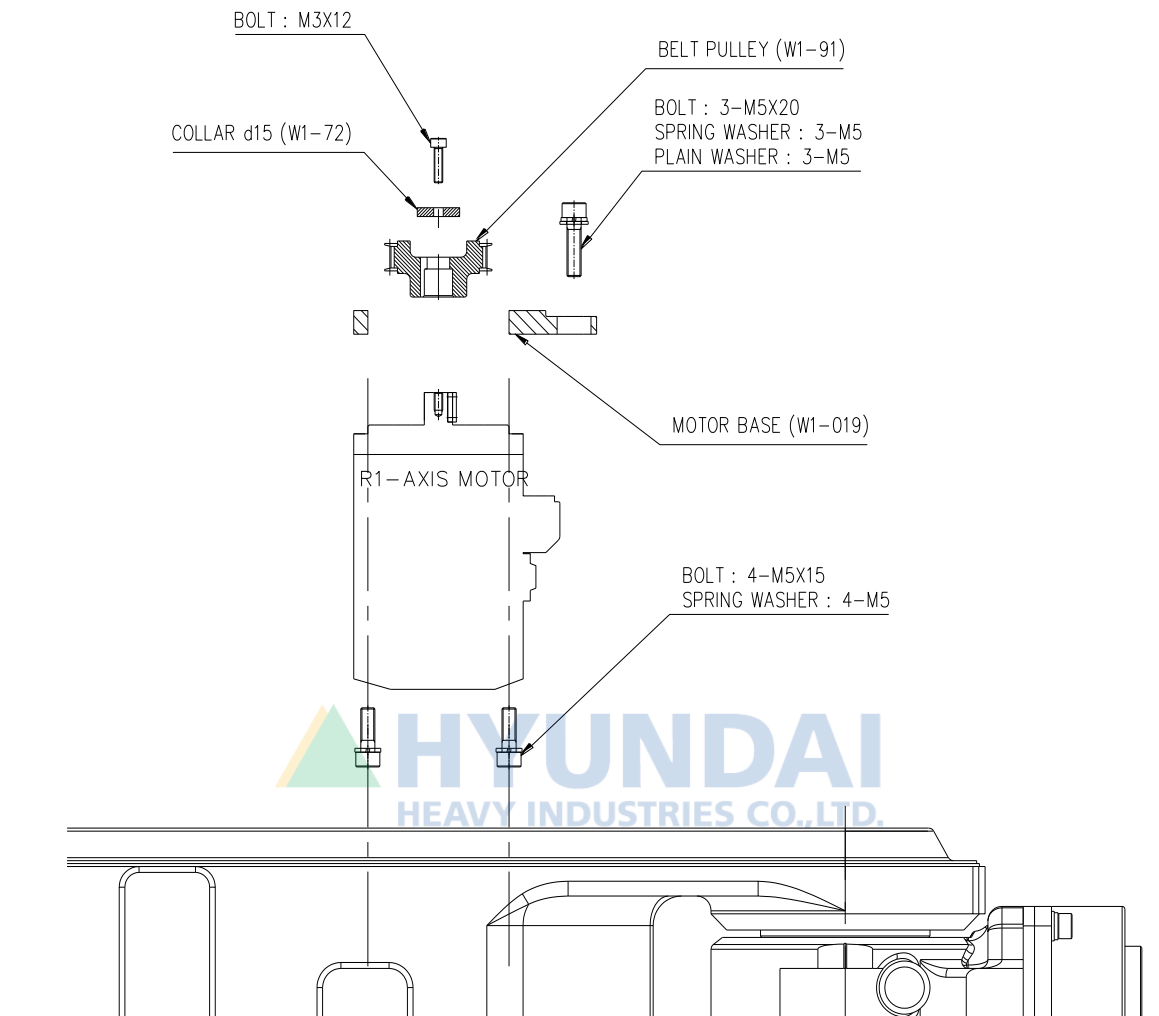


Figure 6.12 B/R1 axis motor replacement [HA006A/HA006L]

6.4.3. Replacing Axis-S Reducer [HA006A]

- (1) Set the controller to teaching mode and set the robot to standby [ON] condition. If the robot is not in standby [ON] condition, check whether the arm is sufficiently fixated to avoid it from dropping. And then proceed to (4).
- (2) The posture of the robot shall be as shown in [Figure 6.13] to prevent the arm from dropping.
- (3) Turn the main power [OFF] with the controller power [OFF].
- (4) Upon disconnecting the motor wire, remove the motor bolts to detach the motor from the robot body.
- (5) With reference to [Figure 6.14], remove the bolt that fixes the adapter to the lower frame.
- (6) Remove the part above the adapter slowly using a crane.
- (7) With reference to [Figure 6.14], remove the bolt on the outlet side of the reducer to detach the adapter.
(The oil seal is assembled to the adapter.)
- (8) Remove the ring (AS568-156) and the bolt on the inlet side of the reducer to detach the reducer.
- (9) Replace the O-ring (AS569-159) for the new reducer before assembling the reducer. Clean and deoil the bolt of the reducer and tighten it using a torque wrench to the specified torque (torque, 15.6 Nm). Bolts need to be tightened in a diagonal sequence.
- (10) Replace the O-ring (AS568-156) for the adapter before assembling the adapter. Clean and deoil the bolt on the adapter and tighten using a torque wrench to the specified torque (torque, 73.5 Nm).
Bolts need to be tightened in a diagonal sequence.
- (11) Assemble the part above the adapter with the adapter slowly using a crane, which had been removed in Step (6).
- (12) With reference to [6.4.2], assemble the motor and connect the motor wire.
- (13) Fill up with the specified grease.
- (14) Confirm that there is no error in robot's motion.

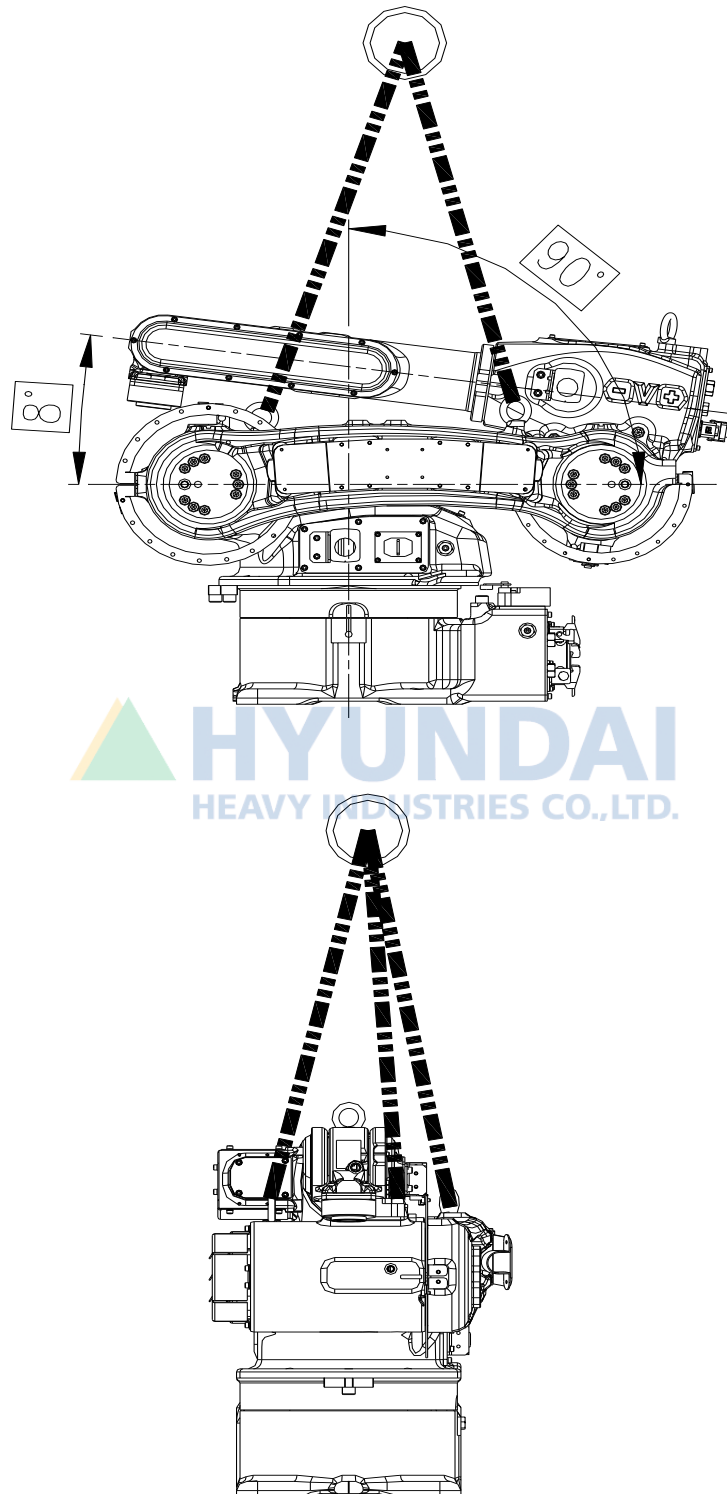


Figure 6.13 Robot position when replacing the S axis reducer [HA006A]

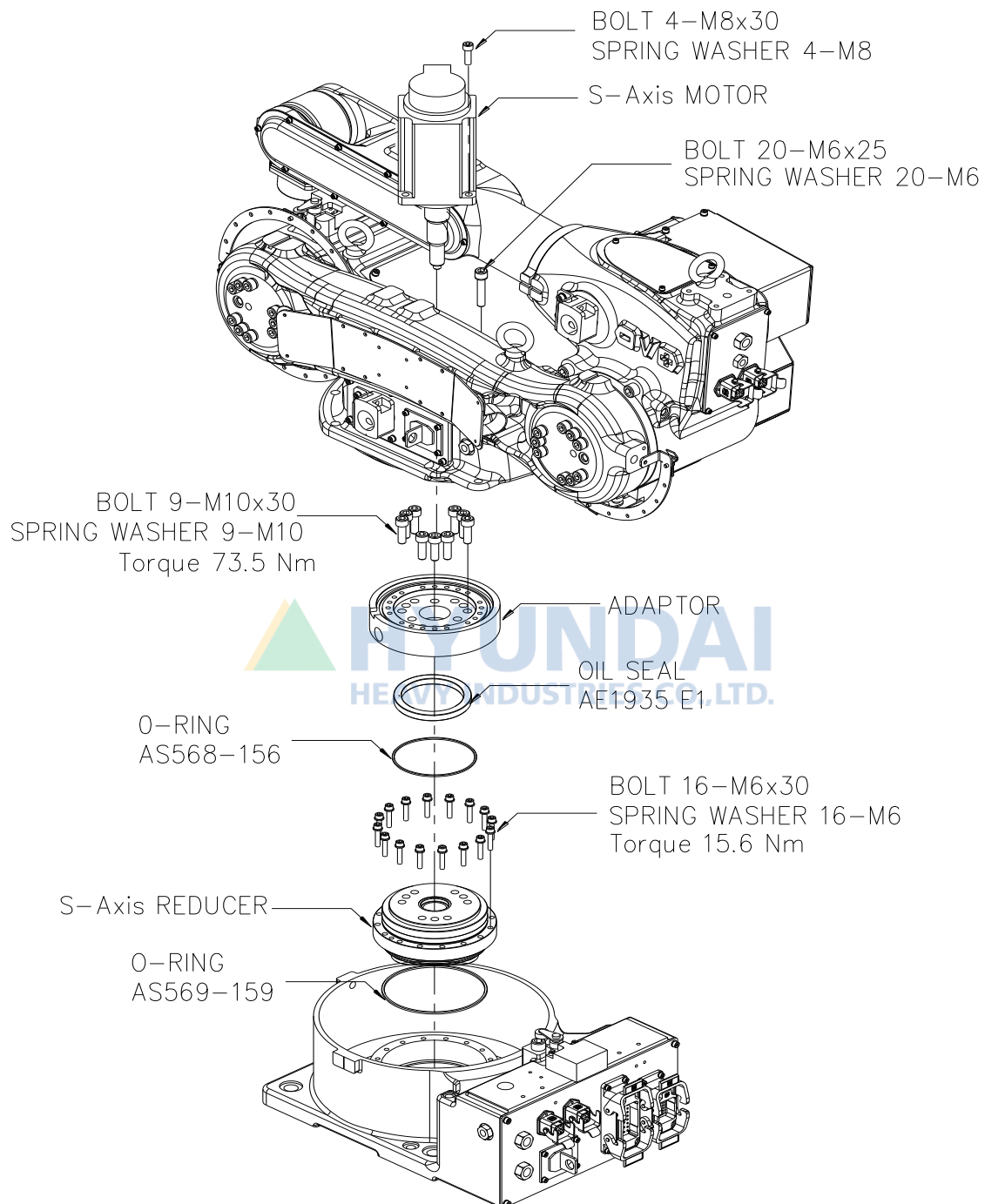


Figure 6.14 Axis-S Reducer Disassembly Diagram [HA006A]

6.4.4. Replacing Axis-H, V Reducer [HA006A]

- (1) Set the controller to teaching mode and set the robot to standby [ON] condition. If the robot is not in standby [ON] condition, check whether the arm is sufficiently fixated to avoid it from dropping. And then proceed to (4).
- (2) The posture of the robot shall be as shown as below to prevent the arm from dropping.
For Axis-H: refer to [Figure 6.15]
For Axis-V: refer to [Figure 6.17]
- (3) Turn the main power [OFF] with the controller power [OFF].
- (4) Remove the motor wire and remove the bolt from the motor to remove the motor from the robot body.
- (5) With reference to the following figure, remove the bolt from the outlet side of the reducer.
For Axis-H: refer to [Figure 6.16]
For Axis-V: refer to [Figure 6.18]
- (6) Remove the part above the outlet side of the reducer slowly using a crane.
- (7) With reference to the figure in (5), remove the O-ring (AS568-156).
- (8) Upon removal of the bolt from the inlet side of the reducer, remove the reducer.
- (9) Replace the O-ring (AS569-159) for the new reducer before assembling the reducer. Clean and deoil the bolt of the reducer and tighten it using a torque wrench to the specified torque. (Torque, 15.6 Nm).
Bolts need to be tightened in a diagonal sequence.
- (10) Replace the O-ring (AS568-156).
- (11) Assemble the part above the adapter with the reducer slowly using a crane, which had been removed in Step (6). Clean and deoil the bolt of the reducer and tighten it using a torque wrench to the specified torque (torque, 73.5 Nm).
Bolts need to be tightened in a diagonal sequence.
- (12) With reference to [6.4.2], assemble the motor and connect the motor wire.
- (13) Fill up with the specified grease.
- (14) Confirm that there is no error in robot's motion.

