# USER MANUAL SKIN 2 P



## SKIN 2 P

Ultralight, hyperadventurous

#### WELCOME

We wish to welcome you to our team and thank you for your confidence in our glider product line.

We would like to share the enthusiasm with which we created this wing and the importance and care we took in the design and manufacture of this new model in order to offer maximum pleasure on every flight with a Niviuk glider.

The SKIN 2 P is the second generation of the legendary Niviuk single-surface wing, now EN/LTF certified. Designed to bridge the gap between speedflying mini-wings and conventional paragliders, the new SKIN 2 P is the right choice for pilots looking for an agile and versatile wing, for any adventure imaginable.

We are confident that you will enjoy flying this wing and will soon understand the meaning of our motto: 'The importance of small details'.

This is the user manual and we recommend you read it carefully.

The **NIVIUK** Team.

#### **USER MANUAL**

## NIVIUK GLIDERS SKIN 2 P

This manual provides you with the necessary information on the main characteristics of your new paraglider.

Whilst it provides information on the wing, it cannot be viewed as an instructional handbook and does not offer the training required to fly this type of paraglider.

Training can only be obtained at a certified paragliding school and each country has its own system of licensing.

Only the aeronautical authorities of respective countries can determine pilot competence.

The information in this manual is provided in order to warn you against adverse flying situations and potential dangers.

Equally, we would like to remind you that it is important to carefully read all the contents of your new SKIN 2 P manual.

Misuse of this equipment could lead to severe injuries or death. The manufacturers and dealers cannot be held responsible for misuse of the paraglider. It is the responsibility of the pilot to ensure the equipment is used correctly.

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## 1. CHARACTERISTICS

## 1.1 WHO IS IT DESIGNED FOR?

The SKIN 2 P is designed for mountaineers, hike&fly aficionados and those who love adventures. The wing's excellent performance permits exploration with lightweight and compact equipment, without ever compromising the safety of the pilot.

Niviuk would like to reassure you that the SKIN 2 P is not just a wing for descending down mountains. Its good performance in thermals, glide and speed make this model an easy-to-fly paraglider which is accessible to pilots with some flight experience.

Only the aeronautical authorities of respective countries can determine pilot competence.

#### 1.2 CERTIFICATION

All sizes of the SKIN 2 P (16m, 18m and 20m), were certified at the Swiss testing house Air Turquoise S.A. in accordance with European norms: EN 926-1:2015 & LTF NFL II-91/09 chapter 3.

The results were:

Strength test: 11.524 N / 146.11 kg maximum load at 8g.

Shock test: 800 daN

The SKIN 2 P 18m was certified to standards EN 926-2: 2013, EN 926-1: 2015 & LTF 91/09 with a weight range of 70kg minimum to 90kg maximum.

Certification: B

Certification reference: PG 1134.2017

We recommend pilots read the flight test report carefully. The report contains all the necessary information on how the paraglider reacts during each of the tested manoeuvres.

It is important to note that different sized wings will react differently during manoeuvres. Even within the same size, at maximum or minimum load, the behaviour and reactions of the wing may vary.

For further information on the flight test and the corresponding certification number, please see the final pages of this manual.

#### 1.3 IN-FLIGHT BEHAVIOUR

Niviuk developed the SKIN 2 P by adopting very specific goals: to continue to achieve optimum performance while minimising weight and volume in order to achieve an easily transportable wing; excellent handling; to facilitate more control for the pilot; improve the flare behaviour during the landing phase and, above all, to obtain the best level of certification whilst improving on the previous generation. The flight tests confirmed a high degree of safety for this new wing concept.

We have succeeded in having the wing transmit the maximum feedback in an understandable and comfortable way so that the pilot can focus on piloting.

In all aspects of flight, the wing is very solid and stable. During glide and when fully accelerated, the wing maintains altitude well. When gliding, the profile remains stable. Turning is precise and less physical, and the turn is easily initiated. The wing is very easy to inflate even in nil-wind, it requires an extremely short takeoff (ideal especially in the mountains) and provides a smooth and precise landing.

Flying this wing is very intuitive, with clear, usable feedback about the air mass. It responds to the pilot's inputs effectively and even in very thermic and turbulent conditions it remains stable and solid.

The SKIN 2 P flies efficiently. It enters thermals with sufficient speed to centre in the lift and climbs progressively. The handling is progressive

and effective for even more flying pleasure under an exciting wing of extraordinary quality.

It is lightweight, even lighter in flight and easy to pilot, with outstanding turbulence buffering and a surprising range of speed for incredible glides.

## 1.4 CONSTRUCTION, MATERIALS

The SKIN 2 P has details designed for greater pilot comfort and, on the other hand, features for example SLE, TNT and IKS to improve performance.

**Structured Leading Edge (SLE)** - The use of the SLE considerably reduces the amount of Mylar which was used in previous Niviuk wings and this also reduces the weight of the leading edge. Therefore it is easier to inflate this wing than a paraglider without this system.

**Titanium Technology (TNT).-** A revolutionary technique using titanium. Using Nitinol in the internal construction provides a more uniform profile and reduces the weight to gain efficiency in flight. Nitinol provides the highest level of protection against deformation, heat or breaks. The leading edge is more rigid and the wing surface remains perfectly taut, without creases or parasitic drag. This optimises glide in all phases of the flight. Because the flexible rods always return to their original shape, the integrity of the profile is never affected. Nitinol provides the highest level of protection against deformation, heat or breaks.

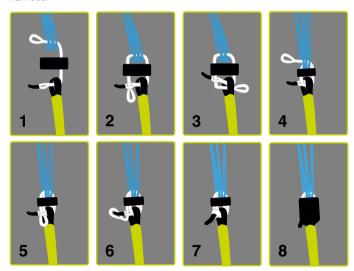
Thanks to the application of this technology, the wing is more durable.

Interlock System (IKS).- IKS is an ultralight connection system specially designed for mountain and lightweight equipment. With less weight than the traditional delta maillon, it is nevertheless much stronger. It is also equipped with a locking system that ensures its effectiveness at maximum load. It is made from Dyneema braids stitched together with a locking strap.

The SKIN 2 P comes with IKS 1300 kg (a connecting system to join the lines to the risers) as standard.

Being 25 times lighter (only 0.2 g), the IKS system has a load-bearing break point of 1300 kg, compared to the 800 kg of the classic maillons.

Please note: the IKS 1300 kg system was not designed nor certified to connect the risers to the harness and/or a rescue parachute to the harness.



- 1. Locate the elastic sleeve's inner small diameter tube.
- 2. Push the IKS line through it. Only push it through the inner channel once.
- 3. Now push the IKS line through the lines and the riser. The reinforced

end with the black tab should be located on the side of the riser.

- 4. Push the upper looped end downward through the elastic sleeve (not the small diameter tube) and then through the reinforced loop end where the black tab is located.
- 5. Pass this same end by through the riser.
- 6. Follow the movement and now pass the end back inside the sleeve (not through the channel) and then through the lines.
- 7. Re-pass it through the sleeve (not through the channel) and then through the reinforced end loop.
- 8. Pass the reinforced end tab through the loop at the other end.
- 9. Pull the tab tight to secure the knot and connection.
- 10. Check the final assembly.

