# **Submersible pumps**





Filthy water



Domestic use



Civil use



Industrial use

#### **PERFORMANCE RANGE**

- Flow rate up to **750 l/min**  $(45 \text{ m}^3/\text{h})$
- Head up to 15 m

#### **APPLICATION LIMITS**

- 5 m maximum immersion depth (with a sufficiently long power cable)
- Maximum liquid temperature +40 °C
- Passage of suspended solids up to Ø 50 mm
- Minimum immersion depth for continuous service: 300 mm

### CONSTRUCTION AND SAFETY STANDARDS

- Power cable length:
  - **5 m** for BC10/50-N
  - 10 m for BC15/50-N
- Float switch for single-phase versions

 $C \in$ EN 60335-1 EN 60034-1 IEC 60335-1 IEC 60034-1 CEI 61-150 CFI 2-3

## **CERTIFICATIONS**

Company with management system certified DNV

ISO 9001: QUALITY ISO 14001: ENVIRONMENT

### **INSTALLATION AND USE**

BC submersible pumps are suitable for draining dirty and filthy water in domestic and civil applications. They come equipped with a DOUBLE-CHANNEL stainless steel impeller and are capable of pumping liquids containing short fibred suspended solids up to

They are ideal for pumping sewage, waste water, surface water and water mixed with mud in locations such as blocks of flats and detached houses.

These pumps distinguish themselves for their reliability, which can be best appreciated under automatic operating conditions in fixed installations.

#### **PATENTS - TRADE MARKS - MODELS**

• Patent Pending n. BO2015A000116

#### **OPTIONS AVAILABLE ON REQUEST**

- BC10/50-N pumps with a **10 m** power cable.
  - N.B.: Standard EN 60335-2-41 states that the power cable must be 10 m long for outdoor applications
- Single-phase pumps without float switch
- Other voltages

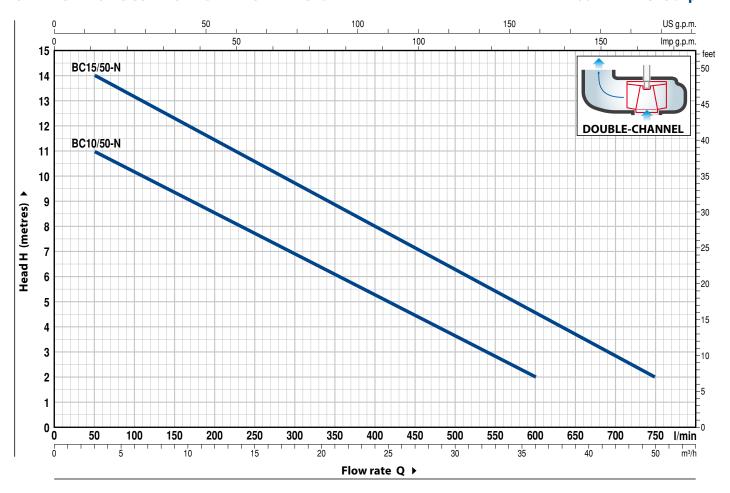
## **GUARANTEE**

2 years subject to terms and conditions



### **CHARACTERISTIC CURVES AND PERFORMANCE DATA**

## 60 Hz n= 3450 rpm



МС	DDEL	POWE	R (P2)	<b>o</b> m³/h	0	3	6	12	18	24	30	36	42	45
Single-phase	Three-phase	kW	HP	l/min	0	50	100	200	300	400	500	600	700	750
BCm 10/50-N	BC 10/50-N	0.75	1		12	11	10	8.5	7	5	3.5	2		
BCm 15/50-N	BC 15/50-N	1.1	1.5	<b>H</b> metres	15	14	13	11.5	9.7	8	6.3	4.5	3	2

**Q** = Flow rate **H** = Total manometric head

Tolerance of characteristic curves in compliance with EN ISO 9906 Grade 3B.