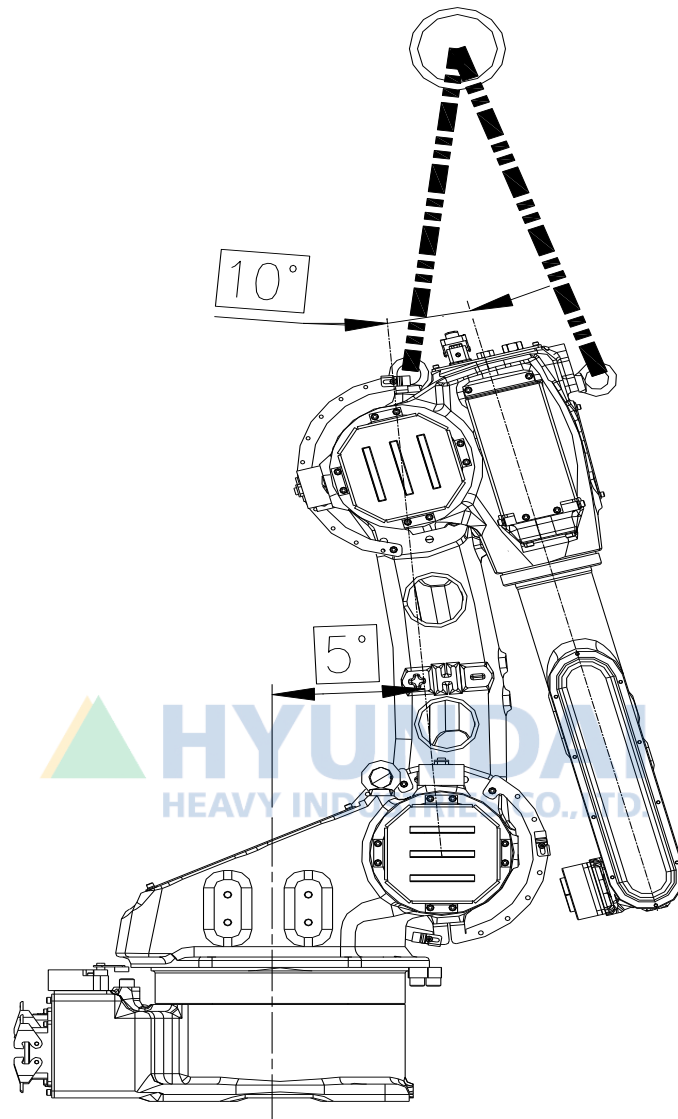


Figure 6.15 Robot position when replacing the H axis reducer [HA006A]

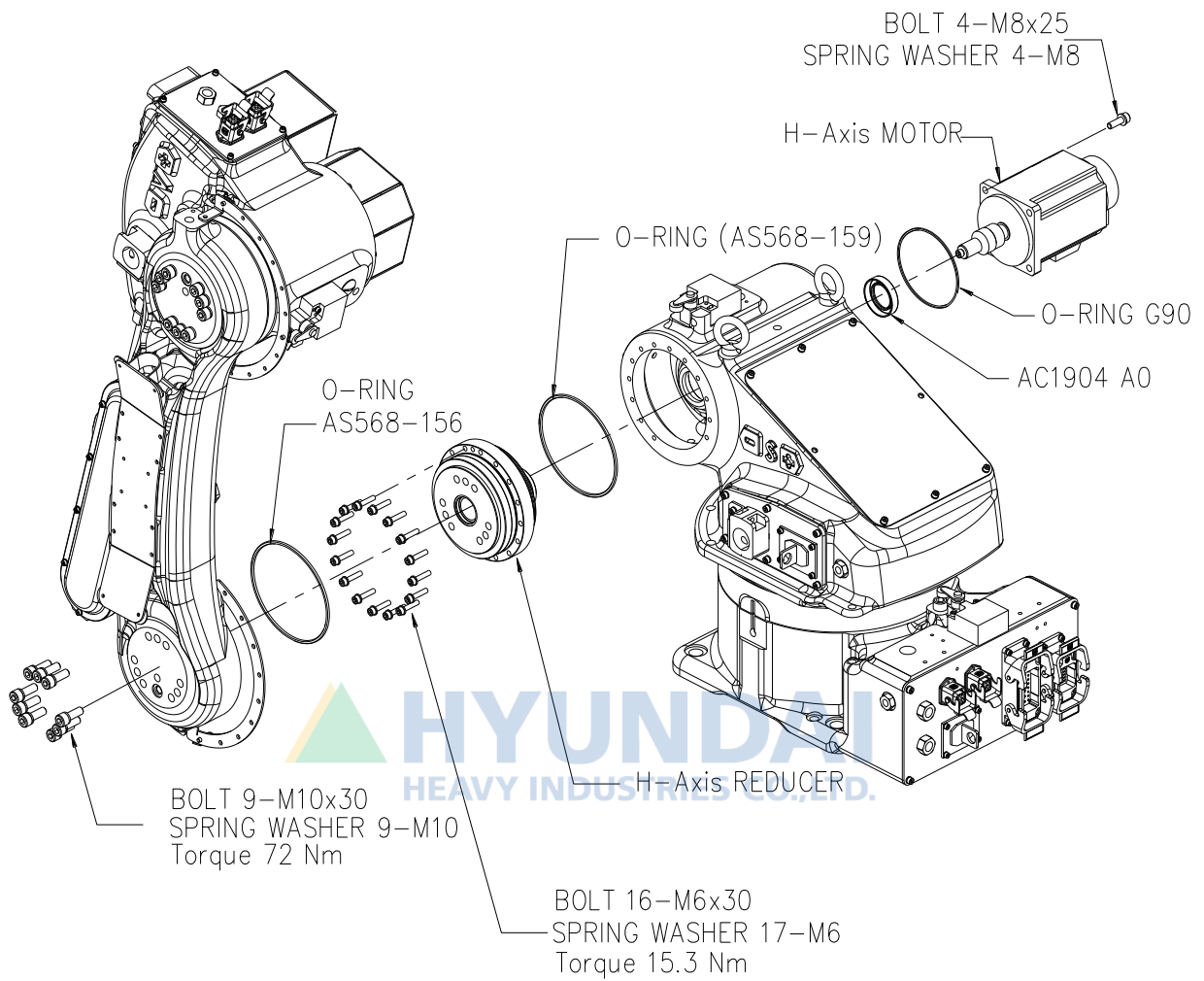


Figure 6.16 Axis-H Reducer Disassembly Diagram [HA006A]

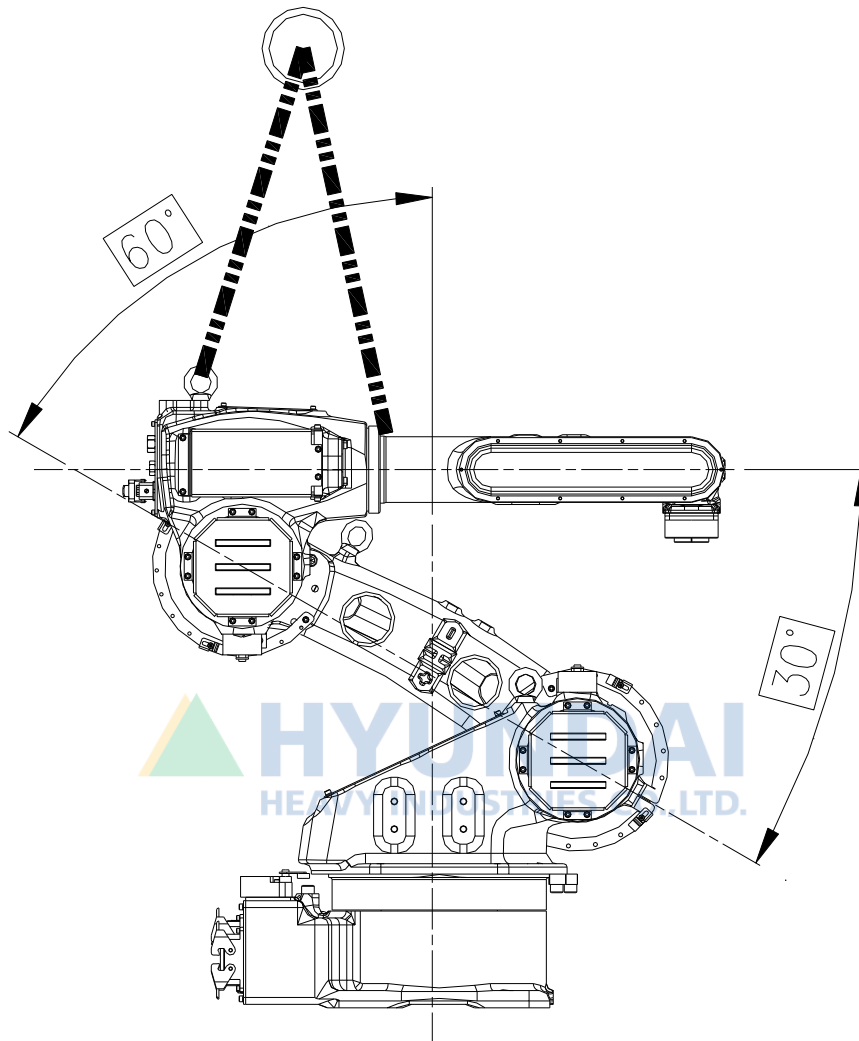


Figure 6.17 Robot position when replacing the V axis reducer [HA006A]

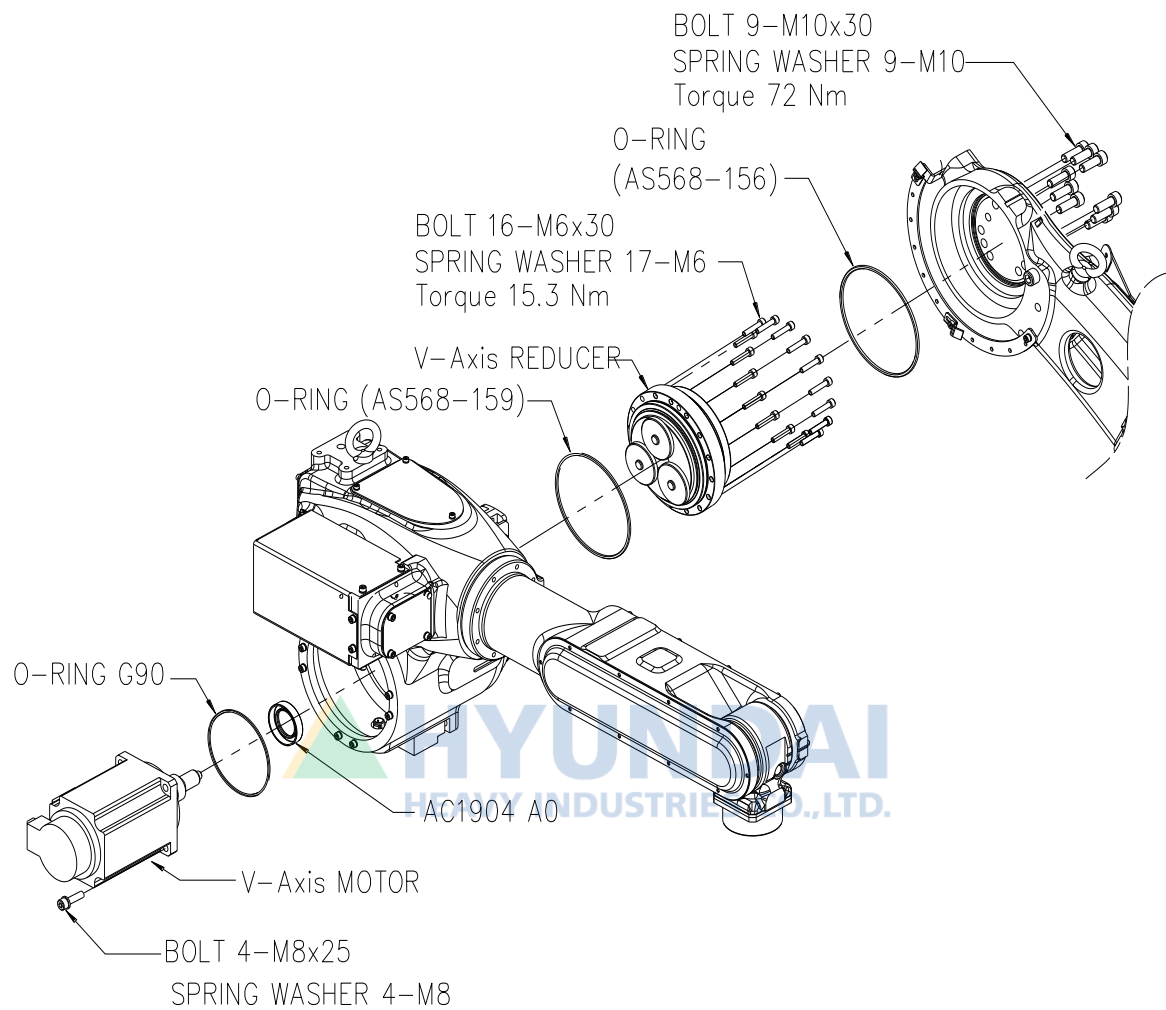


Figure 6.18 Axis-V Reducer Disassembly Diagram [HA006A]