The SKIN 2 P's lines are made from Edelrid Aramid, which is also used in other Niviuk models with proven efficiency.

The Aramid lines are not sheathed, thus directly exposed to potential abrasions. Consequently and in accordance with the EN certification recommended guidelines, lines must be inspected by a professional certified servicing centre every hundred hours. These high performance materials require particular attention before each flight.

The fabric used to manufacture the glider is guaranteed to be light, resistant and durable and will not experience colour loss.

From Olivier Nef's computer to fabric cutting, the operation does not allow for even a millimetre of error. The cutting of each wing component

is performed by a rigorous, extremely meticulous automated computer laser-cutting robotic arm. This program also paints the guideline markers and numbers on each individual fabric piece, thus avoiding errors during this delicate process.

The jigsaw puzzle assembly is made easier using this method and optimises the operation while making the quality control more efficient. All Niviuk gliders go through an extremely thorough and detailed final inspection. The canopy is cut and assembled under strict quality control conditions facilitated by the automation of this process.

The lines are semi-automatically cut to length and all the sewing is completed under the supervision of our specialists.

Every line is checked and measured once the final assembly is concluded.

Each glider is packed following specific maintenance instructions as recommended by the fabric manufacturer.

Niviuk gliders are made of premium materials that meet the requirements of performance, durability and certification that the current market demands.

Information about the various materials used to manufacture the wing can be viewed in the final pages of this manual.

## 1.5 ELEMENTS, COMPONENTES

The SKIN 2 P is delivered with a series of accessories that will greatly assist you in the maintenance of your paraglider:

- A Kargo bag. This bag is large enough to hold all equipment comfortably and with plenty of space.
- An inner bag to protect the wing during storage and transport.

- An adjustable compression strap to compress the inner bag and reduce its volume.
- A repair kit with self-adhesive Ripstop tape in the same colour as the wing and spare parts to protect the maillons.

# 2. UNPACKING AND ASSEMBLY

#### 2.1 CHOOSING THE RIGHT LOCATION

We recommend unpacking and assembling the wing on a training hill or a flat clear area without too much wind and free of obstacles. It will help you to carry out all the recommended steps required to check and inflate the SKIN 2 P.

We recommend the whole installation procedure is supervised by a qualified professional instructor or official dealer. Only they can address any doubts in a safe and professional way.

#### 2.2 PROCEDURE

Take the paraglider out of the rucksack, open and unfold it on the ground with the lines positioned on the undersurface, oriented in the direction of inflation. Check the condition of the fabric and the lines for defects. Pay attention to the maillons and IKS connecting the lines to the risers to make sure they are fully closed and tightened. Identify, and if necessary untangle, the A, B, C and D-lines, the brake lines and corresponding risers. Make sure that there are no knots.

#### 2.3 CONNECTING THE HARNESS

The SKIN 2 P risers are colour-coded.

- Right: green
- Left: red

This colour-coding makes it easier to connect the wing to the correct side and helps prevent pre-flight errors.

Correctly connect the risers to attachment points so that the risers and lines are correctly ordered and free of twists. Check that the IKS and carabiners are properly fastened and securely locked.

## 2.4 HARNESS TYPE

The SKIN 2 P can be flown with all current harness types. We recommend the setting the chest strap to the distance specified in the certification report - this will vary depending on size.

Care should be taken with the chest strap setting, as the distance of the chest strap setting will affect the handling of the glider. If the chest strap is too wide, allows greater feedback but this carries the risk of affecting the stability of the wing. If the chest strap is set too tightly, the wing feels more solid, but there is a loss of feedback and a risk of twisting in the case of a violent asymmetric collapse.

#### 2.5 TRIMMERS

# Using the trimmers:

Although the principles of trimmer operation are widely understood, it is necessary to underline some basic safety rules.

- The trimmers are installed in the factory and the pilot only needs to check their proper operation and adjustment.
- The trimmers should not be used to steer the wing.
- The pilot should note that when releasing trimmers, the brake handle rises the same distance as the trimmers travel.
- The trimmers must be applied symmetrically.
- It is the responsibility of the pilot to decide how much trimmers to use at any one time. Bear in mind that the trimmer is not the only speed

variation system. Care should be taken when the following elements interact with each other:

- Trimmers
- Brakes

The pilot must note and assess the increase in wind speed and turbulence, and decide the most safe action to take.

The trimmers serve to modify the speed of the wing.

The trimmer system is set by the pilot, i.e. it does not return to its point of origin, but remains in place until the pilot decides to release/change the position.

When the trimmer is in the neutral position, the wing will fly at a lower speed with greater glide; when the trimmer is released, the wing will fly with higher speed and worse glide.

The maximum travel of the trimmers is 50 mm.

Riser (mm)	А	В	С	D
Standard	480	480	480	480
Open	480	495	510	480
Travel	0	15	30	55



Engaging and releasing the trimmers is effective and quick as well as sensitive and accurate.

The trimmers must be manually operated by the pilot. The trimmers are situated on the D-risers, one on each side.

To open the trimmers, press the trim tab inwards until the tape is released

and pull the trim tab to the required position. If we stop pressing the trim tab, the tape is locked again in that position.

Once it is locked in that position, it will not release automatically and return to its initial position. The pilot is responsible for engaging and releasing the trimmers.

To close the trimmers, pull the tape down using the handle and without touching the trimmer tabs, then release when you reach the required position.

The trimmer setting and symmetry must be constantly checked during flight and before every takeoff.

#### 2.6 INSPECTION AND WING INFLATION ON THE GROUND

After your gear has been thoroughly checked and the weather conditions deemed favourable for flying, inflate your SKIN 2 P as many times as necessary to familiarise yourself with its behaviour. Inflating the SKIN 2 P is easy and should not require a great deal of physical effort. Inflate the wing with a little pressure from the body using the harness. This may be assisted by using the A-lines. Do not pull on them; just accompany the natural rising movement of the wing. Once the wing is inflated to the overhead position, appropriate control with the brakes will be sufficient to hold it there.

## 2.7 ADJUSTING THE BRAKES

The length of the main brake lines are adjusted at the factory and conform to the length stipulated during certification. However, they can be changed to suit the pilot's flying style. It is advisable to fly with the original setting for a period of time to get used to the actual behaviour of the SKIN 2 P. In case it is necessary to modify the brake length, loosen the knot, slide the line through the brake handle to the desired point and re-tighten the knot firmly.

Only qualified personnel should carry out this adjustment. You must ensure that the modification does not affect the trailing edge and slow the glider down without pilot input. Both brake lines should be symmetrical and of the same length. We recommend using a clove hitch or bowline knot.

When changing the brake length, it is necessary to check that they do not engage when the speed-bar is used. When we accelerate, the glider rotates over the D-riser and the trailing edge elevates. It is important to check that the brake is adjusted to take into consideration this extra distance during acceleration. With this profile deformation there is a risk of generating turbulence and causing a frontal or asymmetric collapse.

