

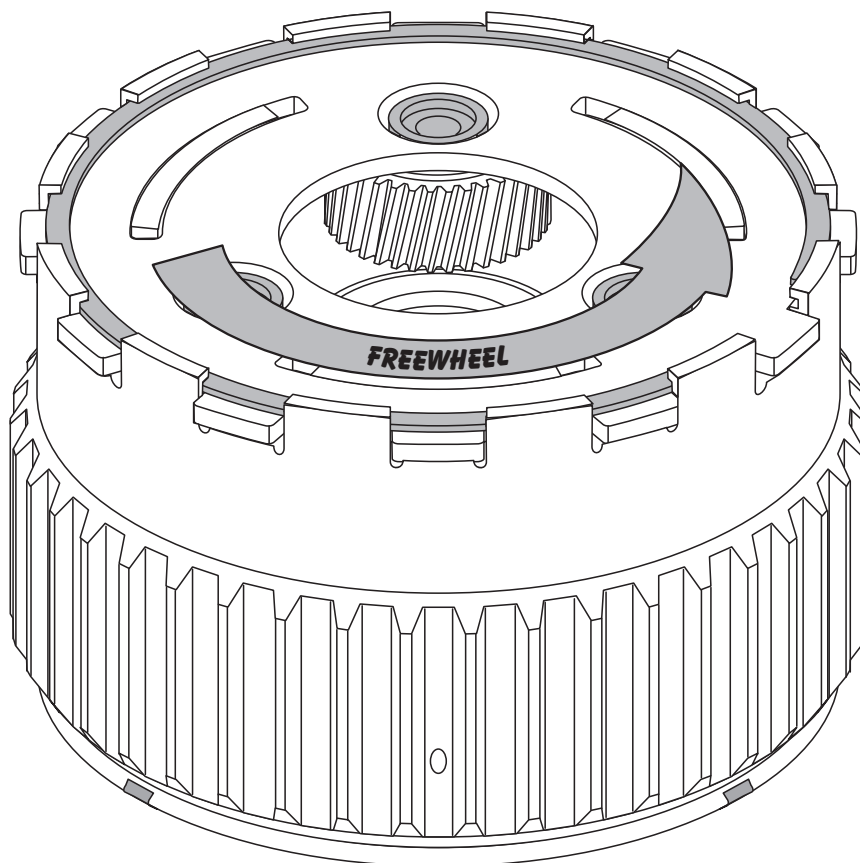


# Technical Service Information

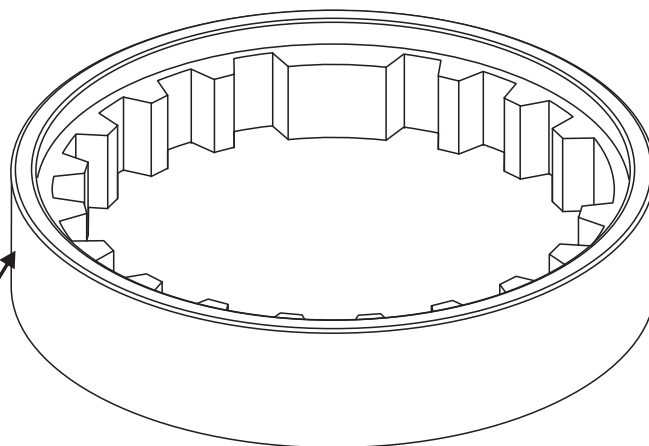
## FORD/MAZDA 4F27E/FNR5

### LOW ONE-WAY CLUTCH

***PLANETARY GEARSET SHOULD FREEWHEEL COUNTER-CLOCKWISE AND LOCK CLOCKWISE AFTER INSTALLATION IN THE TRANSAXLE CASE***



SPRAG INNER RACE  
SECURED IN CASE ON  
TOP OF LOW/REVERSE  
PISTON RETURN SPRING



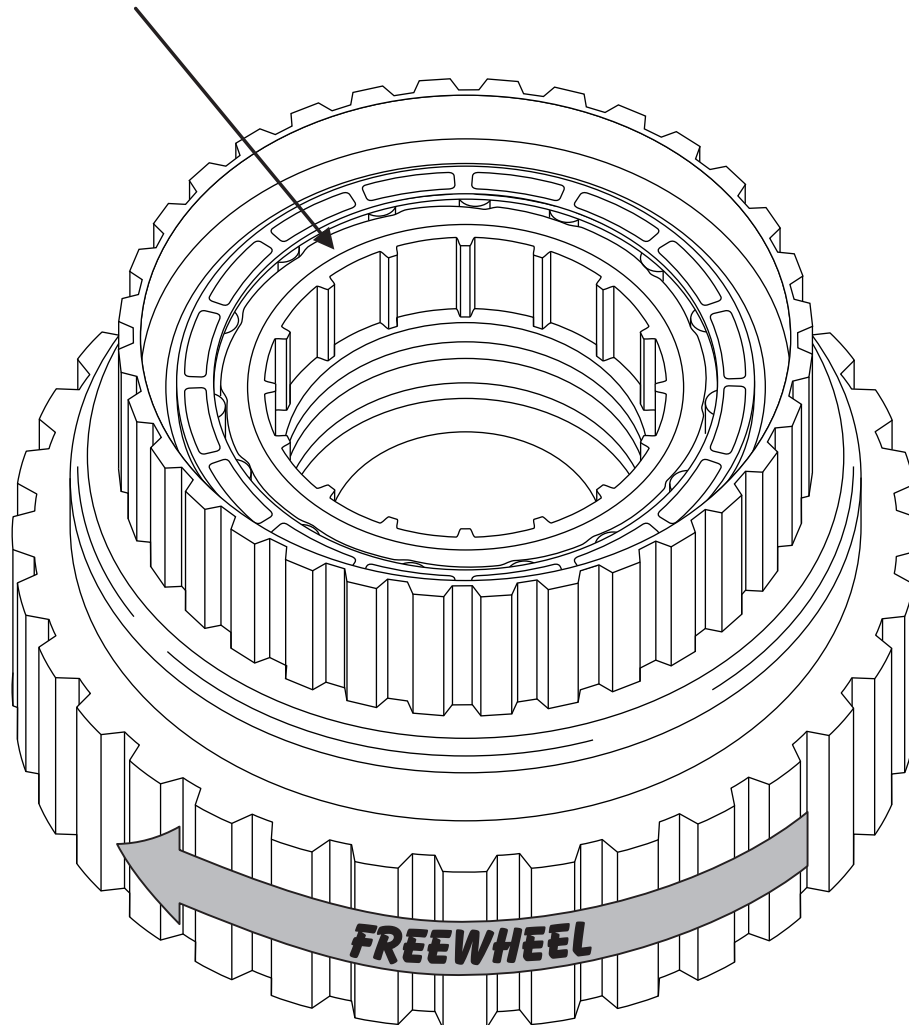
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Figure 1

## FORD/MAZDA FNR5 REDUCTION ONE-WAY CLUTCH

*WITH THE INNER RACE HELD BY THE CASE,  
THE DIRECT DRUM SHOULD ROTATE CLOCKWISE*

INNER RACE HELD BY CASE



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Figure 2