6.4.5. Replacing Axis-S Reducer [HA006L]

- (1) Set the controller to teaching mode and set the robot to standby [ON] condition. If the robot is not in standby [ON] condition, check whether the arm is sufficiently fixated to avoid it from dropping. And then proceed to (4).
- (2) The posture of the robot shall be as shown in [Figure 6.19] to prevent the arm from dropping.
- (3) Turn the main power [OFF] with the controller power [OFF].
- (4) Remove the motor wire and remove the bolt from the motor to remove the motor from the robot body.
- (5) With reference to [Figure 6.20], remove the bolt from the outlet side of the reducer.
- (6) Remove the part above the outlet side of the reducer slowly using a crane.
- (7) With reference to [Figure 6.20], remove the ball bearing 6816ZZ, center gear, ball bearing 6816ZZ, and O-ring AS(ARP)568-173.
- (8) Remove the bolt from the inlet side of the reducer to remove the reducer.
- (9) Remove the bolt from the cable hollow to remove the cable hollow.
- (10) Replace the O-ring (G70) and assemble the cable hollow.
- (11) Replace the O-ring AS(ARP)568-165 and AS(ARP)568-173 for the new reducer and assemble the reducer. Clean and deoil the bolt of the reducer and tighten it using a torque wrench to the specified torque (torque, 200.7 Nm).
Bolts need to be tightened in a diagonal sequence.
- (12) Assemble the reducer with the ball bearing 6816 ZZ, center gear, and ball bearing 6816ZZ. (If the bearing is damaged, replace with a new one.)
- (13) Assemble the part above the outlet side with the reducer slowly using a crane, which had been removed in Step (6). Clean and deoil the bolt of the reducer and tighten using a torque wrench to the specified torque (torque, 72 Nm).
Bolts need to be tightened in a diagonal sequence.
- (14) With reference to [6.4.2], assemble the motor and connect the motor wire.
- (15) Fill up with the specified grease.
- (16) Confirm that there is no error in robot's motion.

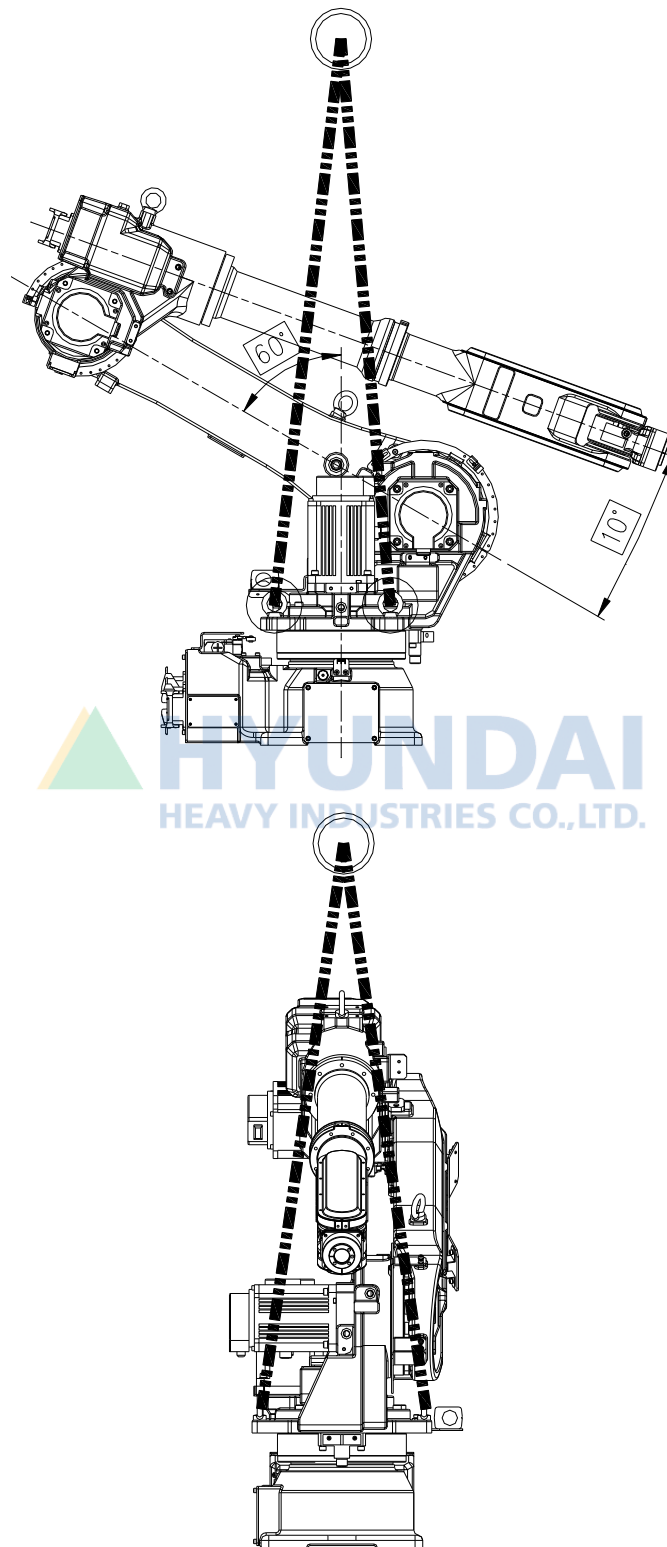


Figure 6.19 Robot position when replacing the S axis reducer [HA006L]

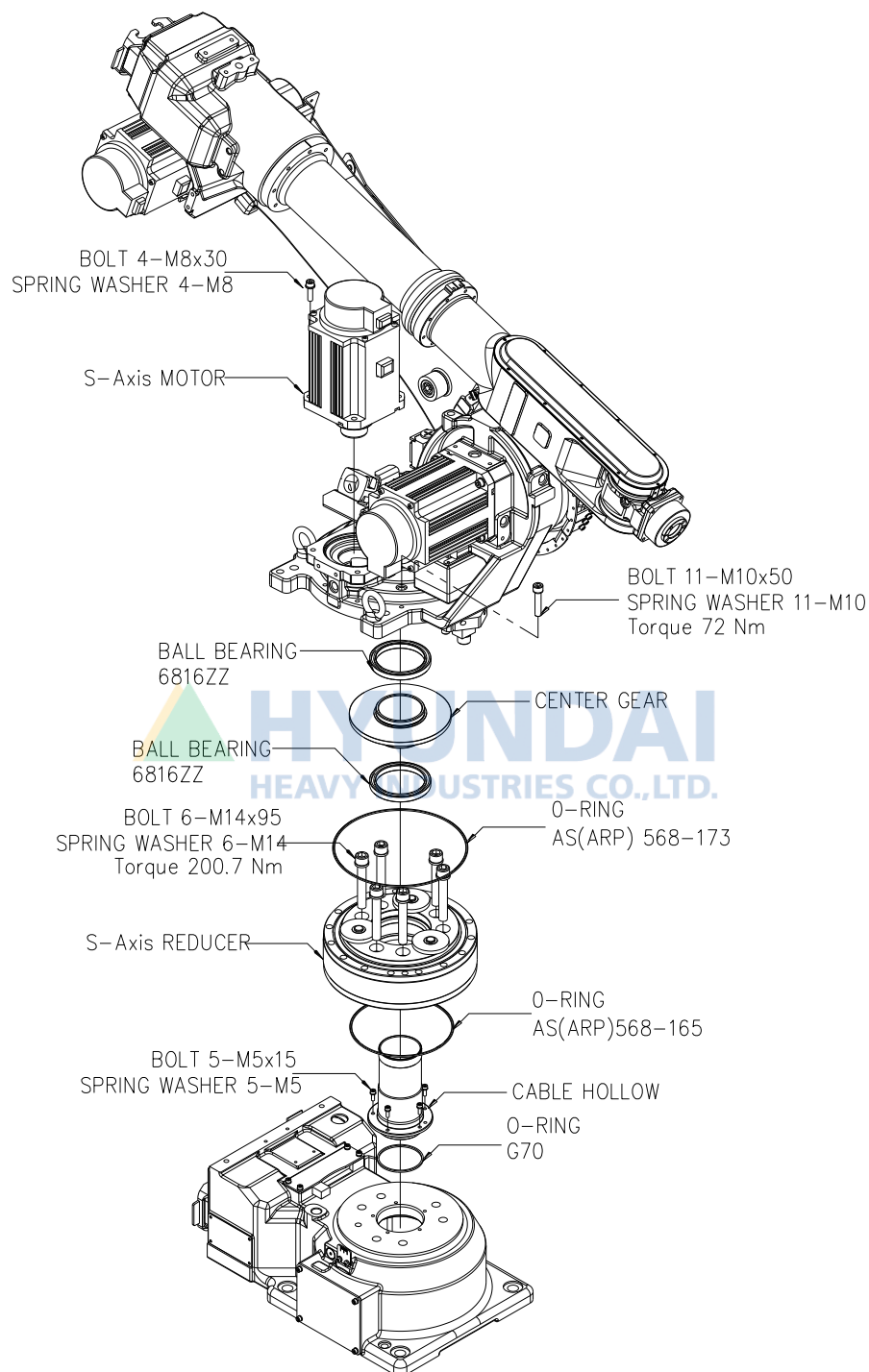


Figure 6.20 Axis-S Reducer Disassembly Diagram [HA006L]

6.4.6. Replacing Axis-H, Axis-V Reducer [HA006L]

- (1) Set the controller to teaching mode and set the robot to standby [ON] condition. If the robot is not in standby [ON] condition, check whether the arm is sufficiently fixated to avoid it from dropping. And then proceed to (4).
- (2) The posture of the robot shall be as shown as below to prevent the arm from dropping.
For Axis-H: refer to [Figure 6.21]
For Axis-V: refer to [Figure 6.23]
- (3) Turn the main power [OFF] with the controller power [OFF].
- (4) Remove the motor wire and remove the bolt from the motor to remove the motor from the robot body.
- (5) With reference to the following figure, remove the bolt from the outlet side of the reducer.
For Axis-H: refer to [Figure 6.22]
For Axis-V: refer to [Figure 6.24]
- (6) Remove the part above the outlet size of the reducer slowly using a crane.
- (7) With reference to the figure in (5), remove the O-ring.
For Axis-H: O-ring AS568-163
For Axis-V: O-ring AS568-156
- (8) Remove the bolt from the inlet side of the reducer to remove the reducer.
- (9) Replace the O-ring for the new reducer and assemble the reducer. Clean and deoil the bolt of the reducer and tighten it using a torque wrench to the specified torque (torque, 15.3 Nm). Bolts need to be tightened in a diagonal sequence.
For Axis-H: O-ring AS568-163 / G175
For Axis-V: O-ring AS568-156 / G130
- (10) Assemble the part above the outlet side of the reducer, which had been removed in Step (6), using a crane. Clean and deoil the bolt for the reducer and tighten using a torque wrench to the specified torque (torque, 36.5 Nm). Bolts need to be tightened in a diagonal sequence.
- (11) With reference to [6.4.2], assemble the motor and connect the motor wire.
- (12) Fill up with the specified grease.
- (13) Confirm that there is no error in robot's motion.