# 3. THE FIRST FLIGHT

#### 3.1 CHOOSING THE RIGHT LOCATION

For the first flight we recommend going to your usual flying area and that a qualified instructor is present and supervising the entire procedure.

When arriving at the take-off, the pilot should assess the following conditions: wind speed and direction, possible areas of rotor, take-off is clear of obstacles, etc. A defined flight plan should be formulated and this should include taking note of the topography, obstructions and risk areas to avoid. The take-off zone should be sufficiently large and free of obstacles.

Before takeoff, inspect the wing, harness, helmet and any other equipment.

## 3.2 PREPARATION

Repeat the procedures detailed in chapter 2 UNPACKING AND ASSEMBLY to prepare your equipment.

## 3.3 FLIGHT PLAN

Planning a flight before taking off to avoid possible problems later is always a good idea.

## 3.4 PRE-FLIGHT CHECK

Once ready, but before taking off, conduct another equipment inspection. Conduct a thorough visual check of your gear with the wing fully open, the lines untangled and properly laid out on the ground to ensure that all is in working order. Be certain the weather conditions are suited to your flying skill level.

## 3.5 WING INFLATION, CONTROL AND TAKEOFF

Smoothly and progressively inflate the wing. Inflating of the SKIN 2 P is easy and does not require a lot of energy. The wing rises fast and the pilot must anticipate this in order to have control during this phase. The wing will take the load immediately, making it easier to take off in rough terrain.

If the wind permits, we recommend a reverse launch, as this allows a better visual inspection of the wing during inflation. In "strong" winds, the SKIN 2 P is especially easy to control using this launch technique. Winds of 25 to 30 km/h are considered strong for paragliding.

Correctly setting up the wing on the ground before take off is especially important. Choose an appropriate location facing the wind. Position the paraglider in a crescent configuration to facilitate inflation. A clean wing layout will ensure a trouble-free take off.

## 3.6 LANDING

Landing the SKIN 2 P is like landing any other paraglider. Correctly executing the different landing phases will make the touchdown more

accurate and safe, even in nil-wind.

- On final glide it is recommended to speed up the wing. We recommend opening the trimmers by 1/3 and to release the brake pressure by raising the hands.
- Close to the ground, determined braking ensures an effective roundout and sufficient the horizontal speed.
- Only a few steps might be needed.

We do not recommend taking a wrap to increase the efficiency of the brakes.

## 3.7 PACKING

The SKIN 2 P has a complex leading edge, manufactured using a variety of different materials and it must be packed carefully. A correct folding method is very important to extend the useful life of your paraglider.

It should be concertina-packed, with the leading edge reinforcements flat and the flexible rods stacked one on top of the other. This method will keep the profile in its original shape and protect the integrity of the wing over time. Make sure the reinforcements are not bent or folded. It should not be folded too tightly to avoid damage to the cloth and/or lines.

At Niviuk we have designed the NKare Bag, a bag designed to assist you with rapid packing which helps maintain the integrity of the leading edge and its internal structures in perfect condition.

# 4. IN FLIGHT

#### 4.1 FLYING IN TURBULENCE

The SKIN 2 P has an excellent profile to deal with incidents; it is very stable in all conditions and has a high degree of passive safety, even in

turbulent conditions.

All paragliders must be piloted for the prevailing conditions and the pilot is the ultimate safety factor.

We recommend active flying in turbulent conditions, always taking measures to maintain control of the wing, preventing it from collapsing and restoring the speed required by the wing after each correction.

Do not correct the glider (braking) for too long in case this provokes a stall. If you have to take corrective action, make the input then reestablish the correct flying speed.

## 4.2 POSSIBLE CONFIGURATIONS

To become familiar with the manoeuvres described below, we recommend practising within the environment of a competent training outfit. The pilot must adapt their use of the brakes depending on the wing-loading and avoiding over-steering.

It is important to note that the type of reaction to a manoeuvre can vary from one size of wing to another and even within the same size the behaviour and reactions may be different depending on the wing-loading.

In the test report, you will find all the necessary information on how to handle your new wing during each of the tested manoeuvres. Having this information is crucial to know how to react during these manoeuvres in real flight, so you can deal with these situations as safely as possible.

# Asymmetric collapse

In spite of the SKIN 2 P's profile stability, strong turbulent air may cause the wing to collapse asymmetrically in very strong turbulence, especially if the pilot is unable to fly actively and prevent the collapse. In this case the glider conveys a loss of pressure through the brake lines and the harness. To prevent the collapse from happening, pull the brake

handle corresponding to the affected side of the wing. It will increase the incidence of the wing (angle of attack). If the collapse does happen, the SKIN 2 P will not react violently, the turning tendency is gradual and easily controlled. Weight-shift toward the open, flying side (the opposite side of the collapse) to keep the wing flying straight, while applying light brake pressure to that side if necessary. Normally, the collapsed side of the wing should then recover and reopen by itself. If it does not, then pull the brake handle on the collapsed side decisively and quickly all the way (100%) down. You may have to repeat this pumping action to provoke the re-opening of the deflated glider side. Do not over-brake or slow down the flying side of the wing (control the turn). Once the collapsed side is open make sure you return to the default flying speed.

# Frontal collapse

Due to the SKIN 2 P's design, in normal flying conditions frontal collapses are unlikely to take place. The wing's profile has great buffering abilities when dealing with extreme incidence changes. A frontal collapse may occur in strong turbulent conditions, entering or exiting powerful thermals. Frontal collapses usually re-inflate without the glider turning, but a symmetrically applied quick braking action with a quick deep pump of both brakes will accelerate the re-inflation if necessary. Release the brake lines immediately to return to default glider air speed.

# **Negative spin**

A negative spin does not conform to the SKIN 2 P's, normal flight behaviour. Certain circumstances however, may provoke a negative spin (such as trying to turn when flying at very low air speed whilst applying a lot of brake). It is not easy to give any specific recommendation about this situation other than quickly restoring the wing's default air speed and angle of attack by progressively reducing the tension on the brake lines. The normal wing reaction will be to have a lateral surge on the reaccelerated side with a rotation not greater than 360° before returning to default air speed and a straight flight path trajectory.

## Parachutal stall

The possibility of entering or remaining in a parachutal stall have been eliminated from the SKIN 2 P.

A parachutal stall is virtually impossible with this wing. If it did enter into a parachutal stall, the wing loses forward motion, becomes unstable and there is a lack of pressure on the brake lines, although the canopy appears to be fully inflated. To regain normal air speed, release brake line tension symmetrically and manually push on the A-lines or weight-shift your body to any side WITHOUT PULLING ON THE BRAKE LINES.

## Deep Stall

The possibility of the SKIN 2 P stalling during normal flight is very unlikely. It could only happen if you are flying at a very low air speed, whilst over-steering or performing dangerous manoeuvres in turbulent air.

