



# Technical Service Information

## FORD 4R44E 2-3 UPSHIFT FLARE

**COMPLAINT:** Vehicles equipped with the 4R44E transmission, may exhibit a 2-3 upshift flare before or after overhaul.

**CAUSE:** The cause may be, insufficient Direct Clutch pressure during the 2-3 upshift transition.

**CORRECTION:** Locate the orifice, as shown in Figure 1 and enlarge the hole to .062."