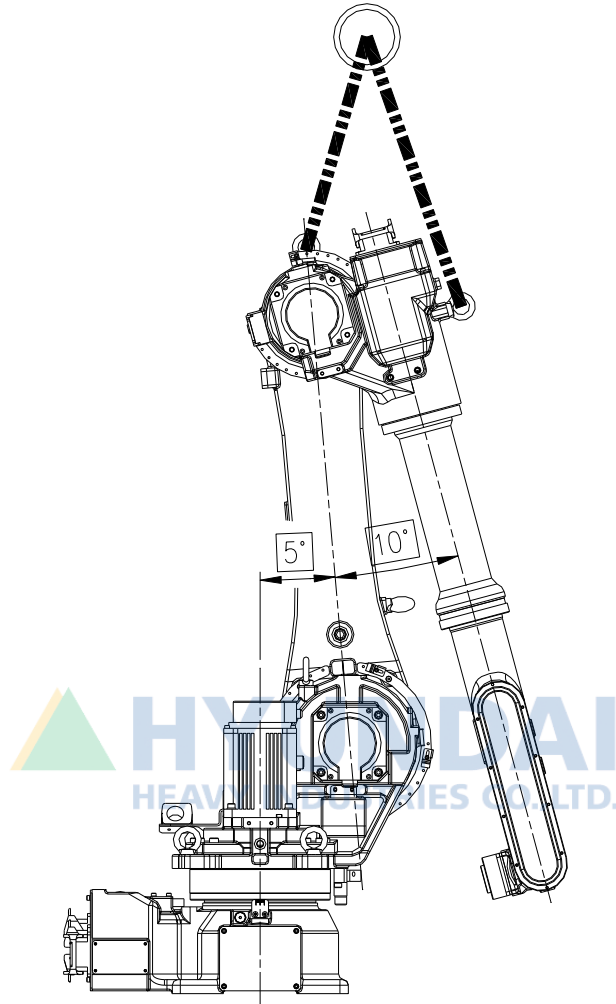


Figure 6.21 Robot position when replacing the H axis reducer [HA006L]

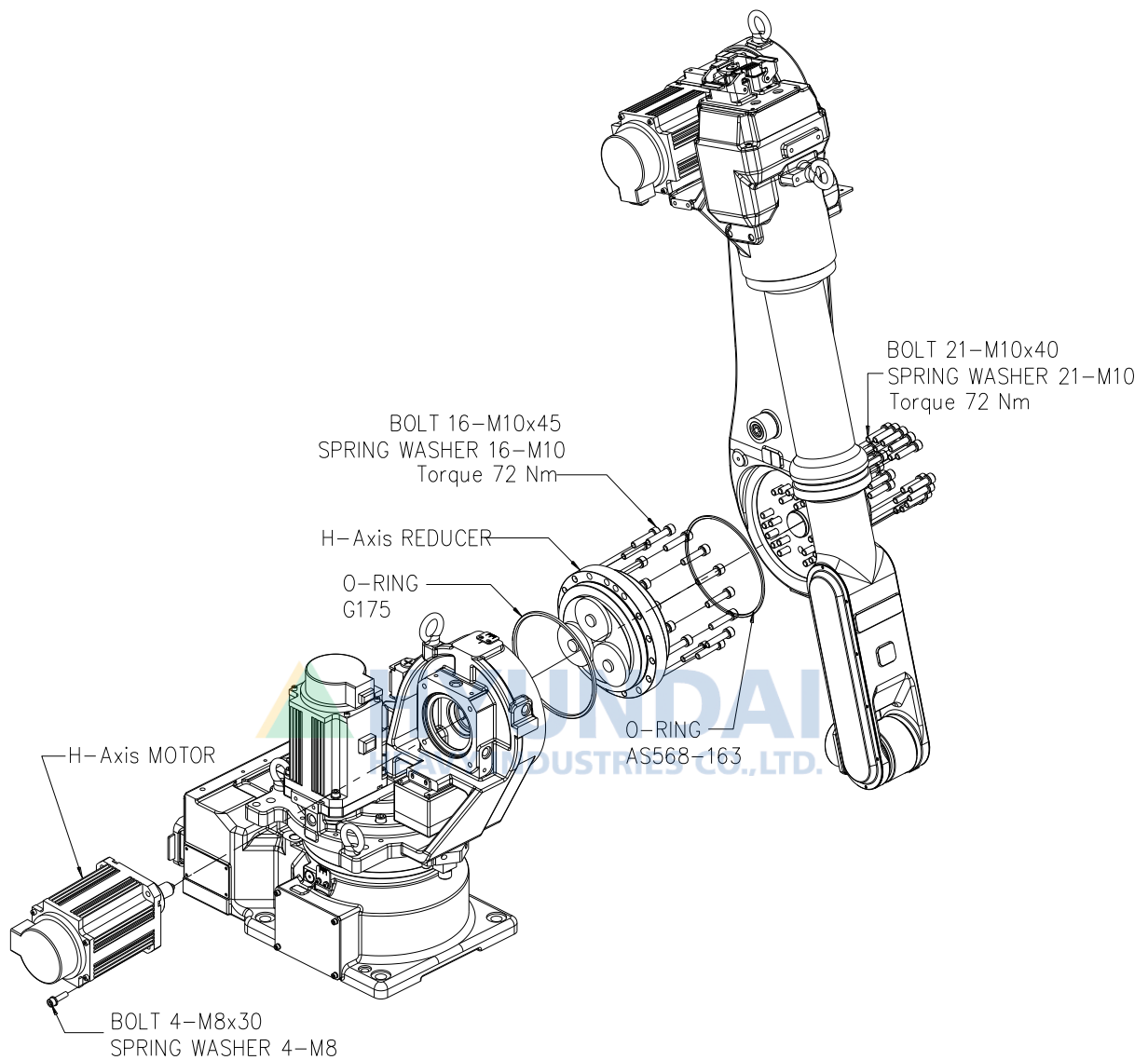


Figure 6.22 Axis-H Reducer Disassembly Diagram [HA006L]

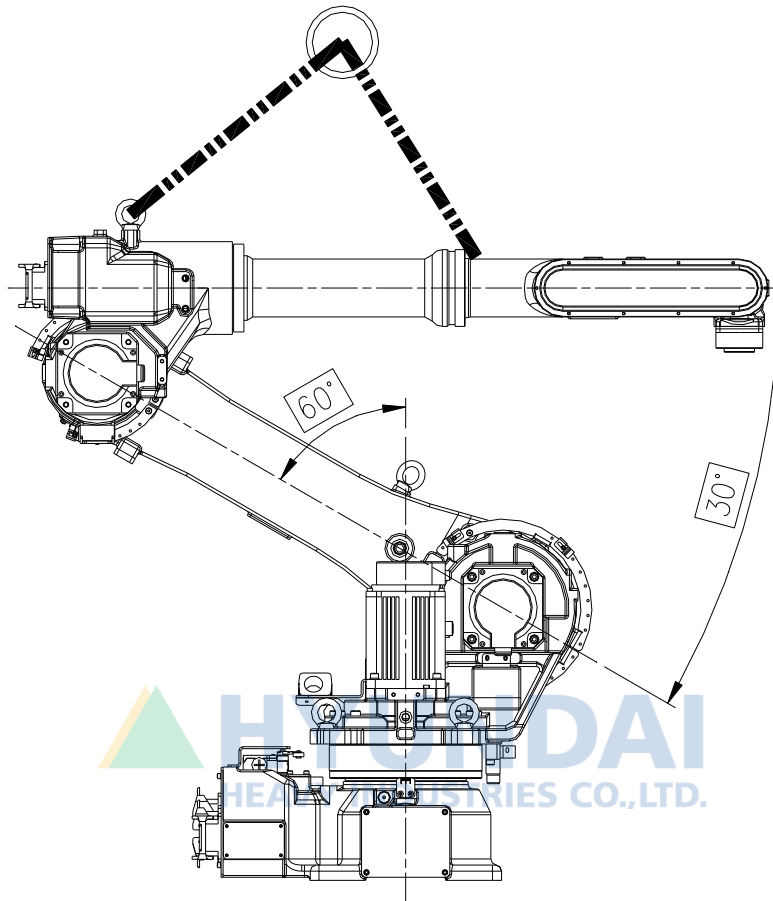


Figure 6.23 Robot position when replacing the V axis reducer [HA006L]

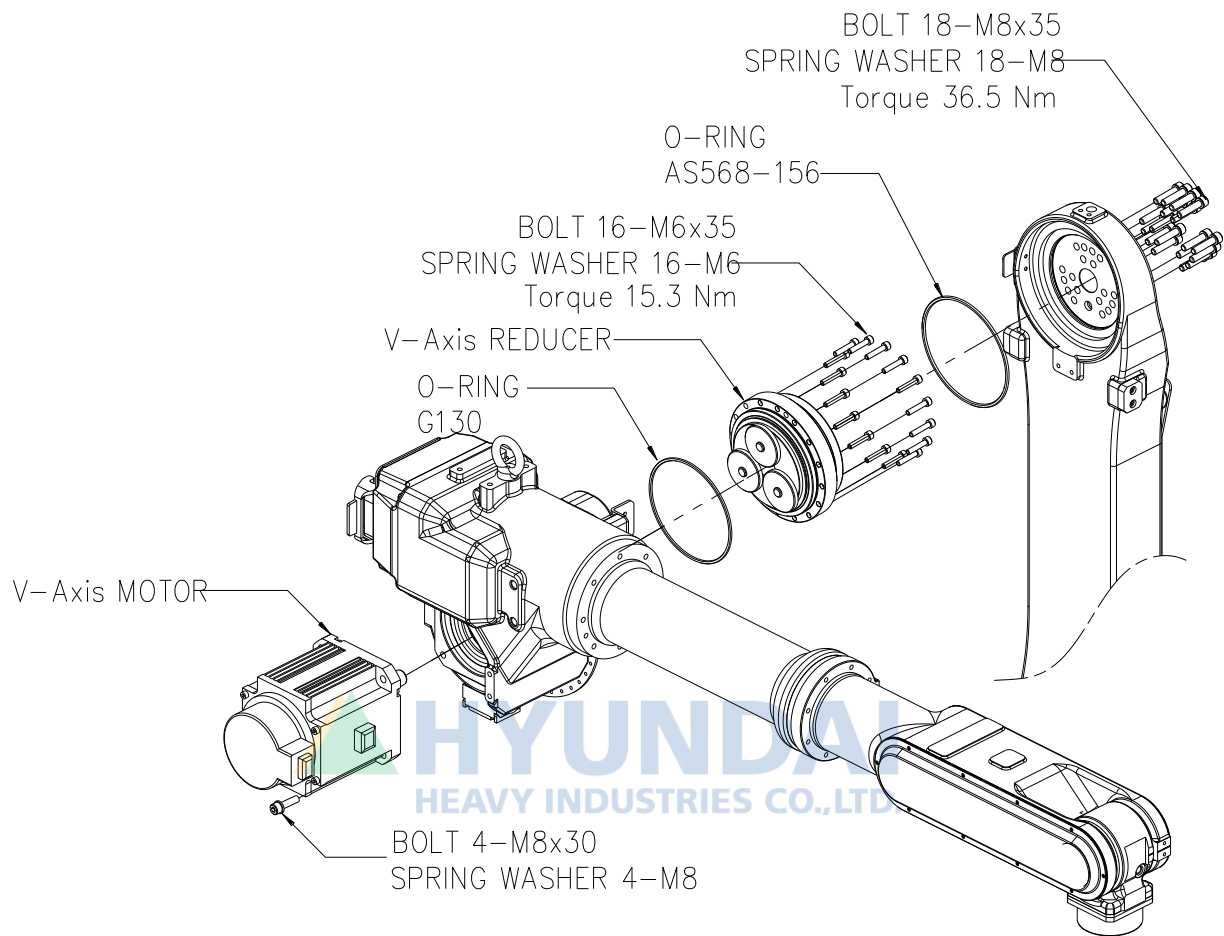


Figure 6.24 Disassembly of Axis-V Reducer [HA006L]

6.5. Encoder Zero Setting

It is necessary to reset the origin when encoder data has been corrupted due to some problems and when the motor is replaced.

A scale or V-groove is used to determine the standard posture position for each axis of the robot. When the motor is replaced by the user, set the encoder using the scale or V-groove to have each axis at its original point.



Warning

In this work, there is a part performing in the state of motor [ON]. Therefore, this work must be performed in pairs. One must always be ready to activate an emergency stop. The other must perform the work quickly but carefully.

An escape route should be determined before starting work.

6.5.1. Zero Setting

- (1) Set the controller to teaching mode and set the robot to standby [ON] condition.
If the robot cannot be set to standby [ON] condition due to issues, use the brake cancel switch to set the reference location of the robot.
- (2) Move each axis to the basic posture to align it with the scale or V-groove.
- (3) Reset the Encoder. Refer to 『6.5.2 Encoder Reset』 for the method of encoder reset.
- (4) Correct the encoder. Refer to 『Controller Operation Manual』 .
- (5) Confirm that there is no problem in robot motion.

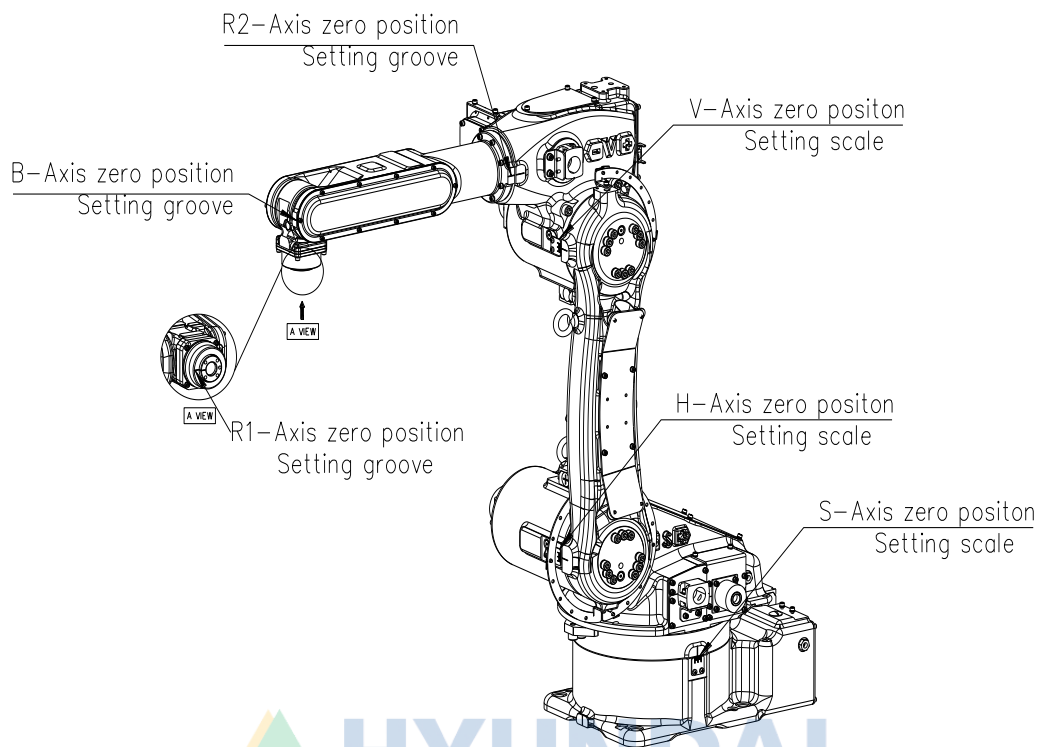


Figure 6.25 Zero point setting method [HA006A]