To provoke a deep stall, the wing has to be slowed down to its minimum air speed by symmetrically pulling the brake lines all the way (100%) down until the stall point is reached and held there. The glider will first pitch rearward and then reposition itself overhead, rocking slightly, depending on how the manoeuvre was done.

When entering a stall, remain clear-headed and ease off the brake lines until reaching the half-way point of the total the brake travel. The wing will then surge violently forward and could reach a point below the pilot. It is most important to maintain brake pressure until the glider has returned to its default overhead flying position.

To resume normal flight conditions, progressively and symmetrically release the brake line tension to regain air speed. When the wing reaches the overhead position, the brakes must be fully released. The wing will then surge forward to regain full air speed. Do not brake excessively at this moment as the wing needs to accelerate to pull away from the stall configuration. If you have to control a possible frontal collapse, briefly pull both brake handles down to bring the wing back up and release them immediately while the glider is still in transition to reposition itself

overhead.

#### Cravat

A cravat may happen after an asymmetric collapse, when the end of the wing is trapped between the lines. Depending on the nature of the tangle, this situation could rapidly cause the wing to spin. The corrective manoeuvres to use are the same as those applied in case of an asymmetric collapse: control the turn/spin by applying tension on the opposite brake and weight shift opposite to the turn. Then locate the 3STI stabilo line (attached to the wing tip) trapped between the other lines. This line has a different colour and is located on the outside position of the B-riser.

Pull this line until it is taut. This action will help to release the cravat. If ineffective, fly down to the nearest possible landing spot, controlling the direction with both weight-shift and the use of the brake opposite to the tangled side. Be cautious when attempting to undo a tangle while flying near terrain or other paragliders; it may not be possible to continue on the intended flight path.

# Over-controlling

Most flying problems are caused by wrong pilot input, which then escalates into a cascade of unwanted and unpredicted incidents. We should note that the wrong inputs can lead to loss of control of the glider. The SKIN 2 P was designed to recover by itself in most cases. Do not try to over-correct it!

Generally speaking, the reactions of the wing, which are caused by too much input, are due to the length of time the pilot continues to overcontrol the wing. You have to allow the glider to re-establish normal flying speed and attitude after any type of incident.

## 4.3 ACCELERATED FLIGHT

The SKIN 2 P profile was designed for stable flight throughout its entire

speed range. The trimmers can be released in strong winds or significant sink.

When the trimmers are open, the profile becomes more sensitive to turbulence and closer to a possible frontal collapse.

It is NOT recommended to use the trimmers near obstacles or in very turbulent conditions. Aim to achieve a balance between trimmer and brake use. This balance is considered to be 'active piloting'.

## 4.4 FLYING WITHOUT BRAKE LINES

If, for any reason at all, the SKIN 2 P's brake lines become disabled in flight, it will become necessary to pilot the wing with the D-risers and weight shifting until landing. These risers steer easily because are not under significant tension. You will have to be careful and not handle them too heavily in case this causes a stall or negative spin. The wing must be flown at full speed during the landing approach, and the D-risers will have to be pulled symmetrically all the way down shortly before contact with the ground. This braking method is not as effective as using the brake lines, and hence the wing will land with a higher ground speed.

# 4.5 LINE KNOT(S) IN FLIGHT

The best way to avoid knots and tangles is to thoroughly inspect the lines as part of a systematic pre-flight check. If a knot is spotted during the take off phase, immediately abort the launch sequence and stop.

If inadvertently taking off with a knotted line, the glider drift will need to be compensated by weight-shifting to the opposite side of the wing and applying a slight brake pull to that side. Gently pull the brake line to see if the knot can be undone or try to locate the problem line. Try pulling it to see if the knot can be undone. Beware of trying to clear a knotted line or untangle a line in flight when close to the terrain. If the knot is too tight and cannot be undone, carefully and safely fly to the nearest landing

zone. Be careful: do not pull too hard on the brake handles because there will be an increased risk of stalling the wing or entering a negative spin. Before attempting to clear a knot, make sure there are no other pilots flying in the vicinity.

# 5. LOSING ALTITUDE

Knowledge of different descent techniques could become vital in certain situations. The most suitable descent method will depend on the particular situation.

To become familiar with the manoeuvres described below, we recommend practising within the environment of a competent training outfit.

## **5.1 EARS**

Big ears is a moderate descent technique, able to increase the sink rate to -3 or -4 m/s and reduces the ground speed by 3 to 5 km/h. The angle of attack and effective wing-loading will also increase due to the smaller surface area of the wing.

To activate the 'Big ears' manoeuvre, take the outer '3 A 3' line on each A-riser and simultaneously, smoothly pull them outward and downward. The wingtips will fold in. Let go of the risers to re-inflate them automatically. If they do not re-inflate, gently pull on one of the brake lines and then on the opposite one. We recommend inflating the wing tips asymmetrically, without major change to the angle of attack, especially when flying near the ground or flying in turbulence.

# 5.2 SPIRAL DIVE

This is a more effective way to rapidly lose altitude. Beware that the wing will experience and be subjected to a tremendous amount of descending

and rotating speed (G-force), which can cause a loss of orientation and consciousness (blackout). This manoeuvre must therefore be done gradually to increase one's capacity to resist the G-force exerted on the body. With practise, a pilot will fully appreciate and understand it. Only practise this manoeuvre at high altitude and with enough ground clearance.

To start the manoeuvre, first weight shift and pull the brake handle located on the inner side of the turn. The intensity of the turn can be controlled by braking slightly using the outer brake handle.

A paraglider flying at its maximum rotating speed can reach –20 m/s, or the equivalent of a 70 km/h vertical descent, and will stabilise in a spiral dive from 15 m/s onwards. Good enough reasons to familiarise yourself with the manoeuvre and understand how to exit it.

To exit this manoeuvre, the inner brake handle (down side of the turn) must progressively be relaxed while momentarily applying tension to the outer brake handle opposite to the turn. The pilot must also weight shift and lean towards the opposite side of the turn at the same time.

The exit should be performed gradually and smoothly so that the changes in pressure and speed can be noted.

When exiting the spiral, the glider will briefly experience an asymmetrical acceleration and dive, depending on how the manoeuvre was carried out.

Practise these manoeuvres at sufficient altitude and with moderation.

## 5.3 SLOW DESCENT TECHNIQUE

This technique allows descent without straining the wing or taxing the pilot. Glide normally while searching for descending air and begin to turn as if climbing in a thermal, but with the intention to sink.

Common sense has to be used to avoid dangerous areas of rotor when

looking for descending air. Safety is the most important consideration.

# 6. SPECIAL METHODS

## 6.1 TOWING

The SKIN 2 P does not experience any problem whilst being towed. Only qualified winch personnel should handle the certified equipment to carry out this operation. The wing must be inflated similarly as during a normal takeoff.

It is important to use the brakes to correct the flight path alignment, especially if the glider begins to turn. Since the wing is subject to a slow airspeed and with a high positive angle of attack, we must make any corrections with a high degree of feel and delicacy, in order to avoid a stall.