#### POS. COMPONENT **CONSTRUCTION CHARACTERISTICS**

**PUMP BODY** Cast iron with an Epoxy Electro Coating treatment, with threaded port in compliance with ISO 228/1 1

**BASE** Stainless steel AISI 304 2

**IMPELLER** Precision cast stainless steel AISI 304 DOUBLE-CHANNEL type

**MOTOR CASING** Stainless steel AISI 304

5 **MOTOR CASING PLATE** Stainless steel AISI 304

**MOTOR SHAFT** Stainless steel EN 10088-3 - 1.4104 6

#### SHAFT WITH DOUBLE MECHANICAL SEAL SEPARATED BY AN OIL CHAMBER

Seal	<b>Shaft</b> Position			Materials			
Model	Diameter		Stationary ring	Rotational ring	Elastomer		
MG1-14D SIC	Ø 14 mm	Motor side	Silicon carbide	Graphite	NBR		
MG1-14D SIC	<b>Ø 14</b> mm	Pump side	Silicon carbide	Silicon carbide	NBR		

8 **BEARINGS** 6203 ZZ / 6203 ZZ

#### **CAPACITOR**

Pump	Capacitance					
Single-phase	(220 V)	(110 V or 127 V)				
BCm 10/50-N	<b>20</b> μF - 450 VL	<b>30</b> μF - 250 VL				
BCm 15/50-N	<b>25</b> μF - 450 VL	-				

#### **ELECTRIC MOTOR** 10

BCm: single-phase 220 V - 60 Hz

with thermal overload protector incorporated into the winding

BC: three-phase 380 V - 60 Hz

- Insulation: class F
- Protection: IP X8

#### **POWER CABLE** 11

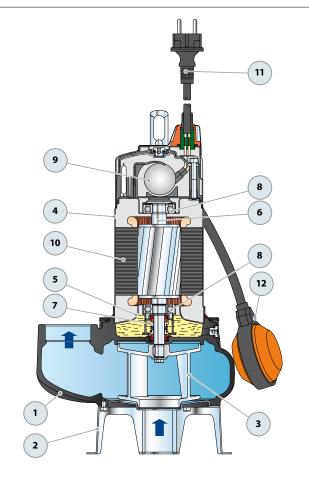
"H07 RN-F" type

(with Schuko plug for single-phase versions only)

Standard length 5 metres (10 metres for BC15/50)

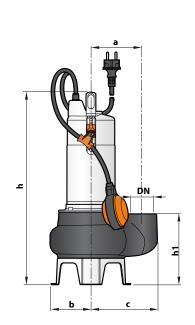
#### 12 **FLOAT SWITCH**

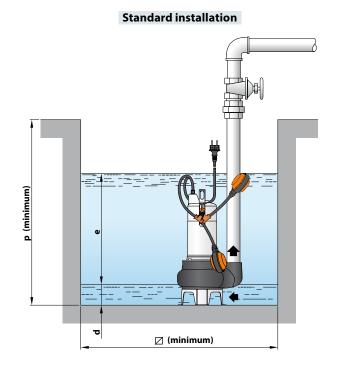
(only for single-phase versions)





## **DIMENSIONS AND WEIGHT**





MODEL		PORT Passage		DIMENSIONS mm							kg			
Single-phase	Three-phase	DN	of solids	a	b	С	h	h1	d	e	р	Ø	1~	3~
BCm 10/50-N	BC 10/50-N	2"	Ø 50 mm	115	0.5	155	431	164	60	variable	500	500	14.9	13.8
BCm 15/50-N	BC 15/50-N			115	95	155	446						16.5	15.5

## **ABSORPTION**

MODEL	VOLTAGE							
Single-phase	220 V	110 V	127 V					
BCm 10/50-N	<b>5.6</b> A	<b>11.2</b> A	<b>10.3</b> A					
BCm 15/50-N	<b>8.8</b> A	-	-					

MODEL	VOLTAGE						
Three-phase	220 V	380 V	440 V				
BC 10/50-N	<b>4.2</b> A	<b>2.4</b> A	<b>2.1</b> A				
BC 15/50-N	<b>6.6</b> A	<b>3.8</b> A	<b>3.3</b> A				

### **PALLETIZATION**

мс	DDEL	GROUPAGE	CONTAINER		
Single-phase	Three-phase	n. pumps	n. pumps		
BCm 10/50-N	BC 10/50-N	54	72		
BCm 15/50-N	BC 15/50-N	54	72		