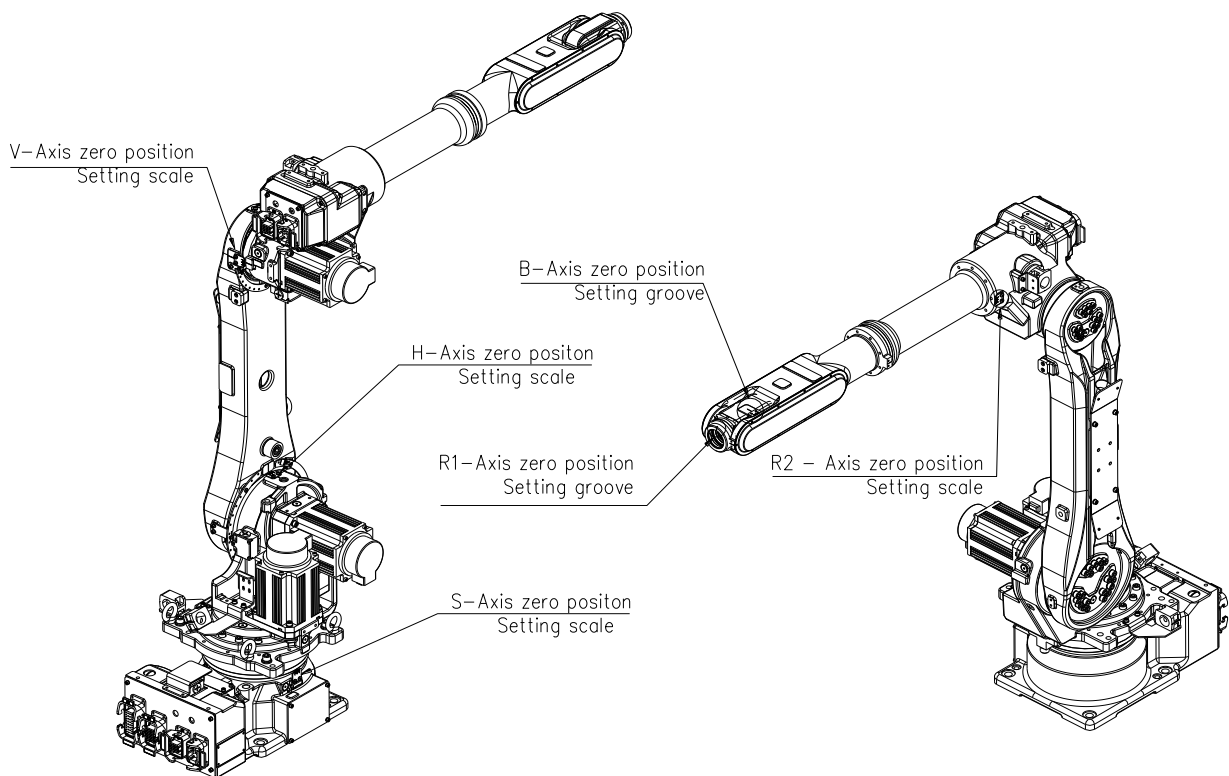
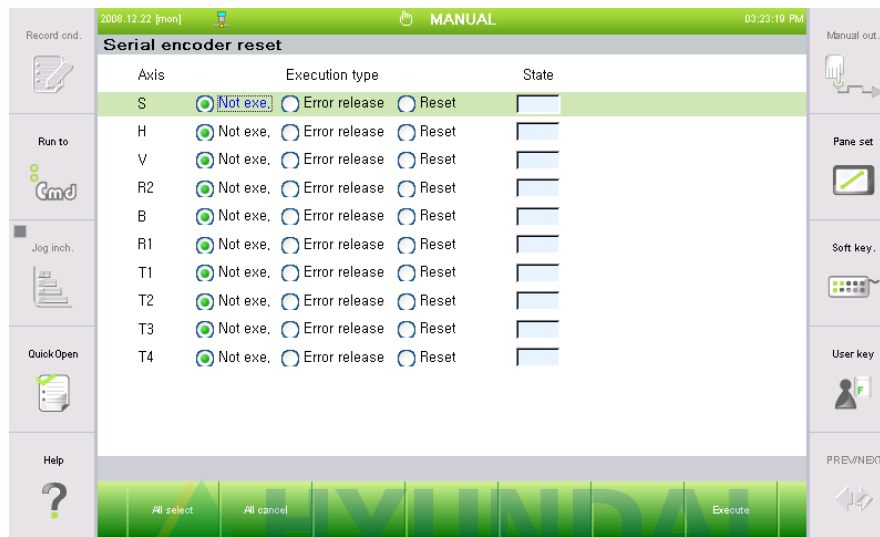


Figure 6.26 Zero point setting method [HA006L]

6.5.2. Encoder Reset

- (1) Turn off the motor.
- (2) Open the serial encoder reset window. (『F2]: System』 → 『5: Initialize』 → 『4: Serial encoder reset』)



- (3) Use keys like [↓], [↑], [SHIFT] + [←] [→] to move to a desirable axis, then press the [Execute] key.
- (4) After the encoder is reset, please make sure the controller power is turned on.

6.5.3. Encoder offset and Selection

- It is necessary to compensate encoder data for the basic position of each axis.
- Refer to 『Encoder offset』 in the Controller Manual for details.

[Encoder offset Screen]

	Adjust[%s]	Current[%s]	Angle[deg]
S	FFC00A28 [hex]	003FF5DD [hex]	0.708 [deg]
H	FFC00803 [hex]	003FF7FD [hex]	91.230 [deg]
V	FFC01223 [hex]	003FEDDD [hex]	1.452 [deg]
R2	FFC00020 [hex]	003FFFE0 [hex]	0.225 [deg]
B	FFC0054B [hex]	003FFAB5 [hex]	-90.740 [deg]
R1	FFC01EFE [hex]	003FE102 [hex]	3.487 [deg]
T1	0008843A [hex]	FFF77BC6 [hex]	-1886.396 [mm]
T2	FF8F1683 [hex]	0090E97D [hex]	-2104.792 [mm]
T3	FFC002FA [hex]	003FFD06 [hex]	-0.116 [deg]
T4	FFC00EBT [hex]	003FF14F [hex]	-0.660 [deg]

After moving the selected axis with the jog key, press the [Apply] key.

Apply Apply all Complete

- (1) Select the axis, move the axis to a standard position using the [Axis operation] key, and press the 『[F1]: Apply』 key.
- (2) Place the robot's entire axis as the standard position using the [Axis operation] key and press the 『[F2]: Apply all』 key to carry out encoder offset correction for the entire axis.
- (3) To save the set data, press the 『[F7]: Complete』 key. The [ESC] key will prevent the changes being saved.



Warning

In case of encoder DATA compensation after replacing motor, check if the motor power is on with the power 『ON』.





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7

**Recommended
Spare Parts**



7. Recommended Spare Parts

HA006A/HA006L

The recommended spare parts for robot are as follows. Please check robot serial number and manufacturing date when purchasing, and contact our service office.

[Category]

A: Regular maintenance parts (what is replaced regularly)

B: Essential spare parts (what is of high frequency)

C: Essential component parts

D: Machine parts

Table 7-1 Spare Parts List [HA006A]

Category	Part Name	Manufacturer	Per Unit		Application
		Specification	Use	Rec.	
A	Grease	HHI		16kg/ CAN	RV Reducer
		VIGO GREASE RE0			
A	Grease	HHI		2.5kg/ CAN	Harmonic reducer
		SK-1A			
A	Encoder Battery	HHI	6EA	6EA	Replace every 2 years irrelevant from operating time
		ER6C(AA)3.6V			
B	AC servo motor	HHI	2EA	2EA	Common for S, V axis
		TSM3406 N7020 E731			
B	AC servo motor	HHI	1EA	1EA	Axis H
		TSM3412 N7024 E731			
B	AC servo motor	HHI	3EA	3EA	Axis R2, B, R1
		TSM3201 N7048 E200			
C	Wrist ass'y	HHI	1 EA	1 EA	HA006A
		R71009114			
C	RV Reducer	HHI	3 EA	3 EA	Axis S, H, V
		RV42N-141			

7. Recommended Spare Parts

Category	Part Name	Manufacturer	Per Unit		Application
		Specification	Use	Rec.	
C	Harmonic drive	HHI	1 EA	1 EA	Axis R2
		SHF-20-50-2SH			
C	Harmonic drive	HHI	2 EA	2 EA	Axis B, Axis R1
		CSF17-50-2A-R-SPK			
C	CABLE ASS'Y	HHI	1EA	1EA	HA006A
		R63009968			
D	OIL SEAL	NBR	1EA	1EA	S axis motor assembly
		AE1935E1			
D	OIL SEAL	NBR	2EA	2EA	H,V axis motor assembly
		AC1904A0			
D	O-RING	NOK	2 EA	2EA	H,V axis motor assembly
		G90			
D	O-RING	NOK	3EA	3EA	S, H, V axis reducer output
		AS568-156			
D	O-RING	NOK	3EA	3EA	Reducer Side of Axis-S, H, V
		AS568-159			
D	BALL BEARING	EZO	2 EA	2 EA	Axis R2
		6806DD			
D	BALL BEARING	EZO	Each 1EA	Each 1EA	R1 axis output
		6910DD/6910ZZ			

Category	Part Name	Manufacturer	Per Unit		Application
		Specification	Use	Rec.	
D	BALL BEARING	NTN	2 EA	2 EA	B axis operating assembly
		6811DD			
D	BALL BEARING	EZO/NSK	Each 1EA	Each 1EA	Bevel Gear at Inlet Side of Axis-R1
		6002DD/6002ZZ			
D	BALL BEARING	NSK	2EA	2EA	Bevel Gear at Outlet Side of Axis-R1
		6002ZZ			
D	BALL BEARING	NSK	1EA	1EA	B axis reducer input
		6802DD			
D	BALL BEARING	EZO	2EA	2EA	B axis reducer output
		685			
D	Timing belt	HHI	1 EA	1 EA	R2 axis operating assembly
		375-3GT-6			
D	Timing belt	HHI	1 EA	1 EA	Axis B
		570-3GT-6			
D	Timing belt	HHI	1 EA	1 EA	Axis R1
		408-3GT-6			
D	Limit switch	HHI	3 EA	3 EA	For S, H and V axis (Option)
		D4N-5B22			

7. Recommended Spare Parts

Table 7-2 Spare Parts List [HA006L]

Category	Part Name	Manufacturer	Per Unit		Application
		Specification	Use	Rec.	
A	Grease	HHI		16kg/ CAN	RV Reducer
		VIGO GREASE RE0			
A	Encoder Battery	HHI	6EA	6EA	Replace every 2 years irrelevant from operating time
		ER6C(AA)3.6V			
B	AC servo motor	HHI	2EA	1EA	Common for S and H axes
		TSM3506 N7020 E731			
B	AC servo motor	HHI	1EA	1EA	Axis V
		TSM3563 N7020 E731			
B	AC servo motor	HHI	1EA	1EA	Axis R2
		TSM3202 N7060 E200			
B	AC servo motor	HHI	2EA	2EA	Common for B and R1
		TSM3201 N7048 E200			
C	Wrist ass'y	HHI	1 EA	1 EA	HA006L
		R71009114			
C	RV Reducer	HHI	1 EA	1 EA	Axis S
		RV120C-36.75			
C	RV Reducer	HHI	1 EA	1 EA	Axis H
		RV125N-161			
C	RV Reducer	HHI	1 EA	1 EA	Axis V

Category	Part Name	Manufacturer	Per Unit		Application
		Specification	Use	Rec.	
		RV42N-141			
C	Harmonic drive	HHI	1 EA	1 EA	Axis R2
		SHF-25-50-2UH-SPK0091			
C	Harmonic drive	HHI	2 EA	2 EA	Axis B and R1
		CSF17-50-2A-R-SPK			
C	BJ1 wiring ASS'Y	HHI	1EA	1EA	BJ1~BJ3
		HA006L-J1-A			
C	BJ3 wiring ASS'Y	HHI	1EA	1EA	BJ3~BJ4
		HA006L-J3-A			
D	OIL SEAL	NOK	1 EA	1 EA	S axis reducer output
		AE3527E0			
D	OIL SEAL	NOK	1 EA	1 EA	H axis motor assembly
		AC2240 A7			
D	OIL SEAL	NOK	1 EA	1 EA	V axis motor assembly
		AC1904 A0			
D	OIL SEAL	NOK	1 EA	1 EA	R2 axis reducer output
		AE1474 A0			
D	O-RING	NOK	1 EA	1 EA	S axis reducer assembly
		AS(ARP)568-165			
D	O-RING	NOK	1EA	1EA	S axis reducer assembly