## 6.2 ACROBATIC FLIGHT

Although the SKIN 2 P was tested by expert acrobatic pilots in extreme situations, it was not designed for it. We do not recommend using this glider for acrobatic flying!!!

We consider acrobatic flights to be any form of piloting different than standard flights. Learning acrobatic manoeuvres should be conducted under the supervision of qualified instructors within a school environment and over water with all safety/rescue elements in place. Centrifugal forces as high as 4 to 5 G can be exerted on the body and wing during extreme manoeuvres.

# 7. CARE AND MAINTENANCE

## 7.1 MAINTENANCE

Niviuk we are firmly committed to make technology accessible to all pilots. Therefore our wings are equipped with the latest technological advances gained from the experience of our R&D team.

Careful maintenance of your equipment will ensure continued top performance. Apart from the general checks, we recommend actively maintaining your equipment.

A pre-flight check is obligatory before each flight. If there is any damage to the equipment or you suspect any areas of the wing are susceptible to wear, you should inspect these and act accordingly.

All incidents involving the leading edge should be reviewed. A hard impact of the leading edge against a hard surface can damage the sail cloth.

Unsheathed lines provide increased performance, but this means more care should be taken when using and maintaining the wing.

Thanks to TNT, the wing has more safety and performance, but this means being more careful with the material. If any Nitinol rod is damaged, they are easily replaceable.

The fabric and the lines do not need to be washed. If they become dirty, clean them with a soft damp cloth, using only water. Do not use detergents or other chemicals.

If your wing is wet from contact with water, place it in a dry area, air it and keep it away from direct sunlight.

Direct sunlight may damage the wing's materials and cause premature aging. After landing, do not leave the wing exposed to the sun. Pack it properly and stow it away in its backpack.

If your wing is wet from contact with salt water, immerse it in fresh water and dry it away from direct sunlight.

## 7.2 STORAGE

It is important for the wing to be correctly folded when stored. Keep it in the in a cool, dry place away from solvents, fuels, oils.

Do not leave the gear inside a car boot, as cars left in the sun can become very hot. A rucksack can reach temperatures up to 60°C.

Weight should not be laid on top of the equipment.

It is very important to pack the wing correctly before storage.

It is essential that the wing is properly folded and packed. In case of long-term storage it is advisable, if possible, that the wing is not compressed and it should be stored loosely without direct contact with the ground. Humidity and heating can have an adverse effect on the equipment.

#### 7.3 CHECKS AND INSPECTIONS

A complete inspection must be scheduled every 100 flying hours or every 24 months, whichever comes first (EN/LTF norm).

We strongly recommend that any repairs should be done in a specialist repair shop by qualified personnel. A thorough pre-flight check must be performed before every flight.

The SKIN 2 P is partly constructed using unsheathed lines. Their durability is within the unsheathed line standards. Their strength is guaranteed and their resistance to UV is one of the highest in this type of lines.

However, one of the obligations derived from the use of these lines is the need to maintain the trim of our SKIN 2 P within the stipulated ranges.

In other words, if the lines are out of trim, however small the variation it will affect performance.

We recommend checking the lines after the first +/- 30 flying hours. This trim check should be performed additionally to the inspection at 100 hours / 2 years (whichever comes first).

Why is this necessary?

With this check we can ensure that the wing performs optimally with its original performance.

The check results will vary for each wing, depending on the country, terrain, climate, temperature, humidity, wing-loading, etc. That is why, if there are any differences in the line lengths, the wing must be returned to its optimum trim. This check and any adjustment must be performed by a qualified professional.

It is important not to match your lines to another identical wing. Your wing may not need any modification.

# 7.4 REPAIRS

In the case of small tears, you can temporarily repair these by using the Ripstop tape included in the repair kit, as long as no stitching is required to mend the fabric. Any repair should be done in a specialist repair shop by qualified personnel.

Damaged lines must be repaired or exchanged immediately. Please refer to the line plan at the end of this manual. Please refer to the line plan at the end of this manual.

Any repair should be done in a specialist repair shop by qualified personnel. Niviuk can not be held responsible for any damage caused by incorrect repairs.

# 8. SAFETY AND RESPONSIBILITY

It is well known that free-flying with a paramotor or trike is considered a high-risk sport, where safety depends on the person who is practicing it.

Incorrect use of this equipment may cause severe, life-changing injuries to the pilot, or even death.

Manufacturers and dealers cannot be held responsible for your decisions, actions or accidents that may result from participating in this sport.

You must not use this equipment if you have not been properly trained to use it. Do not take advice or accept any informal training from anyone who is not properly qualified as a flight instructor.

# 9. GARANTEE

The equipment and components are covered by a 2-year warranty against any manufacturing defect.

The warranty does not cover misuse of the equipment.

**DISCLAIMER:** Paragliding is an activity that requires concentration, specific knowledge and common sense. Take care! You should learn to paraglide under the auspices of a certified flying school. Take out personal insurance and make sure you have all the correct licences. Be modest when you evaluate your skill level in terms of weather.

Niviuk's liability for damages covers only its own products.

Niviuk can take no responsibility for your actions. When flying, accept the risk involved.

# 10. TECHNICAL DATA

# 10.1 TECHNICAL DATA

SKIN 2 P			16	18	20	
CELLS	NUMBER		39	39	39	
	BOX		39	39	39	
FLAT	AREA	m²	16	18	20	
	SPAN	m	9,38	9,95	10,5	
	ASPECT RATIO		5,5	5,5	5,5	
PROJECTED	AREA	m²	13,5	15,2	16,9	
	SPAN	m	7,46	7,92	8,34	
	ASPECT RATIO		4,12	4,12	4,12	
FLATTENING		%	15	15	15	
CORD	MAXIMUM	m	2,11	2,24	2,36	
	MINIMUM	m	0,44	0,46	0,49	
	AVERAGE	m	1,71	1,81	1,9	
LINES	TOTAL METERS	m	383	407	429	
	HEIGHT	m	5,9	6,3	6,6	
	NUMBER		396	396	396	
	MAIN		3/4/3/3	3/4/3/3	3/4/3/3	
RISERS	NUMBER	4	A/B/C/D	A/B/C/D	A/B/C/D	
	TRIMS		YES	YES	YES	
TOTAL WEIGHT	MINIMUM	kg	60	70	85	
IN FLIGHT	MAXIMUM	kg	85	90	110	
GLIDER WEIGHT		kg	1,9	2,1	2,3	
CERTIFICATION	EN/LTF		-	В	-	
	EN		926-1	926-1	926-1	

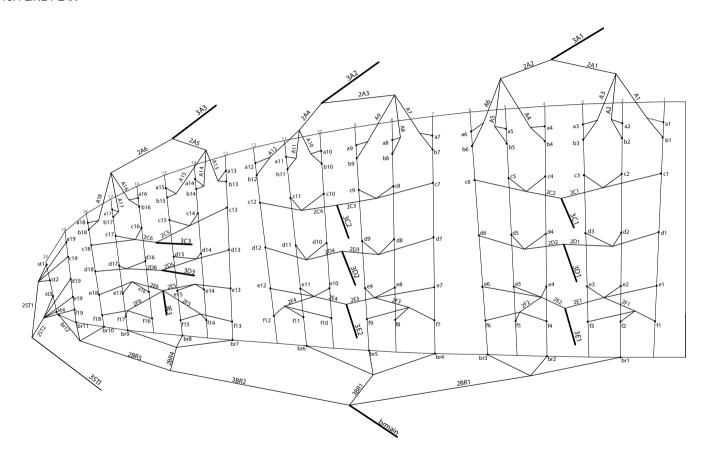
# 10.2 MATERIALS DESCRIPTION

CANOPY	FABRIC CODE	SUPPLIER
UPPER SURFACE	70000 E3H	PORCHER IND (FRANCE)
BOTTOM SURFACE	70000 E3H	PORCHER IND (FRANCE)
RIBS	70000 E91	PORCHER IND (FRANCE)
LOOPS	LKI - 10	KOLON IND. (KOREA)
REINFORCEMENT LOOPS	9017	PORCHER IND (FRANCE)
TRAILING EDGE REIFORCEMENT	MYLAR 20	D-P (GERMANY)
REINFORCEMENT RIBS	LTN-0.8 STICK	SPORTWARE CO. (CHINA)
THREAD	SERAFIL 60	AMAN (GERMANY)

FABRIC CODE	SUPPLIER
DC - 40	LIROS GMHB (GERMANY)
8000/U - 50	EDELRID (GERMANY)
8000/U - 70	EDELRID (GERMANY)
DC - 40	LIROS GMHB (GERMANY)
DC - 60	LIROS GMHB (GERMANY)
8000/U - 70	EDELRID (GERMANY)
8000/U - 90	EDELRID (GERMANY)
8000/U - 130	EDELRID (GERMANY)
8000/U - 130	EDELRID (GERMANY)
8000/U - 190	EDELRID (GERMANY)
8000/U - 230	EDELRID (GERMANY)
TNL-280	TEIJIM LIMITED (JAPAN)
SERAFIL 60	AMAN (GERMANY)
	DC - 40  8000/U - 50  8000/U - 70  DC - 40  DC - 60  8000/U - 70  8000/U - 70  8000/U - 130  8000/U - 130  8000/U - 190  8000/U - 230  TNL-280

RISERS	FABRIC CODE	SUPPLIER
MATERIAL	10148	LIROS GMHB (GERMANY)
COLOR INDICATOR	PAD	TECNI SANGLES (FRANCE)
THREAD	V138	COATS (ENGLAND)