7. Recommended Spare Parts

Category	Part Name	Manufacturer	Per Unit		Application
		Specification	Use	Rec.	
		AS(ARP)568-173			
D	O-RING	NOK	1EA	1EA	S axis motor assembly
		G105			
D	O-RING	NOK	1EA	1EA	Side of Axis-S Cable Hollow
		G70			
D	O-RING	NOK	1 EA	1 EA	H axis reducer output
		G175			
D	O-RING	NOK	1 EA	1 EA	V axis reducer output
		G130			
D	O-RING	NOK	2 EA	2 EA	H axis motor assembly
		G105			
D	O-RING	NOK	1 EA	1 EA	V axis reducer output
		AS568-156			
D	O-RING	NOK	1 EA	1 EA	H axis reducer output
		AS568-163			
D	O-RING	NOK	1 EA	1 EA	R2 axis motor assembly
		G45			
D	O-RING	NOK	1 EA	1 EA	WIRE PIPE side
		G30			
D	BALL BEARING	EZO	1EA	1EA	R1 axis output

Category	Part Name	Manufacturer	Per Unit		Application
		Specification	Use	Rec.	
		6910DD/6910ZZ			
D	BALL BEARING	NSK	2 EA	2 EA	B axis operating assembly
		6811DD			
D	BALL BEARING	EZO/NSK	Each 1EA	Each 1EA	Bevel Gear at Inlet Side of Axis-R1
		6002DD/6002ZZ			
D	BALL BEARING	NSK	2EA	2EA	Bevel Gear at Outlet Side of Axis-R1
		6002ZZ			
D	BALL BEARING	NSK	1EA	1EA	B axis reducer input
		6802DD			
D	BALL BEARING	EZO	2EA	2EA	B axis reducer output
		685			
D	BALL BEARING	NSK	2 EA	2 EA	Axis B
		6811DDU			
D	BALL BEARING	NSK	2EA	2EA	Axis S
		6816ZZ			
D	BALL BEARING	NSK	1EA	1EA	S axis motor input
		6007DDU			
D	BALL BEARING	NSK	1EA	1EA	R2 axis motor input
		6004ZZ			
D	Timing belt	HHI	1 EA	1 EA	Axis B

7. Recommended Spare Parts

Category	Part Name	Manufacturer	Per Unit		Application
		Specification	Use	Rec.	
		570-3GT-6			
D	Timing belt	HHI	1 EA	1 EA	Axis R1
		408-3GT-6			
D	Limit switch	OMRON	1 EA	1 EA	For S axis (Option)
		D4N-5B22			
D	Limit switch	OMRON	2 EA	2 EA	For H and V axis (Option)
		D4N-5B32			







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8

Internal
Wiring
Diagram



8. Internal Wiring Diagram

HA006A/HA006L

Internal wiring is shown in a connection diagram per unit, and thus utilize it to inspect and replace the wiring.

8.1. Manipulator Configuration

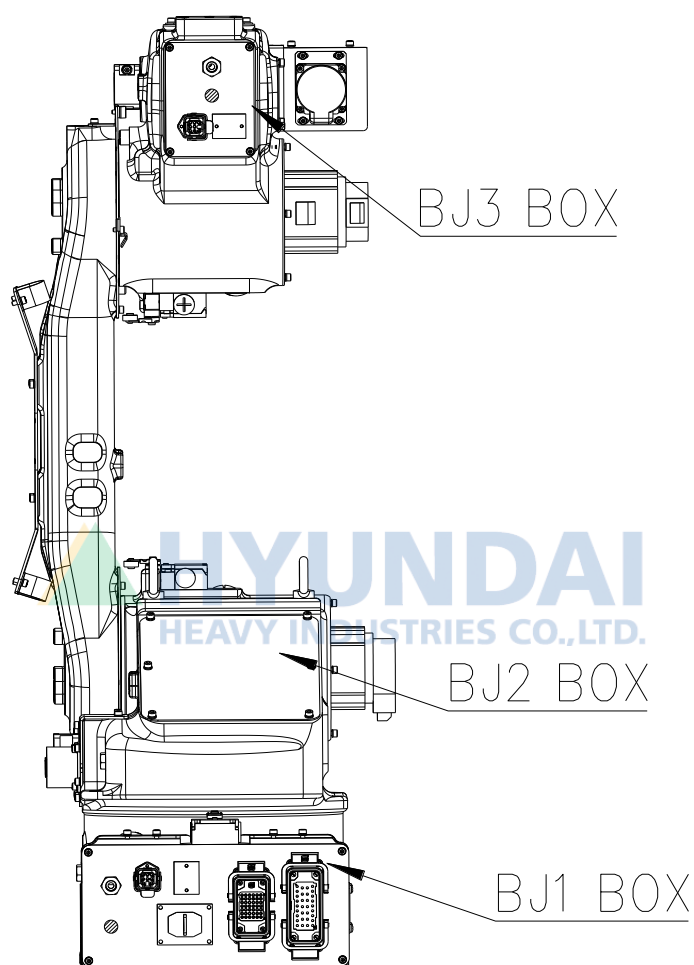


Figure 8.1 Manipulator Configuration [HA006A]

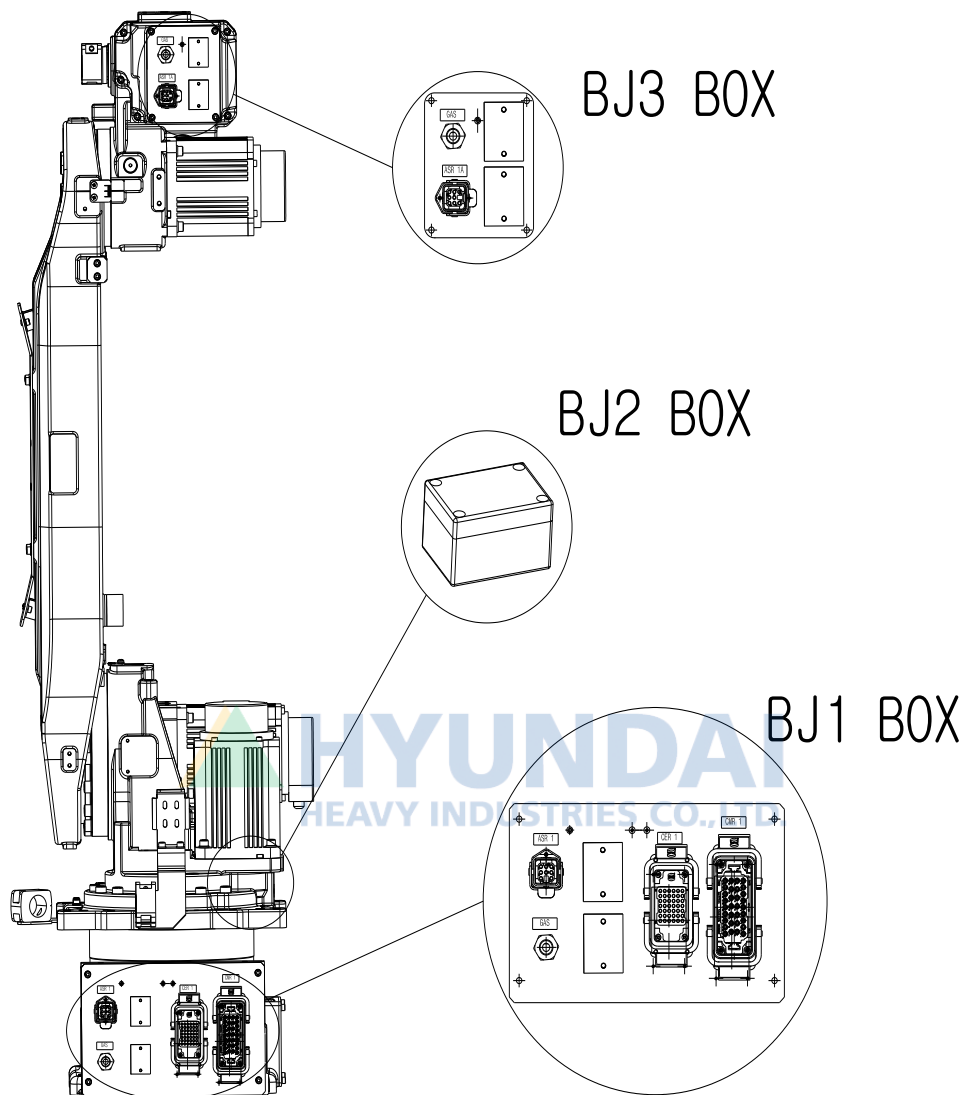


Figure 8.2 Manipulator Configuration [HA006L]

8.2. Wiring Diagram

8.2.1. HA006A

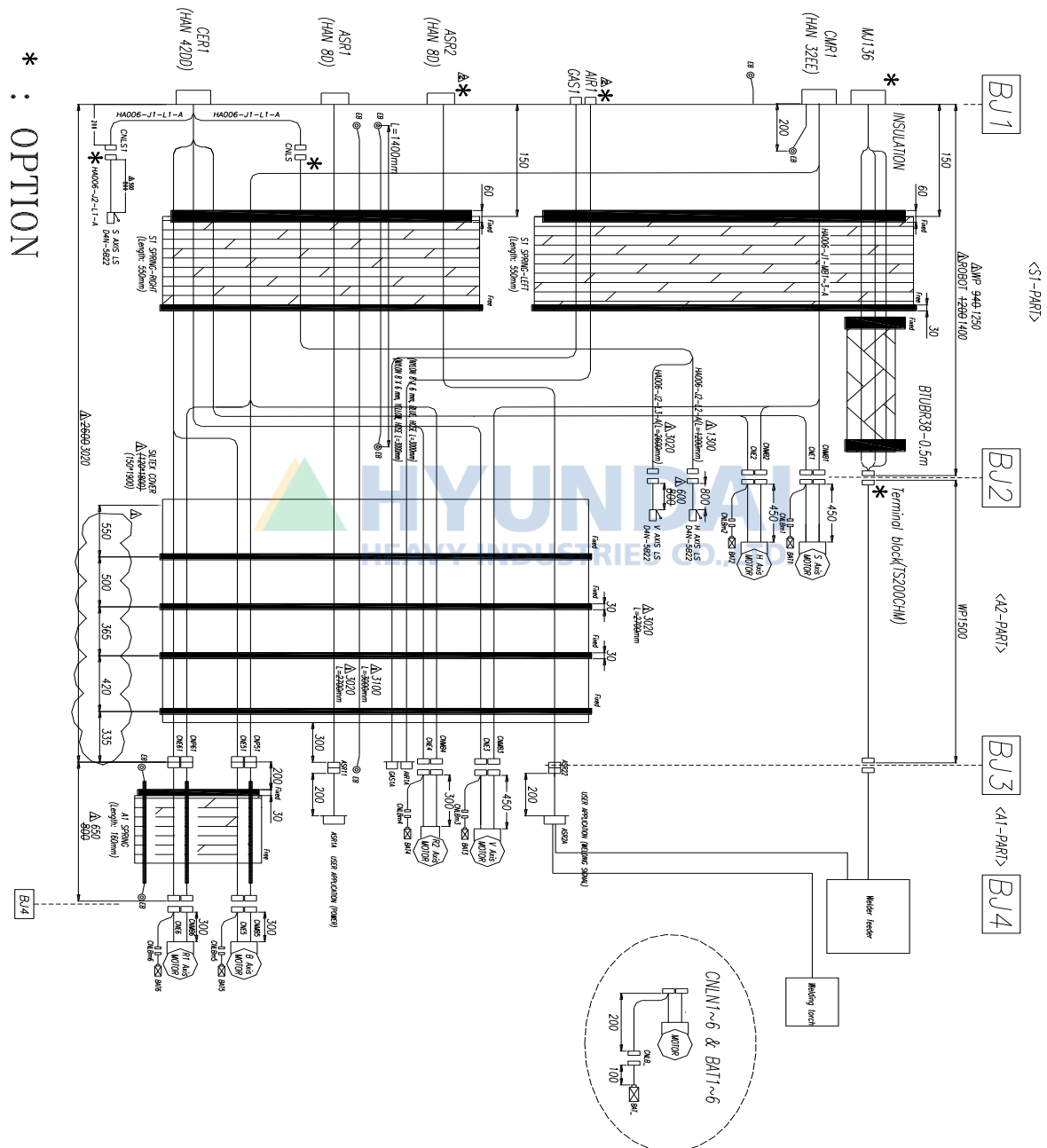


Figure 8.3 CABLE BLOCK DIAGRAM [HA006A]