## 10.6 LENGTHS SKIN 2 P 18

2         5546         5529         5492         5479         5508         5505         5829         2         5901         5883         5848         5834         5866         5861         6208           3         5534         5486         5443         5436         5477         5532         5736         3         5891         5839         5797         5789         5834         5891         6111           4         5506         5457         5413         5402         5457         5522         5623         4         5861         5809         5767         5755         5814         5883         6066           5         5507         5492         5451         5432         5459         5467         5518         5         5863         5846         5808         5787         5817         5826         5956           6         5552         5537         5494         5473         5494         5507         5501         6         5911         5895         5855         5832         5855         5870         5939           7         5492         5473         5441         5413         5433         5451         5506         7         5849 </th <th></th> <th colspan="6">LINES HEIGHT m/m</th> <th></th> <th colspan="5">LINES HEIGHT m/m</th> <th></th>		LINES HEIGHT m/m							LINES HEIGHT m/m							
2 5546 5529 5492 5479 5508 5505 5829 2 5901 5883 5848 5834 5866 5861 6208 3 5534 5486 5443 5436 5477 5532 5736 3 5891 5839 5797 5789 5834 5891 6111 4 5506 5467 5413 5402 5467 5522 5623 4 5861 5809 5767 5755 5814 5883 6066 5 5507 5492 5451 5432 5459 5467 5518 5 5863 5886 5886 5787 5817 5826 5956 5562 5537 5494 5473 5494 5507 5501 6 5811 5895 5855 5832 5855 5870 5939 7 5492 5473 5441 5413 5433 5451 5506 7 5849 5828 5799 5771 5792 5810 5873 8 5412 5397 5844 5304 5285 5396 5367 5409 8 5765 5749 5718 5826 5713 5722 5771 9 5384 5944 5304 5286 5329 5388 5377 9 5736 5694 5654 5664 5664 5662 5745 5739 10 5381 5321 5282 5267 5306 5361 5324 5304 5325 5333 5374 11 5693 5684 5664 5664 5664 5665 5668 5774 11 5412 5364 5129 11 5895 5865 5896 5881 5889 5717 5708 5899 5717 5708 5899 5717 5708 5899 5717 5708 5899 5717 5708 5899 5717 5709 5708 5891 5892 5855 5856 5870 5939 5717 5709 5708 5891 5892 5895 5895 5895 5895 5895 5895 5895		Α	В	С	D	Е	F	br		Α	В	С	D	Е	F	br
3	1	5607	5588	5551	5540	5580	5593	6073	1	5965	5945	5909	5898	5941	5955	6465
4         5506         5457         5413         5402         5457         5522         5623         4         5861         5809         5767         5755         5814         5883         6066           5         5507         5492         5451         5432         5459         5467         5518         5         5863         5846         5808         5787         5817         5826         5956           6         5552         5537         5494         5473         5494         5507         5501         6         5911         5895         5855         5832         5855         5870         5939           7         5492         5473         5441         5413         5433         5451         5506         7         5849         5828         5799         5771         5792         5810         5873           8         5412         5397         5384         5334         5304         5288         5329         5388         5377         9         5736         5684         5684         5682         5713         5722         5771           10         5361         5324         5304         5322         5207         5306         53	2	5546	5529	5492	5479	5508	5505	5829	2	5901	5883	5848	5834	5866	5861	6208
5         5507         5492         5451         5432         5459         5467         5518         5         5863         5846         5808         5787         5817         5826         5956           6         5552         5537         5494         5473         5494         5507         5501         6         5911         5895         5855         5832         5855         5870         5938           7         5492         5473         5441         5413         5433         5451         5506         7         5849         5828         5799         5771         5792         5810         5873           8         5412         5397         5364         5338         5359         5367         5409         8         5765         5749         5718         5692         5713         5722         5771           9         5381         5344         5304         5288         5329         5386         5361         5348         10         5711         5604         5664         5640         5682         5717         5709           10         5361         5334         5302         5306         5361         5348         10         571	3	5534	5486	5443	5436	5477	5532	5736	3	5891	5839	5797	5789	5834	5891	6111
6         5552         5537         5494         5473         5494         5507         5501         6         5911         5895         5855         5832         5855         5870         5939           7         5492         5473         5441         5413         5433         5451         5506         7         5849         5828         5799         5771         5792         5810         5873           8         5412         5397         5364         5338         5359         5367         5409         8         5765         5749         5718         5692         5713         5722         5771           9         5384         5344         5304         5288         5329         5388         5377         9         5736         5694         5654         5640         5682         5745         5739           10         5361         5321         5282         5267         5306         5305         5334         10         5711         5670         5633         5618         5699         5717         5709           11         5342         5334         5302         5305         5334         11         5693         5684         56	4	5506	5457	5413	5402	5457	5522	5623	4	5861	5809	5767	5755	5814	5883	6066
7         5492         5473         5441         5413         5433         5451         5506         7         5849         5828         5799         5771         5792         5810         5873           8         5412         5397         5364         5338         5359         5367         5409         8         5765         5749         5718         5692         5713         5722         5771           9         5384         5344         5304         5288         5329         5388         5377         9         5736         5694         5654         5640         5682         5745         5739           10         5361         5321         5282         5267         5306         5361         5348         10         5711         5670         5633         5618         5669         5717         5709           11         5342         5334         5302         5305         5334         11         5693         5664         5664         5664         5668         5669         5717         5709           12         5361         5355         5324         5304         5302         5333         5374         12         5714	5	5507	5492	5451	5432	5459	5467	5518	5	5863	5846	5808	5787	5817	5826	5956
8 5412 5397 5364 5338 5359 5367 5409 8 5765 5749 5718 5692 5713 5722 5771 9 5384 5344 5304 5288 5329 5388 5377 9 5736 5694 5654 5640 5682 5745 5739 10 5361 5321 5282 5267 5306 5361 5348 10 5711 5670 5633 5618 5659 5717 5709 11 5342 5334 5302 5281 5302 5305 5334 11 5693 5684 5654 5634 5655 5658 5695 12 5361 5355 5324 5304 5325 5333 5374 12 5714 5707 5678 5659 5681 5689 5738 13 5287 5267 5267 5227 5194 5201 5208 13 5636 5614 5578 5555 5566 5574 14 5192 5175 5137 5115 5125 5129 14 5534 5517 5482 5470 5486 5489 15 510 535 5344 4993 4985 5009 5045 16 5403 5366 5331 5333 5362 5400 17 5004 4995 4964 4949 4957 4959 17 5336 5325 5301 5294 5307 5309 18 4974 4972 4943 4922 4927 4936 18 5304 5302 5278 5266 5276 5285 19 4814 4796 4788 4791 4797 19 5136 5126 5127 5114 5118 5124 17 5004 480 480 480 480 480 480 480 480 480	6	5552	5537	5494	5473	5494	5507	5501	6	5911	5895	5855	5832	5855	5870	5939
9         5384         5344         5304         5288         5329         5388         5377         9         5736         5694         5664         5640         5682         5745         5739           10         5361         5321         5282         5267         5306         5361         5348         10         5711         5670         5633         5618         5659         5717         5709           11         5342         5334         5302         5281         5302         5305         5334         11         5693         5684         5654         5634         5655         5658         5698           12         5361         5355         5324         5304         5325         5333         5374         12         5714         5707         5678         5659         5681         5689         5738           13         5287         5267         5227         5194         5201         5208         13         5636         5614         5578         5555         5666         5574           14         5192         5175         5137         5115         5125         5129         14         5534         5517         5482	7	5492	5473	5441	5413	5433	5451	5506	7	5849	5828	5799	5771	5792	5810	5873
10   5361   5321   5282   5267   5306   5361   5348   10   5711   5670   5633   5618   5659   5717   5709   5711   5342   5334   5302   5281   5302   5305   5334   11   5693   5684   5654   5634   5655   5668   5699   5738   5267   5267   5227   5194   5201   5208   13   5636   5614   5578   5555   5566   5574   14   5192   5175   5137   5115   5125   5129   14   5534   5517   5482   5470   5486   5489   5471   15   5126   5096   5054   5045   5071   5112   15   5465   5432   5395   5396   5429   5471   5482   5470   5486   5489   54	8	5412	5397	5364	5338	5359	5367	5409	8	5765	5749	5718	5692	5713	5722	5771
11   5342   5334   5302   5281   5302   5305   5334   11   5693   5684   5654   5655   5668   5698   5738     12   5361   5355   5324   5304   5325   5333   5374   12   5714   5707   5678   5659   5681   5689   5738     13   5287   5267   5227   5194   5201   5208   13   5636   5614   5578   5555   5566   5574     14   5192   5175   5137   5115   5125   5129   14   5534   5517   5482   5470   5486   5489     15   5126   5096   5054   5045   5071   5112   15   5465   5432   5395   5396   5429   5471     16   5068   5033   4993   4985   5009   5045   16   5403   5366   5331   5333   5362   5400     17   5004   4995   4964   4949   4957   4959   17   5336   5325   5301   5294   5307   5309     18   4974   4972   4943   4922   4927   4936   18   5304   5302   5278   5266   5276   5285     19   4814   4796   4788   4791   4797   19   5136   5122   5114   5118   5124     20   4755   4763   4760   4784   20   5065   5073   5072   5098      RISERS LENGHT m/m	9	5384	5344	5304	5288	5329	5388	5377	9	5736	5694	5654	5640	5682	5745	5739
12   5361   5355   5324   5304   5325   5333   5374     12   5714   5707   5678   5659   5681   5689   5738   13   5287   5267   5227   5194   5201   5208     13   5636   5614   5578   5555   5566   5574     14   5192   5175   5137   5115   5125   5129     14   5534   5517   5482   5470   5486   5489     15   5126   5096   5054   5045   5071   5112     15   5465   5432   5395   5396   5429   5471     16   5068   5033   4993   4985   5009   5045     16   5403   5366   5331   5333   5362   5400     17   5004   4995   4964   4949   4957   4959     17   5336   5325   5301   5294   5307   5309     18   4974   4972   4943   4922   4927   4936     18   5304   5302   5278   5266   5276   5285     19   4814   4796   4788   4791   4797     19   5136   5122   5114   5118   5124     20   5065   5073   5072   5098	10	5361	5321	5282	5267	5306	5361	5348	10	5711	5670	5633	5618	5659	5717	5709
13         5287         5267         5227         5194         5201         5208         13         5636         5614         5578         5555         5566         5574           14         5192         5175         5137         5115         5125         5129         14         5534         5517         5482         5470         5486         5489           15         5126         5096         5054         5045         5071         5112         15         5465         5432         5395         5396         5429         5471           16         5068         5033         4993         4985         5009         5045         16         5403         5366         5331         5333         5362         5400           17         5004         4995         4964         4949         4957         4959         17         5336         5325         5301         5294         5307         5309           18         4974         4972         4943         4922         4927         4936         18         5304         5302         5278         5266         5276         5285           19         4814         4796         4788 <td< td=""><td>11</td><td>5342</td><td>5334</td><td>5302</td><td>5281</td><td>5302</td><td>5305</td><td>5334</td><td>11</td><td>5693</td><td>5684</td><td>5654</td><td>5634</td><td>5655</td><td>5658</td><td>5695</td></td<>	11	5342	5334	5302	5281	5302	5305	5334	11	5693	5684	5654	5634	5655	5658	5695
14         5192         5175         5137         5115         5125         5129         14         5534         5517         5482         5470         5486         5489           15         5126         5096         5054         5045         5071         5112         15         5465         5432         5395         5396         5429         5471           16         5068         5033         4993         4985         5009         5045         16         5403         5366         5331         5333         5362         5400           17         5004         4995         4964         4949         4957         4959         17         5336         5325         5301         5294         5307         5309           18         4974         4972         4943         4922         4927         4936         18         5304         5302         5278         5266         5276         5285           19         4814         4796         4788         4791         4797         19         5136         5122         5114         5118         5124           20         4755         4763         4760         4784         20         5	12	5361	5355	5324	5304	5325	5333	5374	12	5714	5707	5678	5659	5681	5689	5738
15         5126         5096         5054         5045         5071         5112         15         5465         5432         5395         5396         5429         5471           16         5068         5033         4993         4985         5009         5045         16         5403         5366         5331         5333         5362         5400           17         5004         4995         4964         4949         4957         4959         17         5336         5325         5301         5294         5307         5309           18         4974         4972         4943         4922         4927         4936         18         5304         5302         5278         5266         5276         5285           19         4814         4796         4788         4791         4797         19         5136         5122         5114         5118         5124           20         4755         4763         4760         4784         20         5065         5073         5072         5098           RISERS LENGHT m/m           A         B         C         D           480         480         480	13	5287	5267	5227	5194	5201	5208		13	5636	5614	5578	5555	5566	5574	
16         5068         5033         4993         4985         5009         5045         16         5403         5366         5331         5333         5362         5400           17         5004         4995         4964         4949         4957         4959         17         5336         5325         5301         5294         5307         5309           18         4974         4972         4943         4922         4927         4936         18         5304         5302         5278         5266         5276         5285           19         4814         4796         4788         4791         4797         19         5136         5122         5114         5118         5124           20         4755         4763         4760         4784         20         5065         5073         5072         5098           RISERS LENGHT m/m           A         B         C         D         A         B         C         D           480         480         480         480         480         480         480         STANDARD           480         495         510         535         TRIM OPEN	14	5192	5175	5137	5115	5125	5129		14	5534	5517	5482	5470	5486	5489	
17         5004         4995         4964         4949         4957         4959         17         5336         5325         5301         5294         5307         5309           18         4974         4972         4943         4922         4927         4936         18         5304         5302         5278         5266         5276         5285           19         4814         4796         4788         4791         4797         19         5136         5122         5114         5118         5124           20         4755         4763         4760         4784         20         5065         5073         5072         5098           RISERS LENGHT m/m           A         B         C         D         A         B         C         D           480         480         480         480         480         480         480         STANDARD           480         495         510         535         TRIM OPEN         480         495         510         535         TRIM OPEN	15	5126	5096	5054	5045	5071	5112		15	5465	5432	5395	5396	5429	5471	
18         4974         4972         4943         4922         4927         4936         18         5304         5302         5278         5266         5276         5285           19         4814         4796         4788         4791         4797         19         5136         5122         5114         5118         5124           20         4755         4763         4760         4784         20         5065         5073         5072         5098           RISERS LENGHT m/m           A         B         C         D         A         B         C         D           480         480         480         480         480         480         480         480         STANDARD           480         495         510         535         TRIM OPEN         480         495         510         535         TRIM OPEN	16	5068	5033	4993	4985	5009	5045		16	5403	5366	5331	5333	5362	5400	
19         4814         4796         4788         4791         4797         19         5136         5122         5114         5118         5124           20         4755         4763         4760         4784         20         5065         5073         5072         5098           RISERS LENGHT m/m           A         B         C         D         A         B         C         D           480         480         480         480         480         480         480         480         STANDARD           480         495         510         535         TRIM OPEN         480         495         510         535         TRIM OPEN	17	5004	4995	4964	4949	4957	4959		17	5336	5325	5301	5294	5307	5309	
20         4755         4763         4760         4784         20         5065         5073         5072         5098           RISERS LENGHT m/m           A         B         C         D         A         B         C         D           480         480         480         480         STANDARD         480         480         480         STANDARD           480         495         510         535         TRIM OPEN         480         495         510         535         TRIM OPEN	18	4974	4972	4943	4922	4927	4936		18	5304	5302	5278	5266	5276	5285	
RISERS LENGHT m/m   RISERS LENGHT m/m   RISERS LENGHT m/m     RISERS LENGHT m/m   RISERS LENGHT m/m     RISERS LENGHT m/m   RISERS LENGHT	19	4814		4796	4788	4791	4797		19	5136		5122	5114	5118	5124	
A         B         C         D           480         480         480         STANDARD         480         480         480         STANDARD           480         495         510         535         TRIM OPEN         480         495         510         535         TRIM OPEN	20	4755		4763	4760		4784		20	5065		5073	5072		5098	
A         B         C         D           480         480         480         STANDARD         480         480         480         STANDARD           480         495         510         535         TRIM OPEN         480         495         510         535         TRIM OPEN																
480         480         480         STANDARD         480         480         480         STANDARD           480         495         510         535         TRIM OPEN         480         495         510         535         TRIM OPEN		RISERS LENGHT m/m								RISE	RS LENGH	T m/m				
480 495 510 535 TRIM OPEN 480 495 510 535 TRIM OPEN		Α	В	С	D					Α	В	С	D			
		480	480	480	480		STANDARD			480	480	480	480		STANDARD	
0 15 30 55 TRAVEL 0 15 30 55 TRAVEL		480	495	510	535		TRIM OPEN			480	495	510	535		TRIM OPEN	
		0	15	30	55		TRAVEL			0	15	30	55		TRAVEL	

# 10.7 LENGTHS SKIN 2 P 20

	LINES HEIGHT m/m								
	Α	В	С	D	E	F	br		
1	6309	6289	6246	6234	6279	6294	6788		
2	6242	6223	6182	6168	6201	6193	6518		
3	6232	6178	6129	6121	6168	6226	6397		
4	6202	6148	6099	6085	6148	6221	6292		
5	6206	6188	6143	6120	6152	6160	6157		
6	6258	6241	6193	6168	6193	6208	6181		
7	6187	6165	6136	6107	6130	6149	6133		
8	6099	6083	6051	6025	6047	6056	6027		
9	6070	6025	5985	5970	6015	6081	5994		
10	6044	6000	5962	5948	5991	6052	5922		
11	6025	6015	5986	5966	5988	5991	5909		
12	6047	6040	6012	5993	6015	6023	5954		
13	5967	5944	5907	5874	5883	5892			
14	5859	5839	5802	5777	5786	5787			
15	5787	5753	5714	5705	5735	5779			
16	5722	5683	5646	5639	5667	5706			
17	5651	5641	5615	5598	5609	5610			
18	5618	5617	5591	5568	5576	5586			
19	5445		5425	5418	5408	5430			
20	5380		5389	5389		5416			
RISERS LENGHT m/m									
	Α	В	С	D					
	480	480	480	480		STANDARD			
	480	495	510	535		TRIM OPEN			
	0	15	30	55		TRAVEL			