8. Internal Wiring Diagram

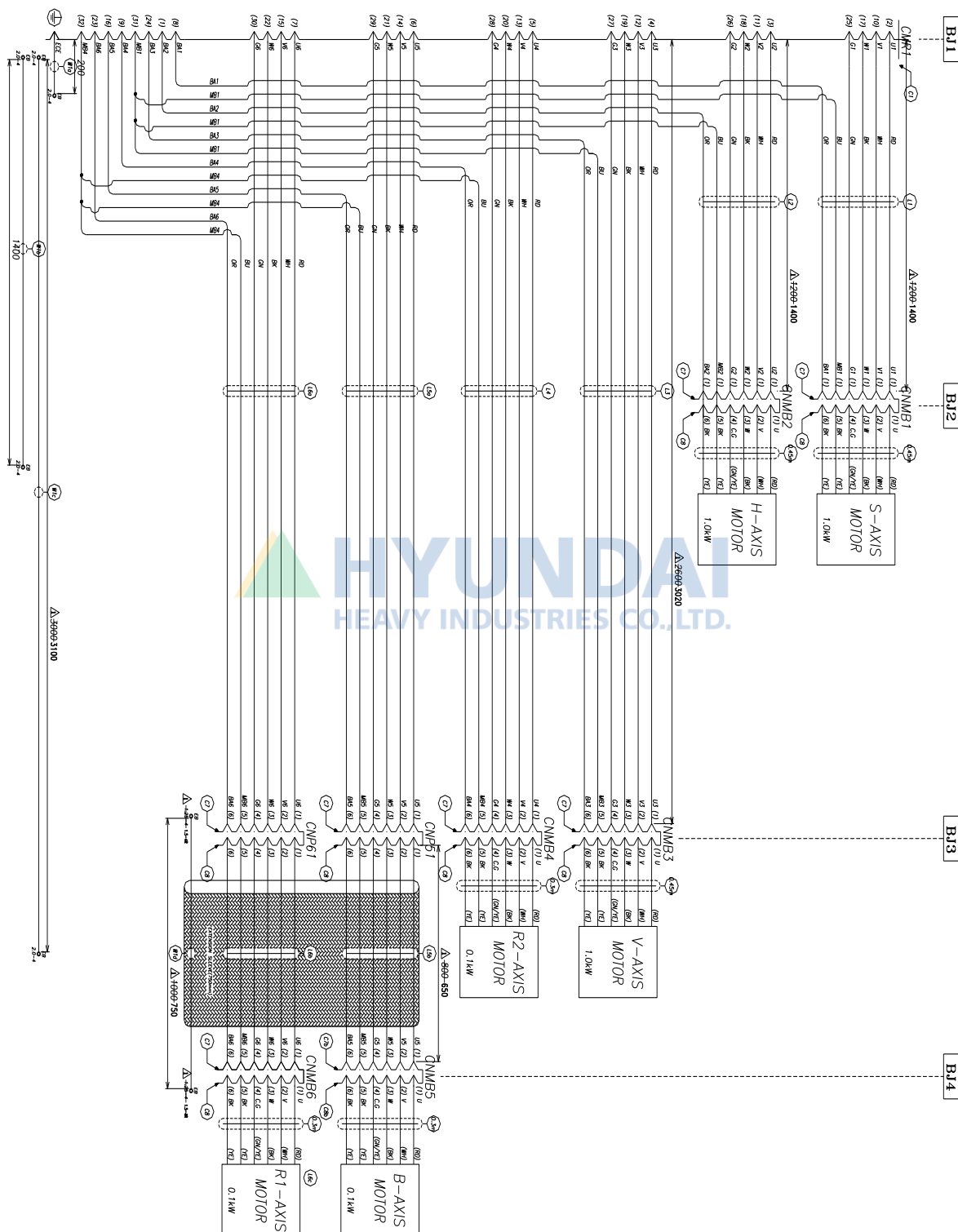


Figure 8.4 MOTOR POWER CABLE [HA006A]

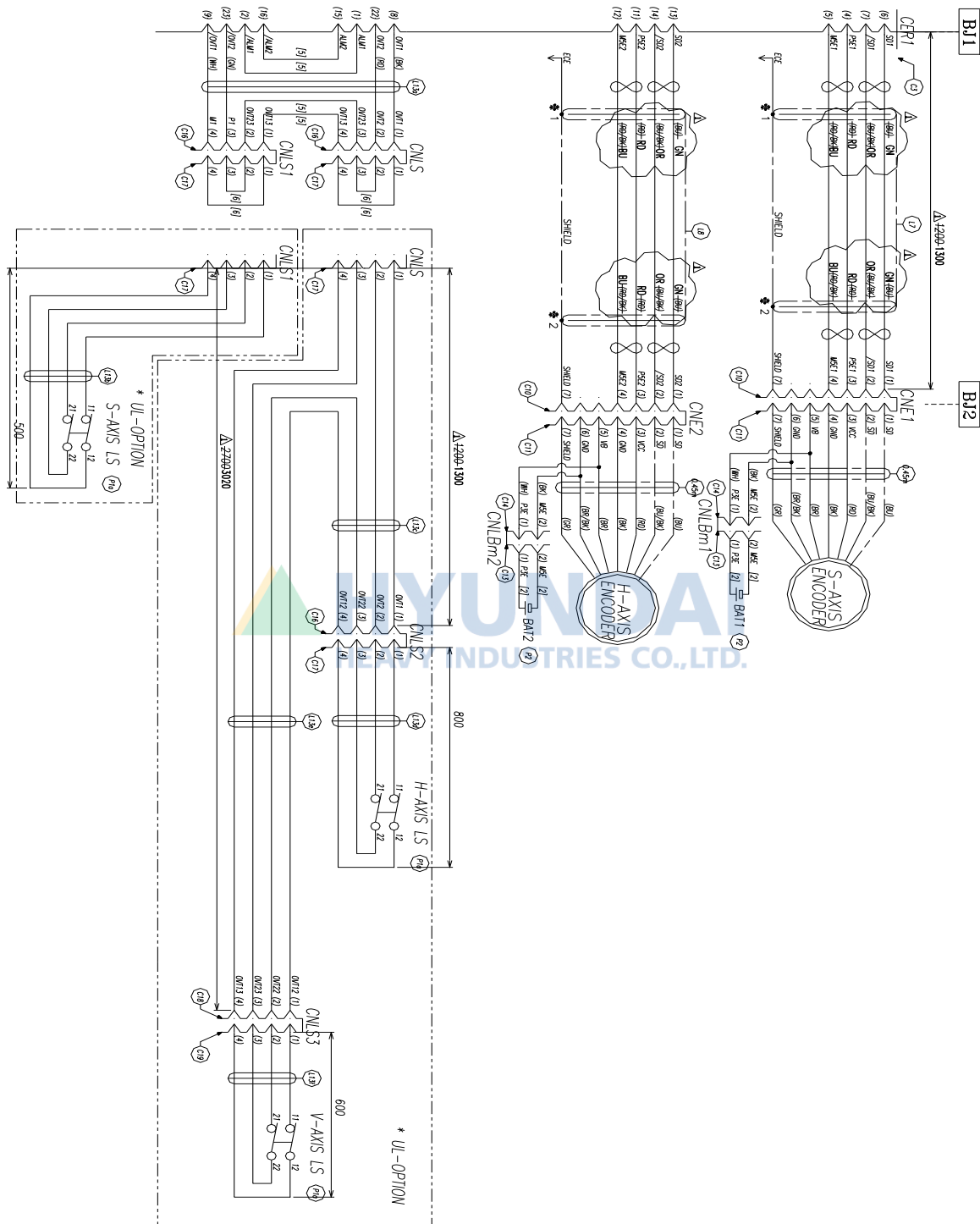


Figure 8.5 ENCODER CABLE FOR S, H AXIS [HA006A]

8. Internal Wiring Diagram

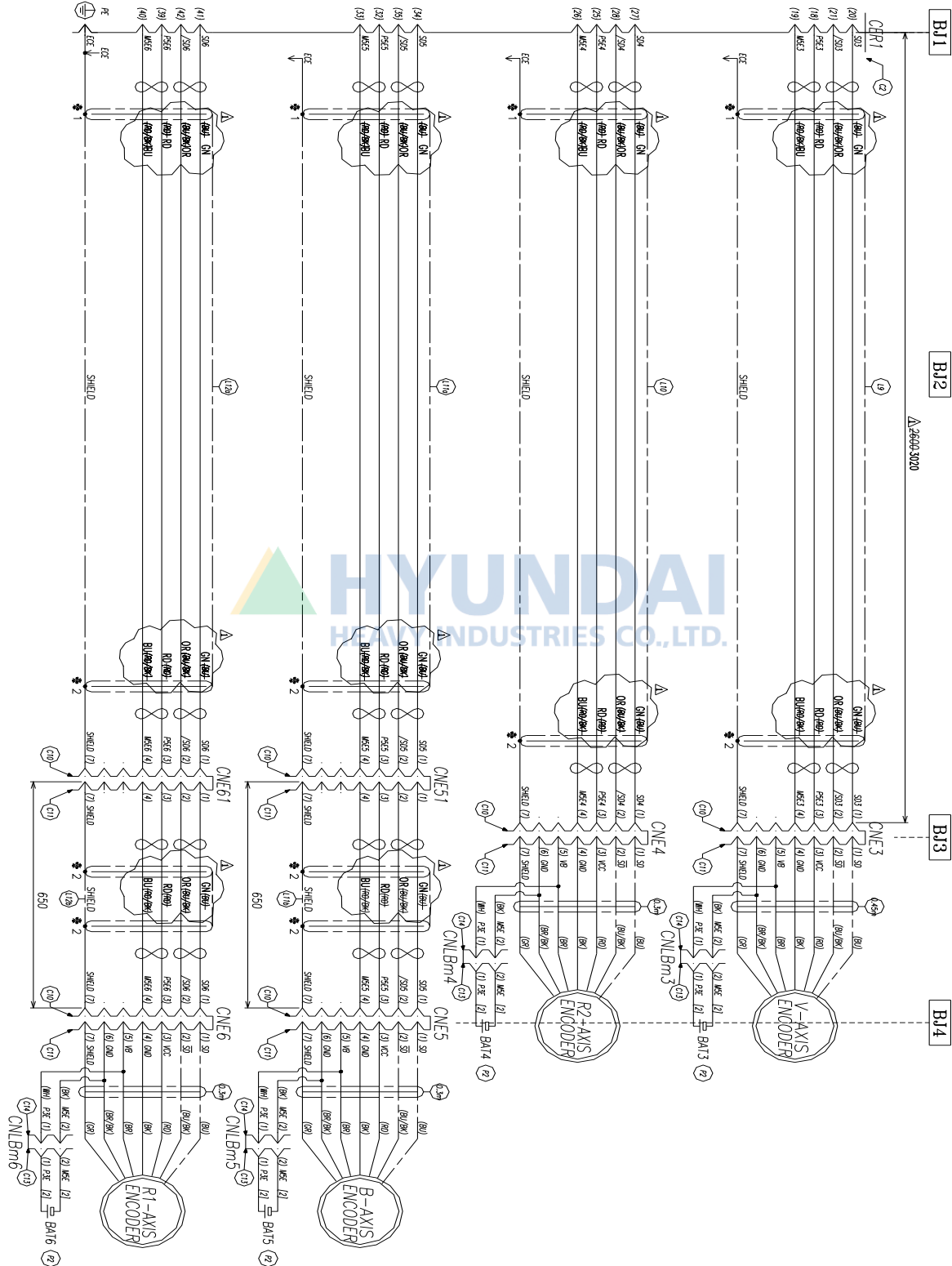


Figure 8.6 ENCODER CABLE FOR V, R2, B, R1 AXIS [HA006A]

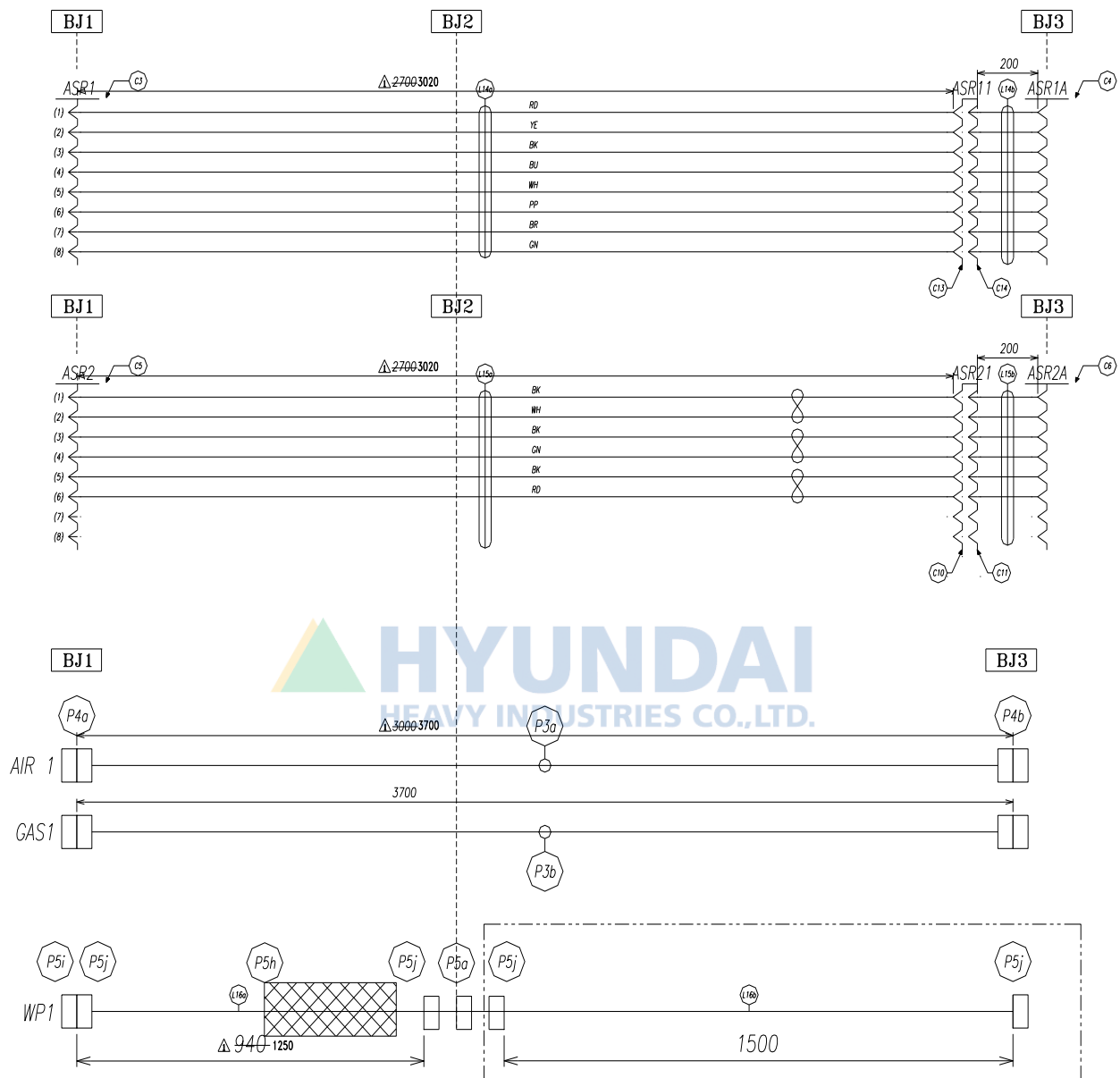


Figure 8.7 USER APPLICATION & AIR TUBE [HA006A]

8.2.2. HA006L

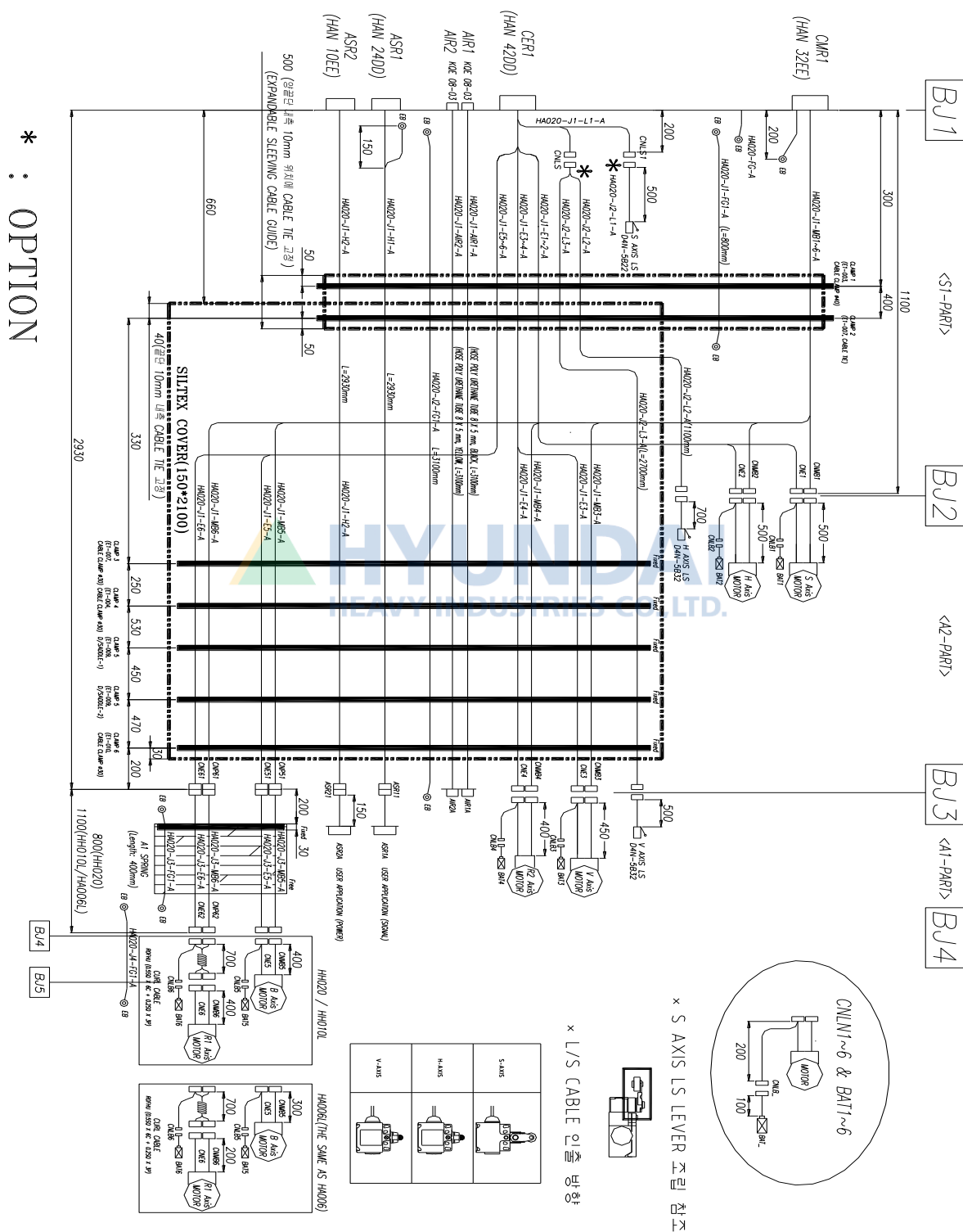
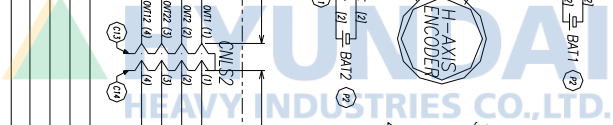


Figure 8.8 CABLE BLOCK DIAGRAM [HA006L]





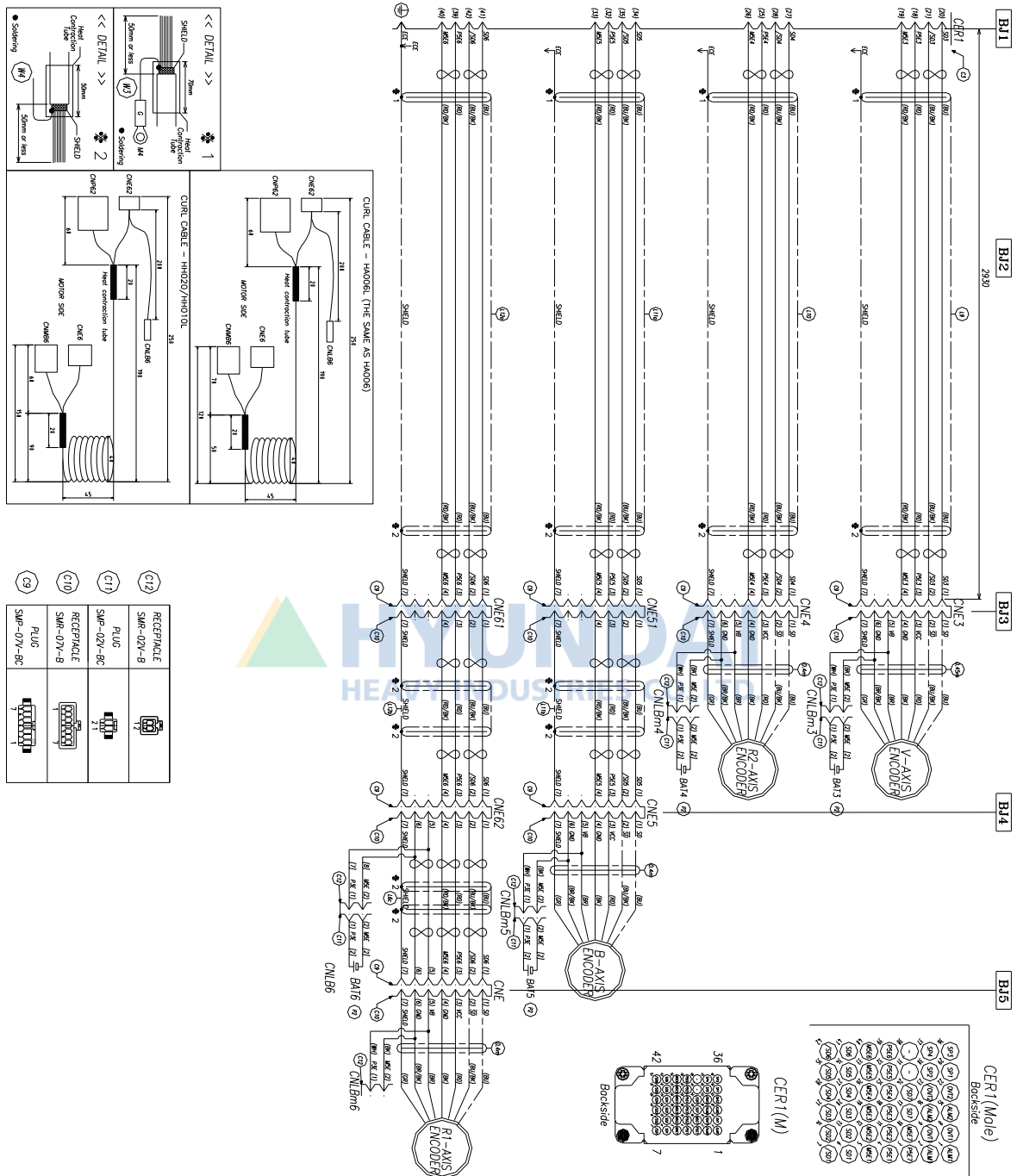


Figure 8.11 ENCODER CABLE FOR V, R2, B, R1 AXIS [HA006L]

8. Internal Wiring Diagram

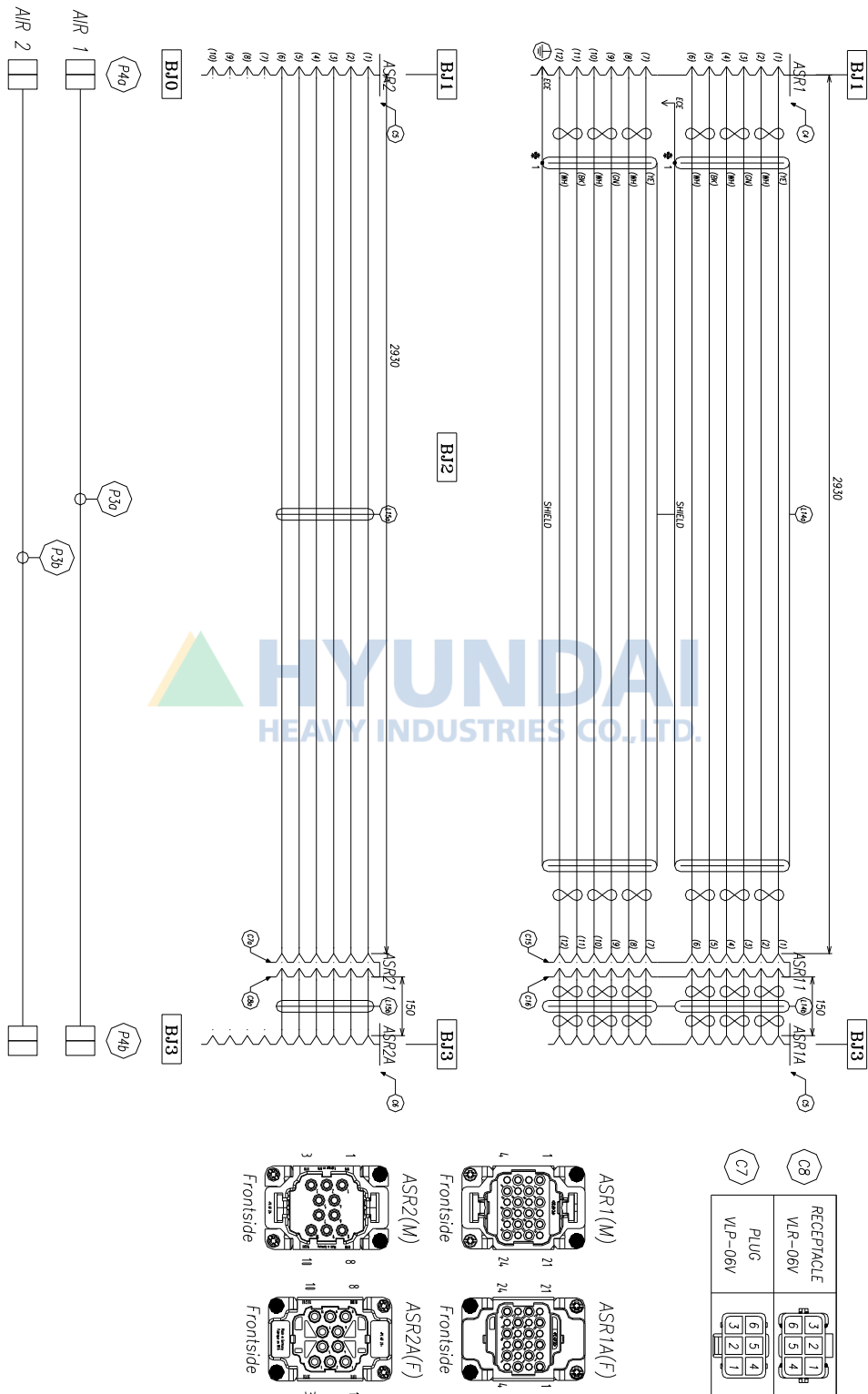


Figure 8.12 USER APPLICATION & AIR TUBE [HA006L]





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9

Decommission



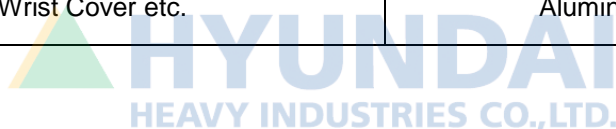
9. Decommission

HA006A/HA006L

The robot is made up of several materials as shown in [Table 9-1]. Some of them should be properly arranged and sealed up to eliminate any bad influence on the human body or environment.

Table 9-1 Materials of each part

Parts	Materials
Battery	NiCad or Lithium
Wiring, Motor	Copper
Base body, A2 frame, 2 nd Arm, Wrist Body etc.	Cast Iron
Brakes, Motors	Samarium Cobalt(or Neodymium)
Wiring, Connectors	Plastic / Rubber
Reducers, Bearings	Oil / Grease
1 st Arm, Wrist Cover etc.	Aluminum alloy cast





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